

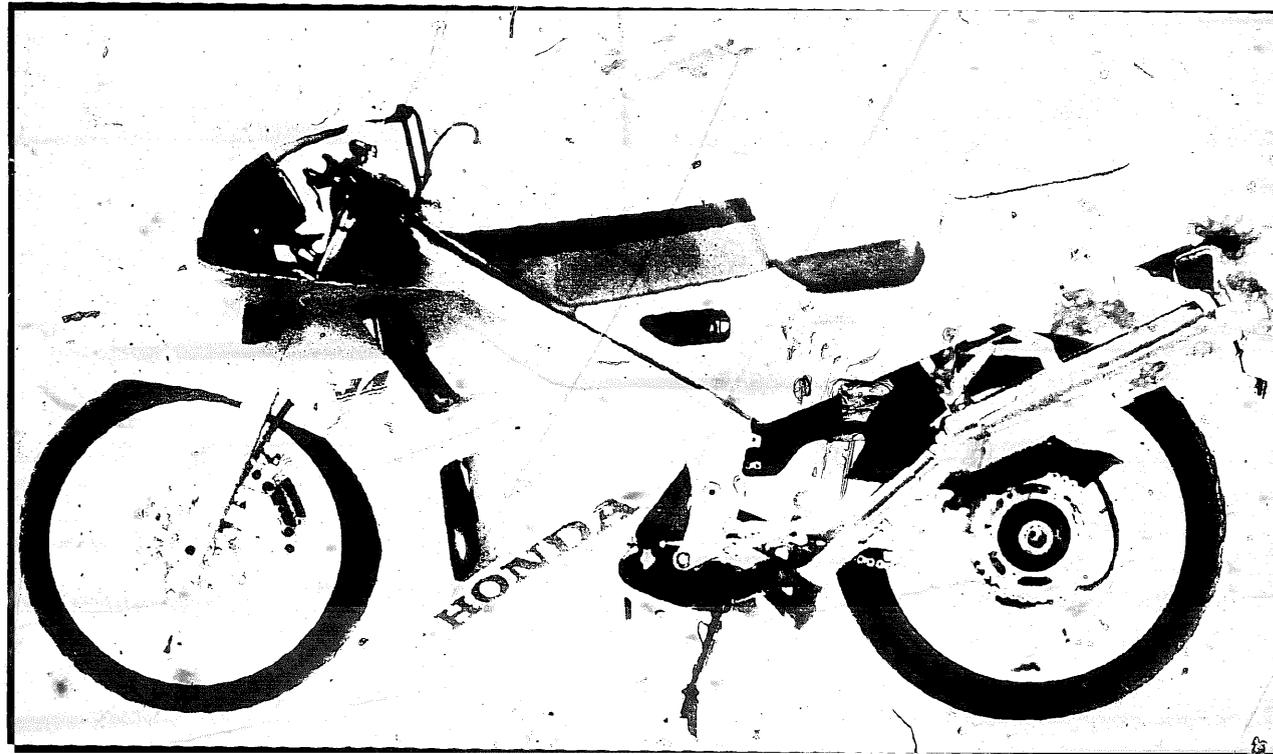
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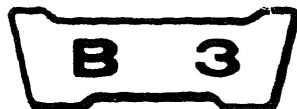
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VFR100R III-E

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INSTRUCTION FOR USE OF PARTS CATALOGUE

This parts catalogue is compiled all service parts and flat rate time (F.R.T.) for models VFR400RIIIc and VFR400RIIIe.

I. How to order parts

1. Information required

Replacement parts orders must contain both the **part number** and the **stamped number (s)** as described below. This is because any changes and modifications of parts are registered at HONDA with the pertinent parts and stamped numbers.

Numbers needed:

- (a) Carburetor parts: Part number and
Stamped carburetor identification number
- (b) Engine parts: Part number and
Stamped engine number
- (c) Frame parts: Part number and
Stamped frame number

2. Revisions

When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover.

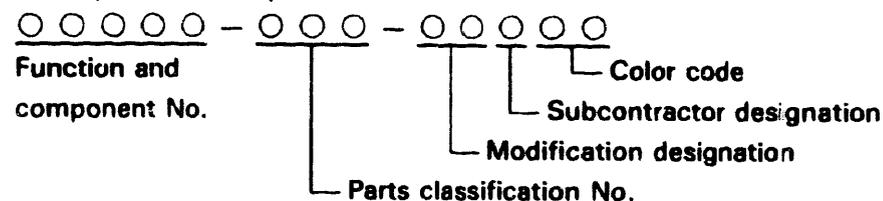
We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your HONDA distributor.

The asterisk (*) in front of "Ref. No." indicates that the part No. is added or changed against the previous edition.

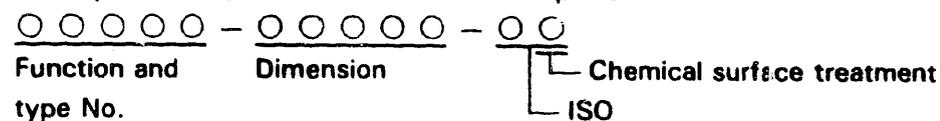
II. How to read this parts catalogue

1. Make-up of the part number

(Example) General parts



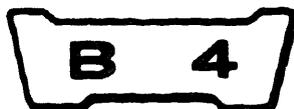
(Example) Bolts, nuts and other standard parts



2. Color codes

The color code at the end of the part number indicates the color. Codes below ZA in alphabetical order (such as ZA, ZB, ZC, etc.) do not indicate the color directly, but reference must be made to the HONDA code given in the "Description" column of this parts catalogue.

Color code	Color description
HONDA code	
NH1	Black
NH1L	Black
NH196	Ross white
NH236M	Sparkle frost silver metallic
NH249	Mat works gray
PB200	Dakar blue
R112L	Factory red
R134	Fighting red
YR147M	Max brown metallic



3. Abbreviations

The following abbreviations are used in this parts catalogue.

ASSY. Assembly	L.E.D Light emitted diode
COMP. Complete	MPH Miles per hour
R. Right	L (100L) Link (100Links)
L. Left	A.C. Alternating current
STD. Standard	D.C. Direct current
MM Millimeter	IN. Inlet
G Gram	EX. Exhaust
T (22T) Tooth (22Teeth)	FR. Front
A Ampere	RR. Rear
V Volt	HEX. Hexagonal
W Watt	A.M. Attaching mark
WL With labelling	T.M. Transcript mark
WOL Without labelling	C.D.I. Capacitive discharge ignition
KPH Kilometers per hour	

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6 x 12	6mm diameter, 12mm length
Pir.	8 x 14	8mm diameter, 14mm length
O-Ring	9.5 x 1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14 x 24 x 5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5 x 130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () represent optional parts.

Part whose required number is "N", is part whose required number can be selected at need.

8. Part modifications and applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

9. Illustration

Illustration of parts given in parts catalogue diagrams are provided for convenience in identifying parts and may differ from the actual configuration of parts.

* (),) appended to the title number of this text means that the same title number continues from the previous page.

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10. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Parts with area codes are exclusive for models destined for countries designated. If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
VFR400RIIIL	AR	Austria	NC13E-2100009~	NC30-2000009~	VDE3C
	E	England	NC13E-2100007~	NC30-2000006~	VDE3B
VFR400RIIIM	AR	Austria	NC13E-2200006~	NC30-2100006~	VDE3G
	E	England	NC13E-2200001~	NC30-2100001~	VDE3F
	F	France	These types are not yet produced.		
	G	Germany			

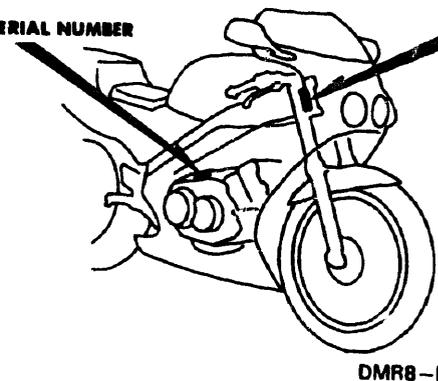
* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

VDE3B KC 7

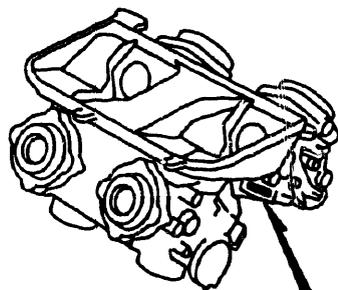
11. Location of stamped serial number

ENGINE SERIAL NUMBER

FRAME SERIAL NUMBER



DMR8-B



DMR8-C

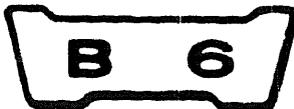
CARBURETOR IDENTIFICATION NUMBER

12. Selection table for lock or blank key

Refer to the following selection table to select the lock or blank key.

Type	Key No.
TYPE 1	A** , B**
TYPE 2	C** , D**

*: 0, 1, 2, 3, 4, 5, 6, 7, 8 or 9

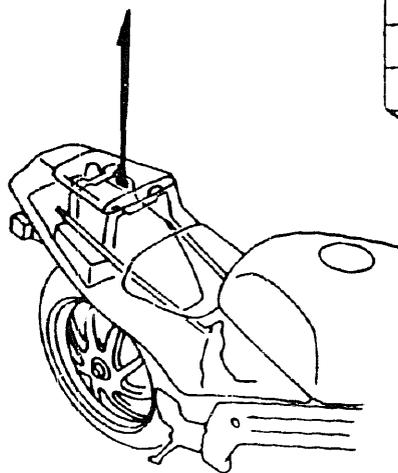


13. Color label

- When ordering parts, check the model name, main color, and code by observing the COLOR LABEL on the vehicle.
- When ordering a colored part, use the Color Chart in the INSTRUCTION FOR USE OF PARTS CATALOGUE.

VFR400RIII (L)
COLOR NH-196
CODE NH196K

		MODEL	VFR400RIII (L)			
		COLOR	Ross white NH-196	Applicable model		Applicat address No
		CODE	NH196H	Initial applicable model	Final applicable model	
No.	Name of colored parts	Basic part No.				
1	BRIDGE COMP., FORK TOP	53300-MR8-000	ZA			68
2	CASE COMP., L. BOTTOM	51521-MR8-003	ZA			
3	CASE COMP., R. BOTTOM	51421-MR8-003	ZA			
4	COVER ASSY	57711-MR8-000	ZA			



DMR8-A

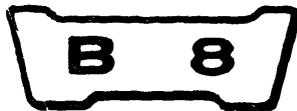


14. Color chart

- When ordering a colored part, refer to the chart below and use a part number consisting of the relevant basic part number to which has been added a part color code.
(e.g. If a COVER ASSY., R. SIDE whose main color is ross white is required → 83611-MR8-000ZA)
- Stripes and labels other than caution labels are included in parts whose part name end in WL.
- Stripes and labels are not included in parts whose part name end in WOL.

VFR400RIII L NC30-2000006~

No.	MODEL		VFR400RIII L			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196K	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
1	BRIDGE COMP., FORK TOP	53300-MR8-000	ZA			G8
2	CASE COMP., L. BOTTOM	51521-MR8-003	ZA			G12
3	CASE COMP., R. BOTTOM	51421-MR8-003	ZA			G11
4	COVER ASSY., L. SIDE (WL)	83711-MR8-000	ZA			H8
5	COVER ASSY., R. SIDE (WL)	83611-MR8-000	ZA			H8
6	COWL ASSY., FR. UPPER	64202-MR8-600	ZA			I14
7	COWL ASSY., L. LOWER (WL)	64361-MR8-600	ZA			I14
8	COWL ASSY., R. LOWER (WL)	64351-MR8-600	ZA			I14
9	COWL SET A, RR. (WL)	77205-MR8-600	ZA			H7
10	COWL, INNER HALF	64270-MR8-000	ZA			I14
11	COWL, RR. (B)	77210-MR8-600	ZA			H7
12	FENDER COMP., FR.	61100-MR8-000	ZB			G10
13	FORK ASSY., L. FR.	51500-MR8-601	ZA			G11
14	FORK ASSY., R. FR.	51400-MR8-601	ZA			G11
15	LABEL, COLOR	87565-MR8-600	ZA			J1
16	LABEL, FUEL	87586-MR6-670	ZA			J1
17	LID ASSY., L. COWL SIDE (WL)	64366-MR8-600	ZA			I15
18	LID ASSY., R. COWL SIDE (WL)	64356-MR8-600	ZA			I14
19	MARK A, UPPER COWL	64226-MR8-300	ZA			J2
20	MARK B, RR. COWL	77226-MR8-300	ZA			J2



VFR400RIII: NC30-2000006~

No.	MODEL		VFR400RIII (L)			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196K	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
21	MARK, DRIVE CAUTION	87560-ME9-670	ZA			J1
22	MARK, L. FUEL TANK	17532-MR8-300	ZA			J2
23	MARK, L. LOWER COWL	64274-MR8-300	ZA			J2
24	MARK, L. SIDE COWL	77231-MR8-300	ZA			J3
25	MARK, R. FUEL TANK	17531-MR8-300	ZA			J2
26	MARK, R. LOWER COWL	64273-MR8-300	ZA			J2
27	MARK, R. SIDE COWL	77230-MR8-300	ZA			J3
28	MIRROR, L. BACK	88120-MR8-600	ZA			I16
29	MIRROR, R. BACK	88110-MR8-600	ZA			I15
30	PLATE, SIDE COVER	83604-KV3-770	ZC			H7
31	PLATE, SIDE COVER	83604-MR8-000	ZA			H7
32	SEAT COMP., MAIN	77100-MR8-003	ZA			H7
33	SEAT COMP., PILLION	77150-MR8-003	ZA			H7
34	STRIPE, FUEL TANK	17508-MR8-300	ZA			J2
35	STRIPE, L. LOWER COWL	64272-MR8-300	ZA			J2
36	STRIPE, L. SIDE COWL (A)	77217-MR8-300	ZA			J2
37	STRIPE, L. SIDE COWL (D)	77222-MR8-300	ZA			J2
38	STRIPE, R. LOWER COWL	64271-MR8-300	ZA			J2
39	STRIPE, R. SIDE COWL (A)	77216-MR8-300	ZA			J2
40	STRIPE, R. SIDE COWL (D)	77221-MR8-300	ZA			J2
41	TANK ASSY., FUEL (WL)	17506-MR8-010	ZA			H5
42	WHEEL SET, FR.	44650-MR8-305	ZA			G15
43	WHEEL SET, RR.	42650-MR8-305	ZA			H3



VFR400RIIM NC30-2100001 ~ ----AR, E

VFR400RIIM These types are not yet produced.----F, G

No.	MODEL		VFR400RIIM			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196H	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
1	BRIDGE COMP., FORK TOP	53300-MR8-000	ZA			G8
2	CASE COMP., L. BOTTOM	51521-MR8-003	ZB			G12
3	CASE COMP., R. BOTTOM	51421-MR8-003	ZB			G11
4	COVER ASSY., L. SIDE (WL)	83711-MR8-780	ZA			H8
5	COVER ASSY., R. SIDE (WL)	83611-MR8-780	ZA			H8
6	COWL ASSY., FR. UPPER (WL)	64202-MR8-740	ZA			I14
7	COWL ASSY., L. LOWER (WL)	64361-MR8-740	ZA			I14
8	COWL ASSY., R. LOWER (WL)	64351-MR8-740	ZA			I14
9	COWL SET A, RR. (WL)	77205-MR8-600	ZA			H7
10	COWL, INNER HALF	64270-MR8-000	ZA			I14
11	COWL, RR. (B)	77210-MR8-600	ZA			H7
12	FENDER COMP., FR.	61100-MR8-000	ZB			G10
13	FORK ASSY., L. FR.	51500-MR8-601	ZB			G12
14	FORK ASSY., R. FR.	51400-MR8-601	ZB			G11
15	LABEL, COLOR	87565-MR8-740	ZA			J1
16	LABEL, FUEL	87586-MR6-670	ZA			J1
17	LID ASSY., L. COWL SIDE (WL)	64366-MR8-740	ZA			I15
18	LID ASSY., R. COWL SIDE (WL)	64356-MR8-740	ZA			I14
19	MARK A, UPPER COWL	64226-MR8-780	ZA			J4
20	MARK B, RR. COWL	77226-MR8-300	ZA			J5

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VFR400RIIM NC30-2100001 ~-----AR, E

VFR400RIIM These types are not yet produced.-----F, G

No.	MODEL		VFR400RIIM			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196H	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
21	MARK B, UPPER COWL	64217-MR8-780	ZA			J4
22	MARK, DRIVE CAUTION	87560-ME9-670	ZA			J1
23	MARK, L. COWL LID (A)	64222-MR8-780	ZA			J4
24	MARK, L. COWL LID (B)	64229-MR8-780	ZA			J4
25	MARK, L. FUEL TANK	17532-MR8-780	ZA			J4
26	MARK, L. LOWER COWL (A)	64272-MR8-780	ZA			J4
27	MARK, L. LOWER COWL (B)	64274-MR8-780	ZA			J4
28	MARK, L. SIDE COVER	77220-MR8-780	ZA			J5
29	MARK, R. COWL LID (A)	64221-MR8-780	ZA			J4
30	MARK, R. COWL LID (B)	64228-MR8-780	ZA			J4
31	MARK, R. FUEL TANK	17531-MR8-780	ZA			J4
32	MARK, R. LOWER COWL (A)	64271-MR8-780	ZA			J4
33	MARK, R. LOWER COWL (B)	64273-MR8-780	ZA			J4
34	MARK, R. SIDE COVER	77219-MR8-780	ZA			J5
35	MIRROR, L. BACK	88120-MR8-600	ZA			I16
36	MIRROR, R. BACK	88110-MR8-600	ZA			I15
37	PLATE, SIDE COVER	83603-MR8-780	ZA			H7
38	PLATE, SIDE COVER	83604-MR8-780	ZA			H7
39	SEAT COMP., MAIN	77100-MR8-003	ZA			H7
40	SEAT COMP., PILLION	77150-MR8-003	ZA			H7

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VFR400RIII M NC30-2100001 ~-----AR, E

VFR400RIII M These types are not yet produced.-----F, G

No.	MODEL		VFR400RIII M			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196H	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
41	STRIPE, L. COWL LID (A)	64231-MR8-780	ZA			J4
42	STRIPE, L. COWL LID (B)	64233-MR8-780	ZA			J4
43	STRIPE, L. SIDE COVER (A)	77217-MR8-780	ZA			J5
44	STRIPE, L. SIDE COVER (B)	77222-MR8-780	ZA			J5
45	STRIPE, R. COWL LID (A)	64230-MR8-780	ZA			J4
46	STRIPE, R. COWL LID (B)	64232-MR8-780	ZA			J4
47	STRIPE, R. SIDE COVER (A)	77216-MR8-780	ZA			J4
48	STRIPE, R. SIDE COVER (B)	77221-MR8-780	ZA			J5
49	TANK ASSY., FUEL (WL)	17520-MR8-780	ZA			H5
50	WHEEL SET, FR.	44650-MR8-305	ZA			G15
51	WHEEL SET, RR.	42650-MR8-305	ZA			H3

III. How to use the flat rate time (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

The F.R.T. is based on the following servicing conditions

- a. A liberal allowance is added to the net servicing time.
- b. Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
- c. Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

- (Example) 0.3 = 18 minutes
- 5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced. (Example) Replacement of cylinder head and clutch spring.

Service item	F.R.T.
Cylinder head	6.2
Clutch spring	1.1

The F.R.T. for the job is: $6.2 + 1.1 = 7.3$

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Cylinder head gasket	4.2
Piston	*8.9

The F.R.T. for the job is: 8.9

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

(Example) Replacement of mainshaft and crankshaft assembly.

Service item	F.R.T.
Mainshaft	* 7.1
Crankshaft	*10.3
Crankcase disassembly	* 6.8

The F.R.T. for the job is: $(7.1 + 10.3) - 6.8 = 10.6$

Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (*) includes engine removal and installation.

4. Operations other than replacing parts

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	4.1
2	Cylinder head	4.2
3	Carburetor	1.0
4	Radiator	0.7

b. Adjustment, measurement and cleaning

Engine

No.	Service item	F.R.T.
1	Spark plug-adjustment and cleaning	0.5
2	Tappet adjustment	2.6
3	Carburetor idle-adjustment	0.1
4	Engine oil-inspection (excluding oil change)	0.1
5	Compression-pressure measurement	0.7
6	Battery-checking of electrolyte level and gravity	0.3
7	Carburetor-float level measurement	1.4
8	Oil strainer cleaning	1.3
9	Throttle operation-adjustment	0.1
10	Carburetor synchronization-adjustment	0.7
11	Exterior of radiator corecleaning	0.4

Frame

No.	Service item	F.R.T.
1	Front brake-air bleeding	0.2
2	Rear brake-air bleeding	0.2
3	Brake-operation test	0.1
4	Headlight-aimings	0.2
5	Front wheel balance	0.9
6	Rear wheel balance	0.7

c. Overhaul

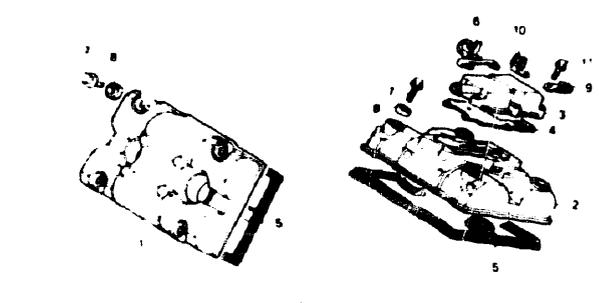
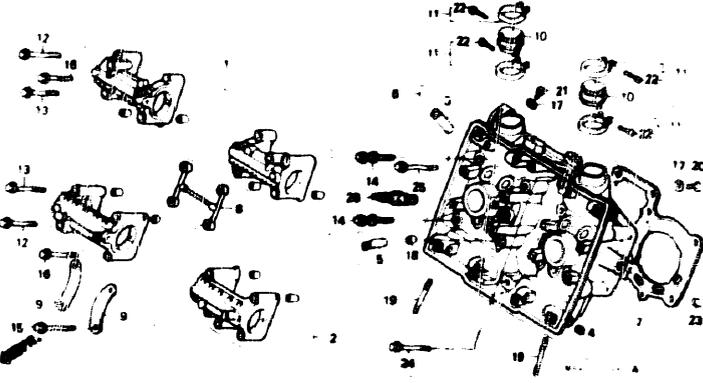
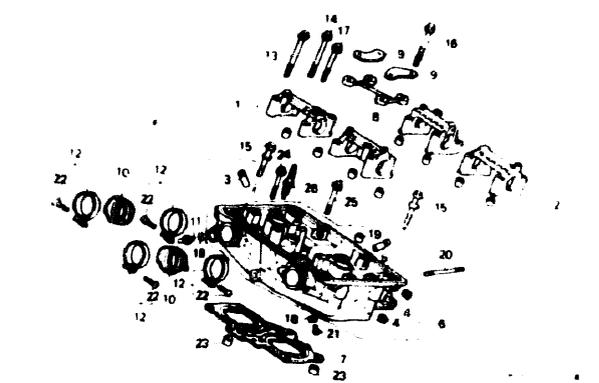
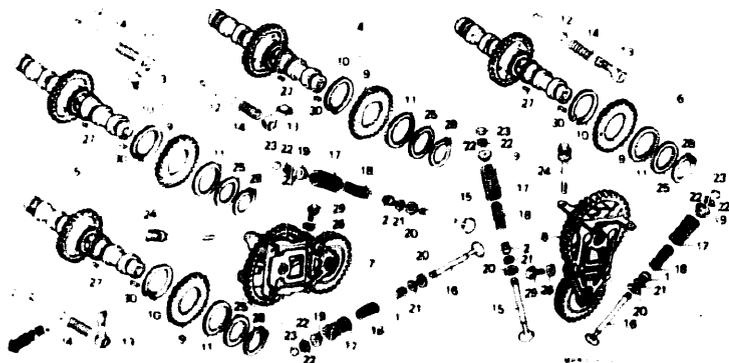
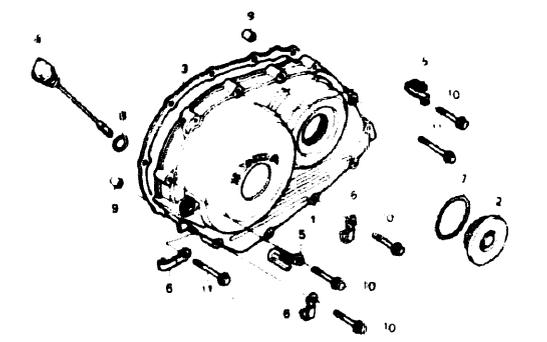
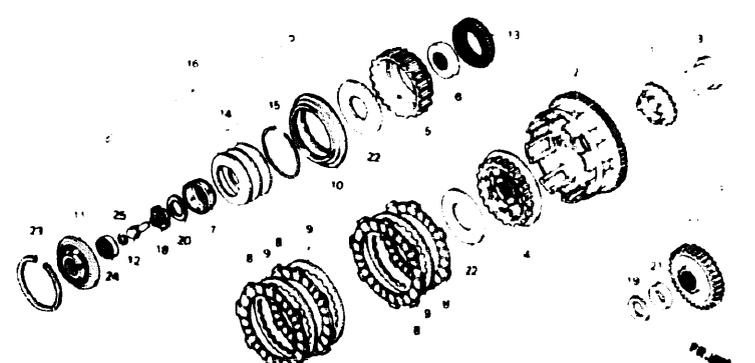
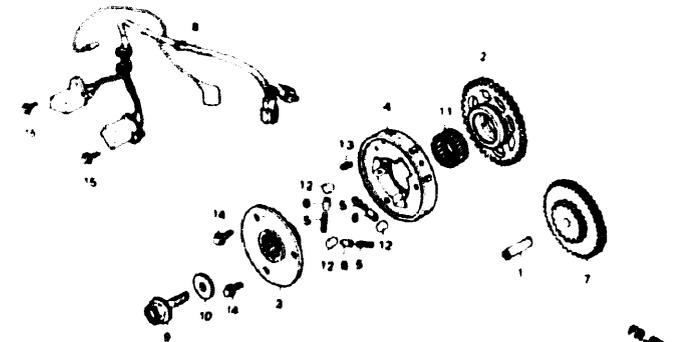
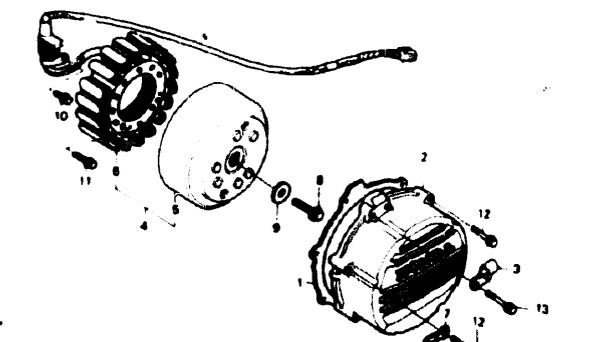
No.	Service item	F.R.T.
1	Carburetor	3.0

● This parts catalogue is compiled as of May 1, 1991.

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ENGINE GROUP

● Ref. No. on the index illustration may be different from that in the text.

E-1	D1	E-2	D2	E-2-1	D4
					
E-3	D6	E-4	D12	E-5	D13
					
E-6	D14	E-7	D15	E-8	D16
					

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ENGINE GROUP

● Ref. No. on the index illustration may be different from that in the text.

E-9	E2	E-10	E8	E-11	E5
E-12	E6	E-13	E7	E-14	E9
E-15	E11	E-16	E12	E-16-1	E15

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ENGINE GROUP

● Ref. No. on the index illustration may be different from that in the text.

EOP-1	EOP-2	F2

C 1

FRAME GROUP

● Ref. No. on the index illustration may be different from that in the text.

<p>F-1</p>	<p>G1</p>	<p>F-2</p>	<p>G2</p>	<p>F-3</p>	<p>G4</p>
<p>F-4</p>	<p>G6</p>	<p>F-5</p>	<p>G8</p>	<p>F-6</p>	<p>G9</p>
<p>F-7</p>	<p>G10</p>	<p>F-8</p>	<p>G11</p>	<p>F-9</p>	<p>G13</p>

C 2

FRAME GROUP

● Ref. No. on the index illustration may be different from that in the text.

<p>F-10</p>	<p>G15</p>	<p>F-11</p>	<p>G16</p>	<p>F-12</p>	<p>H1</p>
<p>F-13</p>	<p>H3</p>	<p>F-14</p>	<p>H5</p>	<p>F-15</p>	<p>H7</p>
<p>F-16</p>	<p>H9</p>	<p>F-17</p>	<p>H10</p>	<p>F-18</p>	<p>H11</p>

C 3

FRAME GROUP

● Ref. No. on the index illustration may be different from that in the text.

<p>F-19 H12</p>	<p>F-20 H14</p>	<p>F-21 H15</p>
<p>F-22 H16</p>	<p>F-23 12</p>	<p>F-24 13</p>
<p>F-25 15</p>	<p>F-26 16</p>	<p>F-27 17</p>

C 4

FRAME GROUP

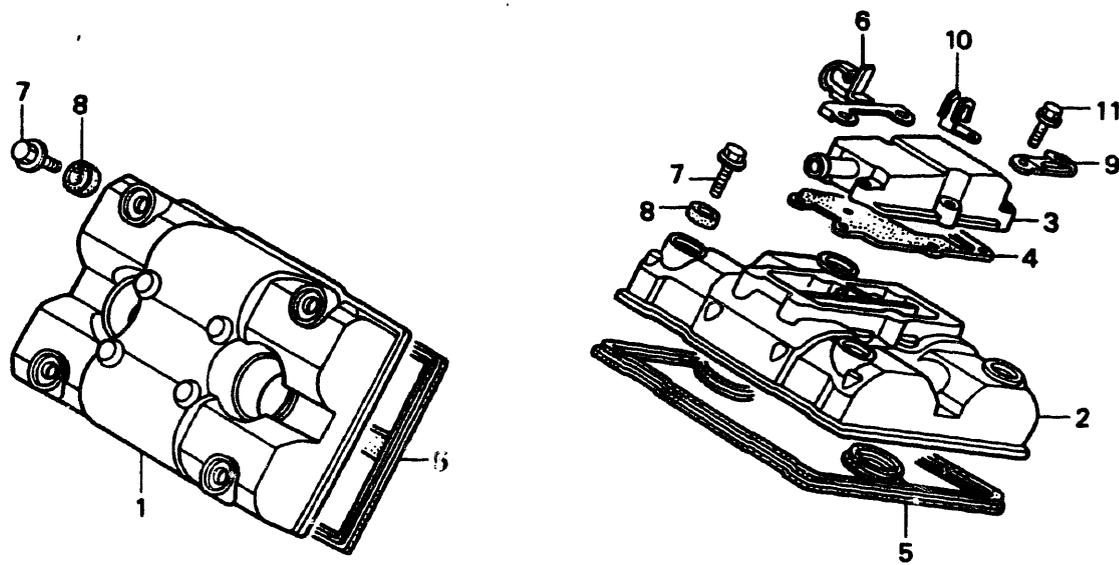
● Ref. No. on the index illustration may be different from that in the text.

<p>F-28 19</p>	<p>F-29 111</p>	<p>F-30 112</p>
<p>F-31 114</p>	<p>F-32 J1</p>	<p>F-33 J2</p>
<p>F-33-1 J4</p>		

D 1

E-1

Cylinder head cover



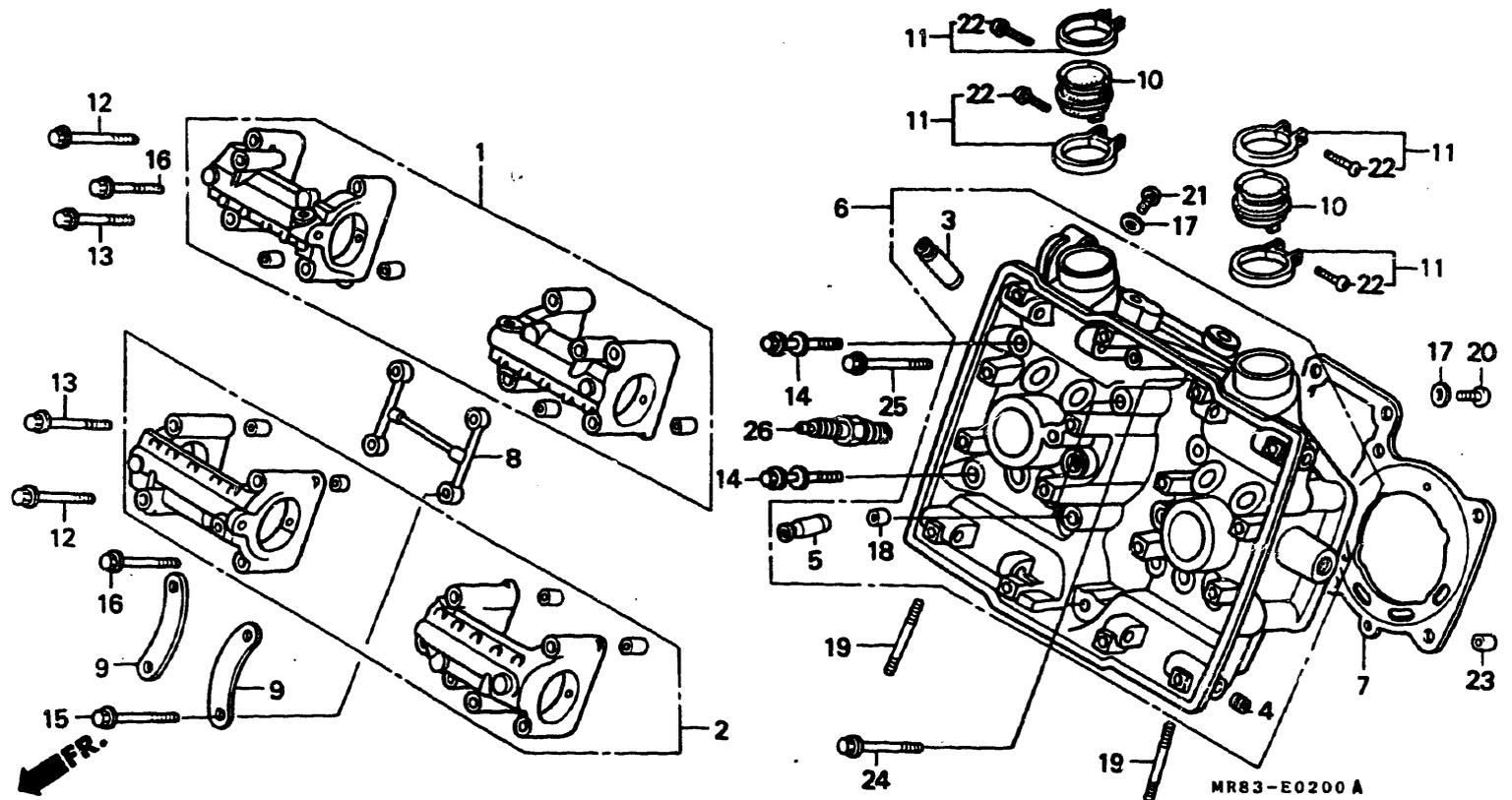
MR83-E0100

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	3L 3M		
COVER, FR. CYLINDER HEAD.....	1.1	1	12311-MR8-000	COVER, FR. CYLINDER HEAD.....	1	1		
COVER, RR. CYLINDER HEAD.....	0.6	2	12321-MR8-000	COVER, RR. CYLINDER HEAD.....	1	1		
.COVER, BREATHER		3	12331-MR8-000	COVER, BREATHER.....	1	1		
GASKET, CYLINDER HEAD COVER....	0.5	4	12332-MLO-721	GASKET, BREATHER COVER.....	1	1		
(FR.CYLINDER SIDE 1.1)		5	12391-MR8-000	GASKET, CYLINDER HEAD COVER...	2	2		
		6	32905-MR8-000	CORD HOLDER, CYLINDER HEAD....	1	1		
		7	90002-MLO-000	BOLT, HEAD COVER.....	8	8		
		8	90543-MLO-720	RUBBER, MOUNTING.....	8	8		
		9	91413-679-000	CLIP, 2X70.....	1	1		
		10	91450-MR8-000	CLAMP, HIGH TENSION CORD.....	1	1		
		11	96001-06025-07	BOLT, FLANGE, 6X25.....	6	6		

D 2

E - 2

Cylinder head (Front)

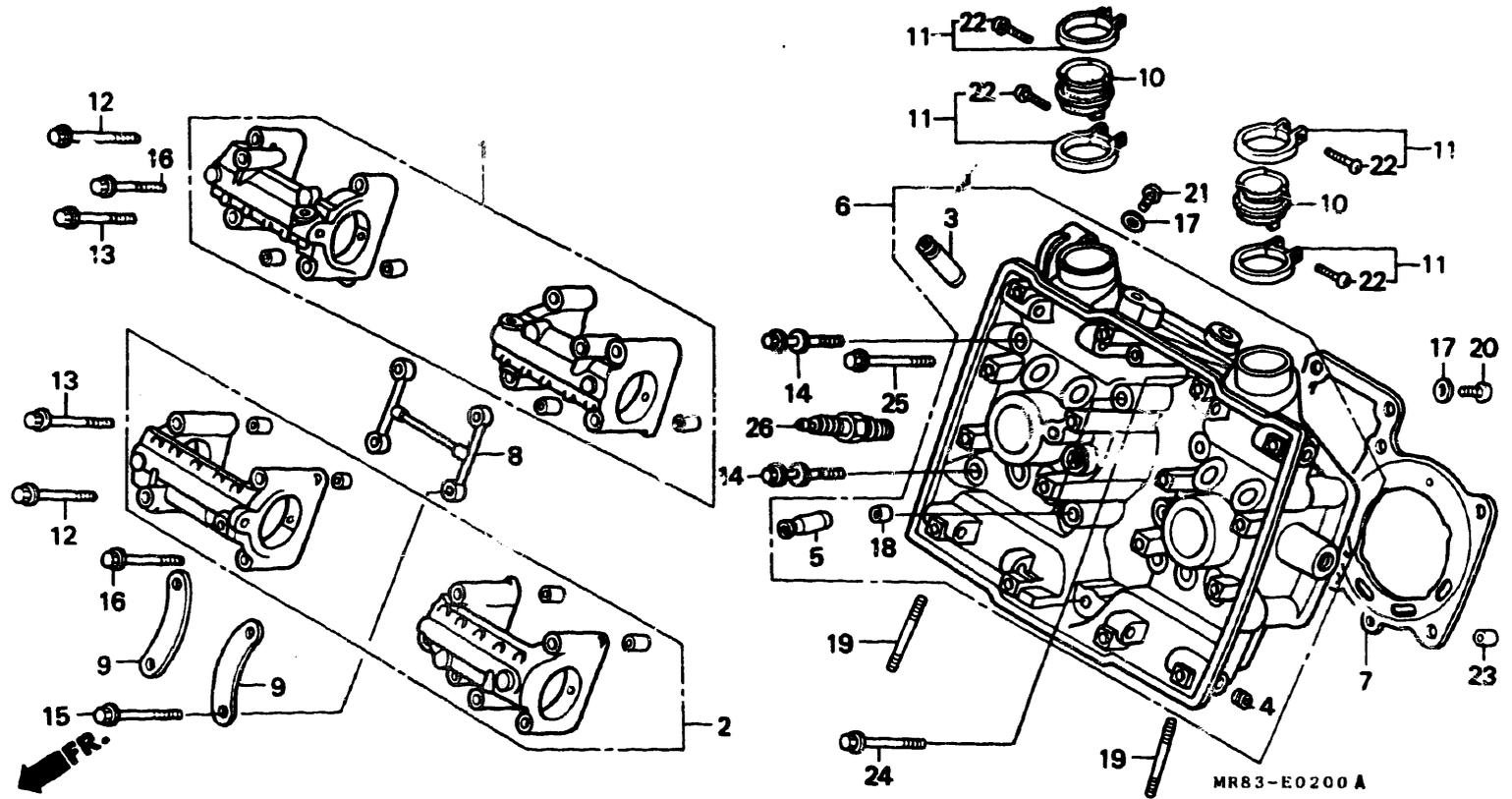


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3H		
HOLDER SET, CAMSHAFT..... (ADD 0.4 FOR EACH.)	1.8	1	12011-MR8-305	HOLDER SET, CAMSHAFT (AB).....	1	1		
		2	12012-MR8-305	HOLDER SET, CAMSHAFT (CD).....	1	1		
GUIDE, VALVE..... (INC. REAMING)	5.0	3	12204-MLO-305	GUIDE, VALVE (O.S.).....	4	4		
(ADD 0.3 FOR EACH.)		4	12205-MR8-300	PLUG, SEALING SPECIAL.....	4	4		
(EXC. VALVE REFACING) - (ADD MORE 0.2 IF PERFORMED.)		5	12206-MLO-305	GUIDE, EX. VALVE (O.S.).....	4	4		
HEAD COMP., FR. CYLINDER.....	6.2	6	12210-MR8-000	HEAD COMP., FR. CYLINDER.....	1	1		
GASKET, CYLINDER HEAD.....	4.2	7	12251-MR8-601	GASKET, CYLINDER HEAD.....	1	1		
PIPE COMP., OIL PATH.....	1.1	8	15330-MLO-000	PIPE COMP., OIL PATH.....	1	1		
INSULATOR, CARBURETOR..... (ADD 0.1 FOR EACH.)	0.8	9	15331-MR8-000	PLATE, OIL PATH PIPE.....	2	2		
PLUG, SPARK..... (ADD 0.1 FOR EACH.)	0.3	10	16211-MLO-720	INSULATOR, CARBURETOR.....	2	2		
		11	16219-KE7-010	BAND, INSULATOR.....	4	4		
		12	90001-MR8-000	BOLT, SPECIAL, 6X64.....	4	4		
		13	90004-ML7-000	BOLT, FLANGE, 6X60.....	4	4		
		* 14	90011-MR8-003	BOLT, FLANGE, 8X83.....	4	4		
		15	90018-MA6-000	BOLT, FLANGE, 6X77.....	4	4		
		16	90102-KE5-000	BOLT, FLANGE, 6X40.....	4	4		
		17	90452-323-000	WASHER, THRUST, 5MM.....	2	2		
		18	90702-MJ4-000	PIN, DOWEL, 10X10.....	2	2		
		19	92900-06020-0E	BOLT 2, STUD, 6X20.....	4	4		
		20	93500-05006-0G	SCREW, PAN, 5X6.....	1	1		
		21	93500-05020-0G	SCREW, PAN, 5X20.....	1	1		
		22	93516-05025-0G	SCREW, PAN, 5X25.....	4	4		
		23	94301-10160	PIN, DOWEL, 10X16.....	2	2		
		24	95701-06045-08	BOLT, FLANGE, 6X45.....	2	2		
		25	95701-06060-08	BOLT, FLANGE, 6X60.....	1	1		
			1991.05.01	E		D2		

D 3

E-2

Cylinder head (Front)

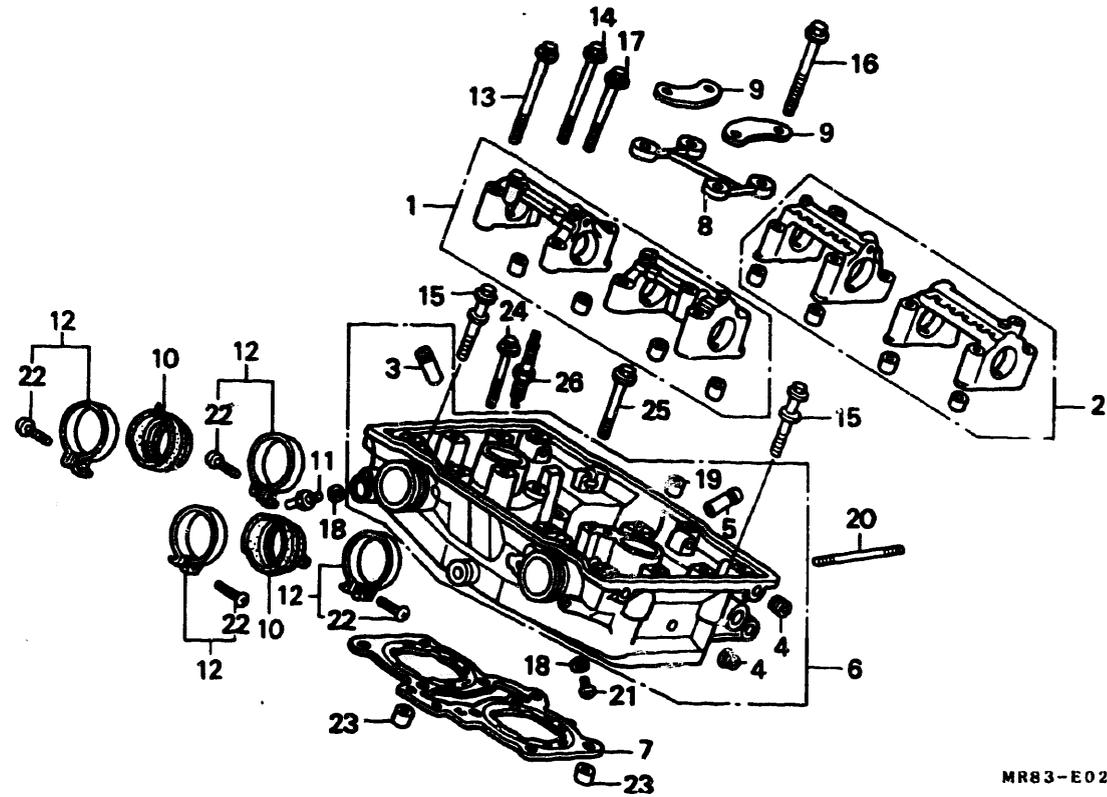


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. N. VFR100R PL JM	Serial No.	Area code
		26	98049-58716	PLUG, SPARK (ER8EH NGK).....	(2)(2)		
			98049-58726	PLUG, SPARK (Y24FER ND).....	(2)(2)		
			98049-59716	PLUG, SPARK (ER9EH NGK).....	2 2		
			98049-59726	PLUG, SPARK (Y27FER ND).....	2 2		
			98049-60716	PLUG, SPARK (ER10EH NGK).....	(2)(2)		
			98049-60726	PLUG, SPARK (Y31FER ND).....	(2)(2)		

D 4

E-2-1

Cylinder head (Rear)



MR83-E0201 A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	3L 3M		
HOLDER SET, CAMSHAFT.....	1.3	1	12011-MR8-305	HOLDER SET, CAMSHAFT (AB).....	1	1		
(ADD 0.4 FOR EACH.)		2	12012-MR8-305	HOLDER SET, CAMSHAFT (CD).....	1	1		
GUIDE, VALVE.....	5.5	3	12204-MLO-305	GUIDE, VALVE (O.S.).....	4	4		
(INC. REAMING)		4	12205-MR8-300	PLUG, SEALING SPECIAL.....	4	4		
(ADD 0.3 FOR EACH.)		5	12206-MLO-305	GUIDE, EX. VALVE (O.S.).....	4	4		
(EXC. VALVE REFACING)		6	12220-MR8-000	HEAD COMP., RR. CYLINDER.....	1	1		
(ADD MORE 0.2 IF PERFORMED.)		7	12251-MR8-601	GASKET, CYLINDER HEAD.....	1	1		
HEAD COMP., RR. CYLINDER.....	6.7	8	15330-MLO-000	PIPE COMP., OIL PATH.....	1	1		
GASKET, CYLINDER HEAD.....	4.7	9	15331-MR8-000	PLATE, OIL PATH PIPE.....	2	2		
PIPE COMP., OIL PATH.....	0.5	10	16211-MLO-720	INSULATOR, CARBURETOR.....	2	2		
INSULATOR, CARBURETOR.....	0.8	11	16214-MB0-000	JOINT, BOOST.....	1	1		
(ADD 0.1 FOR EACH.)		12	16219-KE7-010	BAND, INSULATOR.....	4	4		
PLUG, SPARK.....	0.1	13	90001-MR8-000	BOLT, SPECIAL, 6X64.....	4	4		
		14	90004-ML7-000	BOLT, FLANGE, 6X60.....	4	4		
		* 15	90011-MR8-003	BOLT, FLANGE, 8X83.....	4	4		
		16	90018-MA6-000	BOLT, FLANGE, 6X77.....	4	4		
		17	90102-KE5-000	BOLT, FLANGE, 6X40.....	4	4		
		18	90452-323-000	WASHER, THRUST, 5MM.....	2	2		
		19	90702-MJ4-000	PIN, DOWEL, 10X10.....	2	2		
		20	92900-06020-0E	BOLT 2, STUD, 6X20.....	4	4		
		21	93500-05006-0G	SCREW, PAN, 5X6.....	1	1		
		22	93516-05025-0G	SCREW, PAN, 5X25.....	4	4		
		23	94301-10160	PIN, DOWEL, 10X16.....	2	2		
		24	95701-06045-08	BOLT, FLANGE, 6X45.....	2	2		
		25	95701-06060-08	BOLT, FLANGE, 6X60.....	1	1		

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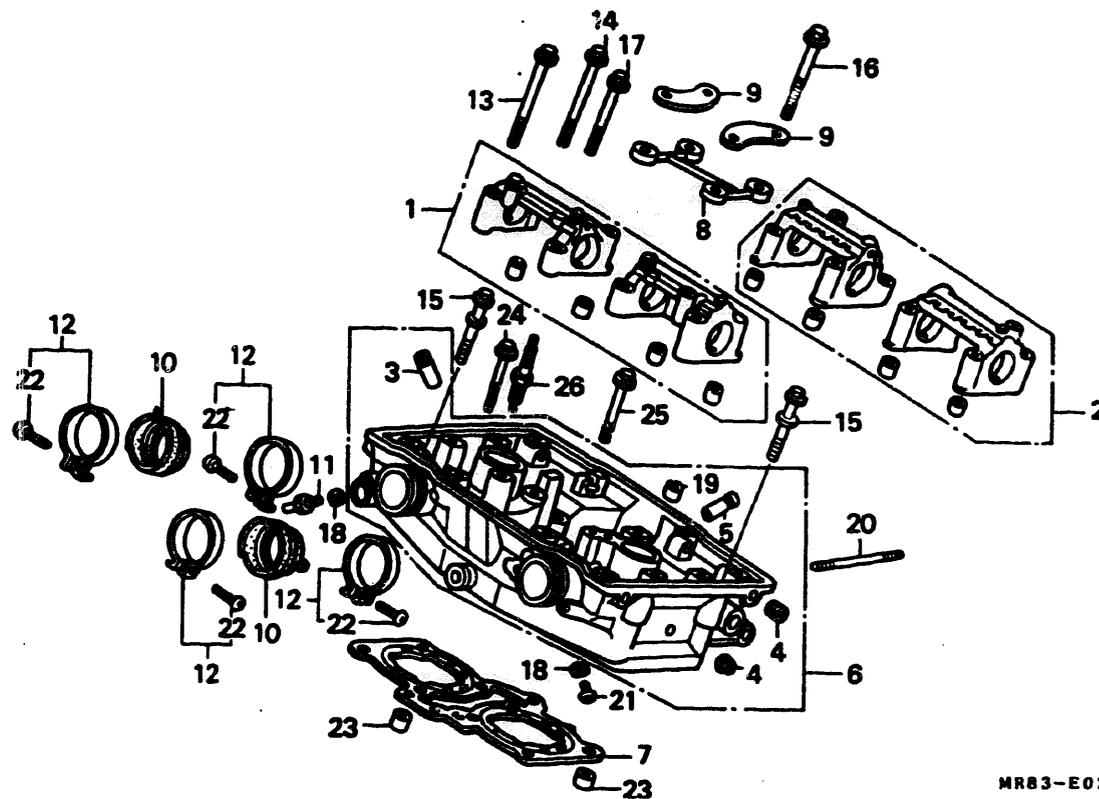
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D4

D 5

E-2-1

Cylinder head (Rear)



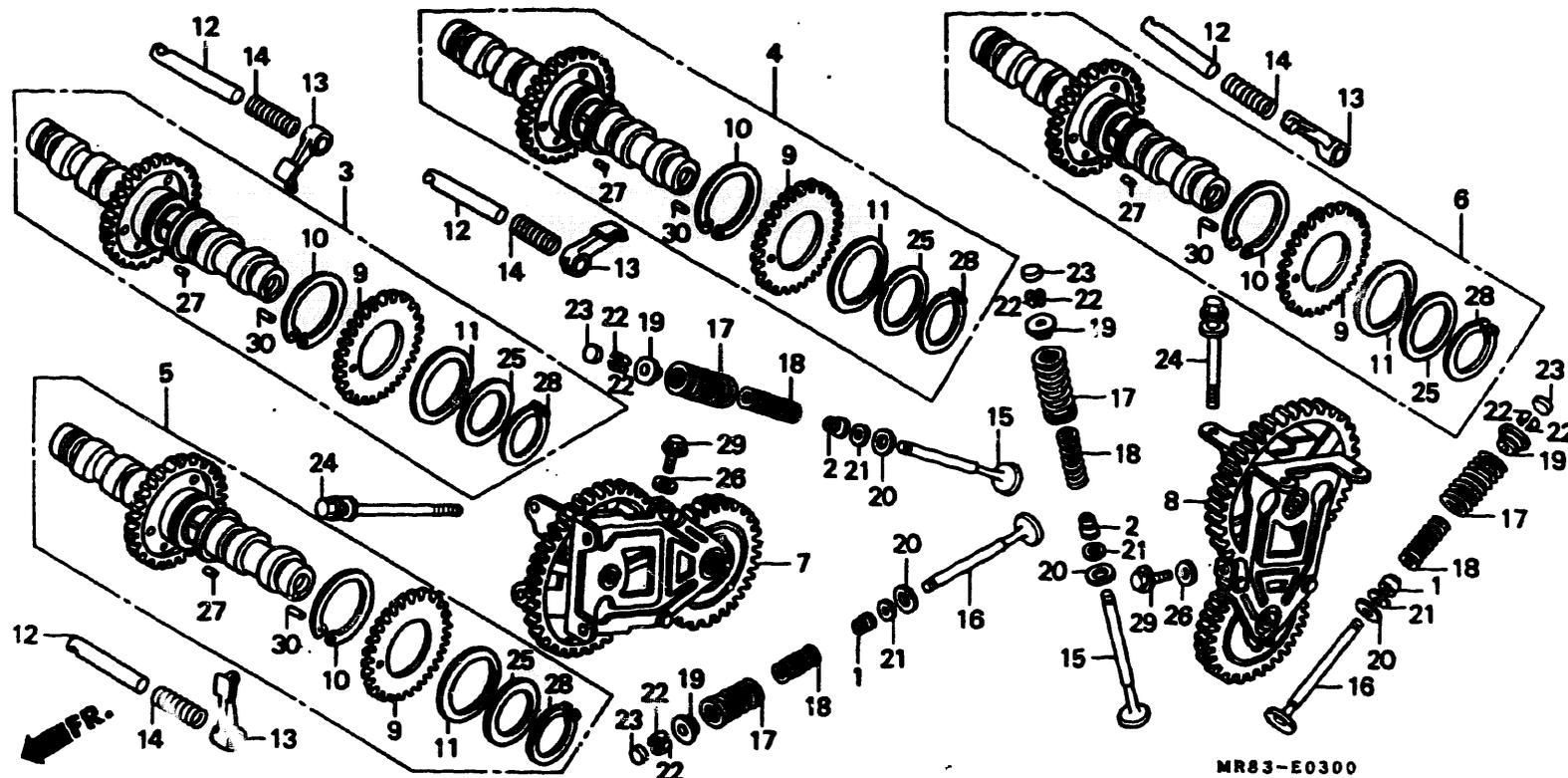
MR83-E0201A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3M	Serial No.	Area code
		26	98049-58716	PLUG, SPARK (ER8EH NGK).....	(2) (2)		
			98049-58726	PLUG, SPARK (Y24FER ND).....	(2) (2)		
			98049-59716	PLUG, SPARK (ER9EH NGK).....	2 2		
			98049-59726	PLUG, SPARK (Y27FER ND).....	2 2		
			98049-60716	PLUG, SPARK (ER10EH NGK).....	(2) (2)		
			98049-60726	PLUG, SPARK (Y31FER ND).....	(2) (2)		

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E-3

Camshaft-Valve



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL JM		
CAMSHAFT COMP., RR.....	1.4	1	12208-MLO-721	SEAL, EX. VALVE STEM (ARAI)...	8	8		
(FR.CYLINDER SIDE 1.9)		2	12209-MLO-722	SEAL, VALVE STEM (ARAI).....	8	8		
(ADD 0.4 FOR EACH.)		3	14110-MR8-000	CAMSHAFT COMP., FR. IN.....	1	1		
GEAR TRAIN COMP., FR.....	2.4	4	14120-MR8-000	CAMSHAFT COMP., RR. IN.....	1	1		
GEAR TRAIN COMP., RR.....	1.8	5	14130-MR8-000	CAMSHAFT COMP., FR. EX.....	1	1		
GEAR, CAMSHAFT.....	0.9	6	14140-MR8-000	CAMSHAFT COMP., RR. EX.....	1	1		
(FR.CYLINDER SIDE 1.5)		7	14410-MR8-000	GEAR TRAIN COMP., FR.....	1	1		
(ADD 0.3 FOR EACH.)		8	14420-MR8-000	GEAR TRAIN COMP., RR.....	1	1		
ARM, VALVE ROCKER.....	1.1	9	14446-MR8-300	GEAR, CAMSHAFT (B).....	4	4		
(FR.CYLINDER SIDE 1.6)		10	14447-MR8-003	SPRING, CAM GEAR (A).....	4	4		
(ADD 0.1 FOR EACH.)		11	14448-MR8-003	SPRING, CAMSHAFT GEAR (B).....	4	4		
VALVE.....	4.6	12	14451-MR8-000	SHAFT, ROCKER ARM.....	8	8		
(RR.CYLINDER SIDE 5.1)		13	14611-MR8-000	ARM, VALVE ROCKER.....	16	16		
(ADD 0.2 FOR EACH.)		14	14642-MR8-000	SPRING, ROCKER ARM SIDE.....	8	8		
(INC. REFACING)		15	14711-MR8-000	VALVE, IN.....	8	8		
(EXC. VALVE GUIDE REPLACEMENT)		16	14721-MR8-000	VALVE, EX.....	8	8		
SPRING, VALVE INNER.....	4.4	17	14751-MR8-003	SPRING, VALVE OUTER.....	16	16		
(RR.CYLINDER SIDE 4.9)		17	14751-MR8-004	SPRING, VALVE OUTER.....	16	16		
(ADD 0.1 FOR EACH.)		18	14761-MR8-003	SPRING, VALVE INNER.....	16	16		
(INC. RELATIVE PART)		18	14761-MR8-004	SPRING, VALVE INNER.....	16	16		
		19	14771-MR8-000	RETAINER, VALVE SPRING.....	16	16		
		20	14775-MR8-000	SEAT, VALVE SPRING OUTER.....	16	16		
		21	14777-MR8-000	SEAT, VALVE SPRING INNER.....	16	16		
		22	14781-MLO-720	COTTER, VALVE.....	32	32		
		23	14901-KT7-000	SHIM, TAPPET (1.200).....	16	16		

1991.05.01

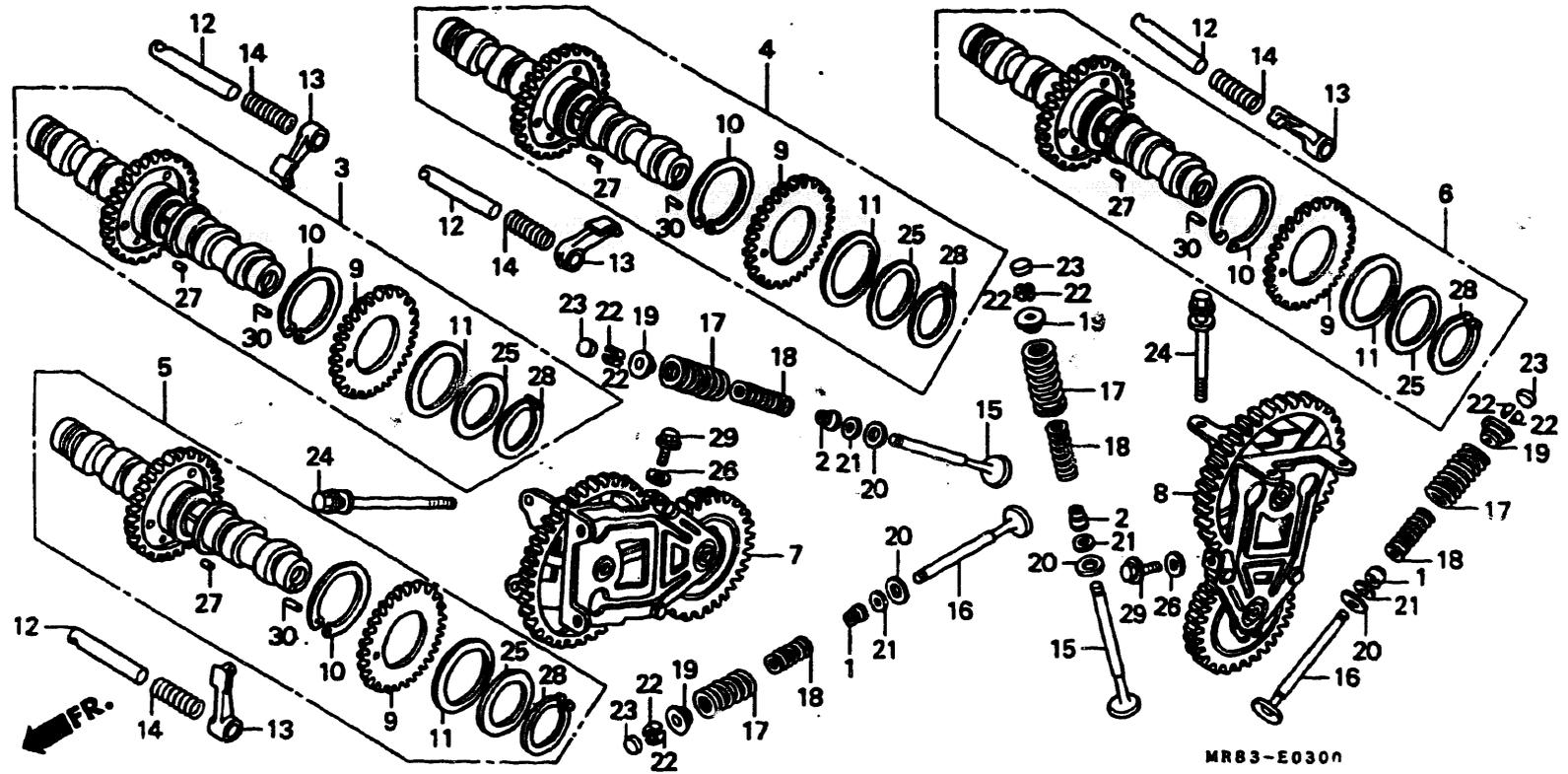
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D 8

E - 3

Camshaft-Valve

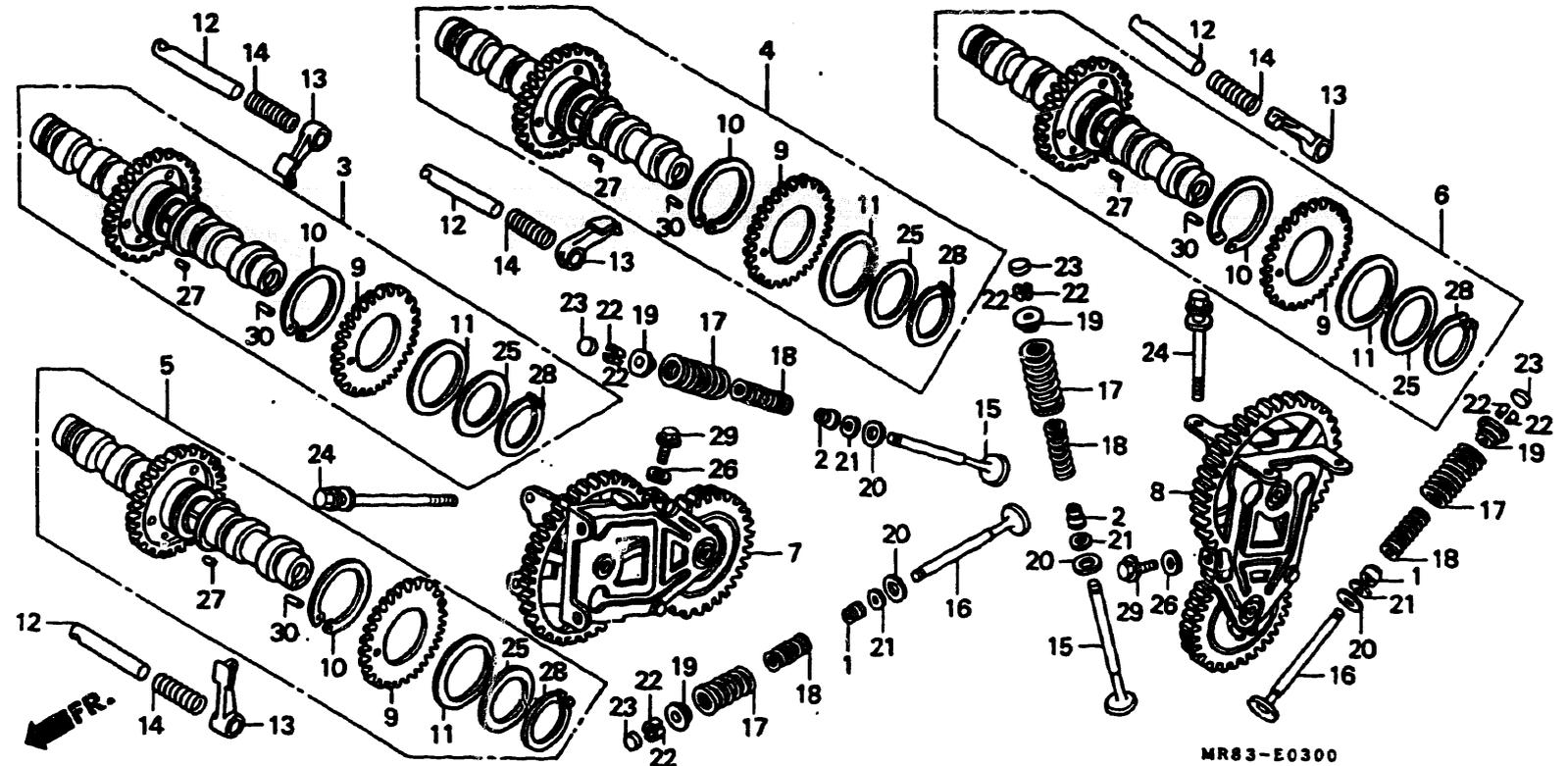


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL JM		
		23)	14916-KT7-000	SHIM, TAPPET (1.575).....	16	16		
			14916-KT7-003	SHIM, TAPPET (1.575).....	-	16		
			14917-KT7-000	SHIM, TAPPET (1.600).....	16	16		
			14917-KT7-003	SHIM, TAPPET (1.600).....	-	16		
			14918-KT7-000	SHIM, TAPPET (1.625).....	16	16		
			14918-KT7-003	SHIM, TAPPET (1.625).....	-	16		
			14919-KT7-000	SHIM, TAPPET (1.650).....	16	16		
			14919-KT7-003	SHIM, TAPPET (1.650).....	-	16		
			14920-KT7-000	SHIM, TAPPET (1.675).....	16	16		
			14920-KT7-003	SHIM, TAPPET (1.675).....	-	16		
			14921-KT7-000	SHIM, TAPPET (1.700).....	16	16		
			14921-KT7-003	SHIM, TAPPET (1.700).....	-	16		
			14922-KT7-000	SHIM, TAPPET (1.725).....	16	16		
			14922-KT7-003	SHIM, TAPPET (1.725).....	-	16		
			14923-KT7-000	SHIM, TAPPET (1.750).....	16	16		
			14923-KT7-003	SHIM, TAPPET (1.750).....	-	16		
			14924-KT7-000	SHIM, TAPPET (1.775).....	16	16		
			14924-KT7-003	SHIM, TAPPET (1.775).....	-	16		
			14925-KT7-000	SHIM, TAPPET (1.800).....	16	16		
			14925-KT7-003	SHIM, TAPPET (1.800).....	-	16		
			14926-KT7-000	SHIM, TAPPET (1.825).....	16	16		
			14926-KT7-003	SHIM, TAPPET (1.825).....	-	16		
			14927-KT7-000	SHIM, TAPPET (1.850).....	16	16		
			14927-KT7-003	SHIM, TAPPET (1.850).....	-	16		
			14928-KT7-000	SHIM, TAPPET (1.875).....	16	16		
			14928-KT7-003	SHIM, TAPPET (1.875).....	-	16		
			14929-KT7-000	SHIM, TAPPET (1.900).....	16	16		
			14929-KT7-003	SHIM, TAPPET (1.900).....	-	16		
			14930-KT7-000	SHIM, TAPPET (1.925).....	16	16		
				1991.05.01				
				E				
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E-3

Camshaft-Valve

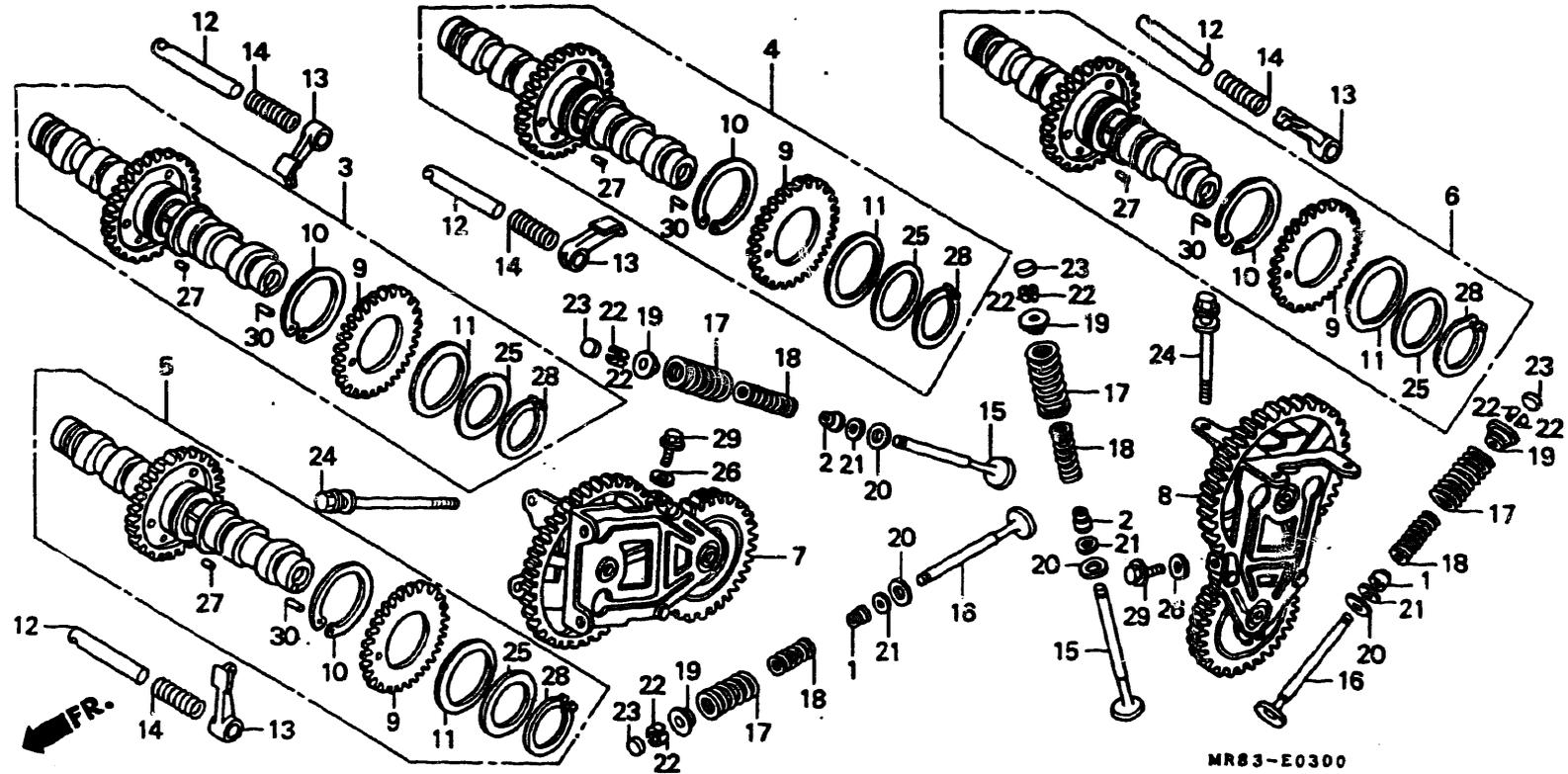


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR00R 3L JM	Serial No.	Area code
		23)	14930-KT7-003	SHIM, TAPPET (1.925).....	- 16		
			14931-KT7-000	SHIM, TAPPET (1.950).....	16 16		
			14931-KT7-003	SHIM, TAPPET (1.950).....	- 16		
			14932-KT7-000	SHIM, TAPPET (1.975).....	16 16		
			14932-KT7-003	SHIM, TAPPET (1.975).....	- 16		
			14933-KT7-000	SHIM, TAPPET (2.000).....	16 16		
			14933-KT7-003	SHIM, TAPPET (2.000).....	- 16		
			14934-KT7-000	SHIM, TAPPET (2.025).....	16 16		
			14934-KT7-003	SHIM, TAPPET (2.025).....	- 16		
			14935-KT7-000	SHIM, TAPPET (2.050).....	16 16		
			14935-KT7-003	SHIM, TAPPET (2.050).....	- 16		
			14936-KT7-000	SHIM, TAPPET (2.075).....	16 16		
			14936-KT7-003	SHIM, TAPPET (2.075).....	- 16		
			14937-KT7-000	SHIM, TAPPET (2.100).....	16 16		
			14937-KT7-003	SHIM, TAPPET (2.100).....	- 16		
			14938-KT7-000	SHIM, TAPPET (2.125).....	16 16		
			14938-KT7-003	SHIM, TAPPET (2.125).....	- 16		
			14939-KT7-000	SHIM, TAPPET (2.150).....	16 16		
			14939-KT7-003	SHIM, TAPPET (2.150).....	- 16		
			14940-KT7-000	SHIM, TAPPET (2.175).....	16 16		
			14940-KT7-003	SHIM, TAPPET (2.175).....	- 16		
			14941-KT7-000	SHIM, TAPPET (2.200).....	16 16		
			14941-KT7-003	SHIM, TAPPET (2.200).....	- 16		
			14942-KT7-000	SHIM, TAPPET (2.225).....	16 16		
			14942-KT7-003	SHIM, TAPPET (2.225).....	- 16		
			14943-KT7-000	SHIM, TAPPET (2.250).....	16 16		
			14943-KT7-003	SHIM, TAPPET (2.250).....	- 16		
			14944-KT7-000	SHIM, TAPPET (2.275).....	16 16		
			14944-KT7-003	SHIM, TAPPET (2.275).....	- 16		
			1991.05.01	E	09		

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E - 3

Camshaft • Valve



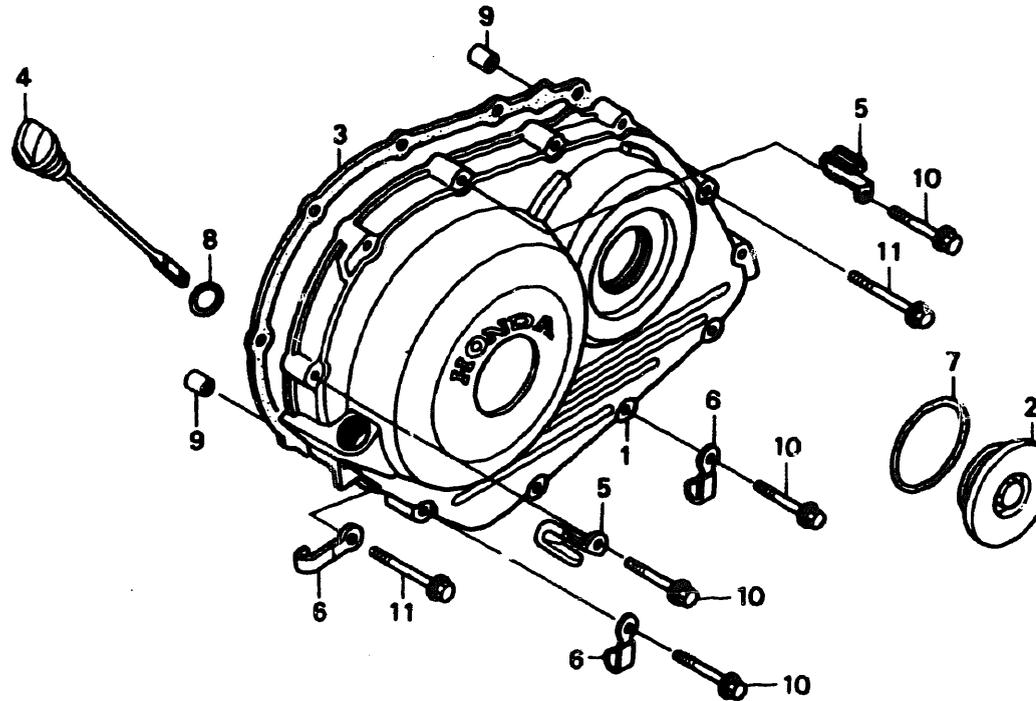
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	JL JM		
		23)	14959-KT7-003	SHIM, TAPPET (2.650).....	-	16		
			14960-KT7-000	SHIM, TAPPET (2.675).....	16	16		
			14960-KT7-003	SHIM, TAPPET (2.675).....	-	16		
			14961-KT7-000	SHIM, TAPPET (2.700).....	16	16		
			14961-KT7-003	SHIM, TAPPET (2.700).....	-	16		
			14962-KT7-000	SHIM, TAPPET (2.725).....	16	16		
			14962-KT7-003	SHIM, TAPPET (2.725).....	-	16		
			14963-KT7-000	SHIM, TAPPET (2.750).....	16	16		
			14963-KT7-003	SHIM, TAPPET (2.750).....	-	16		
			14964-KT7-000	SHIM, TAPPET (2.775).....	16	16		
			14964-KT7-003	SHIM, TAPPET (2.775).....	-	16		
			14965-KT7-000	SHIM, TAPPET (2.800).....	16	16		
			14965-KT7-003	SHIM, TAPPET (2.800).....	-	16		
			14966-MR8-000	SHIM, TAPPET (2.825).....	16	16		
			14966-KT7-003	SHIM, TAPPET (2.825).....	-	16		
			14967-MR8-000	SHIM, TAPPET (2.850).....	16	16		
			14967-KT7-003	SHIM, TAPPET (2.850).....	-	16		
			14968-MR8-000	SHIM, TAPPET (2.875).....	16	16		
			14968-KT7-003	SHIM, TAPPET (2.875).....	-	16		
			14969-MR8-000	SHIM, TAPPET (2.900).....	16	16		
			14969-KT7-003	SHIM, TAPPET (2.900).....	-	16		
		24	90011-MR8-003	BOLT, FLANGE, 8X83.....	8	8		
		25	90402-MR8-000	WASHER, 42X53X2.....	4	4		
		26	90441-706-000	WASHER, SEALING, 6MM.....	2	2		
		27	94303-03050	PIN, DOWEL, 3X5.....	4	4		
		28	94510-42000	CIRCLIP, EXTERNAL, 42MM.....	4	4		
		29	95701-06022-07	BOLT, FLANGE, 6X22.....	2	2		
		30	96220-30085	ROLLER, 3X8.5.....	4	4		
1991.05.01					E		D11	

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FR. →

E-4

Right crankcase cover



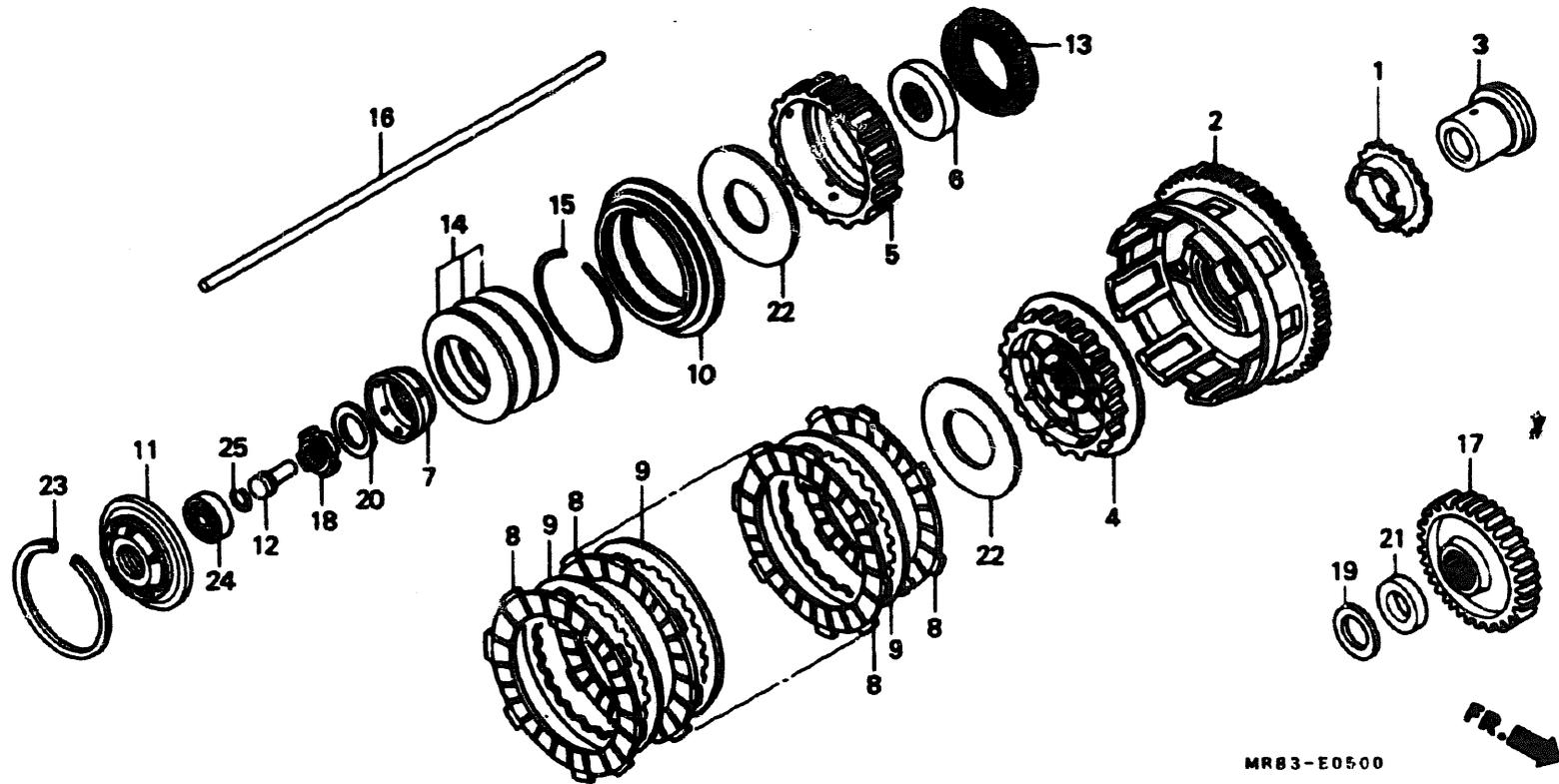
MR83-E0400B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3M		
COVER, R.....	0.9	1	11331-MR8-000	COVER, R.....	1	1		
.GASKET, R. COVER		2	11332-ML7-000	CAP, 45MM.....	1	1		
		3	11394-MLO-000	GASKET, R. COVER.....	1	1		
		4	15650-MR8-000	GAUGE, OIL LEVEL.....	1	1		
		5	30302-ML7-000	CLAMP, PULSER CORD.....	2	2		
		6	35211-443-760	CLAMP, SWITCH CORD.....	3	3		
		7	91301-ML7-003	O-RING, 48.1X3.6 (ARAI).....	1	1		
		8	91302-KE8-003	O-RING, 18X3 (ARAI).....	1	1		
		9	94301-08140	PIN, DOWEL, 8X14.....	2	2		
		10	96001-06032-07	BOLT, FLANGE, 6X32.....	10	10		
		11	96001-06040-07	BOLT, FLANGE, 6X40.....	2	2		

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Clutch



MR83-E0500

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L JH		
SPROCKET, OIL PUMP DRIVE.....	1.3	1	15131-MLO-000	SPROCKET, OIL PUMP DRIVE.....	1	1		
.OUTER COMP., CLUTCH		2	22100-MLO-010	OUTER COMP., CLUTCH.....	1	1		
CENTER, CLUTCH.....	1.1	3	22116-MJ8-000	GUIDE, CLUTCH OUTER.....	1	1		
.CENTER B, CLUTCH		4	22120-MR8-010	CENTER, CLUTCH.....	1	1		
.DISK, CLUTCH FRICTION (INC. RELATIVE PART) (ONE OR ALL)		5	22131-MR8-010	CENTER B, CLUTCH.....	1	1		
.CLUTCH, ONE WAY		6	22141-MR8-000	INNER, ONE WAY CLUTCH.....	1	1		
.SPRING SET, CLUTCH		7	22151-MR8-000	PLATE, SPRING SETTING.....	1	1		
.GEAR, PRIMARY DRIVE		8	22201-MR8-000	DISK, CLUTCH FRICTION.....	10	10		
PLATE, CLUTCH LIFTER.....	1.0	9	22321-KE8-000	PLATE, CLUTCH.....	9	9		
ROD COMP., CLUTCH LIFTER.....	0.4	10	22351-MR8-013	PLATE, CLUTCH PRESSURE.....	1	1		
		11	22352-MR8-003	PLATE, CLUTCH LIFTER.....	1	1		
		12	22366-MR8-000	PIECE, CLUTCH JOINT.....	1	1		
		13	22425-MR8-003	CLUTCH, ONE WAY.....	1	1		
		14	22440-MR8-000	SPRING SET, CLUTCH.....	1	1		
		15	22446-MR8-000	SEAT, CLUTCH SPRING.....	1	1		
		16	22850-MR8-000	ROD COMP., CLUTCH LIFTER.....	1	1		
		17	23103-MLO-010	GEAR, PRIMARY DRIVE (34T).....	1	1		
		18	90231-ML4-610	NUT, LOCK, 20MM.....	1	1		
		19	90402-KE8-000	WASHER, THRUST, 20MM.....	1	1		
		20	90432-121-000	WASHER, LOCK.....	1	1		
		21	90452-KE8-000	COLLAR, 20.2X6.5.....	1	1		
		22	90461-MR8-000	WASHER, 36X66X1.6.....	2	2		
		23	90601-MR8-003	CIRCLIP, INTERNAL, 77MM.....	1	1		
		24	91008-KE8-003	BEARING, RADIAL BALL, 6903....	1	1		
		25	94601-15000	CLIP, PISTON PIN, 15MM.....	1	1		

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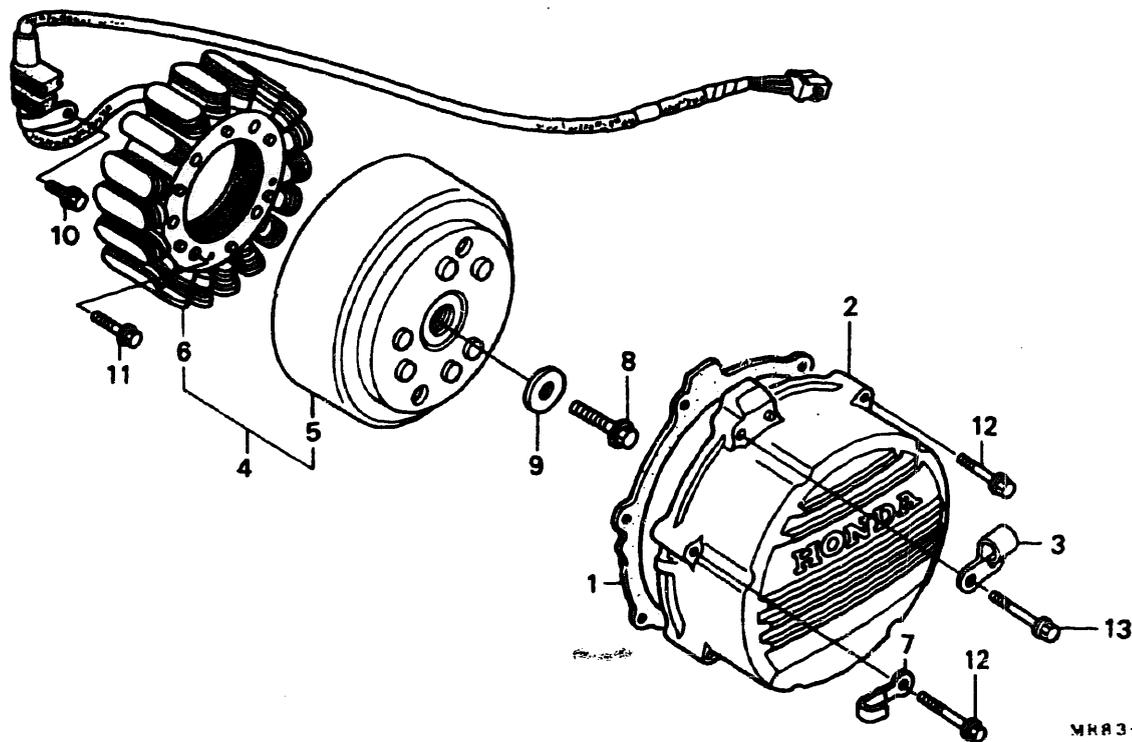
E

013

D 15

E-7

Generator



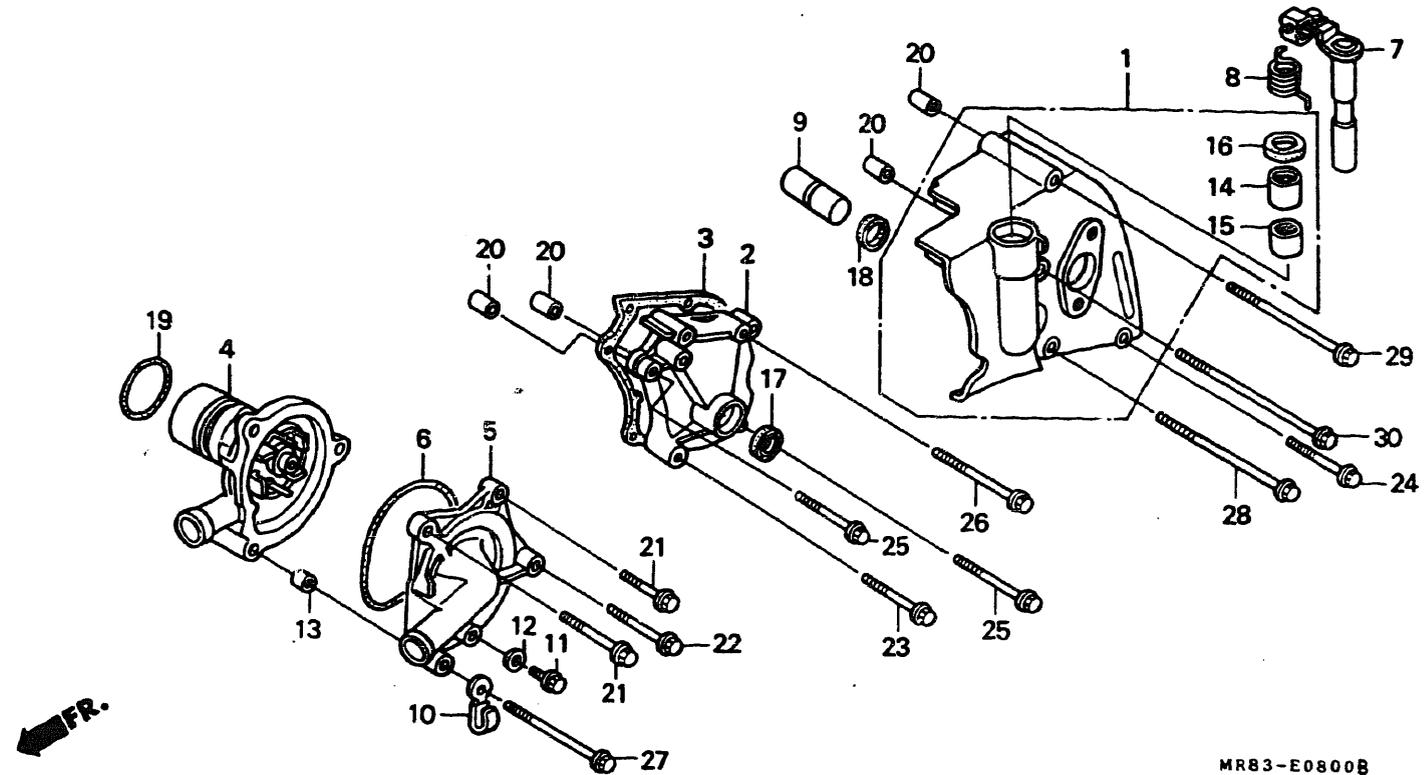
MHR3-E0700A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	3L 3M		
GASKET, A.C. GENERATOR COVER...	0.7	1	11636-MLO-000	GASKET, A.C. GENERATOR COVER..	1	1		
.COVER, A.C. GENERATOR		2	11641-MR8-300	COVER, A.C. GENERATOR.....	1	1		
GENERATOR ASSY., FLYWHEEL TYPE		3	22821-MR8-000	RECEIVER, CLUTCH CABLE.....	1	1		
A.C..	1.0	4	31100-MR8-601	GENERATOR ASSY., FLYWHEEL TYPE	1	1		
.STATOR COMP.				A.C. (ND)	1	1		
FLYWHEEL COMP.....	0.9	5	31110-MR8-601	FLYWHEEL COMP. (ND).....	1	1		
		6	31120-MR8-781	STATOR COMP. (ND).....	1	1		
		7	35211-443-760	CLAMP, SWITCH CORD.....	1	1		
		8	90014-MLO-000	BOLT, UBS, 10X35.....	1	1		
		9	90405-MLO-000	WASHER, 10X25X4.....	1	1		
		10	96001-06012-00	BOLT, FLANGE, 6X12	1	1		
		11	96001-06028-00	BOLT, FLANGE, 6X28.....	4	4		
		12	96001-06028-07	BOLT, FLANGE, 6X28.....	5	5		
		13	96001-06032-07	BOLT, FLANGE, 6X32.....	1	1		

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Left cover - Water pump



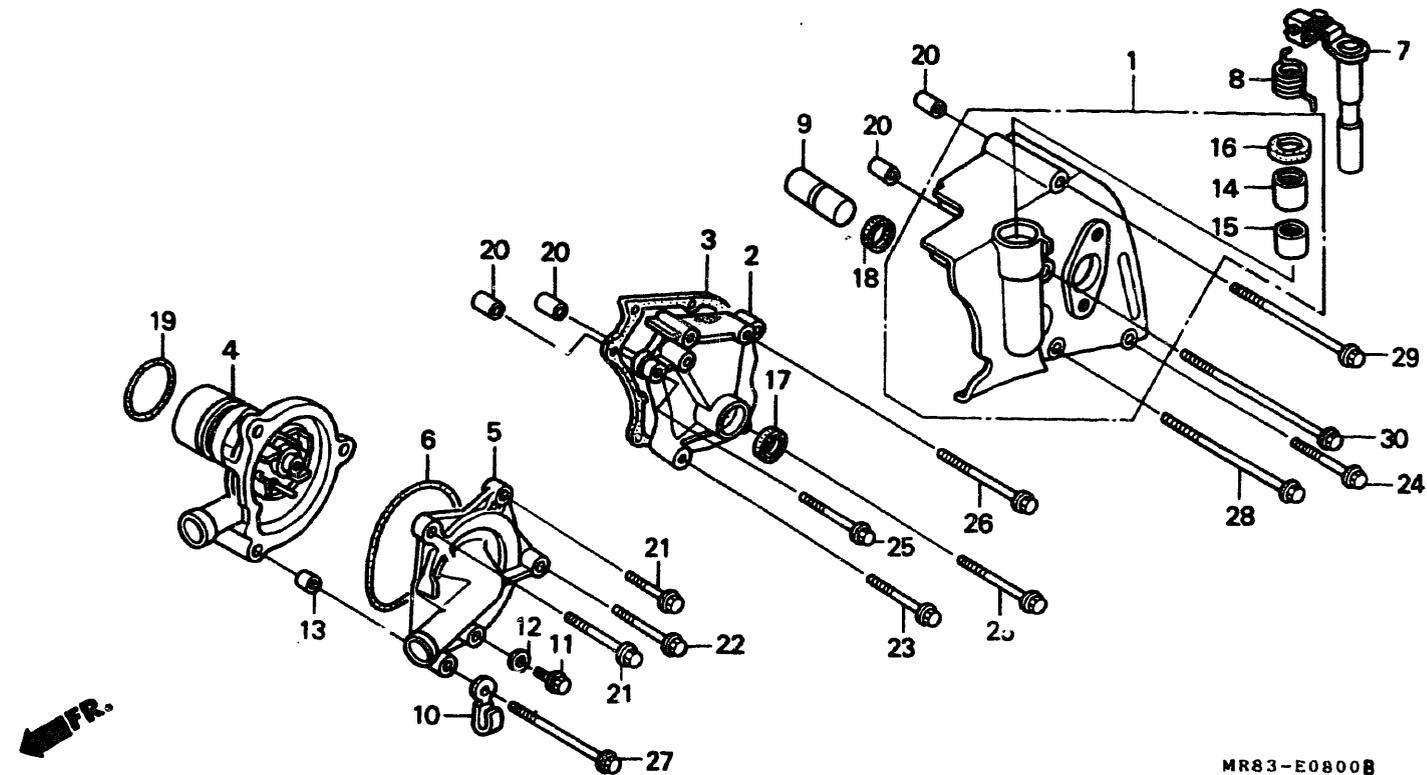
MR83-E08008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	3L 3H		
COVER COMP., L.....	0.3	1	11340-MR8-600	COVER COMP., L.....	1	1		
LEVER COMP., CLUTCH		2	11631-MR8-000	COVER, CHANGE.....	1	1		
COVER, CHANGE.....	1.3	3	11632-ML7-000	GASKET, GEARSHIFT COVER.....	1	1		
GASKET, GEARSHIFT COVER.....	1.2	4	19200-MLO-720	PUMP COMP., WATER.....	1	1		
PUMP COMP., WATER.....	0.8	5	19221-MR8-000	COVER, WATER PUMP.....	1	1		
COVER, WATER PUMP.....	0.6	6	19226-KE7-000	GASKET, WATER PUMP COVER.....	1	1		
GASKET, WATER PUMP COVER.....	0.5	7	22710-MLO-780	LEVER COMP., CLUTCH.....	1	1		
		8	22815-MLO-780	SPRING, CLUTCH LEVER.....	1	1		
		9	22852-MLO-780	PIECE, CLUTCH LIFTER ROD.....	1	1		
		10	35211-443-760	CLAMP, SWITCH CORD.....	1	1		
		11	90001-GHB-610	BOLT, FLANGE, 6X12.....	1	1		
		12	90473-ML7-000	WASHER, SEALING, 6.5MM.....	1	1		
		13	90501-MLO-000	PIN, DOWEL, 8X14.....	1	1		
		14	91001-GG2-003	BEARING, NEEDLE, 12X18X12.....	1	1		
		15	91053-719-005	BEARING, NEEDLE, 12X16X10 (KOYO)	1	1		
		16	91201-427-003	OIL SEAL, 12X20X6.....	1	1		
		17	91204-KE8-003	OIL SEAL, 13X22X5.....	1	1		
		18	91301-MLO-781	X-RING, 10.5X6.5.....	1	1		
		19	91302-MBO-013	O-RING, 32.95X2.62 (ARAI).....	1	1		
		20	94301-08140	PIN, DOWEL, 8X14.....	4	4		
		21	96001-06025-00	BOLT, FLANGE, 6X25.....	2	2		
		22	96001-06032-00	BOLT, FLANGE, 6X32.....	1	1		
		23	96001-06032-07	BOLT, FLANGE, 6X32.....	1	1		
		24	96001-06035-07	BOLT, FLANGE, 6X35.....	1	1		
			1991.05.01	E			D16	

E 1

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Left cover Water pump



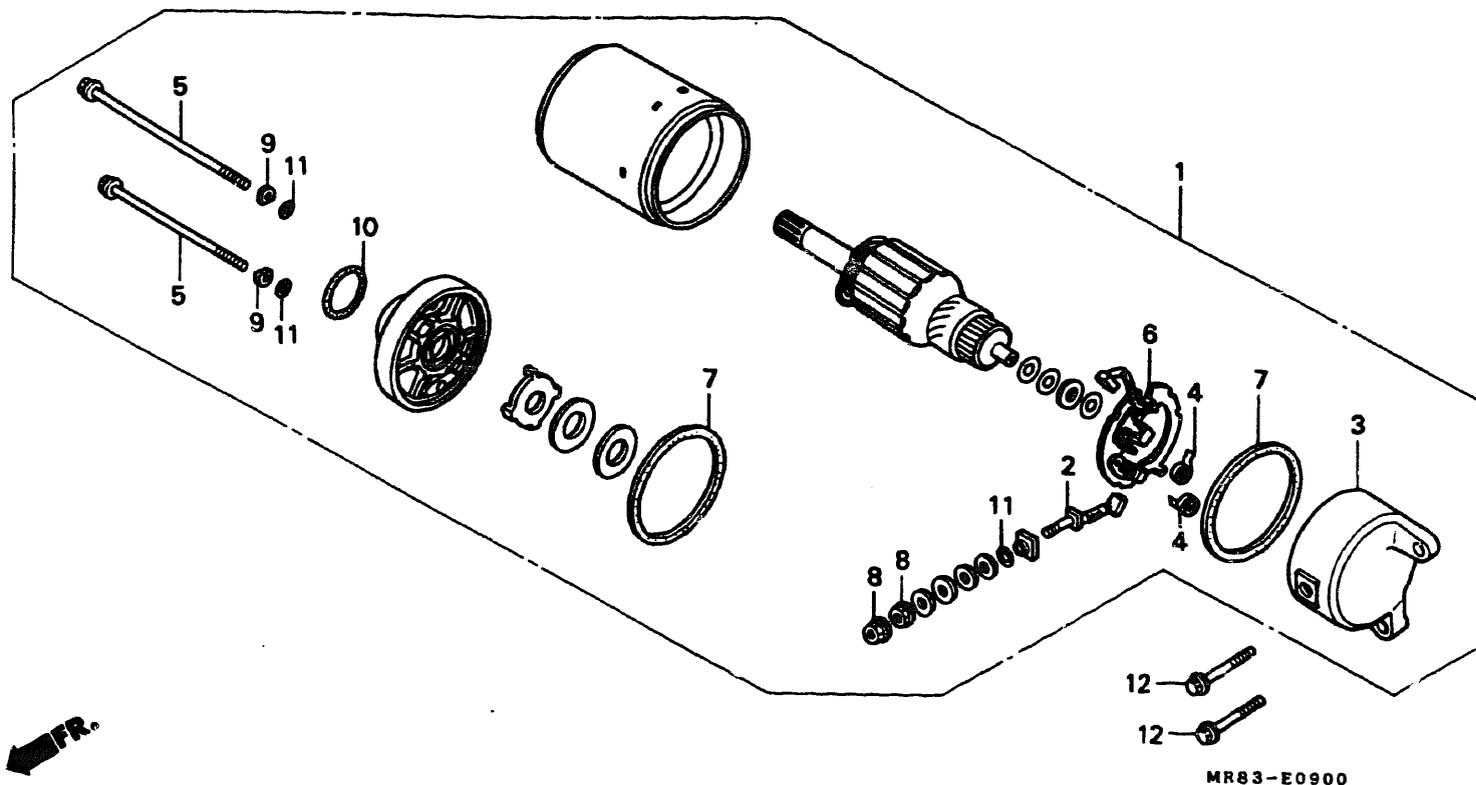
MR83-E0800B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3M		
		25	96001-06040-07	BOLT, FLANGE, 6X40.....	2	2		
		26	96001-06050-07	BOLT, FLANGE, 6X50.....	1	1		
		27	96001-06065-00	BOLT, FLANGE, 6X65.....	1	1		
		28	96001-06070-07	BOLT, FLANGE, 6X70.....	1	1		
		29	96001-06080-07	BOLT, FLANGE, 6X80.....	1	1		
		30	96001-06110-07	BOLT, FLANGE, 6X110.....	1	1		

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Starting motor

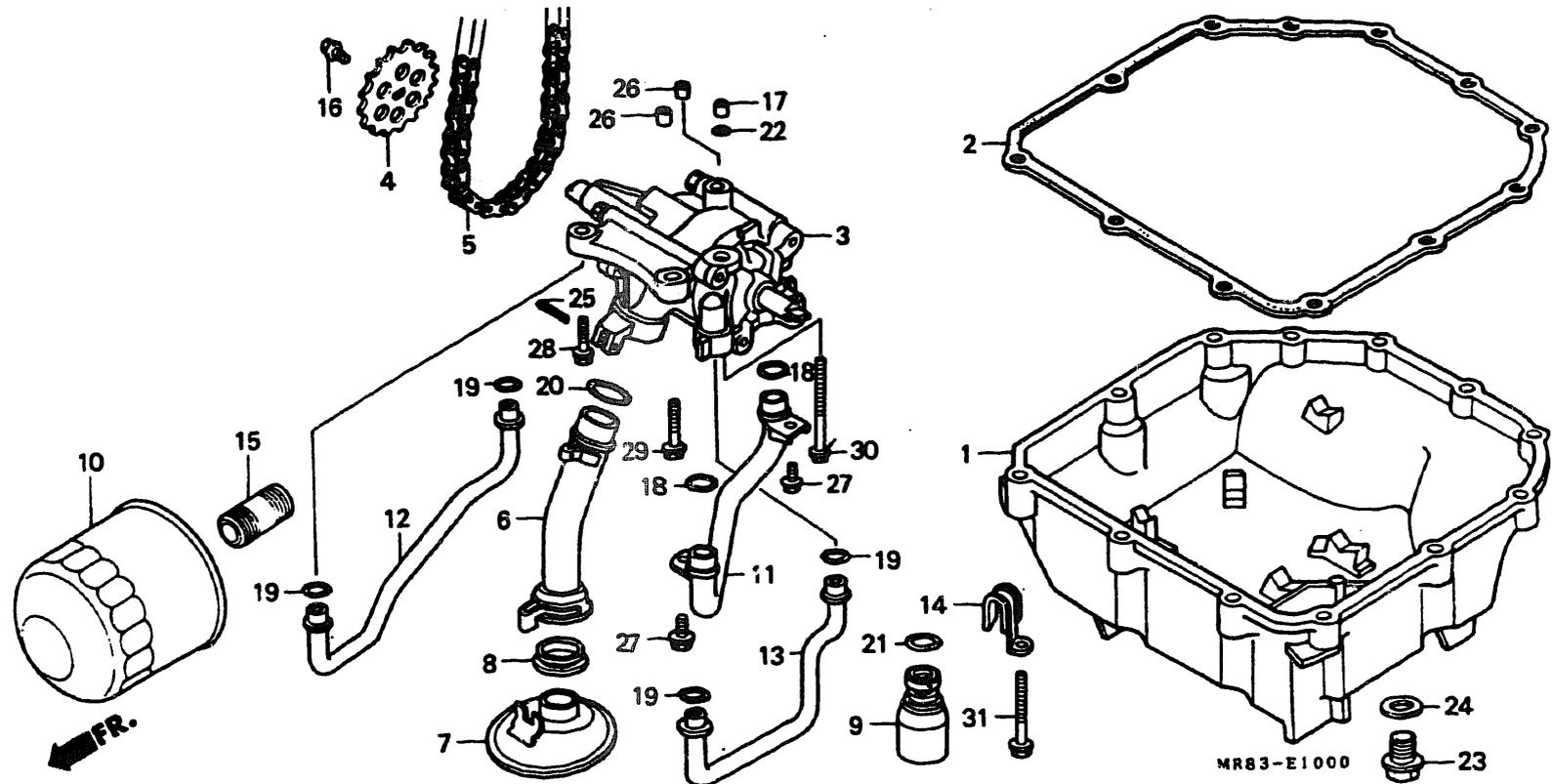


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	JL JM		
MOTOR ASSY., STARTER.....	0.7	1	31200-MR8-008	MOTOR ASSY., STARTER.....	1	-		
BRUSH SET, TERMINAL.....	1.0		31200-MR8-018	MOTOR ASSY., STARTER.....	-	1		
.BRACKET, RR.		2	31201-KS5-901	BRUSH SET, TERMINAL.....	1	1		
.HOLDER SET, BRUSH		3	31202-MR8-008	BRACKET, RR.....	1	1		
		4	31204-KS5-901	SPRING, CARBON BRUSH.....	2	2		
		5	31205-MN4-008	BOLT, SETTING.....	2	2		
		6	31206-KW1-901	HOLDER SET, BRUSH.....	1	1		
		7	31207-KS5-901	RING.....	2	2		
		8	90071-MB0-000	NUT-WASHER, 6MM.....	2	2		
		9	90122-MN4-008	WASHER, STEEL PLATE.....	2	2		
		10	91309-425-003	O-RING, 24.4X3.1 (ARAI).....	1	1		
		11	91320-MB0-000	O-RING.....	3	3		
		12	96001-06025-07	BOLT, FLANGE, 6X25.....	2	2		

E 3

E-10

Oil filter·Oil pump



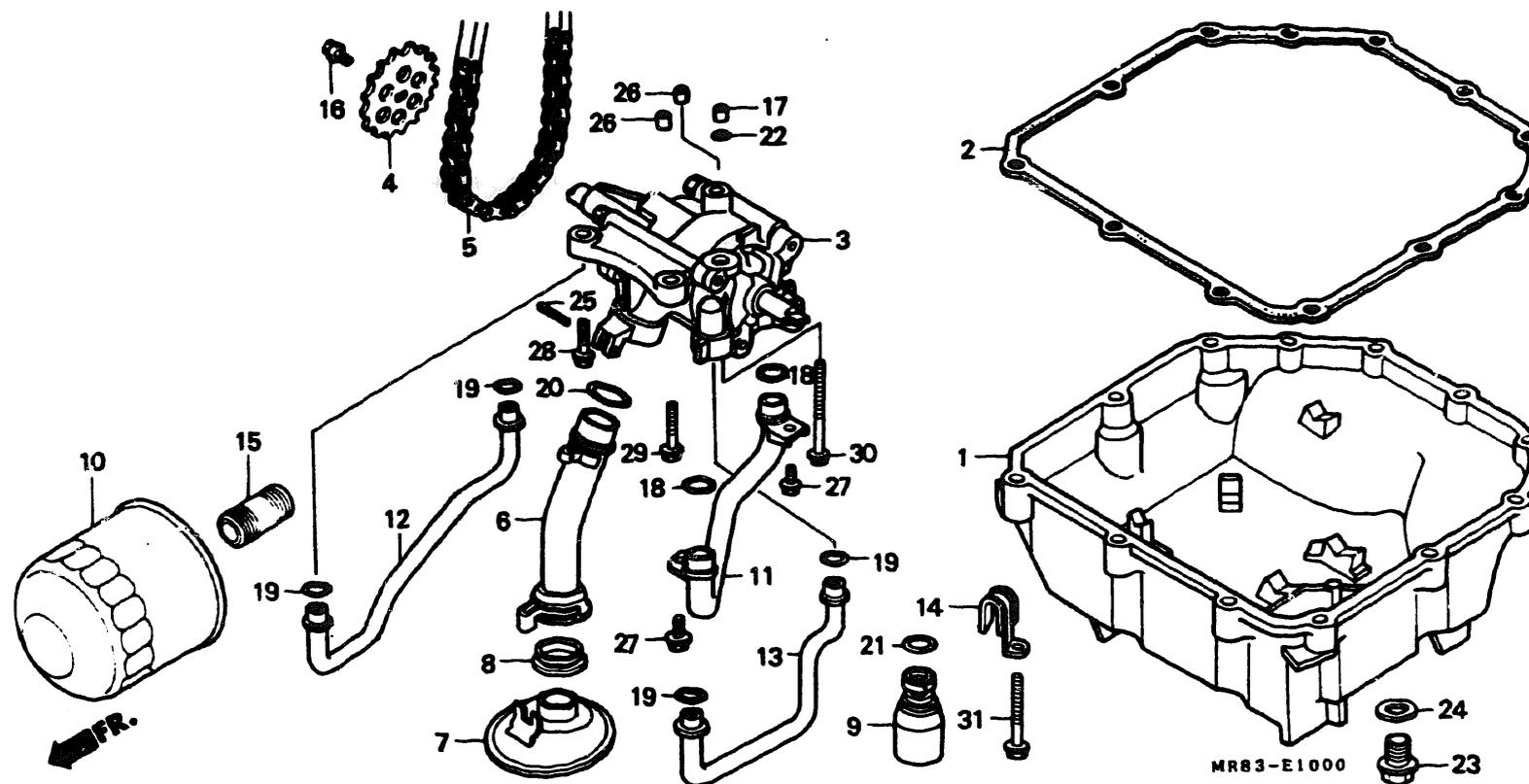
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL 3M		
PAN, OIL.....	1.3	1	11210-MLO-721	PAN, OIL.....	1	1		
.GASKET, OIL PAN		2	11315-MLO-000	GASKET, OIL PAN.....	1	1		
.CHAIN, OIL PUMP		3	15100-MLO-720	PUMP ASSY., OIL.....	1	1		
.STRAINER COMP., OIL		4	15134-KE8-010	SPROCKET, OIL PUMP DRIVEN				
PUMP ASSY., OIL.....	2.5			(21T)	1	1		
SPROCKET, OIL PUMP DRIVEN.....	1.1	5	15140-MLO-003	CHAIN, OIL PUMP (DAIDO)				
VALVE ASSY., RELIEF.....	1.6			(25H-50)	1	1		
CARTRIDGE, OIL FILTER.....	0.4							
PIPE COMP., OIL.....	1.4	6	15151-MLO-000	PIPE, OIL STRAINER.....	1	1		
.PIPE B, OIL		7	15153-MLO-000	STRAINER COMP., OIL.....	1	1		
		8	15154-425-000	GASKET, OIL STRAINER.....	1	1		
		9	15220-MR8-000	VALVE ASSY., RELIEF.....	1	1		
		10	15410-MM9-003	CARTRIDGE, OIL FILTER (TOYO)...	1	1		
		11	15510-MLO-000	PIPE COMP., OIL.....	1	1		
		12	15521-MLO-700	PIPE B, OIL.....	1	1		
		13	15531-MLO-700	PIPE C, OIL.....	1	1		
		14	30302-ML7-000	CLAMP, PULSER CORD.....	1	1		
		15	90019-MB0-000	BOSS, OIL FILTER.....	1	1		
		16	90021-MM5-000	BOLT-WASHER, 6X12.....	1	1		
		17	90701-MLO-000	PIN, KNOCK, 8X8.....	1	1		
		18	91309-MB0-003	O-RING, 14.6X3.7 (ARAI).....	2	2		
		19	91309-ML7-003	O-RING, 9.6X2.6 (ARAI).....	4	4		
		20	91311-MB0-003	O-RING, 18.5X2.4 (ARAI).....	1	1		
		21	91313-MB0-003	O-RING, 14.7X2.2 (ARAI).....	1	1		
		22	91313-393-003	O-RING, 7.8X2.2 (ARAI).....	1	1		
		23	92800-12000	BOLT, DRAIN PLUG, 12MM.....	1	1		

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Oil filter·Oil pump

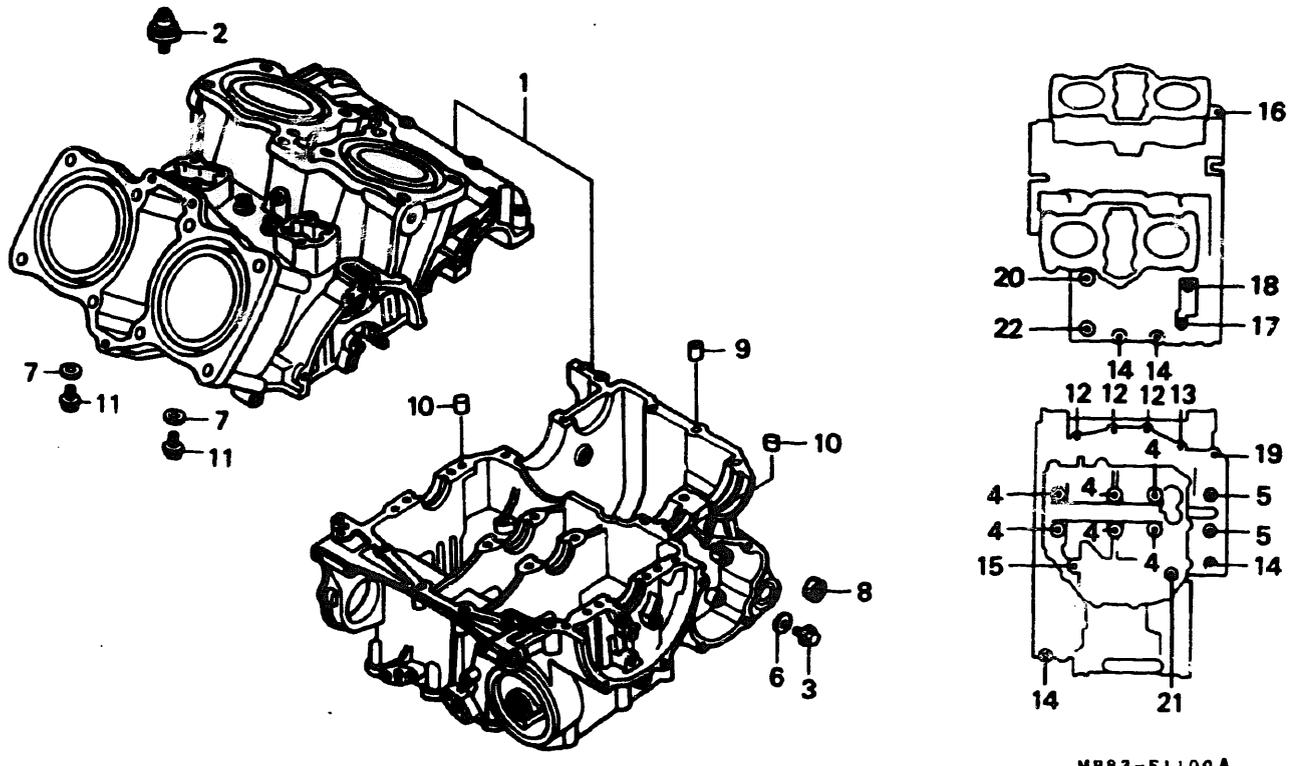


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3M		
		24	94109-12000	WASHER, DRAIN PLUG, 12MM.....	1	1		
		25	94201-20250	PIN, SPLIT, 2.0X25.....	1	1		
		26	94301-08140	PIN, DOWEL, 8X14.....	2	2		
		27	95701-06014-00	BOLT, FLANGE, 6X14.....	2	2		
		28	95701-06025-00	BOLT, FLANGE, 6X25.....	1	1		
		29	95701-06032-00	BOLT, FLANGE, 6X32.....	1	1		
		30	95701-06080-00	BOLT, FLANGE, 6X80.....	1	1		
		31	96001-06028-00	BOLT, FLANGE, 6X28.....	12	12		

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E-11

Crankcase set



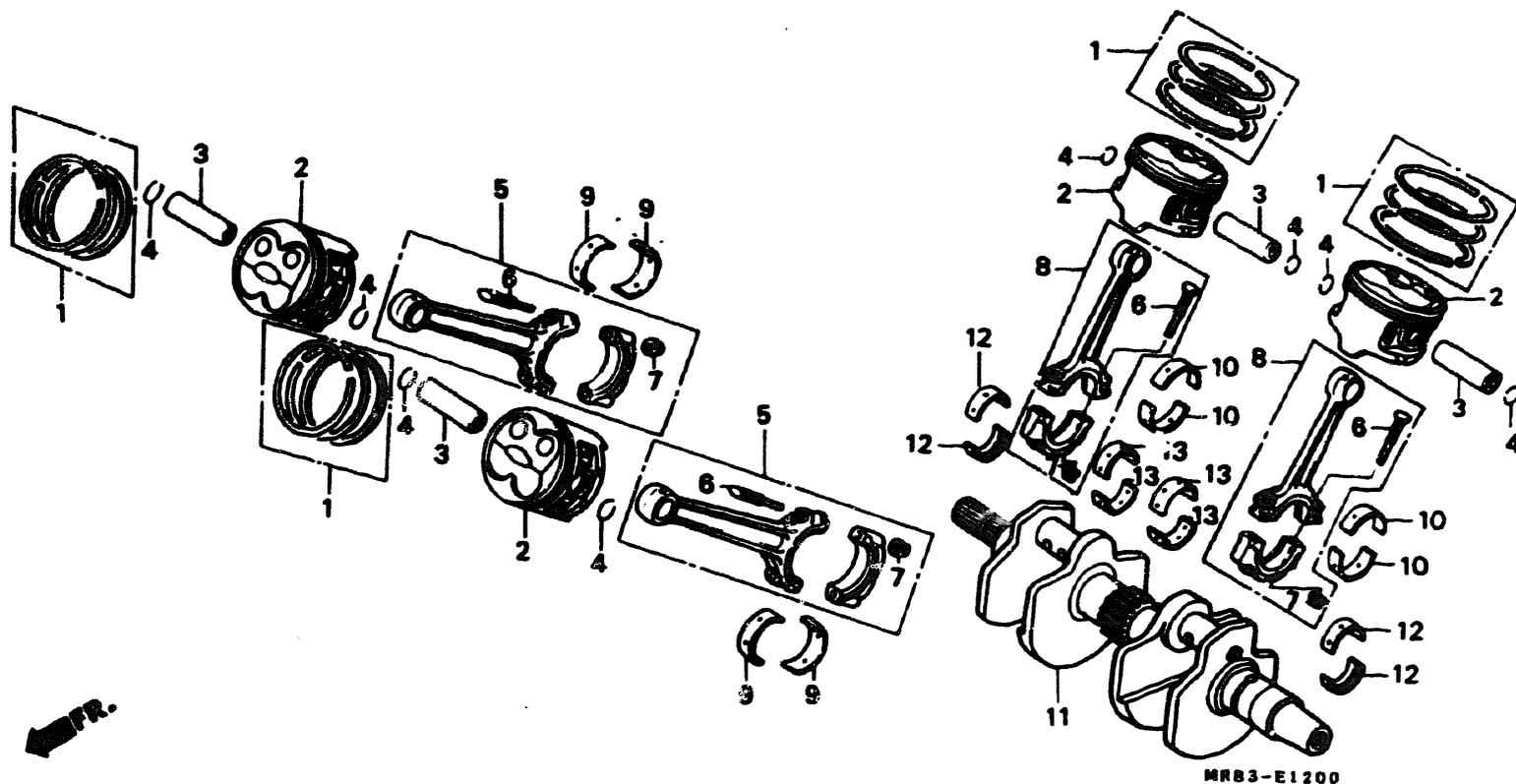
MR83-E1100A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR411R	IL IN		
CRANKCASE SET.....	*11.8	1	11000-MR8-600	CRANKCASE SET.....	1	1		
SWITCH ASSY., OIL PRESSURE.....	0.5	2	35500-MJ4-014	SWITCH ASSY., OIL PRESSURE	1	-		
			35500-MJ4-024	SWITCH ASSY., OIL PRESSURE (ND)	-	1		
		3	90007-371-004	BOLT, FLANGE, 10X12.....	1	1		
		4	90015-MLO-000	BOLT, UBS, 8X75.....	6	6		
		5	90016-MLO-000	BOLT, UBS, 8X95.....	2	2		
		6	90443-MBO-000	WASHER, SEALING, 10MM.....	1	1		
		7	90463-ML7-000	WASHER, SEALING, 6.5MM.....	2	2		
		8	91204-MBO-013	OIL SEAL, 8X25X8 (ARAI).....	1	1		
		9	94301-08140	PIN, DOWEL, 8X14.....	1	1		
		10	94302-08140	PIN B, DOWEL, 8X14.....	2	2		
		11	95701-06012-07	BOLT, FLANGE, 6X12.....	2	2		
		12	95701-06032-07	BOLT, FLANGE, 6X32.....	3	3		
		13	95701-06035-07	BOLT, FLANGE, 6X35.....	1	1		
		14	95701-06045-07	BOLT, FLANGE, 6X45.....	4	4		
		15	95701-06050-00	BOLT, FLANGE, 6X50.....	1	1		
		16	95701-06050-07	BOLT, FLANGE, 6X50.....	1	1		
		17	95701-06065-07	BOLT, FLANGE, 6X65.....	1	1		
		18	95701-06080-07	BOLT, FLANGE, 6X80.....	1	1		
		19	95701-08045-07	BOLT, FLANGE, 8X45.....	1	1		
		20	95701-08070-07	BOLT, FLANGE, 8X70.....	1	1		
		21	95701-08075-00	BOLT, FLANGE, 8X75.....	1	1		
		22	95701-10080-07	BOLT, FLANGE, 10X80.....	1	1		
			1991.05.01	E		E5		

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E-12

Crankshaft-Piston



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR	IL JM		
RING SET, PISTON.....	*8.9	1	13011-MR8-000	RING SET, PISTON.....	4	4		
(ADD 0.2 FOR EACH.)		2	13101-MR8-010	PISTON.....	4	4		
(WHEN SERVICING COMP., UNIT,		3	13111-MR8-000	PIN, PISTON.....	4	4		
F.R.T. IS 10.0)		4	13112-MLO-720	CLIP, PISTON PIN, 14MM.....	8	8		
.PISTON		5	13210-MLO-020	ROD ASSY., FR. CONNECTING.....	2	2		
(ADD 0.2 FOR EACH.)		6	13213-MLO-000	BOLT, CONNECTING ROD.....	8	8		
(WHEN SERVICING COMP., UNIT,		7	13215-KM3-000	NUT, CONNECTING ROD.....	8	8		
F.R.T. IS 10.0)		8	13220-MLO-020	ROD ASSY., RR. CONNECTING.....	2	2		
.BEARING, CRANKSHAFT		9	13224-MLO-003	BEARING A, FR. CONNECTING ROD				
(ONE OR ALL)				(BROWN)	4	4		
PIN, PISTON.....	*8.8		13225-MLO-003	BEARING B, FR. CONNECTING ROD				
(ADD 0.4 FOR EACH.)				(GREEN)	4	4		
(WHEN SERVICING COMP., UNIT,			13226-MLO-003	BEARING C, FR. CONNECTING ROD				
F.R.T. IS 10.8)				(YELLOW)	4	4		
BEARING, CONNECTING ROD.....	*8.0	10	13234-MLO-003	BEARING A, RR. CONNECTING ROD				
(ADD 0.3 FOR EACH.)				(BROWN)	4	4		
CRANKSHAFT COMP.....	*10.3		13235-MLO-003	BEARING B, RR. CONNECTING ROD				
				(GREEN)	4	4		
			13236-MLO-003	BEARING C, RR. CONNECTING ROD				
				(YELLOW)	4	4		
		11	13310-MR8-000	CRANKSHAFT COMP.....	1	1		
		12	13314-KE7-013	BEARING A, CRANKSHAFT (BROWN).	4	4		
			13315-KE7-013	BEARING B, CRANKSHAFT (GREEN).	4	4		
			13316-KE7-013	BEARING C, CRANKSHAFT (YELLOW)	4	4		
		13	13323-MLO-721	BEARING A, CRANKSHAFT (BROWN).	4	4		
			13324-MLO-721	BEARING B, CRANKSHAFT (GREEN).	4	4		
			13325-MLO-721	BEARING C, CRANKSHAFT (YELLOW)	4	4		

Connecting rod bearing selection
(Oil clearance 28 ~ 52 μm)

Connecting rod ID 338	1		2	
	FR	RR	FR	RP
0 ~ -0.008	C	C	B	B
-0.008 ~ -0.016	(YELLOW)	(YELLOW)	(GREEN)	(GREEN)
	B	B	A	A
	(GREEN)	(GREEN)	(BROWN)	(BROWN)

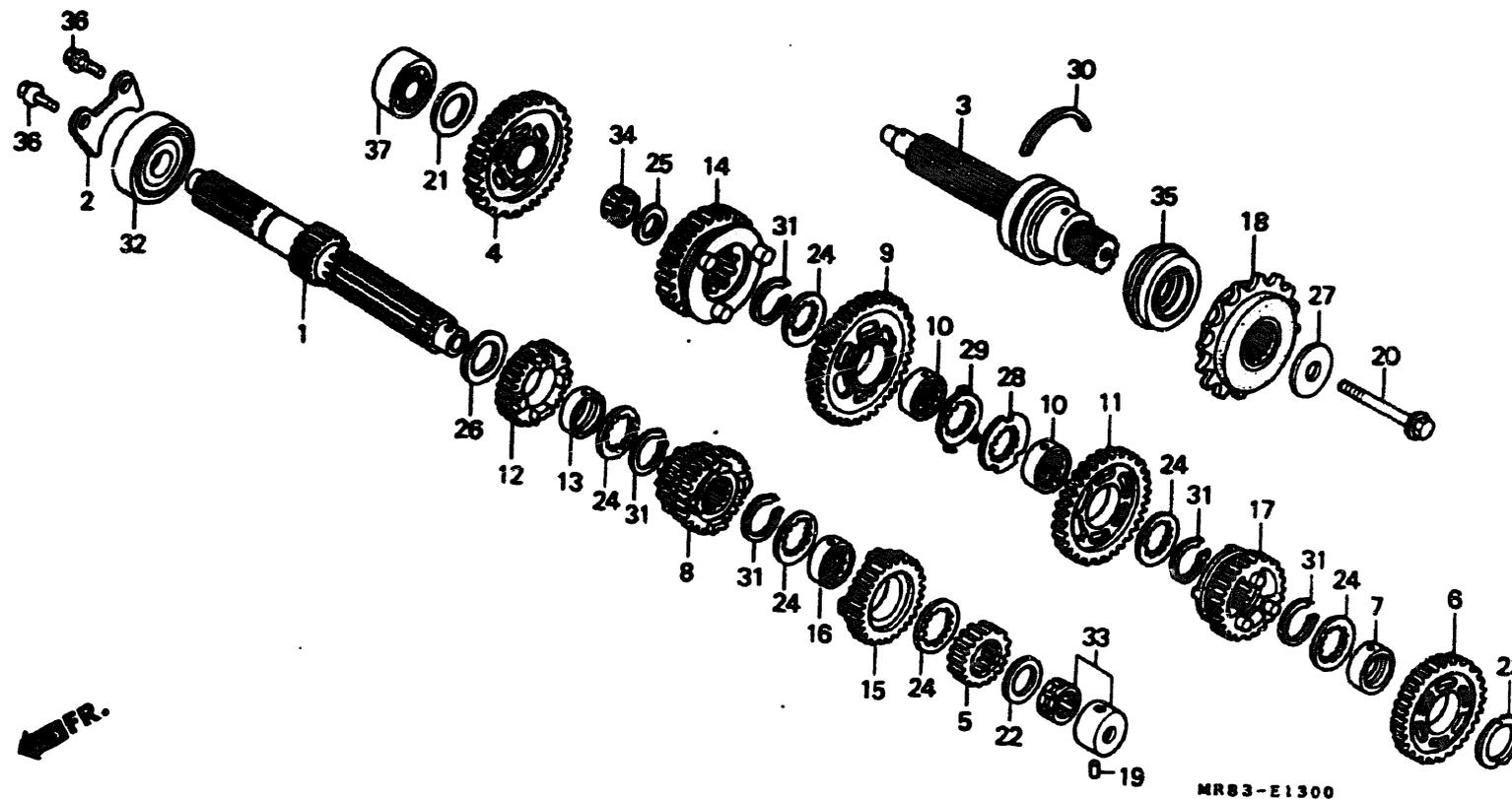
Crankshaft bearing selection
(Oil clearance 25 ~ 49 μm)

Crankshaft ID 338	1		2	
0 ~ +0.008	C	C	B	B
+0.008 ~ +0.016	(YELLOW)	(YELLOW)	(GREEN)	(GREEN)
	B	B	A	A
	(GREEN)	(GREEN)	(BROWN)	(BROWN)



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Transmission



MR83-E1300

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL JM		
MAINSHAFT.....	*7.1	1	23211-MR8-000	MAINSHAFT.....	1	1		
(INC. RELATIVE PART)		2	23212-KE7-000	PLATE, BEARING SETTING.....	1	1		
.COUNTERSHAFT COMP.		3	23220-MR8-000	COUNTERSHAFT COMP.....	1	1		
(INC. RELATIVE PART)		4	23421-MR8-000	GEAR, COUNTERSHAFT LOW (41T)..	1	1		
(WHEN SERVICING COMP., UNIT, F.R.T. IS 7.3.)		5	23431-MR8-000	GEAR, MAINSHAFT SECOND (18T)..	1	1		
SPROCKET, DRIVE.....	0.4	6	23441-MR8-000	GEAR, COUNTERSHAFT SECOND (39T)	1	1		
		7	23442-KY2-000	COLLAR, 25X28X9.....	1	1		
		8	23451-MR8-000	GEAR, MAINSHAFT THIRD & FOURTH (20T/22T)	1	1		
		9	23461-MR8-000	GEAR, COUNTERSHAFT THIRD (36T)	1	1		
		10	23462-KY2-000	COLLAR, SPLINE, 25X9.....	2	2		
		11	23481-MR8-000	GEAR, COUNTERSHAFT FOURTH (35T)	1	1		
		12	23491-MR8-600	GEAR, MAINSHAFT FIFTH (23T)...	1	1		
		13	23492-KY2-000	COLLAR, 25X28X11.....	1	1		
		14	23501-MR8-600	GEAR, COUNTERSHAFT FIFTH (33T)	1	1		
		15	23511-MR8-000	GEAR, MAINSHAFT SIXTH (22T)...	1	1		
		16	23512-KY2-000	COLLAR, SPLINE, 25X12.4.....	1	1		
		17	23521-MR8-000	GEAR, COUNTERSHAFT SIXTH (29T)	1	1		
		18	23801-KY2-005	SPROCKET, DRIVE (15T).....	1	1		
		19	24261-283-000	PIN, GEARSHIFT FORK GUIDE.....	1	1		
		20	90037-422-003	BOLT, SPECIAL, 10MM.....	1	1		
		21	90403-KE7-000	WASHER, THRUST, 17.2MM.....	1	1		
		22	90403-MF2-010	WASHER, THRUST, 17.2MM.....	1	1		

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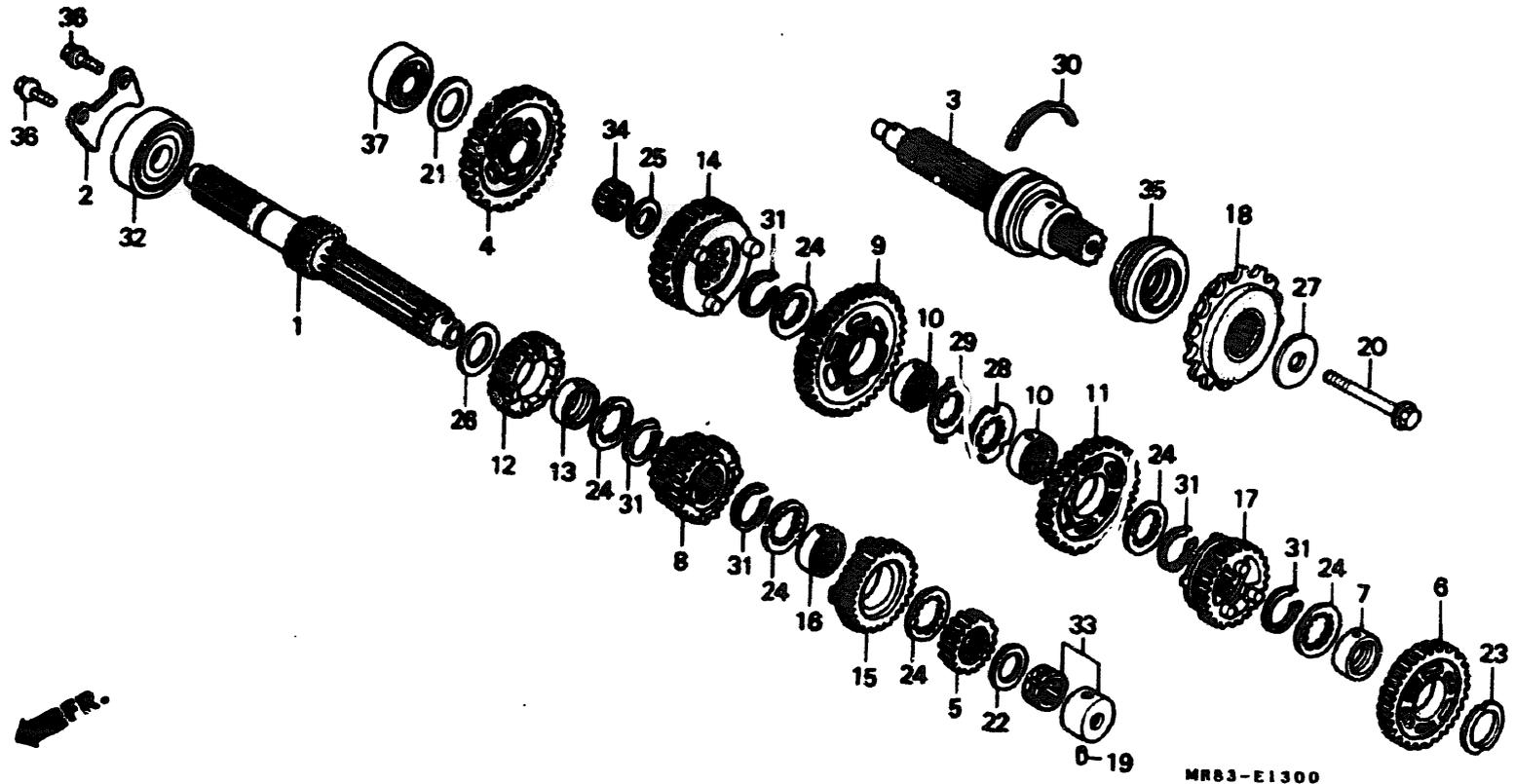
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E7

E 8

E-13

Transmission



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR00R	3L 3M		
		23	90446-430-000	WASHER, THRUST, 25.2X34.....	1	1		
		24	90451-KY2-000	WASHER, SPLINE, 25X31X1.5.....	6	6		
		25	90453-360-000	WASHER, THRUST, 20MM.....	1	1		
		26	90456-MA6-000	WASHER, THRUST, 25MM.....	1	1		
		27	90459-438-000	WASHER, 10.2MM.....	1	1		
		28	90461-KY2-000	WASHER, SPLINE, 25MM.....	1	1		
		29	90462-KY2-000	WASHER, LOCK, 25MM.....	1	-		
			90462-KAZ-000	WASHER, LOCK, 25MM.....	-	1		
		30	90601-MLO-000	RING, SET, 52MM.....	1	1		
		31	90601-107-000	CIRCLIP, 25MM.....	5	5		
		32	91014-969-003	BEARING, RADIAL BALL, 5205....	1	1		
		33	91021-MLO-721	BEARING, NEEDLE, 17MM.....	1	1		
		34	91023-MF2-711	BEARING, NEEDLE, 20X24X9.6....	1	1		
		35	91205-KE8-003	OIL SEAL, 34X52X13.....	1	1		
		36	95701-06016-00	BOLT, FLANGE, 6X16.....	2	2		
		37	96100-62030-00	BEARING, RADIAL BALL, 6203....	1	1		

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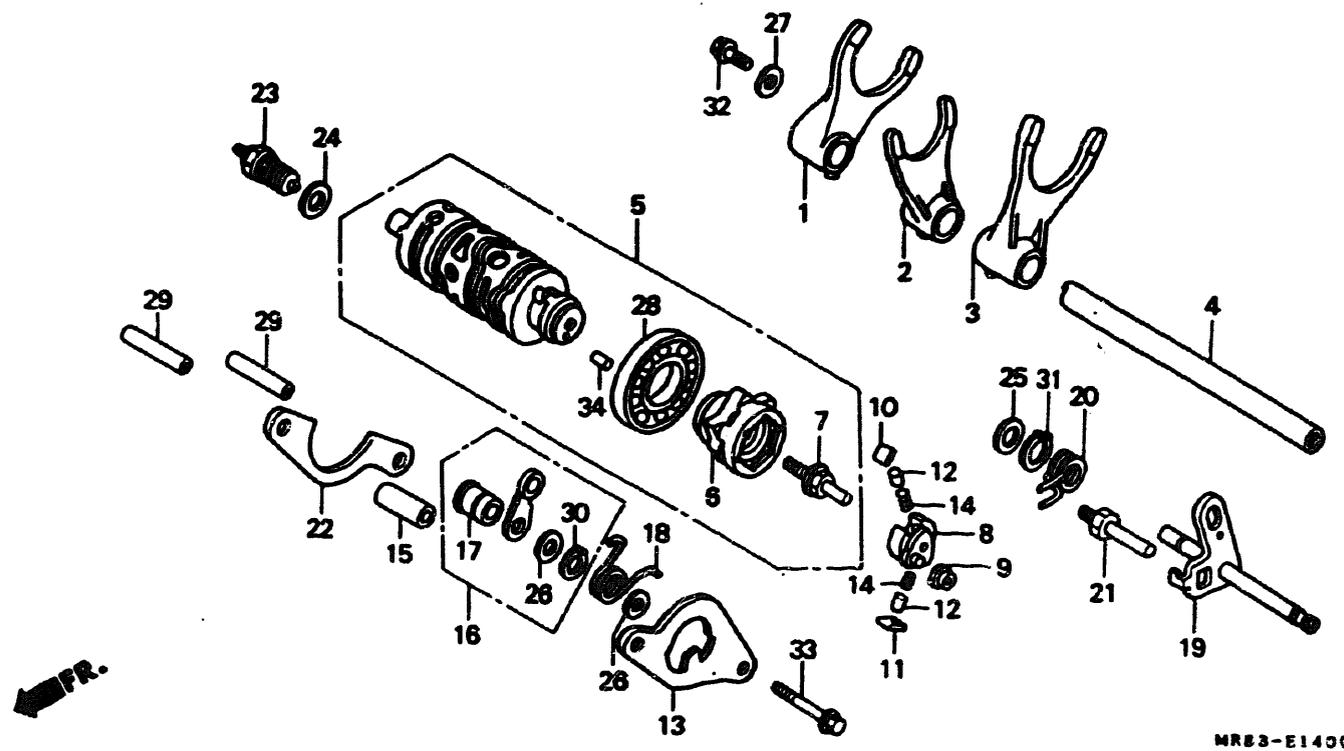
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E8



E-14

Gearshift drum



MRB3-E1400

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR	IN		
FORK, GEARSHIFT.....	2.8	1	24211-MJ8-000	FORK, R. GEARSHIFT.....	1	1		
(ONE OR ALL)		2	24212-MR8-000	FORA. CENTER GEARSHIFT.....	1	-		
DRUM COMP., GEARSHIFT.....	3.7		24212-MV4-000	FORK, CENTER GEARSHIFT.....	-	1		
CENTER, GEARSHIFT DRUM.....	1.6	3	24213-MJ8-000	FORK, L. GEARSHIFT.....	1	1		
SHIFTER, DRUM.....	1.5	4	24261-MLO-000	SHAFT, GEARSHIFT FORK.....	1	1		
(INC. RELATIVE PART)		5	24310-MR8-000	DRUM COMP., GEARSHIFT.....	1	1		
.STOPPER COMP., DRUM		6	24312-KT7-751	CENTER, GEARSHIFT DRUM.....	1	1		
(INC. RELATIVE PART)		7	24315-HA0-000	PIN, SHIFTER.....	1	1		
SPINDLE COMP., GEARSHIFT.....	1.4	8	24321-KT8-010	SHIFTER, DRUM.....	1	1		
.SPRING, GEARSHIFT RETURN		9	24322-MM4-000	COLLAR, DRUM SHIFTER.....	1	1		
SWITCH ASSY., NEUTRAL.....	0.4	10	24324-KA3-710	PAWL A, RATCHET.....	1	1		
		11	24325-KA3-710	PAWL B, RATCHET.....	1	1		
		12	24326-KT7-000	PLUNGER, PAWL.....	2	2		
		13	24328-MR7-010	PLATE, GUIDE.....	1	1		
		14	24329-KA3-740	SPRING, PAWL PLUNGER.....	2	2		
		15	24329-KT7-000	COLLAR, GUIDE PLATE DISTANCE..	1	1		
		16	24430-MR7-000	STOPPER COMP., DRUM.....	1	1		
		17	24434-MR7-000	COLLAR, DRUM STOPPER.....	1	1		
		18	24435-MR7-000	SPRING, DRUM STOPPER.....	1	1		
		19	24610-MR7-000	SPINDLE COMP., GEARSHIFT.....	1	1		
		20	24651-MR7-000	SPRING, GEARSHIFT RETURN.....	1	1		
		21	24652-035-000	PIN, SHIFT RETURN SPRING.....	1	1		
		22	24655-MR7-000	PLATE, SHIFT DRUM BEARING				
				SETTING	1	1		
		23	35600-KE8-003	SWITCH ASSY., NEUTRAL.....	1	1		

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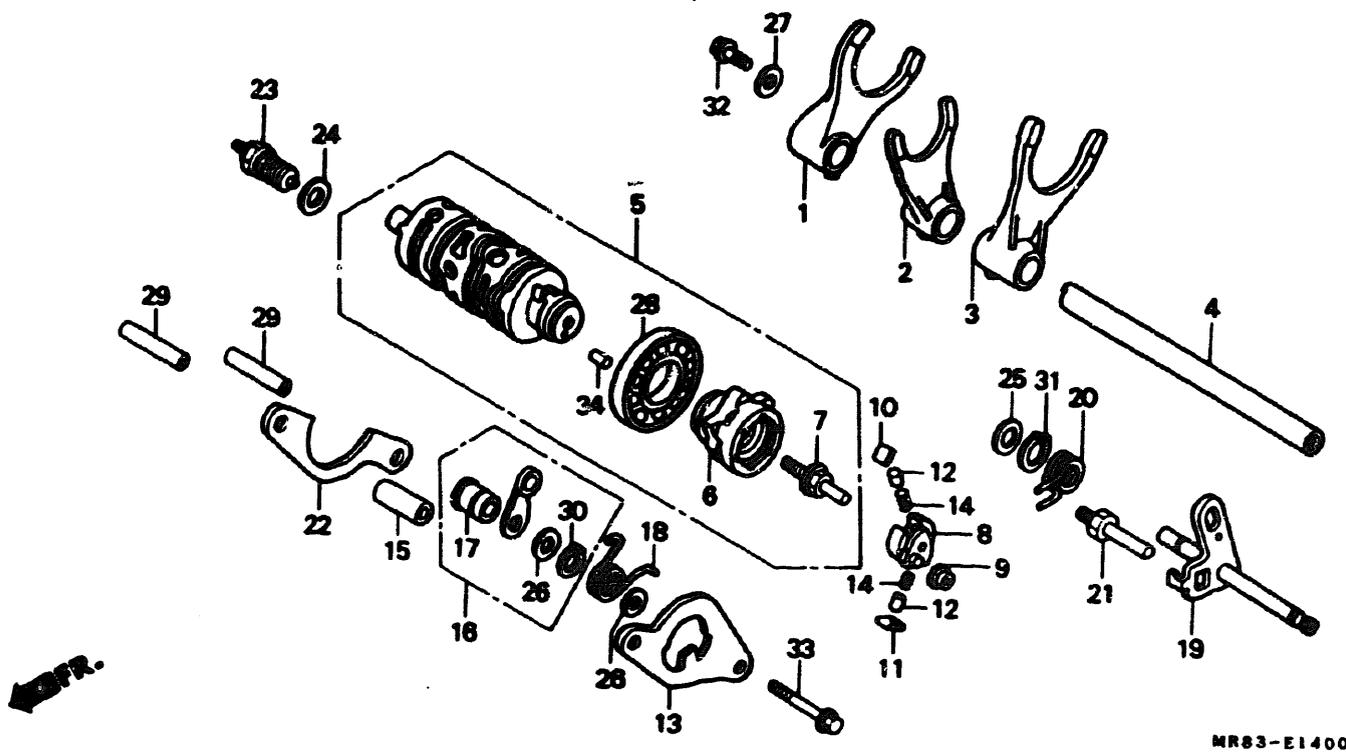
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E9

E 10

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Gearshift drum

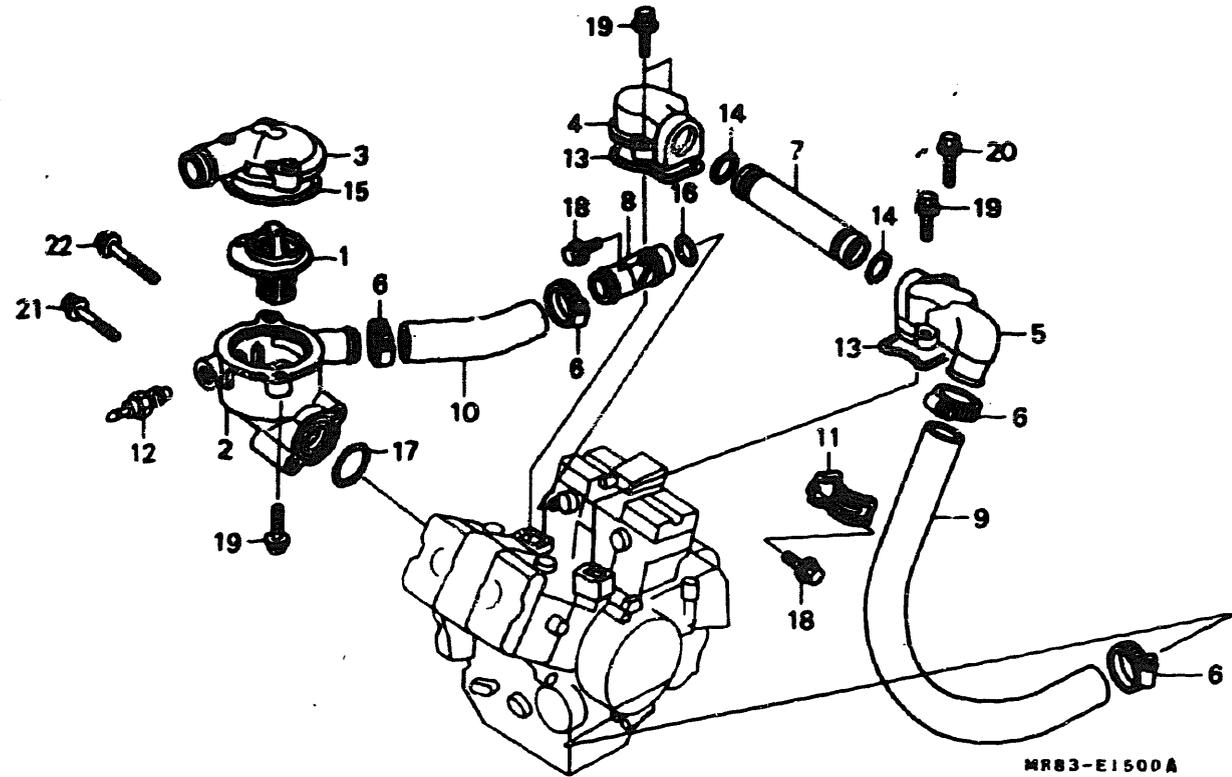


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. no.		Serial No.	Area code
					VFR000R	IL JM		
		24	90443-MB0-000	WASHER, SEALING, 10MM.....	1	1		
		25	90451-155-000	WASHER, 14MM.....	1	1		
		26	90485-MR7-000	WASHER, 12MM.....	2	2		
		27	90488-MB0-000	WASHER, 6X2.3.....	1	1		
		28	91008-374-003	BEARING, BALL, 16005 (NTN)....	1	1		
		29	91104-KT7-000	PIN, DOWEL, 8X31.5.....	2	2		
		30	94510-12000	CIRCLIP, EXTERNAL, 12MM.....	1	1		
		31	94510-14000	CIRCLIP, EXTERNAL, 14MM.....	1	1		
		32	95701-06012-00	BOLT, FLANGE, 6X12.....	1	1		
		33	95701-06045-00	BOLT, FLANGE, 6X45.....	2	2		
		34	96220-40080	ROLLER, 4X8.....	1	1		

E 11

E-15

Water pipe



← R.F.R.

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR	IM		
THERMOSTAT ASSY.....	0.8	1	19300-ML7-003	THERMOSTAT ASSY.....	1	1		
.CASE, THERMOSTAT		2	19311-MR8-000	CASE, THERMOSTAT.....	1	1		
COVER, THERMOSTAT.....	0.6	3	19315-MR8-000	COVER, THERMOSTAT.....	1	1		
.HOSE A, WATER		4	19508-MN0-000	CAP A, CONNECTING PIPE.....	1	1		
CAP A, CONNECTING PIPE.....	0.9	5	19509-MR8-000	CAP B, CONNECTING PIPE.....	1	1		
.PIPE B, WATER		6	19517-ML7-690	CLAMP B, WATER HOSE.....	4	4		
.HOSE B, WATER		7	19522-KE7-000	PIPE B, WATER.....	1	1		
CAP B, CONNECTING PIPE.....	1.0	8	19523-ML7-690	JOINT, WATER.....	1	1		
.JOINT, WATER		9	19525-MLO-720	HOSE A, WATER.....	1	1		
SENDING UNIT, WATER		10	19526-MLO-000	HOSE B, WATER.....	1	1		
TEMPERATURE.	0.5	11	19535-MLO-720	CLAMPER, WATER HOSE.....	1	1		
		12	37750-PC1-004	SENDING UNIT, WATER				
				TEMPERATURE (ND)	1	1		
		13	91301-MB0-000	GASKET, CONNECTING CAP.....	2	2		
		14	91301-147-023	O-RING, 18.3X2.3 (ARAI).....	2	2		
		15	91311-KE8-000	O-RING, 47.5X2.....	1	1		
		16	91312-KE8-003	O-RING, 17X3 (ARAI).....	1	1		
		17	91331-PC9-003	O-RING, 21.2X2.4 (ARAI).....	1	1		
			91331-PC9-004	O-RING, 21.2X2.4 (NOK).....	1	1		
		18	96001-06014-07	BOLT, FLANGE, 6X14.....	2	2		
		19	96001-06022-00	BOLT, FLANGE, 6X22.....	5	5		
		20	96001-06035-00	BOLT, FLANGE, 6X35.....	1	1		
		21	96001-06040-00	BOLT, FLANGE, 6X40.....	1	1		
		22	96001-06055-00	BOLT, FLANGE, 6X55.....	1	1		

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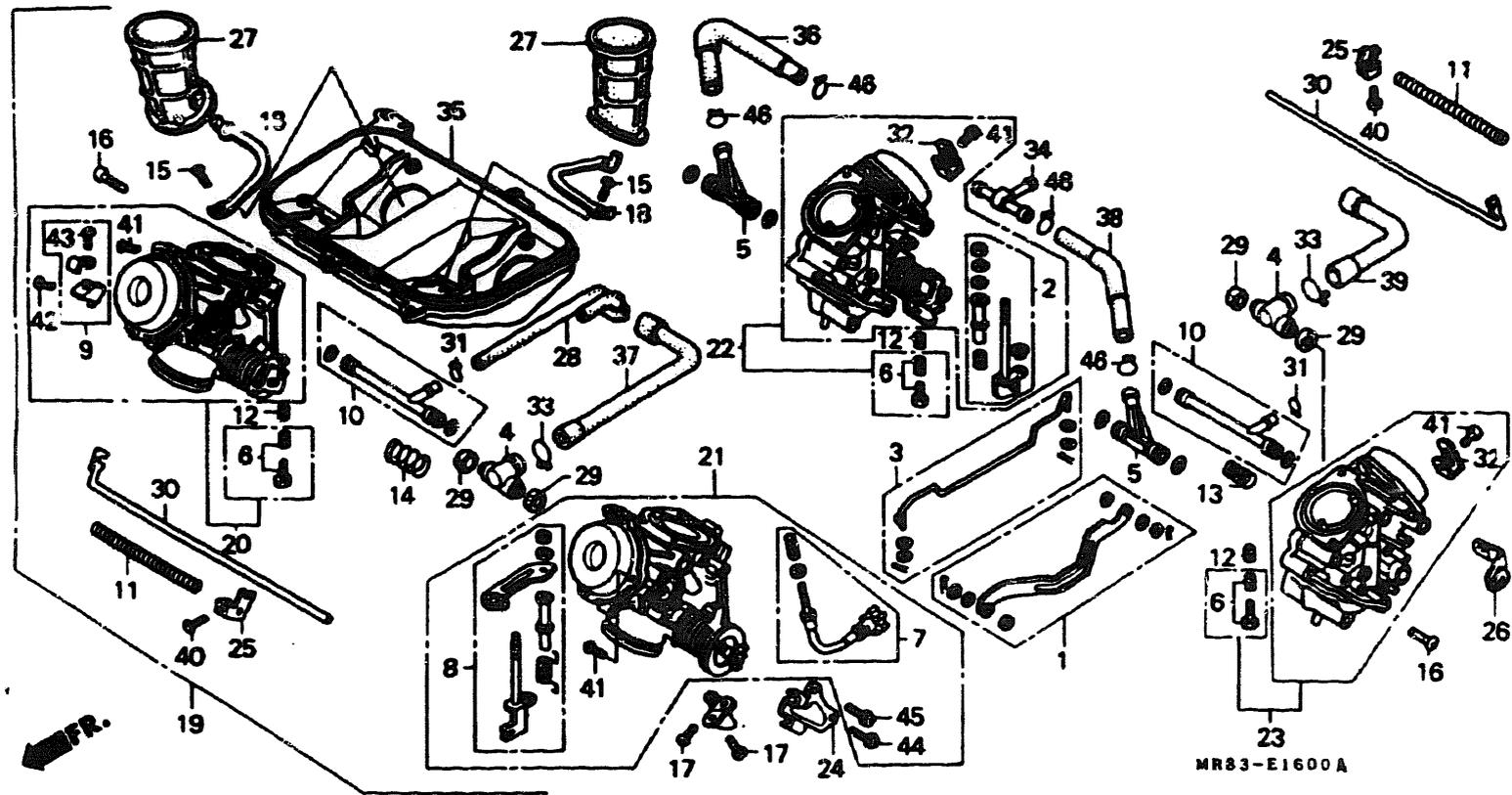
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Carburetor (Assy.)

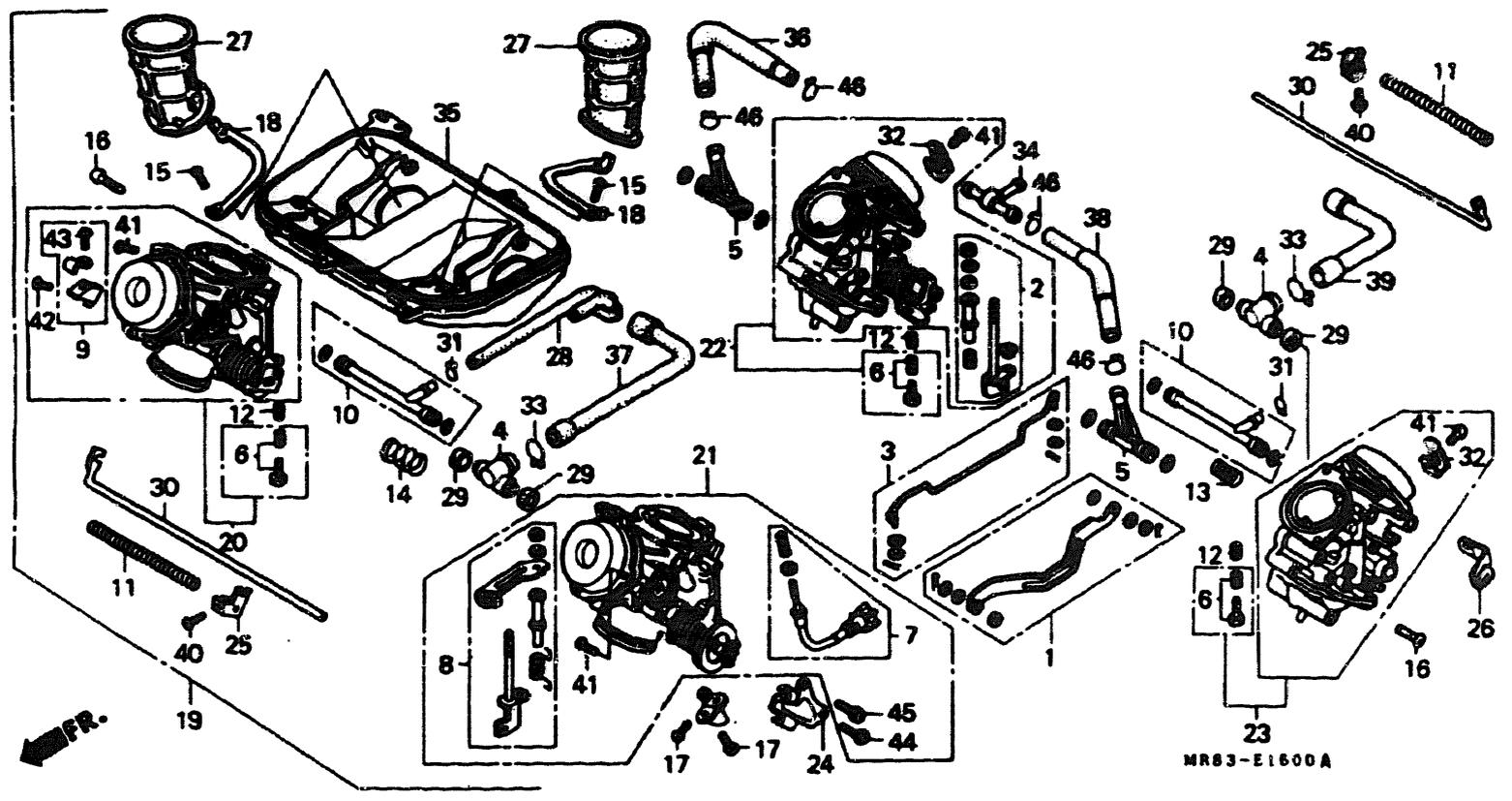


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR	IL		
LEVER SET, LINK.....	1.2	1	16017-MLO-721	LEVER SET, LINK.....	1	1		
JOINT SET, FUEL		2	16018-MLO-721	LINK SET A, STARTER.....	1	1		
CARBURETOR ASSY.....	1.1	3	16019-MR8-003	ROD SET, STARTER LINK.....	1	1		
BASE, CLEANER		4	16026-MR8-003	I-JOINT.....	2	2		
CARBURETOR ASSY. 1.....	1.6	5	16027-MLO-004	JOINT.....	2	2		
(ADD G.5 FOR EACH.)		6	16029-MB0-671	SCREW SET C.....	3	3		
		7	16029-MR8-003	SCREW SET.....	1	1		
		8	16031-MLO-721	LINK SET B, STARTER.....	1	1		
		9	16035-ML7-004	PLATE SET, STAY.....	1	1		
		10	16047-KE7-003	JOINT SET, FUEL.....	2	2		
		11	16050-MR8-003	SPRING, COMPRESSION COIL.....	2	2		
		12	16052-KG4-003	SPRING.....	3	3		
		13	16053-MB0-671	SPRING.....	1	1		
		14	16053-MG9-004	SPRING.....	1	1		
		15	16080-MB0-671	SCREW, PAN.....	8	8		
		16	16080-MLO-004	SCREW, PAN.....	2	2		
		17	16081-ML7-004	SCREW, PAN, 5X10.....	4	4		
		18	16090-ML7-004	WASHER, TONGUED.....	4	4		
		19	16100-MR8-600	CARBURETOR ASSY. (VDE3B A)....	1	-		
			16100-MR8-740	CARBURETOR ASSY. (VDE3F A)....	-	1		
		20	16101-MR8-600	CARBURETOR ASSY. 1.....	1	-		
			16101-MR8-740	CARBURETOR ASSY., R. FR.....	-	1		
		21	16102-MR8-600	CARBURETOR ASSY. 2.....	1	-		
			16102-MR8-740	CARBURETOR ASSY., L. FR.....	-	1		
		22	16103-MR8-600	CARBURETOR ASSY. 3.....	1	-		
			1991.05.01	E			E12	

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Carburetor (Assy.)

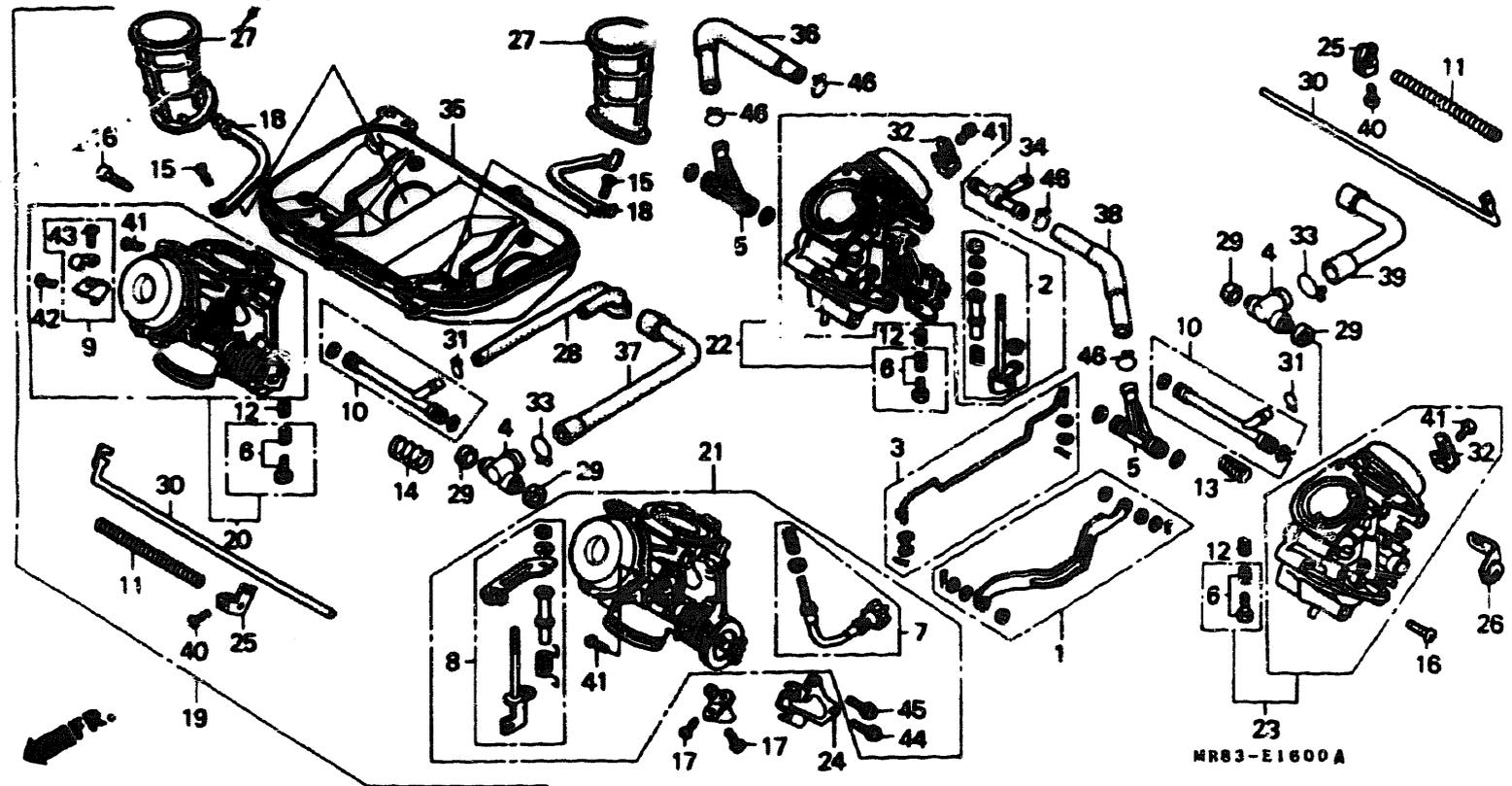


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR00R IL JM	Serial No.	Area code
		22)	16103-MR8-740	CARBURETOR ASSY., R. RR.....	-	1	
		23	16104-MR8-600	CARBURETOR ASSY. 4.....	1	-	
			16104-MR8-740	CARBURETOR ASSY., L. RR.....	-	1	
		24	16119-MR8-003	STAY, WIRE.....	1	1	
		25	16120-MR8-003	LEVER, STARTER.....	2	2	
		26	16134-MR8-003	BINDER.....	1	1	
		27	16141-MR8-003	FANNEL, AIR.....	4	4	
		28	16142-MR8-003	TUBE COMP.....	1	1	
		29	16144-MR8-003	TUBE.....	4	4	
		30	16145-MR8-003	SHAFT, STARTER LINK.....	2	2	
		31	16163-MB3-671	CLIP, TUBE.....	2	2	
		32	16179-ML4-651	PLATE, CLIP.....	2	2	
		33	16179-MR8-003	CLIP, TUBE.....	2	2	
		34	16180-KY6-004	T-JOINT.....	1	1	
		35	16188-MR8-003	BASE, CLEANER.....	1	-	
		*	16188-MR8-750	BASE, AIR CLEANER.....	-	1	
		36	16198-MR8-003	TUBE COMP.....	1	1	
		37	16198-MR8-600	TUBE.....	1	1	
		38	16199-MR8-003	TUBE COMP.....	1	1	
		39	16199-MR8-600	TUBE.....	1	1	
		40	93500-04008-1A	SCREW, PAN, 4X8.....	2	2	
		41	93500-04010-1A	SCREW, PAN, 4X10.....	15	15	
		42	93500-04012-1A	SCREW, PAN, 4X12.....	1	1	
		43	93892-04008-10	SCREW-WASHER, 4X8.....	1	1	
		44	93892-04016-10	SCREW-WASHER, 4X16.....	1	1	
			1991.05.01	E		E13	

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Carburetor (Assy.)

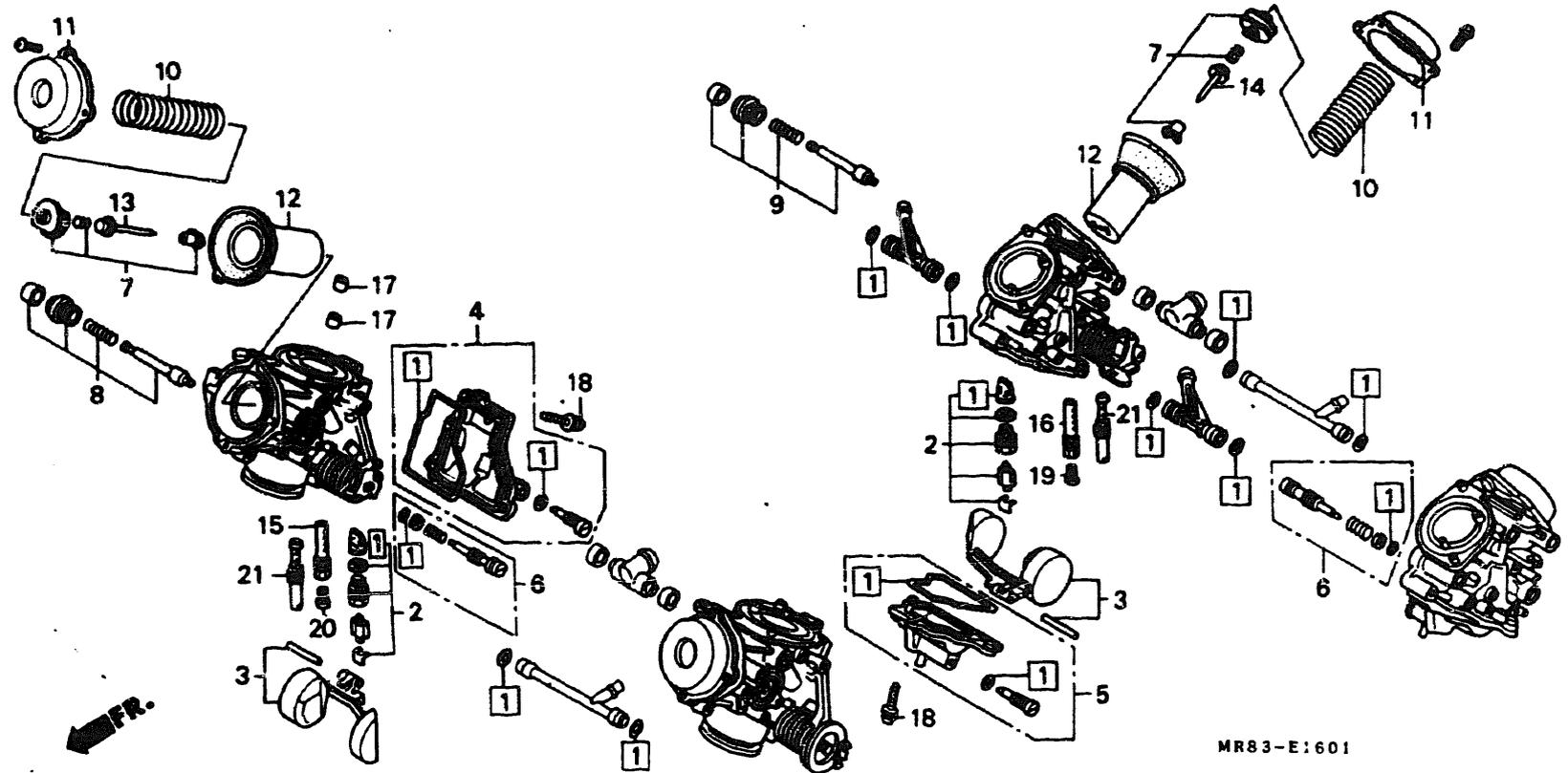


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 3L 3H	Serial No.	Area code
		45	93892-05012-10	SCREW-WASHER, 5X12.....	1	1	
		46	95002-02120	CLIP B12, TUBE.....	4	4	

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Carburetor
(Component parts)



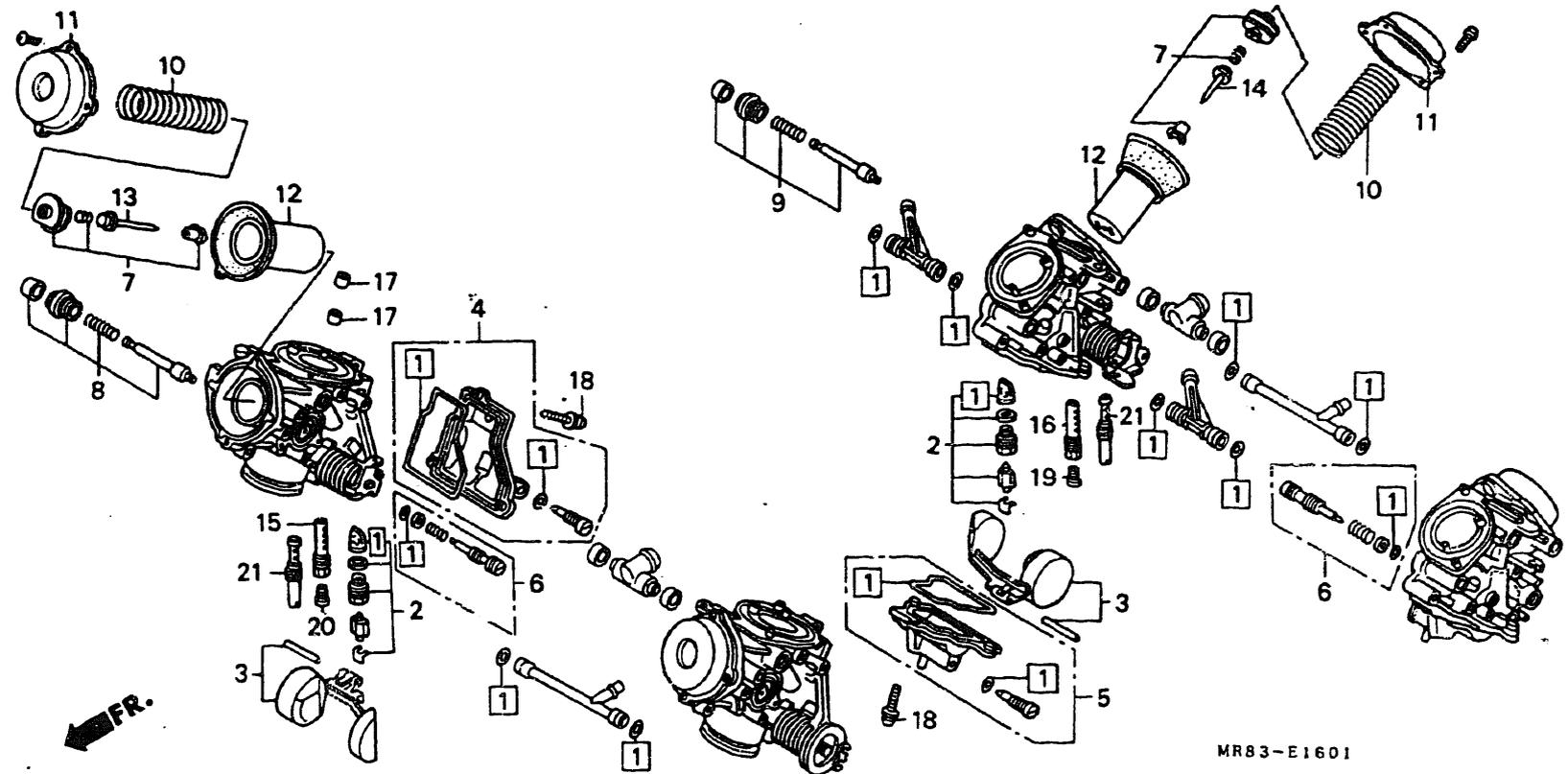
MR83-E1601

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	3L 3M		
SEAT SET, VALVE.....	1.2	1	16010-MR8-003	GASKET SET.....	4	4		
(ADD 0.2 FOR EACH.)		2	16011-MR8-003	SEAT SET, VALVE.....	4	4		
FLOAT SET		3	16013-KE8-004	FLOAT SET.....	4	4		
(ADD 0.2 FOR EACH.)		4	16015-MLO-014	CHAMBER SET, FLOAT.....				
JET, MAIN,				(CYLINDER NO.1&4)	2	2		
(ADD 0.2 FOR EACH.)		5	16015-MR8-003	CHAMBER SET, FLOAT.....				
CHAMBER SET, FLOAT.....	1.0			(CYLINDER NO.2&3)	2	2		
(ADD 0.1 FOR EACH.)		6	16016-MLO-721	SCREW SET A.....	4	4		
VALVE SET, STARTER.....	0.9	7	16037-MR8-600	PLATE SET, VALVE.....	4	4		
(#.2,3 SIDE 1.1)		8	16046-MG9-681	VALVE SET, STARTER.....				
PISTON COMP., VACUUM.....	0.5			(CYLINDER NO.1&4)	2	2		
(FR.CYLINDER SIDE 1.0)		9	16047-ML7-004	VALVE SET B, STARTER.....				
NEEDLE COMP., JET				(CYLINDER NO.2&3)	2	2		
(FR.CYLINDER SIDE 1.0)		10	16050-MR8-600	SPRING, COMPRESSION COIL.....	4	4		
(ADD 0.2 FOR EACH.)		11	16107-MLO-721	TOP COMP.....	4	4		
		12	16111-MR8-600	PISTON COMP., VACUUM.....	4	4		
		13	16151-MR8-600	NEEDLE COMP., JET.....				
				(CYLINDER NO.2&4)	2	2		
		14	16151-MR8-640	NEEDLE COMP., JET.....				
				(CYLINDER NO.1&3)	2	2		
		15	16165-MR8-600	HOLDER, NEEDLE JET.....				
				(CYLINDER NO.2&4)	2	2		
		16	16165-MR8-640	HOLDER, NEEDLE JET.....				
				(CYLINDER NO.1&3)	2	2		
		17	16178-M80-671	PIN, KNOCK.....	8	8		
		18	93892-04016-10	SCREW-WASHER, 4X16.....	12	12		
			1991.05.01					
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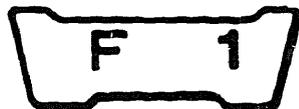
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Carburetor
(Component parts)



MR83-E1601

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	JL JN		
		19	99101-393-1200	JET, MAIN, #120.....	2	2		
		20	99101-393-1220	JET, MAIN, #122..... (CYLINDER NO.1&3)	2	2		
		21	99103-437-0350	JET, SLOW, #35.....	4	4		

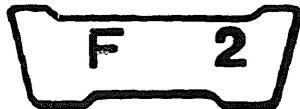


EOP - 1

13MR8LE1

Gasket kit A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3M		
			061A1-MR8-600	GASKET SET A..... (COMPONENT PARTS)	1	1		
		1	12208-MLO-721	SEAL, EX. VALVE STEM (ARAI)...	8	8		
		2	12209-MLO-722	SEAL, VALVE STEM (ARAI).....	8	8		
		3	12251-MR8-601	GASKET, CYLINDER HEAD.....	2	2		
		4	12332-MLO-721	GASKET, BREATHER COVER.....	1	1		
		5	12391-MR8-000	GASKET, CYLINDER HEAD COVER...	2	2		
		6	18291-MR8-000	GASKET, EX. PIPE.....	2	2		
		7	18291-216-UJO	GASKET, EX. PIPE (A).....	4	4		
		8	90441-706-000	WASHER, SEALING, 6MM.....	2	2		
		9	91311-KE8-000	O-RING, 47.5X2.....	1	1		
		10	91312-KE8-003	O-RING, 17X3 (ARAI).....	1	1		
		11	91331-PC9-003	O-RING, 21.2X2.4 (ARAI).....	1	1		
			91331-PC9-004	O-RING, 21.2X2.4 (NOK).....	1	1		



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13MR8LE1

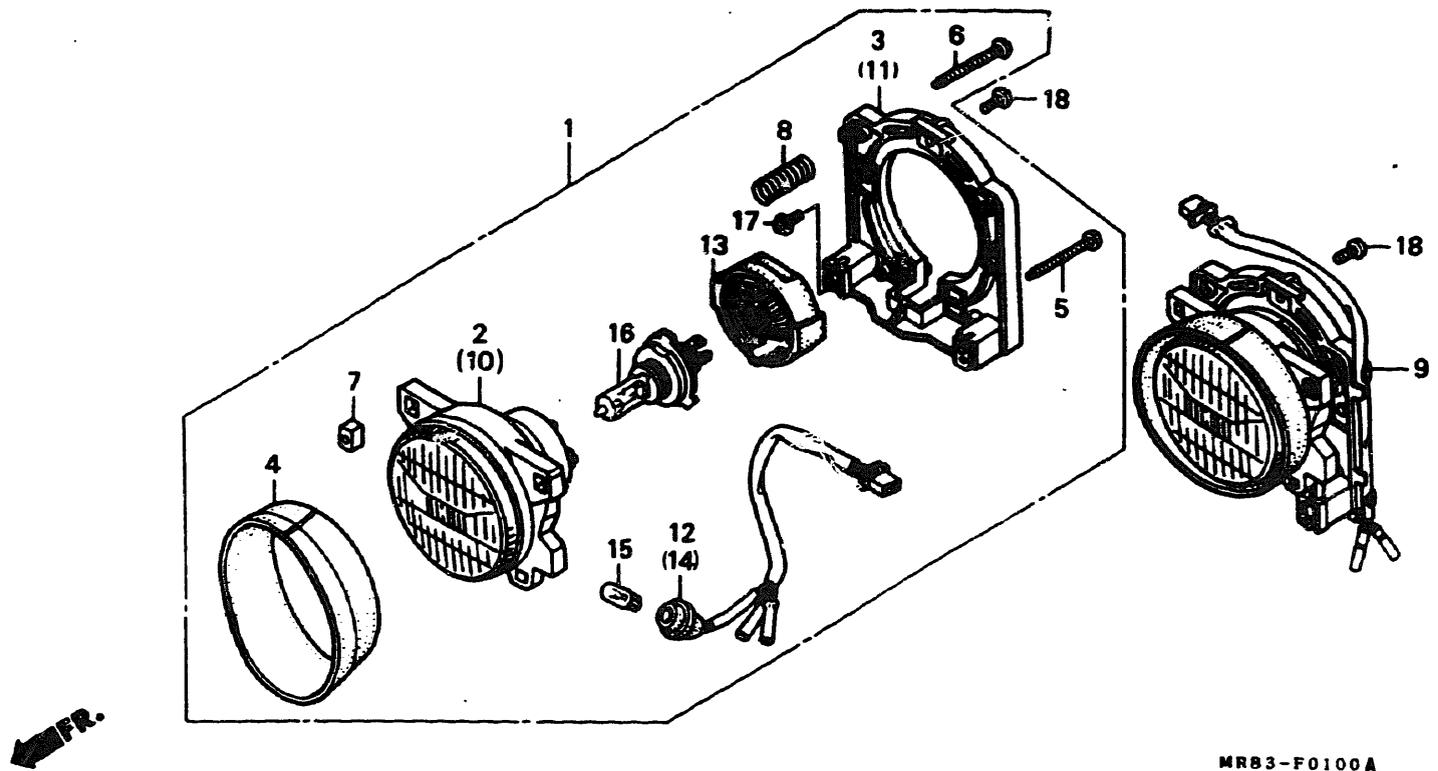
Gasket kit B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	SL 3M		
			06181-MR8-000	GASKET KIT B.....				
				(COMPONENT PARTS)	1	1		
		1	11315-MLO-000	GASKET, OIL PAN.....	1	1		
		2	11394-MLO-000	GASKET, R. COVER.....	1	1		
		3	11632-ML7-000	GASKET, GEARSHIFT COVER.....	1	1		
		4	11636-MLO-000	GASKET, A.C. GENERATOR COVER..	1	1		
		5	15154-425-000	GASKET, OIL STRAINER.....	1	1		
		6	19226-KE7-000	GASKET, WATER PUMP COVER.....	1	1		
		7	90443-MBO-000	WASHER, SEALING, 10MM.....	2	2		
		8	90463-ML7-000	WASHER, SEALING, 6.5MM.....	3	3		
		9	91301-MBO-000	GASKET, CONNECTING CAP.....	2	2		
		10	91301-ML7-003	O-RING, 48.1X3.6 (ARAI).....	1	1		
		11	91301-147-023	O-RING, 18.3X2.3 (ARAI).....	2	2		
		12	91302-KE8-003	O-RING, 18X3 (ARAI).....	1	1		
		13	91302-MBO-013	O-RING, 32.95X2.62 (ARAI).....	1	1		
		14	91309-MBO-003	O-RING, 14.6X3.7 (ARAI).....	2	2		
		15	91309-425-003	O-RING, 24.4X3.1 (ARAI).....	1	1		
		16	91311-MBO-003	O-RING, 18.5X2.4 (ARAI).....	1	1		
		17	91313-MBO-003	O-RING, 14.7X2.2 (ARAI).....	1	1		
		18	91313-393-003	O-RING, 7.8X2.2 (ARAI).....	1	1		
		19	94109-12000	WASHER, DRAIN PLUG, 12MM.....	1	1		

G 1

F-1

Headlight (AR, E)



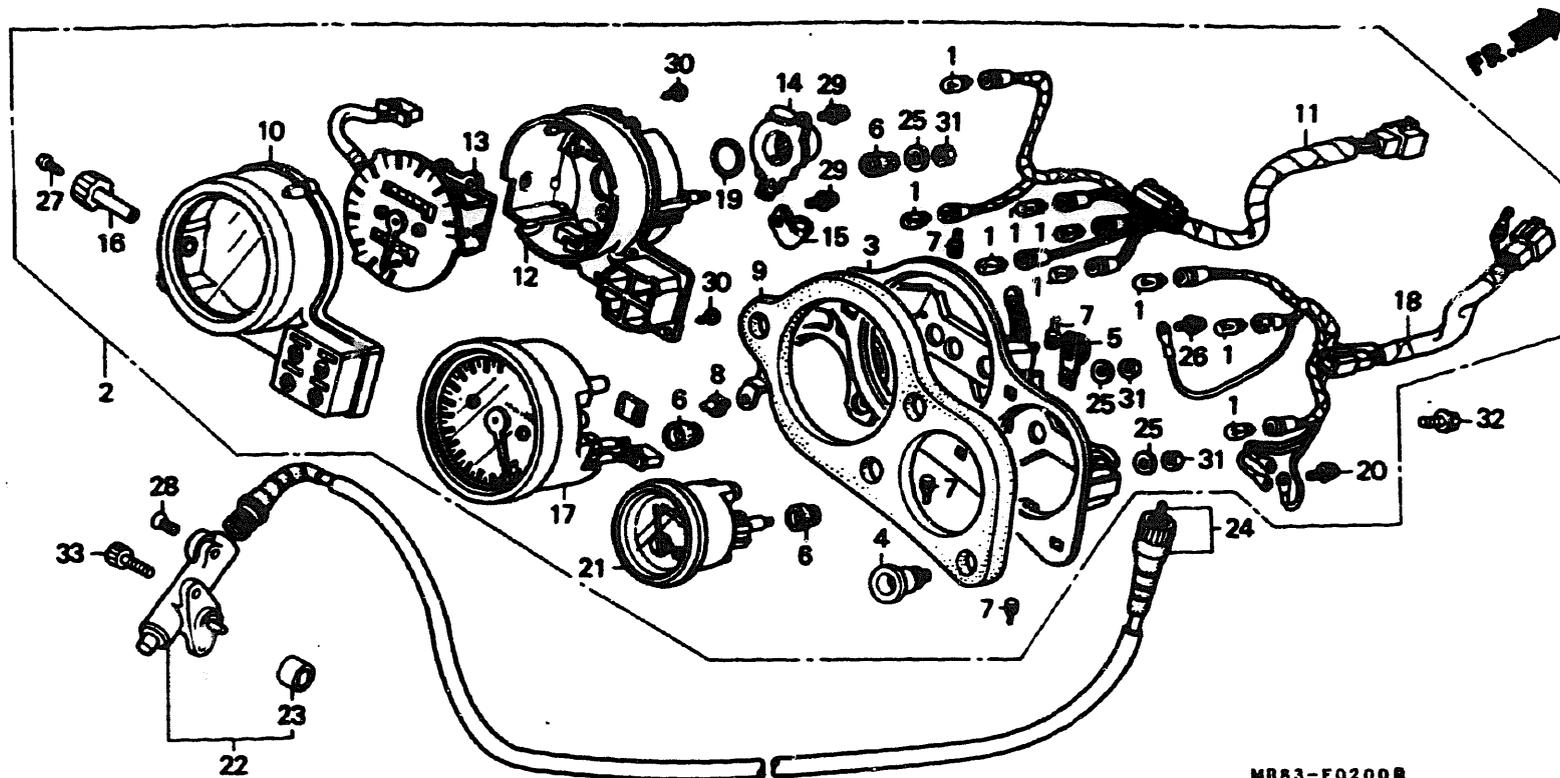
MRB3-F0100A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	JL 3M		
HEADLIGHT ASSY..... (ADD 0.1 FOR EACH.)	0.4	1	33100-MR8-600	HEADLIGHT ASSY., R.....	1	1		
HEADLIGHT UNIT..... (ADD 0.2 FOR EACH.)	0.5	2	33101-MR8-600	HEADLIGHT UNIT.....	1	1		
HOUSING COMP. (ADD 0.2 FOR EACH.)		3	33105-MR8-000	HOUSING COMP., R.....	1	1		
SOCKET COMP., POSITION LIGHT... BULB, HEADLIGHT.....	0.3 0.1	4	33106-MR8-000	RUBBER, SHIELD.....	2	2		
		5	33107-KY2-701	SCREW, BEAM ADJUSTING.....	2	2		
		6	33107-MR7-003	SCREW, BEAM ADJUSTING.....	2	2		
		7	33108-MR7-003	NUT, BEAM ADJUSTING.....	4	4		
		8	33109-MR7-003	SPRING, COIL.....	4	4		
		9	33150-MR8-600	HEADLIGHT ASSY., L.....	1	1		
		10	33151-MR8-600	HEADLIGHT UNIT.....	1	1		
		11	33155-MR8-000	HOUSING COMP., L.....	1	1		
		12	33170-MR8-600	SOCKET COMP., POSITION LIGHT..	1	1		
		13	33180-MR7-003	COVER, RUBBER.....	2	2		
		14	33190-MR8-600	SOCKET COMP., POSITION LIGHT..	1	1		
		15	33301-SAO-741	BULB (12V 5W) (ECE) (STANLEY).	2	2		
		16	34901-MC7-601	BULB, HEADLIGHT (H4 JA12V60/55W)	2	2		
		17	90148-MG9-771	SCREW, TAPPING, 4X16.....	2	2		
		18	93500-06016-0G	SCREW, PAN, 6X16.....	6	6		

G 2

F-2

Meter



MR83-F0200B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR008	IL JM		
METER ASSY., COMBINATION.....	0.4	1	34908-MG9-951	BULB, WEDGE BASE (12V 1.7W)...	9	9		
.BRACKET, METER		2	37100-MR8-601	METER ASSY., COMBINATION.....	1	1		
.CASE COMP., SPEEDOMETER UPPER		3	37105-MR8-008	BRACKET, METER.....	1	1		
CUSHION, RUBBER.....	0.2	4	37112-MR7-003	CLIP, METER PANEL.....	4	4		
.BOSS, ELBOW		5	37121-MJ4-000	CLIP, WIRE HARNESS.....	1	1		
SOCKET COMP., SPEEDOMETER.....	0.6	6	37125-MR7-008	RUBBER, SPEEDOMETER SETTING...	6	6		
.SPEEDOMETER COMP.		7	37126-MR7-008	CUSHION, RUBBER.....	4	4		
.SOCKET COMP., TACHOMETER		8	37127-MR7-008	GROMMET.....	2	2		
.METER ASSY., TEMPERATURE		9	37130-MR8-008	CUSHION.....	1	1		
CASE ASSY., SPEEDOMETER LOWER..	0.5	10	37202-MR8-601	CASE COMP., SPEEDOMETER UPPER.	1	1		
.TACHOMETER ASSY.		11	37205-MR8-601	SOCKET COMP., SPEEDOMETER.....	1	1		
BOX ASSY., SPEEDOMETER GEAR....	0.1	12	37208-MR8-601	CASE ASSY., SPEEDOMETER LOWER.	1	1		
CABLE ASSY., SPEEDOMETER.....	0.3	13	37210-MR8-601	SPEEDOMETER COMP.....	1	1		
		14	37211-KY2-711	BOSS, ELBOW.....	1	1		
		15	37215-KAF-008	CLAMP.....	1	1		
		16	37220-445-008	KNOB, TRIP METER.....	1	1		
		17	37250-MR8-601	TACHOMETER ASSY.....	1	1		
		18	37255-MR8-008	SOCKET COMP., TACHOMETER.....	1	1		
		19	37264-MR7-008	SEAL.....	1	1		
		20	37305-KE5-008	SCREW-WASHER, 3X22.....	3	3		
		21	37400-MR7-008	METER ASSY., TEMPERATURE.....	1	1		
		22	44800-MR7-003	BOX ASSY., SPEEDOMETER GEAR...	1	1		
		23	44808-MR7-013	JOINT, SPEEDOMETER.....	1	1		
		24	44830-MR8-000	CABLE ASSY., SPEEDOMETER.....	1	1		
		25	84103-443-740	WASHER, PLAIN, 5MM.....	6	6		

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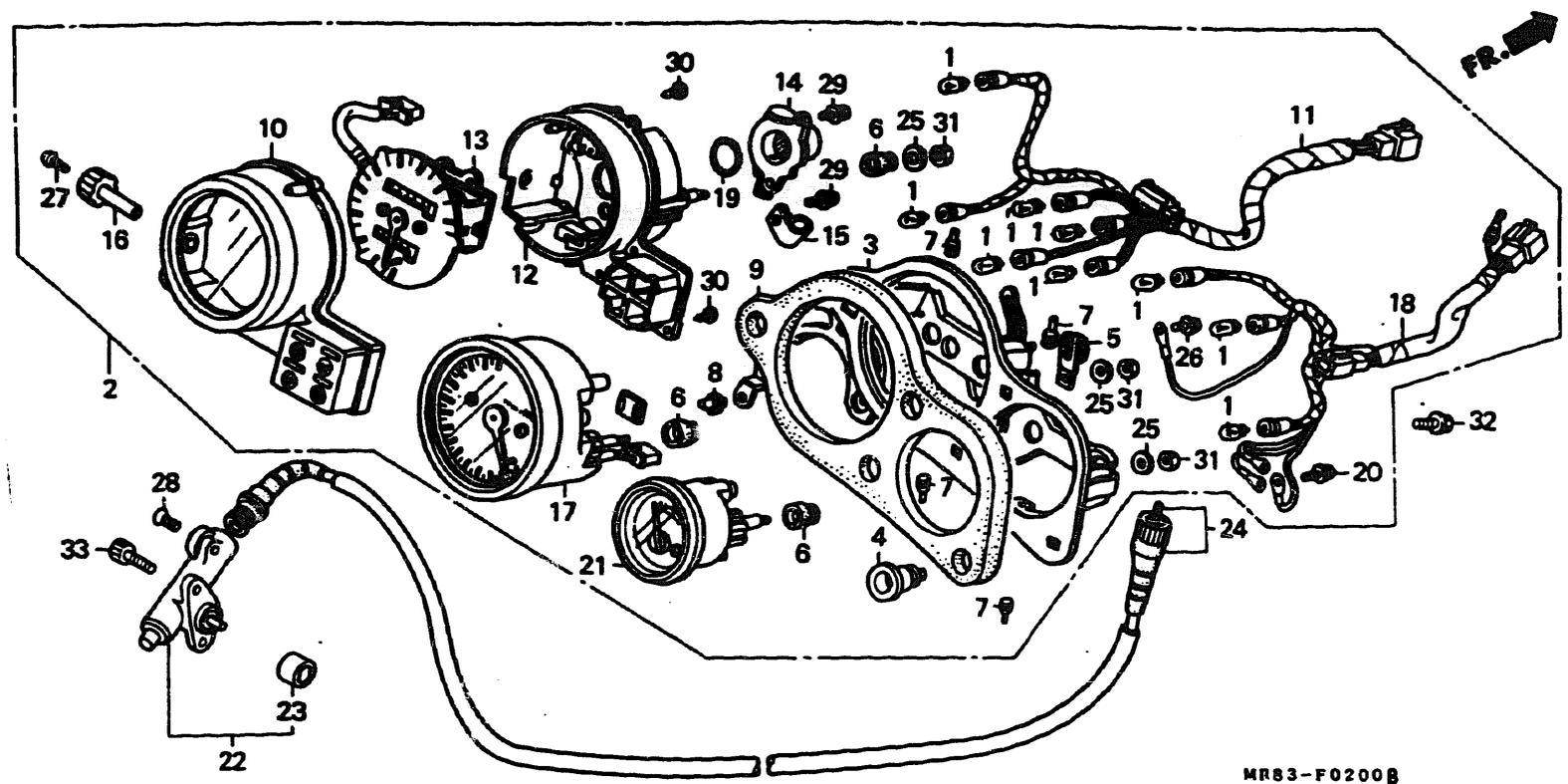
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G2

G 3

F-2

Meter



MR83-F02008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL JM		
		26	90102-KY1-008	SCREW-WASHER, 3X10.....	1	1		
		27	90158-KM7-911	SCREW, PAN, 2X6.....	1	1		
		28	93700-05020-0G	SCREW, OVAL, 5X20.....	1	1		
		29	93893-04012-00	SCREW-WASHER, 4X12.....	4	4		
		30	93903-22310	SCREW, TAPPING, 3X12.....	5	5		
		31	94001-05000-0S	NUT, HEX., 5MM.....	6	6		
		32	96500-06010-07	BOLT, FLANGE, 6X10.....	2	2		
		33	96600-06012-07	BOLT, SOCKET, 6X12.....	2	2		

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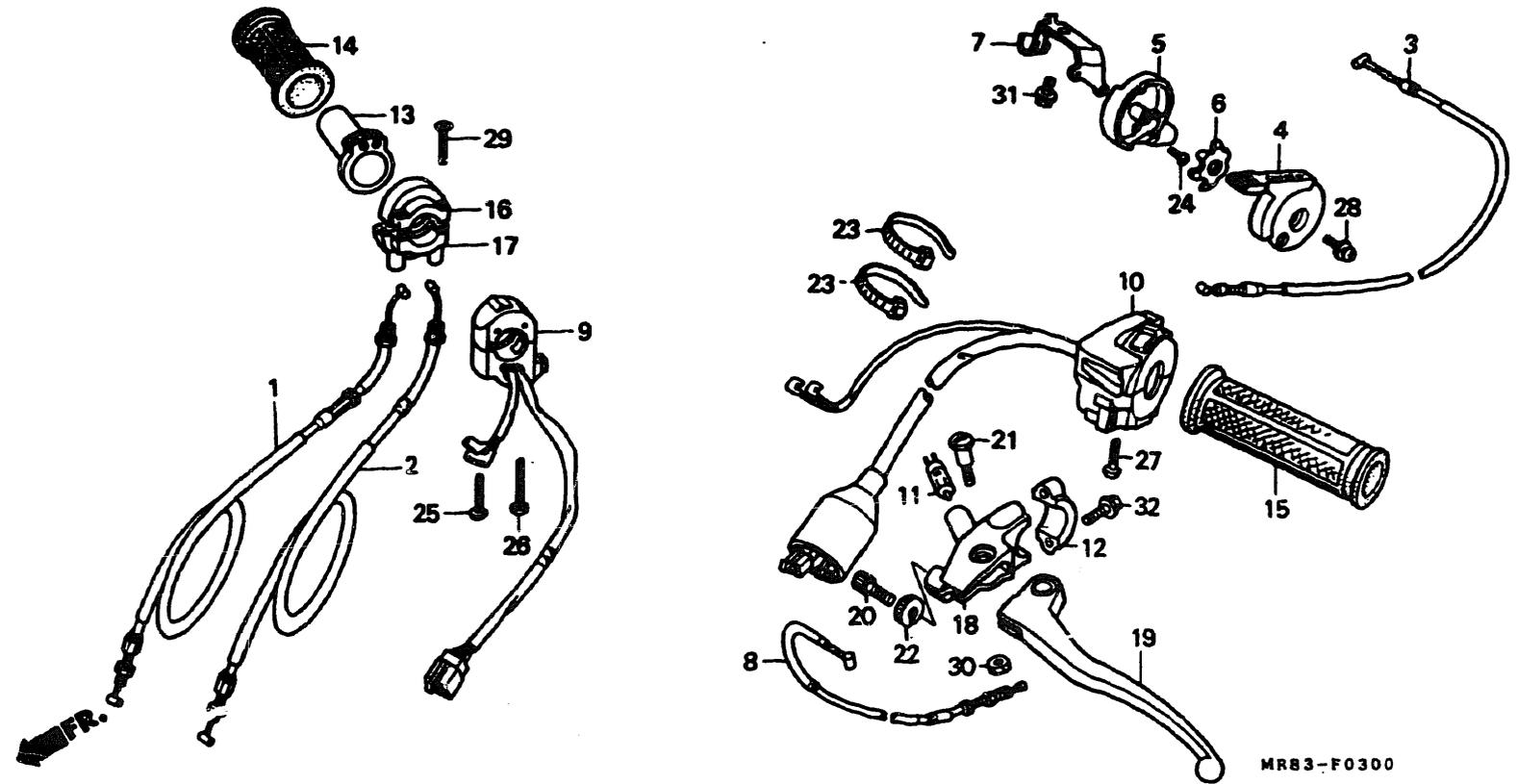
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G3

G 4

F-3

Switch-Cable



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	IL JM		
CABLE COMP., THROTTLE..... (ONE OR ALL)	0.9	1	17910-MR8-000	CABLE COMP. A, THROTTLE.....	1	1		
CABLE COMP., CHOKE.....	0.6	2	17920-MR8-000	CABLE COMP. B, THROTTLE.....	1	1		
.SWITCH ASSY., STARTER KILL		3	17950-MR8-000	CABLE COMP., CHOKE.....	1	1		
.SWITCH ASSY., WINKER		4	17961-KV3-700	LEVER, CHOKE.....	1	1		
LEVER, CHOKE.....	0.4	5	17962-KV3-700	CASE, CHOKE LEVER.....	1	1		
.CABLE COMP., CLUTCH		6	17963-KV3-700	WASHER, SPRING, 10MM.....	1	1		
SWITCH COMP., FR. LEVER.....	0.2	7	17964-MR8-000	STAY, CHOKE LEVER.....	1	1		
.GRIP, R. HANDLE		8	22870-MR8-010	CABLE COMP., CLUTCH.....	1	1		
.BRACKET, HANDLE LEVER		9	35130-MR8-780	SWITCH ASSY., STARTER KILL....	1	1		
PIPE, THROTTLE GRIP.....	0.3	10	35200-MR8-780	SWITCH ASSY., WINKER.....	1	1		
GRIP, L. HANDLE.....	0.1							
.LEVER COMP., L. HANDLE		11	35330-413-003	SWITCH COMP., FR. LEVER.....	1	1		
		12	45517-166-006	HOLDER, MASTER CYLINDER.....	1	1		
		13	53141-KT8-710	PIPE, THROTTLE GRIP.....	1	1		
		14	53165-KT8-710	GRIP, R. HANDLE.....	1	1		
		15	53166-KT8-710	GRIP, L. HANDLE.....	1	1		
		16	53167-KY1-003	HOUSING, THROTTLE UPPER.....	1	1		
		17	53168-KY1-003	HOUSING, THROTTLE UNDER.....	1	1		
		18	53172-KT8-710	BRACKET, HANDLE LEVER.....	1	1		
		19	53178-KV3-000	LEVER COMP., L. HANDLE.....	1	1		
		20	53192-329-690	BOLT, CLUTCH CABLE ADJUSTING..	1	1		
		21	90113-438-000	BOLT, L. STEERING HANDLE LEVER PIVOT	1	1		
		22	90321-MR8-000	NUT, FIXING.....	1	1		
		23	90651-KV6-003	BAND, WIRE.....	2	2		
		24	93500-03006-06	SCREW, PAN, 3X6.....	2	2		

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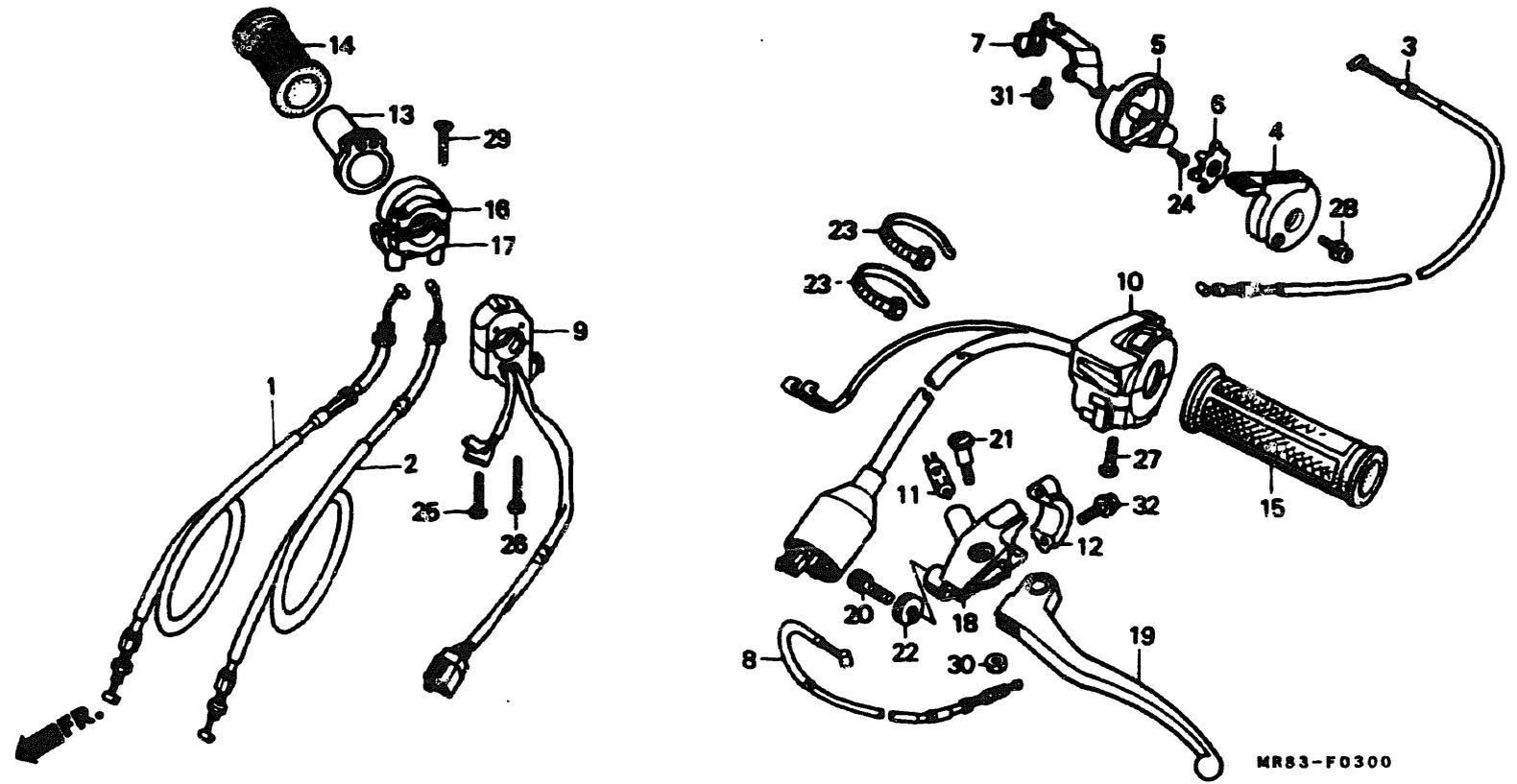
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G 5

F - 3

Switch-Cable

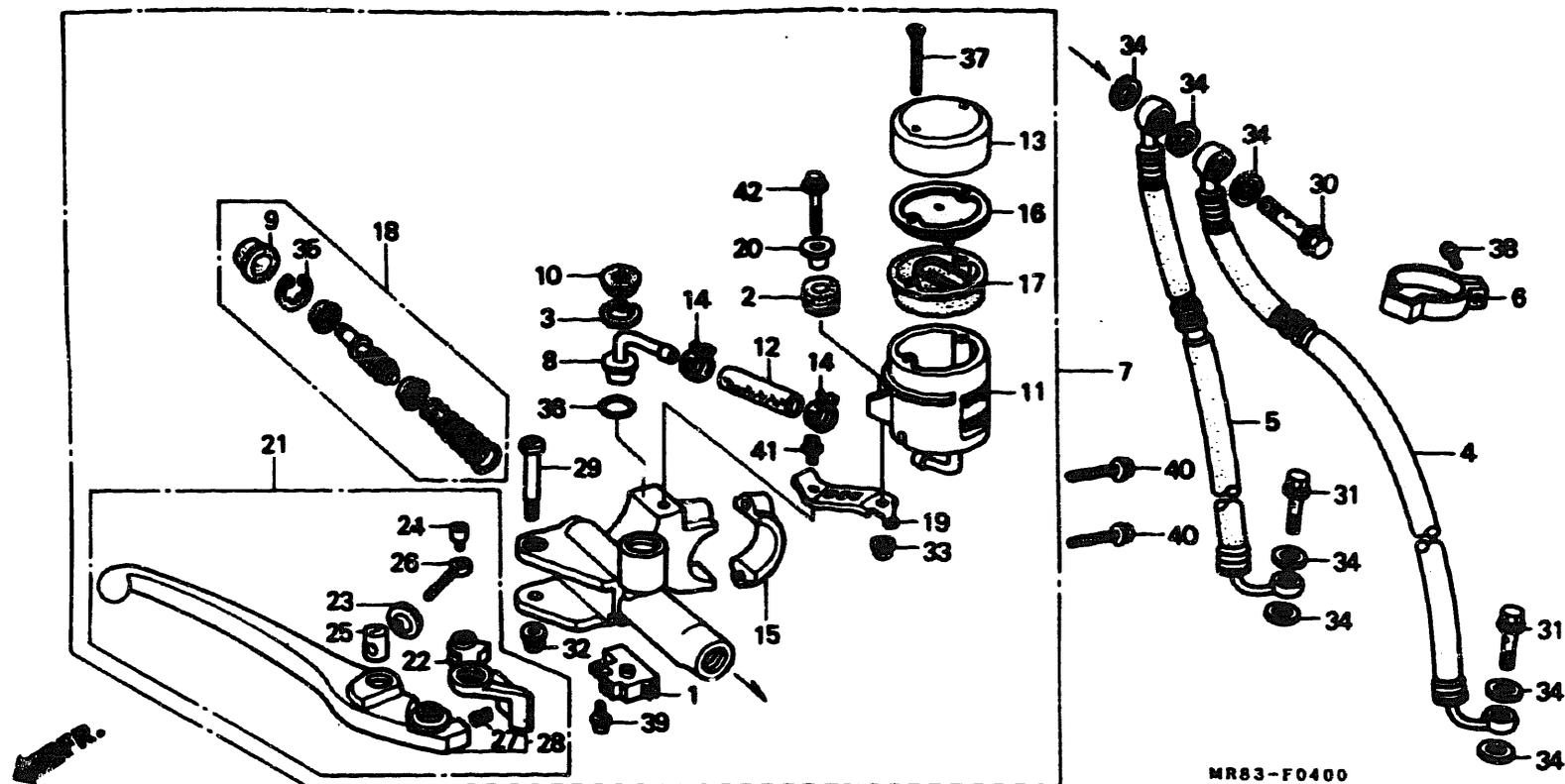


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	JL JM		
		25	93500-04032-06	SCREW, PAN, 4X32.....	1	1		
		26	93500-04045-06	SCREW, PAN, 4X45.....	1	1		
		27	93500-05020-0A	SCREW, PAN, 5X20.....	2	2		
		28	93891-06012-07	SCREW-WASHER, 6X12.....	1	1		
		29	93892-05025-07	SCREW-WASHER, 5X25.....	2	2		
		30	94001-06000-0S	NUT, HEX., 6MM.....	1	1		
		31	95701-06016-00	BOLT, FLANGE, 6X16.....	1	1		
		32	96001-06022-07	BOLT, FLANGE, 6X22.....	2	2		

G 6

F-4

Front brake master
Cylinder



MR83-F0400

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R JL JH	Serial No.	Area code
SWITCH ASSY., FR. STOP.....	0.1	1	35340-MA5-671	SWITCH ASSY., FR. STOP.....	1 1		
.DIAPHRAGM		2	43516-HA2-000	RUBBER, OIL CUP MOUNTING.....	1 1		
.LEVER ASSY., R. HANDLE (INC. RELATIVE PART)		3	43517-KS6-701	CIRCLIP, RR. MASTER CYLINDER..	1 1		
.LEVER SET, R. HANDLE		4	45124-MR8-781	HOSE, L. FR. BRAKE.....	1 1		
.HOSE, FR. BRAKE.....	0.4	5	45125-MR8-781	HOSE, R. FR. BRAKE.....	1 1		
(ADD 0.1 FOR EACH.)		6	45156-KV3-700	CLAMPER B, FR. BRAKE HOSE.....	1 1		
.CYLINDER ASSY., FR. BRAKE MASTER		7	45500-MR8-006	CYLINDER ASSY., FR. BRAKE MASTER	1 1		
.CYLINDER SET, MASTER		8	45503-KV3-006	CONNECTOR, MASTER CYLINDER (NISSIN)	1 1		
CUP COMP., OIL.....	0.2	9	45504-410-003	BOOT COMP.....	1 1		
.HOSE, MASTER CYLINDER OIL		10	45505-KV3-006	COVER, DUST (NISSIN).....	1 1		
		11	45511-KV3-016	CUP COMP., OIL (NISSIN).....	1 1		
		12	45512-KV3-701	HOSE, MASTER CYLINDER OIL (NISSIN)	1 1		
		13	45513-KV3-006	CAP, OIL CUP (NISSIN).....	1 1		
		14	45514-KV3-006	CLAMP, MASTER CYLINDER OIL HOSE (NISSIN)	2 2		
		15	45517-166-006	HOLDER, MASTER CYLINDER.....	1 1		
		16	45518-KV3-006	PLATE, DIAPHRAGM (NISSIN).....	1 1		
		17	45520-KV3-006	DIAPHRAGM (NISSIN).....	1 1		
		18	45530-KV3-305	CYLINDER SET, MASTER.....	1 1		
		19	45550-MR8-006	STAY, FR. MASTER CYLINDER.....	1 1		
		20	50324-425-010	COLLAR, 6.3X13.....	1 1		
		21	53170-KV0-006	LEVER ASSY., R. HANDLE.....	1 1		

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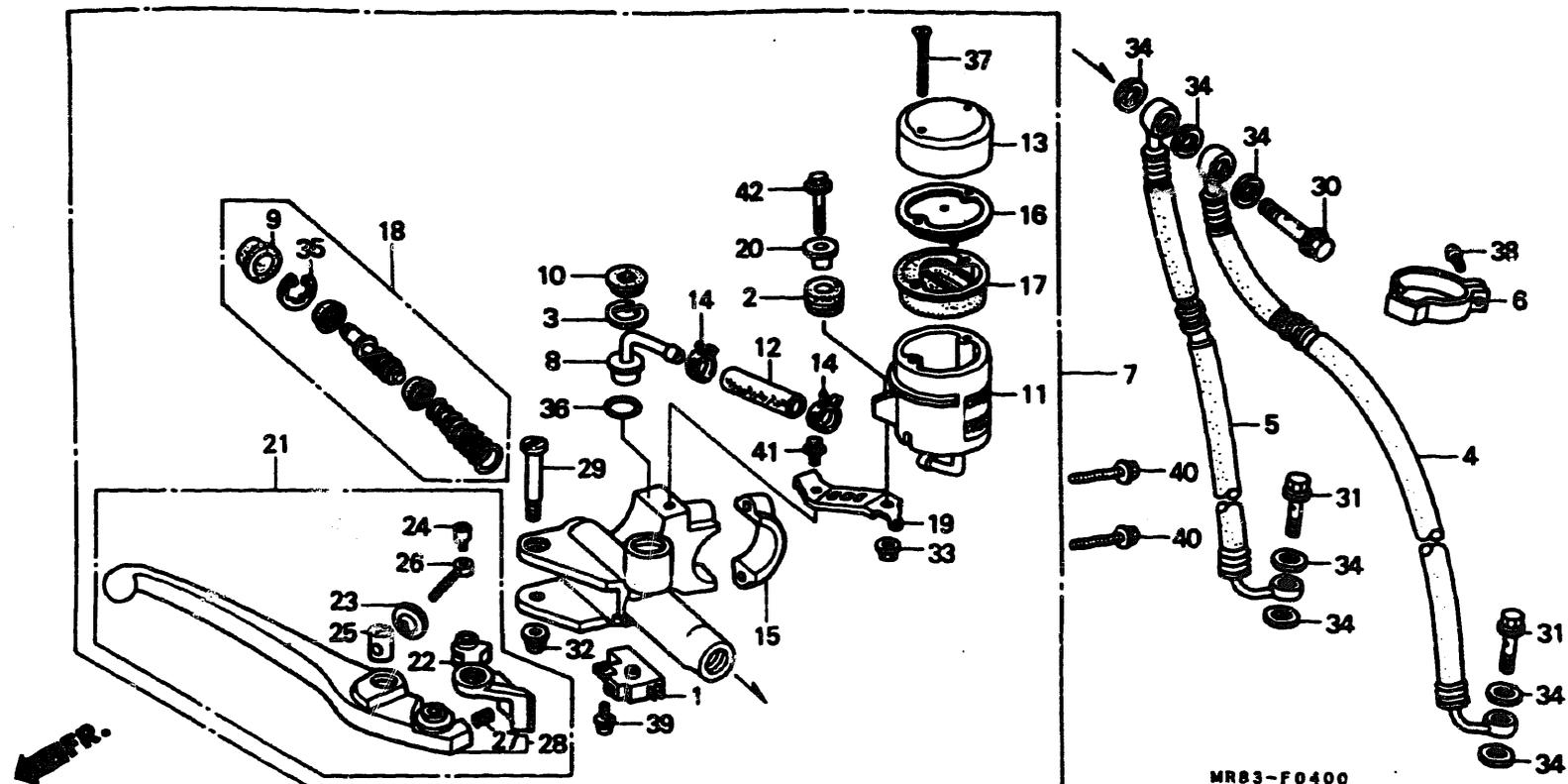
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G6

G 7

F-4

Front brake master
Cylinder



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR	JM		
		22	53171-MJ4-701	KNOCKER, MASTER CYLINDER.....	1	1		
		23	53172-KVO-006	ADJUSTER, R. HANDLE LEVER.....	1	1		
		24	53177-KVO-006	BOLT, LEVER SOCKET, 5X5.....	1	1		
		25	53179-KVO-006	JOINT, LEVER.....	1	1		
		26	53180-KVO-006	BOLT, ADJUSTING.....	1	1		
		27	53181-KVO-006	SPRING, HANDLE LEVER.....	1	1		
		28	53185-KVO-006	LEVER SET, R. HANDLE.....	1	1		
		29	90114-MA5-671	BOLT, R. STEERING HANDLE LEVER PIVOT	1	1		
		30	90145-MR8-004	BOLT, OIL, 10X34.....	1	1		
		31	90145-MS9-611	BOLT, OIL, 10X22.....	2	2		
		32	90201-415-000	NUT, CAP, 6MM.....	1	1		
		33	90301-473-003	NUT, U, 6MM.....	1	1		
		34	90545-300-000	WASHER, OIL BOLT.....	7	7		
		35	90651-MA5-671	CIRCLIP.....	1	1		
		36	91212-422-006	O-RING, 14.8X2.4.....	1	1		
		37	93600-04050-16	SCREW, FLAT, 4X50.....	2	2		
		38	93891-05020-17	SCREW-WASHER, 5X20.....	1	1		
		39	93893-04012-18	SCREW-WASHER, 4X12.....	1	1		
		40	96001-06022-07	BOLT, FLANGE, 6X22.....	2	2		
		41	96300-06012-07	BOLT, FLANGE, 6X12.....	1	1		
		42	96300-06025-07	BOLT, FLANGE, 6X25.....	1	1		

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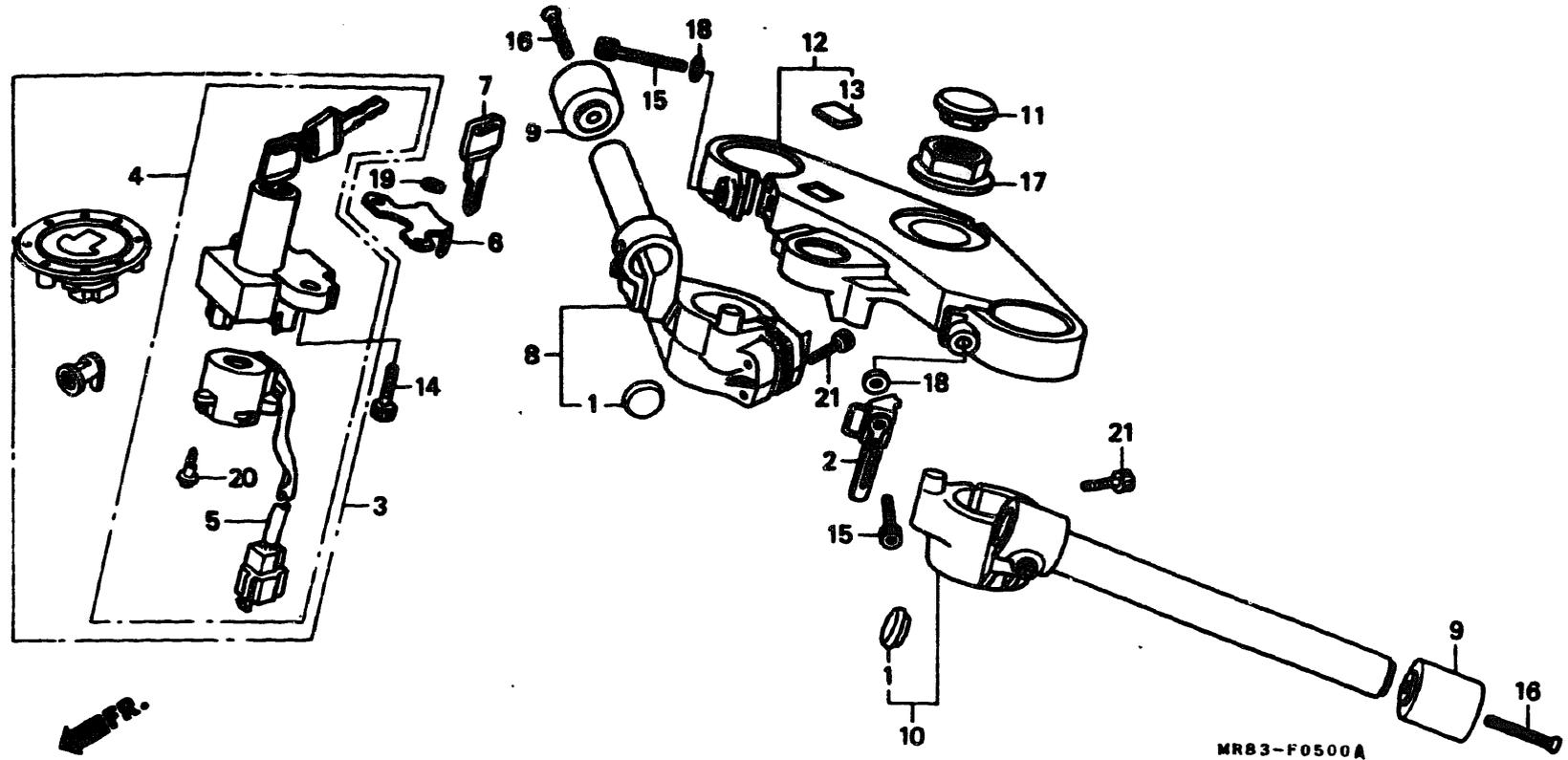
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G7

G 8

F-5

Handle pipe-Top bridge

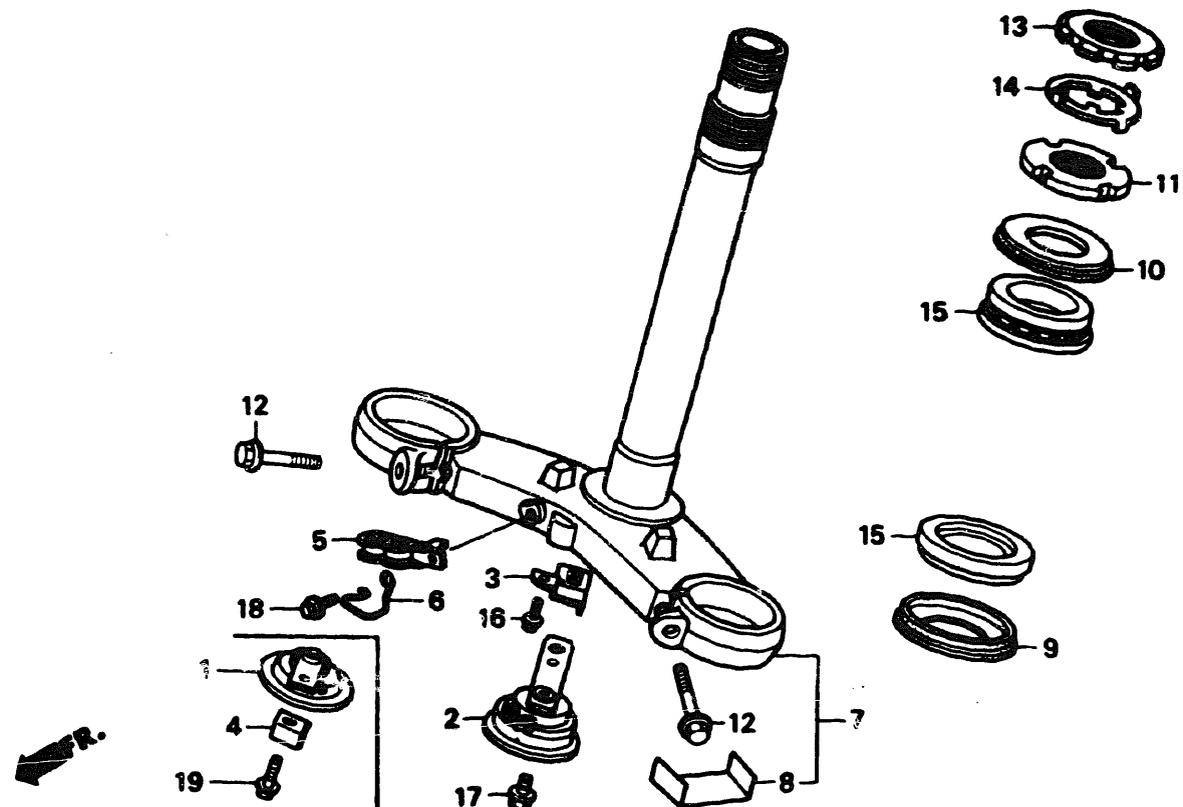


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL IN		
KEY SET.....	0.7	1	19902-865-780	GROMMET, SIDE COVER (A).....	2	2		
SWITCH ASSY., COMBINATION & LOCK.	0.5	2	22880-MR8-000	CLAMPER, CLUTCH CABLE.....	1	1		
.BASE COMP., CONTACT		3	35010-MR8-000	KEY SET.....	1	-		
PIPE COMP., R. STEERING HANDLE.	0.3		35010-MR8-020	KEY SET.....	-	1		
.PIPE COMP., L. STEERING HANDLE		4	35100-MR8-007	SWITCH ASSY., COMBINATION & LOCK	1	-		
BRIDGE COMP., FORK TOP.....	0.4		35100-MR8-027	SWITCH ASSY., COMBINATION & LOCK	-	1		
		5	35101-MR8-007	BASE COMP., CONTACT.....	1	1		
		7	35121-KW3-771	KEY, BLANK (TYPE 1).....	(1)	(1)		
			35122-KW3-771	KEY, BLANK (TYPE 2).....	(1)	(1)		
		8	53100-MR8-000	PIPE COMP., R. STEERING HANDLE	1	1		
		9	53104-MR8-000	WEIGHT, HANDLE.....	2	2		
		10	53150-MR8-000	PIPE COMP., L. STEERING HANDLE	1	1		
		11	53232-MR7-000	CAP, STEERING NUT.....	1	1		
		12	53300-MR8-000ZA	BRIDGE COMP., FORK TOP *NH249*.....MAT WORKS GRAY	1	1		
		13	86150-MR8-300	EMBLEM, WING MARK.....	1	1		
		14	90100-KV3-700	BOLT, SOCKET, 8MM.....	2	-		
			90100-MN8-910	BOLT, SOCKET, 8MM.....	-	2		
		15	90151-MB2-000	BOLT, SOCKET, 7X48.....	2	2		
		16	90191-KV0-000	SCREW, OVAL, 6X45.....	2	2		
		17	90305-MR8-000	NUT, STEERING STEM FLANGE.....	1	1		
		18	90511-MB2-000	WASHER, PLAIN, 7MM.....	2	2		
		20	91059-KY2-711	SCREW, TAPPING, 3X16.....	3	3		
		21	96600-06028-07	BOLT, SOCKET, 6X28.....	4	4		
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Steering stem



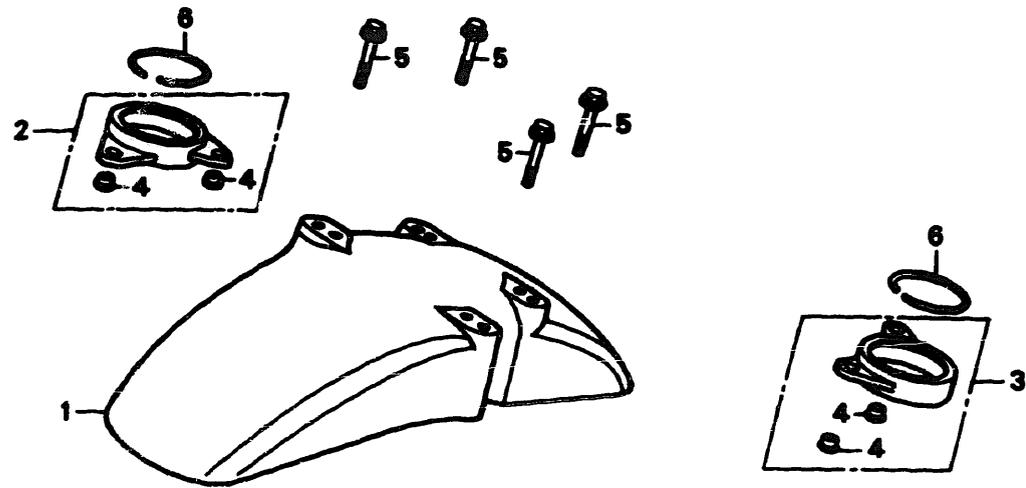
MR83-F06008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR	JH		
HORN COMP.....	0.1	2	38110-MR8-600	HORN COMP.....	1	-		
STEM COMP., STEERING.....	1.5		38110-MR8-601	HORN COMP. (HIGH).....	-	1		
THREAD, STEERING HEAD TOP.....	0.4	3	38120-MR8-600	STAY, HORN.....	1	1		
BEARING, HEAD PIPE..... (ONE OR ALL)	1.4	5	45155-MR8-000	CLAMPER, FR. BRAKE HOSE.....	1	1		
		6	45156-MR8-000	CLAMPER B, FR. BRAKE HOSE.....	1	1		
		7	53200-MR8-000	STEM COMP., STEERING.....	1	1		
		8	53203-MR8-300	TAPE.....	1	1		
		9	53214-MR7-003	DUST SEAL, STEERING HEAD (ARAI)	1	1		
		10	53214-MR8-003	DUST SEAL, STEERING HEAD (ARAI)	1	1		
		11	53221-MR8-000	THREAD, STEERING HEAD TOP.....	1	1		
		12	90105-MR8-000	BOLT, FLANGE, 10X32.....	2	2		
		13	90302-MR7-000	THREAD B, STEERING HEAD TOP...	1	1		
		14	90506-MR7-000	WASHER, STEERING STEM.....	1	1		
		15	91016-MR7-003	BEARING, HEAD PIPE.....	2	2		
		16	95701-06008-07	BOLT, FLANGE, 6X8.....	1	1		
		17	95701-06012-07	BOLT, FLANGE, 6X12.....	1	1		
		18	95701-06016-07	BOLT, FLANGE, 6X16.....	1	1		

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F-7

Front fender



←FR.

MR83-F0700

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. YFR100R IL JN	Serial No.	Area code
FENDER COMP., FR.....	0.1	1	61100-MR8-000ZB	FENDER COMP., FR. *NH196*.....ROSS WHITE	1 1		
		2	61102-KY2-710	STAY, R. FR. FENDER MOUNTING..	1 1		
		3	61103-KY2-710	STAY, L. FR. FENDER MOUNTING..	1 1		
		4	64630-KK4-000	COLLAR.....	4 4		
		5	90134-MR7-000	BOLT, FLANGE, 6X18.....	4 4		
		6	90605-MR7-000	RING, SNAP.....	2 2		

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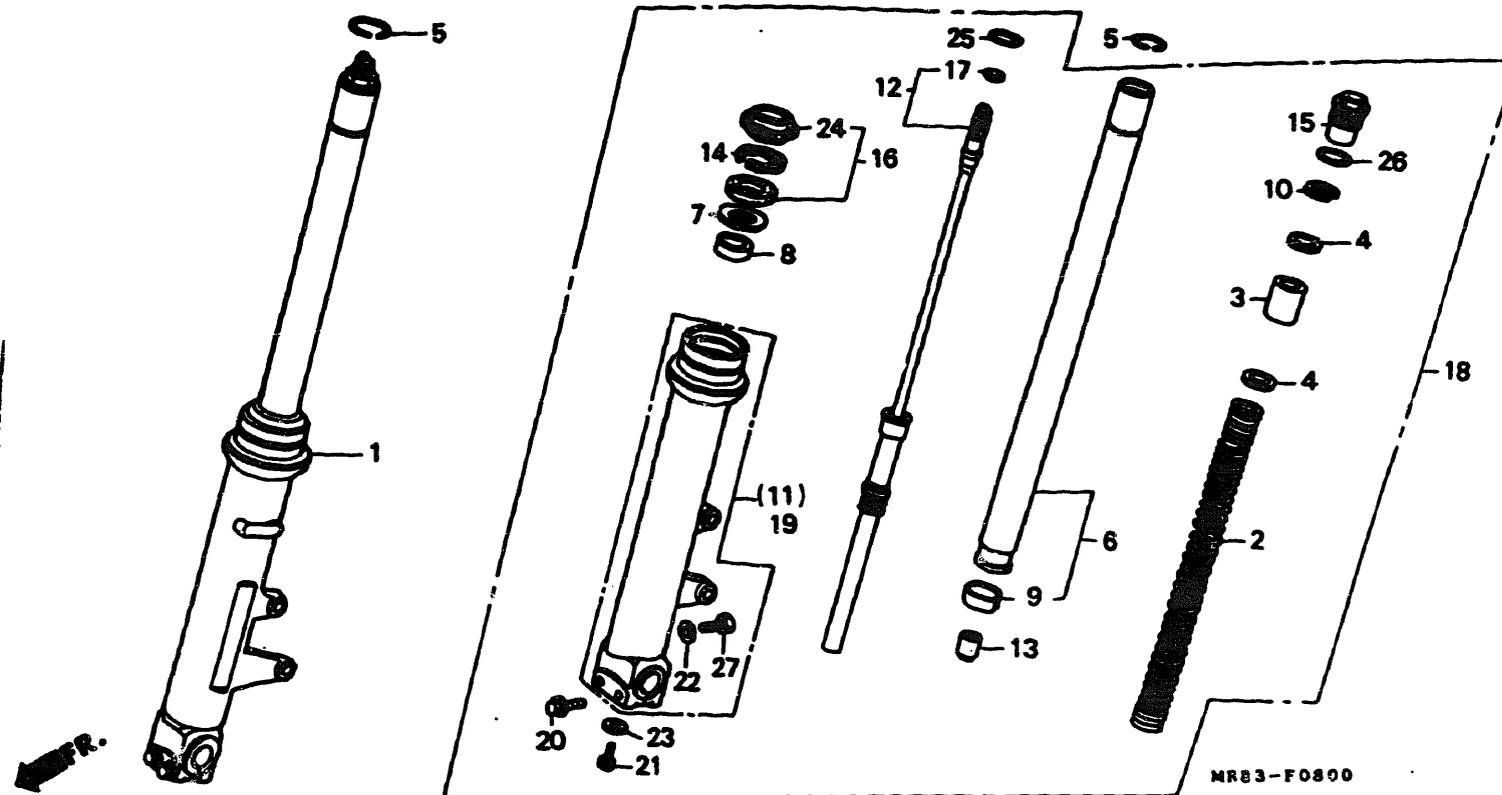
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G 11

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Front fork



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR40R JL 3H	Serial No.	Area code
FORK ASSY., FR..... (ADD 0.2 FOR EACH.)	0.7	1	51400-MR8-601ZA	FORK ASSY., R. FR. (SHOWA) *NH236M*.SPARKLE FROST SILVER			
SPRING, FR. FORK.....	0.4			METALLIC	1	-	
PIPE COMP., FR. FORK..... (ADD 0.7 FOR EACH.)	1.2		51400-MR8-601ZB	*YR147M*...MAX BROWN METALLIC	-	1	
CASE COMP., BOTTOM (ADD 0.7 FOR EACH.)		2	51401-MR8-781	SPRING, FR. FORK (SHOWA).....	2	2	
DAMPER COMP., FR..... (ADD 0.5 FOR EACH.)	1.0	3	51402-MS2-003	COLLAR, SPRING (SHOWA).....	2	2	
SEAL SET, FR. FORK..... (ADD 0.6 FOR EACH.)	1.1	4	51403-KF0-003	SEAT, SPRING.....	4	4	
		5	51405-MB4-003	RING, STOPPER.....	2	2	
		6	51410-MR8-781	PIPE COMP., FR. FORK (SHOWA)..	2	2	
		7	51412-MB4-003	RING, BACK UP.....	2	2	
		8	51414-MN5-003	BUSH, GUIDE (SHOWA).....	2	2	
		9	51415-MB8-003	BUSH, SLIDER (SHOWA).....	2	2	
		10	51415-MS2-003	SEAT, SPRING (SHOWA).....	2	2	
		11	51421-MR8-003ZA	CASE COMP., R. BOTTOM *NH236M*.SPARKLE FROST SILVER			
				METALLIC	1	-	
			51421-MR8-003ZB	*YR147M*...MAX BROWN METALLIC	-	1	
		12	51430-MR8-781	DAMPER COMP., FR. (SHOWA).....	2	2	
		13	51432-MS2-003	PIECE, OIL LOCK (SHOWA).....	2	2	
		14	51447-KA4-711	RING, OIL SEAL STOPPER.....	2	2	
		15	51454-KV3-781	BOLT, FR. FORK.....	2	2	
		16	51490-MN8-305	SEAL SET, FR. FORK (SHOWA)....	2	2	
		17	51496-MR7-003	LABEL B.....	2	2	
		18	51500-MR8-601ZA	FORK ASSY., L. FR. (SHOWA) *NH236M*.SPARKLE FROST SILVER			
				METALLIC	1	-	

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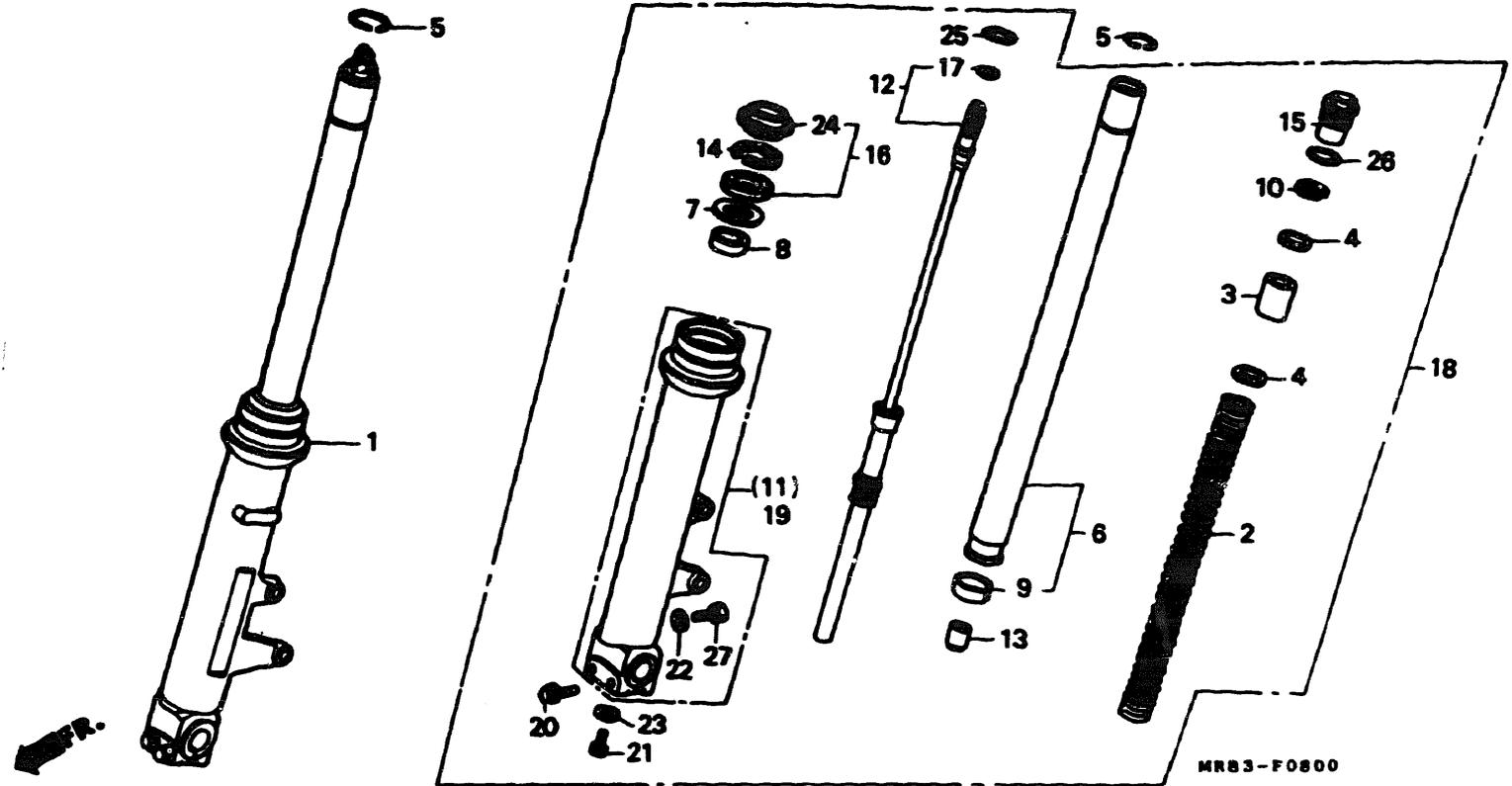
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G11

G 12

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Front fork

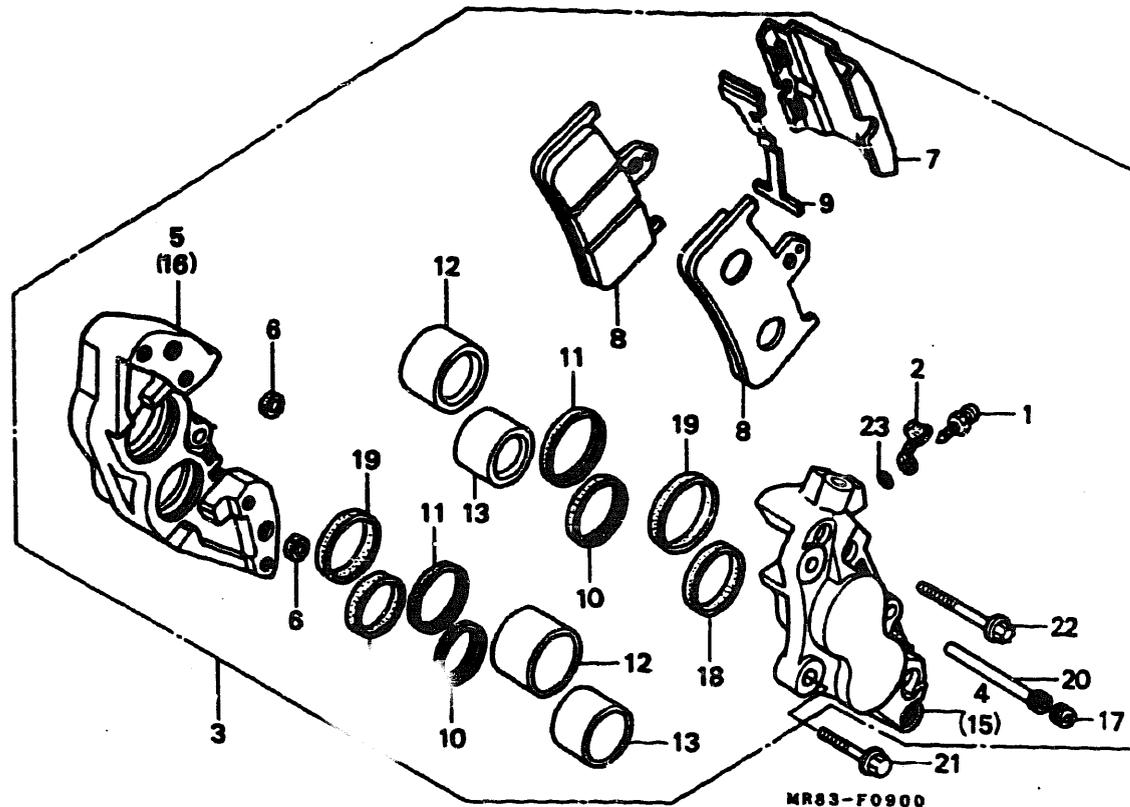
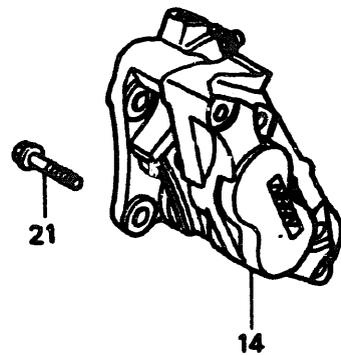


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFRIBR 2L JM	Serial No.	Area code
		18)	51500-MR8-6012B	FORK ASSY., L. FR. (SHOWA) *YR147M*...MAX BROWN METALLIC	- 1		
		19	51521-MR8-0032A	CASE COMP., L. BOTTOM *NH236M*...SPARKLE FROST SILVER METALLIC	1 -		
			51521-MR8-0032B	*YR147M*...MAX BROWN METALLIC	- 1		
		20	90109-MR7-000	BOLT, FLANGE, 8X45.....	4 4		
		21	90116-383-721	BOLT, SOCKET, 8MM (SHOWA).....	2 2		
		22	90543-273-000	PACKING, FR. FORK DRAIN COCK..	2 2		
		23	90544-283-000	WASHER, SPECIAL, 8MM.....	2 2		
		24	91254-MR8-003	SEAL, DUST.....	2 2		
		25	91311-MR7-003	O-RING, 13.8X2.4.....	2 2		
		26	91356-KFD-003	O-RING (SHOWA).....	2 2		
		27	92000-06008-0A	BOLT, HEX., 6X8.....	2 -		
		*	92101-06008-0A	BOLT, HEX., 6X8.....	- 2		

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Front brake caliper



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	JL JM		
CALIPER ASSY., FR.....	0.4	1	43352-MG9-006	SCREW, BLEEDER.....	2	2		
(ADD 0.2 FOR EACH.)		2	43353-MG9-006	CAP, BLEEDER.....	2	2		
BODY A, FR. CALIPER.....	0.6	3	45100-MR8-016	CALIPER ASSY., L. FR.....	1	-		
(ADD 0.4 FOR EACH.)			45100-KV3-772	CALIPER ASSY., L. FR. (NISSIN)	-	1		
BODY B, FR. CALIPER		4	45101-MR8-006	BODY A, L. FR. CALIPER.....	1	-		
(ADD 0.4 FOR EACH.)			45101-KV3-771	BODY A, L. FR. CALIPER				
PAD COMP.....	0.2			(NISSIN)	-	1		
PISTON.....	0.5	5	45102-MR8-006	BODY B, L. FR. CALIPER.....	1	-		
(ADD 0.1 FOR EACH.)			45102-KV3-701	BODY B, L. FR. CALIPER				
(INC. RELATIVE PART)				(NISSIN)	-	1		
		6	45103-MR7-006	SEAL, JOINT (NISSIN).....	4	4		
		7	45104-KV3-701	COVER.....	2	2		
		8	45105-KV3-701	PAD COMP. (JBCR FF) (NISSIN)..	4	4		
		9	45106-MR7-006	SPRING, PAD.....	2	2		
		10	45109-GE2-006	DUST SEAL.....	4	4		
		11	45109-166-006	DUST SEAL.....	4	4		
		12	45117-MR7-006	PISTON A (NISSIN).....	4	4		
		13	45118-KV3-701	PISTON (NISSIN).....	4	4		
		14	45200-MR8-016	CALIPER ASSY., R. FR.....	1	-		
			45200-KV3-772	CALIPER ASSY., R. FR. (NISSIN)	-	1		
		15	45201-MR8-006	BODY A, R. FR. CALIPER.....	1	-		
			45201-KV3-771	BODY A, R. FR. CALIPER				
				(NISSIN)	-	1		
		16	45202-MR8-006	BODY B, R. FR. CALIPER.....	1	-		
			45202-KV3-701	BODY B, R. FR. CALIPER				
				(NISSIN)	-	1		

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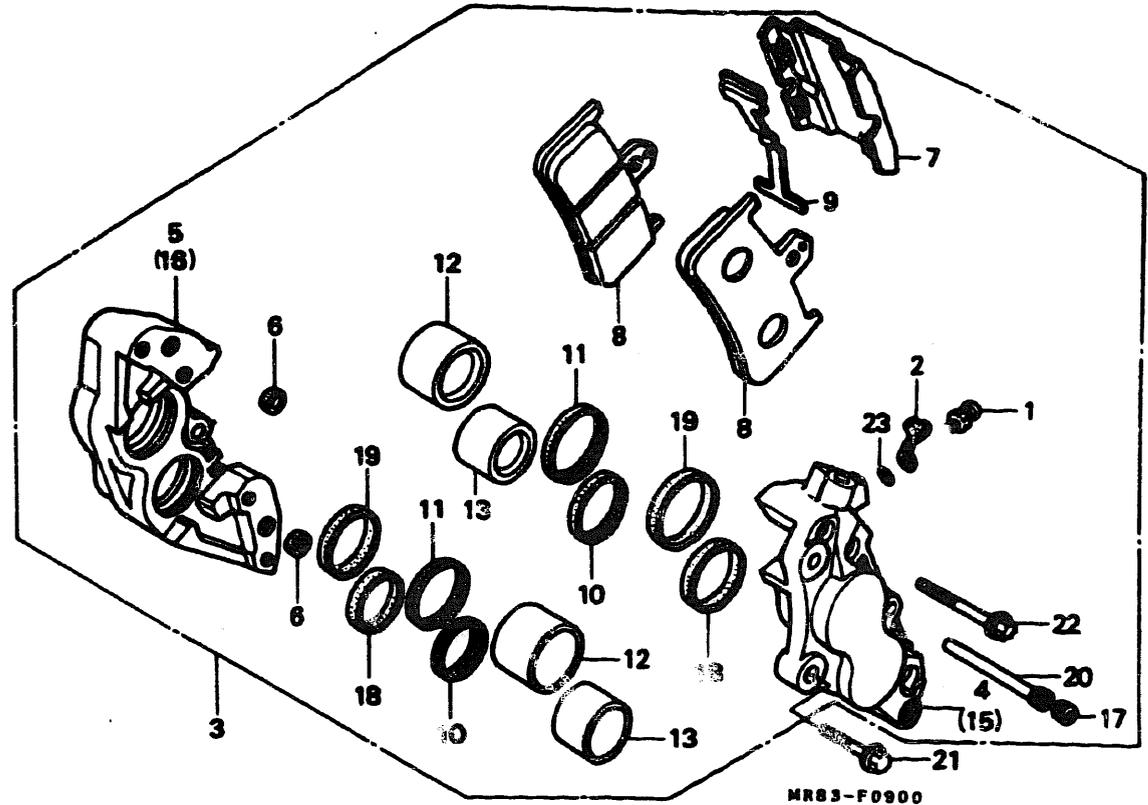
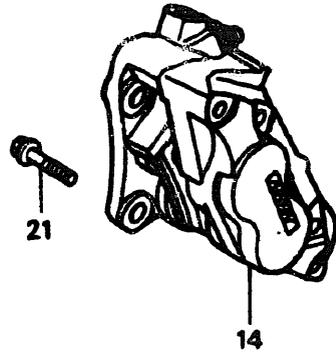
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G13

G 14

F-9

Front brake caliper



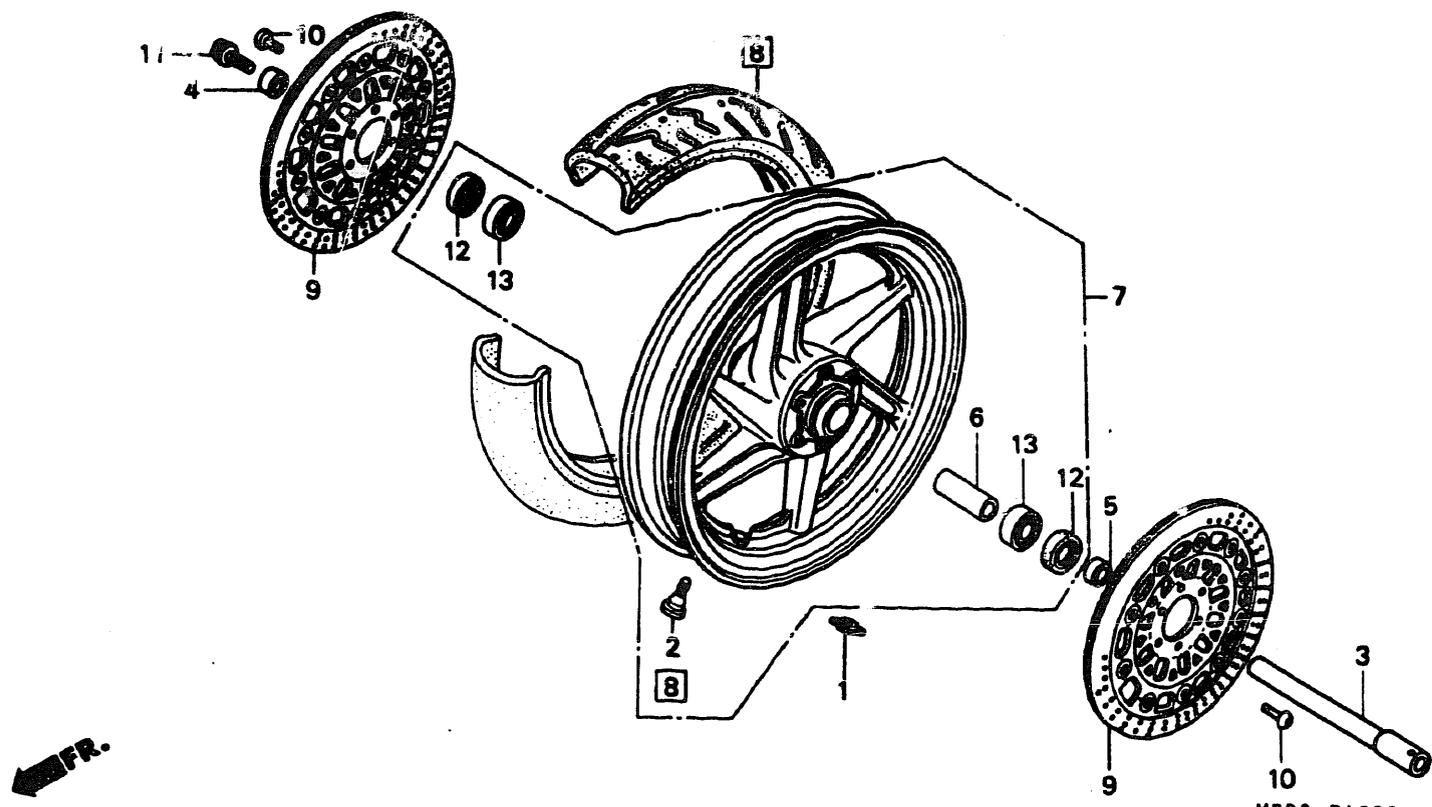
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Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	JL JN		
		17	45203-MG3-016	PLUG, PIN.....	2	2		
		18	45209-GE2-006	SEAL, PISTON.....	4	4		
		19	45209-166-006	SEAL, PISTON.....	4	4		
		20	45215-GE2-016	PIN, HANGER.....	2	2		
		21	90106-MR7-000	BOLT, FLANGE, 8X25.....	4	4		
		22	90107-KV3-701	BOLT, TORX.....	8	8		
		23	91355-MG9-006	O-RING (NISSIN).....	2	2		

G 15

F-10

Front wheel

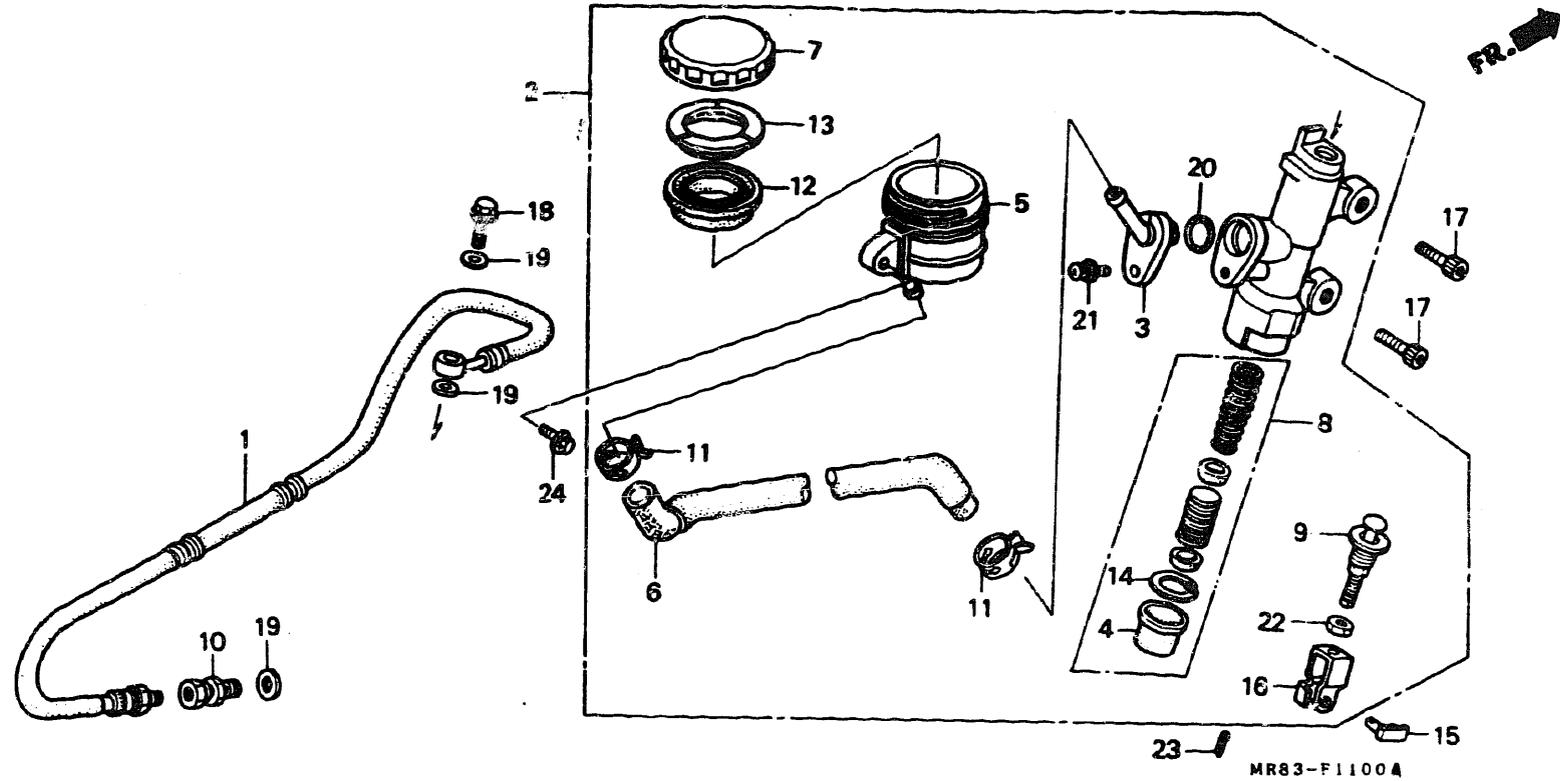


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	3L 3M		
WEIGHT, BALANCE.....	0.9	1	42704-MB0-000	WEIGHT, BALANCE (10G).....	N	N		
AXLE, FR. WHEEL.....	0.5		42705-MF0-000	WEIGHT, BALANCE (20G).....	N	N		
.DISK COMP., FR. BRAKE (ADD 0.1 FOR EACH.)			42706-MB0-000	WEIGHT, BALANCE (30G).....	N	N		
COLLAR, FR. AXLE DISTANCE.....	0.6	2	42753-ML7-004	VALVE, RIM (DUNLOP).....	1	1		
.BEARING, RADIAL BALL, 6004UU (ADD 0.1 FOR EACH.)			42753-ML7-003	VALVE, RIM (BS).....	-	1		
WHEEL SET, FR.....	1.4	3	44301-KV3-700	AXLE, FR. WHEEL.....	1	1		
TIRE ASSY., FR.....	1.2	4	44311-KV3-700	COLLAR, R. FR. WHEEL SIDE.....	1	-		
			44311-MR1-000	COLLAR, FR. WHEEL SIDE.....	-	1		
			44312-KV3-700	COLLAR, L. FR. WHEEL SIDE.....	1	1		
		6	44620-MR7-000	COLLAR, FR. AXLE DISTANCE.....	1	-		
			44620-MV4-000	COLLAR, FR. AXLE DISTANCE.....	-	1		
		7	44650-MR8-305ZA	WHEEL SET, FR. *NH196*.....ROSS WHITE	1	1		
		8	44710-MR8-601	TIRE ASSY., FR. (DUNLOP) (120/60VR17 K510A)	1	1		
		9	45120-KY2-093	DISK COMP., FR. BRAKE.....	2	-		
			45120-MR8-781	DISK COMP., FR. BRAKE.....	-	2		
		10	90105-KN5-000	BOLT, DISK, 6X17.....	12	12		
		11	90305-KT8-000	BOLT, FR. AXLE.....	1	1		
		12	91257-KA3-711	DUST SEAL, 28X42X8 (NOK).....	2	2		
			91257-KA3-712	DUST SEAL, 28X42X8 (ARAI).....	2	2		
		13	96150-60040-10	BEARING, RADIAL BALL, 6004UU..	2	-		
			91054-MN8-741	BEARING, RADIAL BALL, 6004....	-	2		

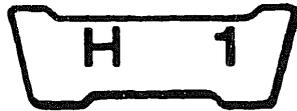
G 16

F-11

Rear brake master cylinder

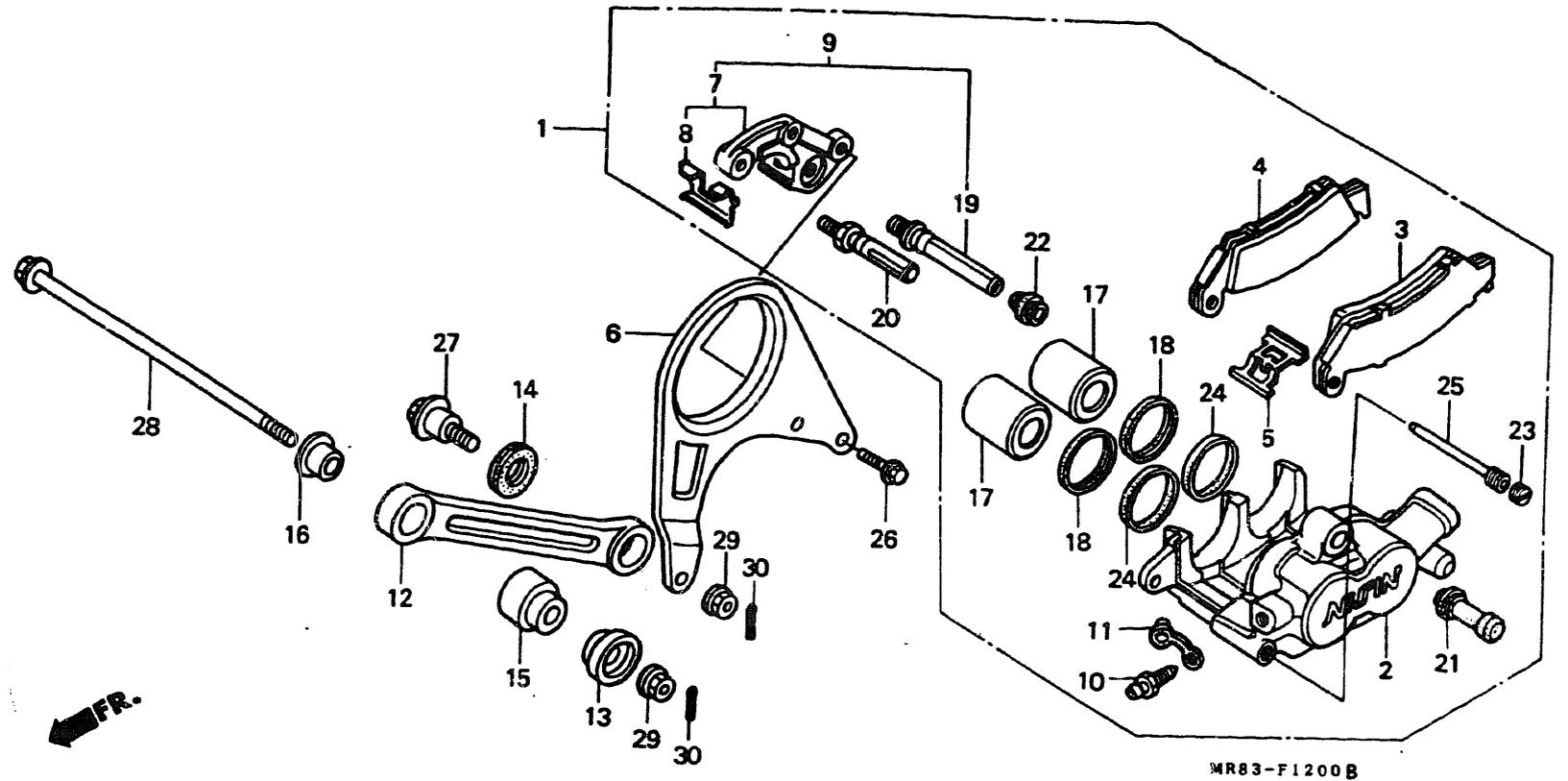


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3M		
HOSE, RR. BRAKE.....	0.6	1	43310-MR8-781	HOSE, RR. BRAKE.....	1	1		
.CYLINDER ASSY., RR. MASTER		2	43500-MR8-601	CYLINDER ASSY., RR. MASTER....	1	1		
CUP COMP., OIL.....	0.3	3	43503-MR8-006	CONNECTOR, MASTER CYLINDER....	1	1		
HOSE, MASTER CYLINDER.....	0.4	4	43504-MB2-006	BOOT COMP.....	1	1		
PISTON SET, MASTER CYLINDER....	0.5	5	43511-MR7-006	CUP COMP., OIL (NISSIN).....	1	1		
DIAPHRAGM.....	0.2	6	43512-MR8-006	HOSE, MASTER CYLINDER.....	1	1		
		7	43513-MB4-672	CAP COMP., OIL CUP.....	1	1		
		8	43520-MB2-305	PISTON SET, MASTER CYLINDER...	1	1		
		9	43530-KV3-701	ROD COMP., PUSH.....	1	1		
		10	45127-KZ4-003	JOINT, BRAKE HOSE.....	1	1		
		11	45514-KV3-006	CLAMP, MASTER CYLINDER OIL HOSE (NISSIN)	2	2		
		12	45520-300-000	DIAPHRAGM.....	1	1		
		13	45521-MJ6-006	PLATE, DIAPHRAGM.....	1	1		
		14	46182-500-013	CIRCLIP.....	1	1		
		15	46503-KW3-000	PIN COMP., BRAKE ROD.....	1	1		
		16	46504-KV6-701	JOINT, BRAKE ROD.....	1	1		
		17	90118-ML7-000	BOLT, SOCKET, 6X20.....	2	2		
		18	90145-MS9-611	BOLT, OIL, 10X22.....	1	1		
		19	90545-300-000	WASHER, OIL BOLT.....	3	3		
		20	91212-422-006	O-RING, 14.8X2.4.....	1	1		
		21	93893-04012-18	SCREW-WASHER, 4X12.....	1	1		
		22	94002-08000-0S	NUT, HEX., 8MM.....	1	1		
		23	94201-20150	PIN, SPLIT, 2.0X15.....	1	1		
		24	96500-06014-00	BOLT, FLANGE, 6X14.....	1	1		
			1991.05.01	E			G16	



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Rear brake caliper



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	IL JM		
CALIPER ASSY., RR.....	0.5	1	43100-MR8-017	CALIPER ASSY., RR. (NISSIN)...	1	1		
BODY, RR. CALIPER.....	0.7	2	43101-MR7-006	BODY, RR. CALIPER (NISSIN)....	1	1		
PAD COMP. A.....	0.2	3	43105-MR7-017	PAD COMP. A (NISSIN).....	1	1		
.LINK, TORQUE		4	43106-MR7-017	PAD COMP. B (NISSIN).....	1	1		
BRACKET, RR. BRAKE.....	0.6	5	43108-KS6-701	SPRING, PAD.....	1	1		
.PISTON		6	43111-MR8-000	BRACKET, RR. BRAKE.....	1	1		
(ADD 0.1 FOR EACH.)		7	43115-MR8-016	STAY COMP., RR. BRAKE.....	1	1		
(INC. RELATIVE PART)		8	43116-MR7-006	RETAINER (NISSIN).....	1	1		
STAY COMP., RR. BRAKE.....	0.3	9	43119-MR8-305	STAY SET, RR.....	1	1		
		10	43352-568-003	SCREW, BLEEDER.....	1	1		
		11	43353-461-771	CAP, BLEEDER.....	1	1		
		12	43431-MR8-000	LINK, TORQUE.....	1	1		
		13	43433-MR8-000	COLLAR, TORQUE LINK.....	1	1		
		14	43434-MA3-640	WASHER, TORQUE LINK.....	1	1		
		15	43434-MR8-000	COLLAR, TORQUE LINK.....	1	1		
		16	43435-MLO-730	COLLAR, TORQUE LINK.....	1	1		
		17	45107-MN5-006	PISTON (NISSIN).....	2	2		
		18	45109-GE2-006	DUST SEAL.....	2	2		
		19	45131-HA5-672	BOLT, PIN (A).....	1	1		
		20	45131-166-016	BOLT, PIN.....	1	1		
		21	45132-166-016	BUSH, PIN.....	1	1		
		22	45133-MA3-006	BOOT (B).....	1	1		
		23	45215-MA3-016	PLUG, PIN.....	1	1		
		24	45207-GE2-006	SEAL, PISTON.....	2	2		
		25	45215-KA3-732	PIN, HANGER.....	1	1		

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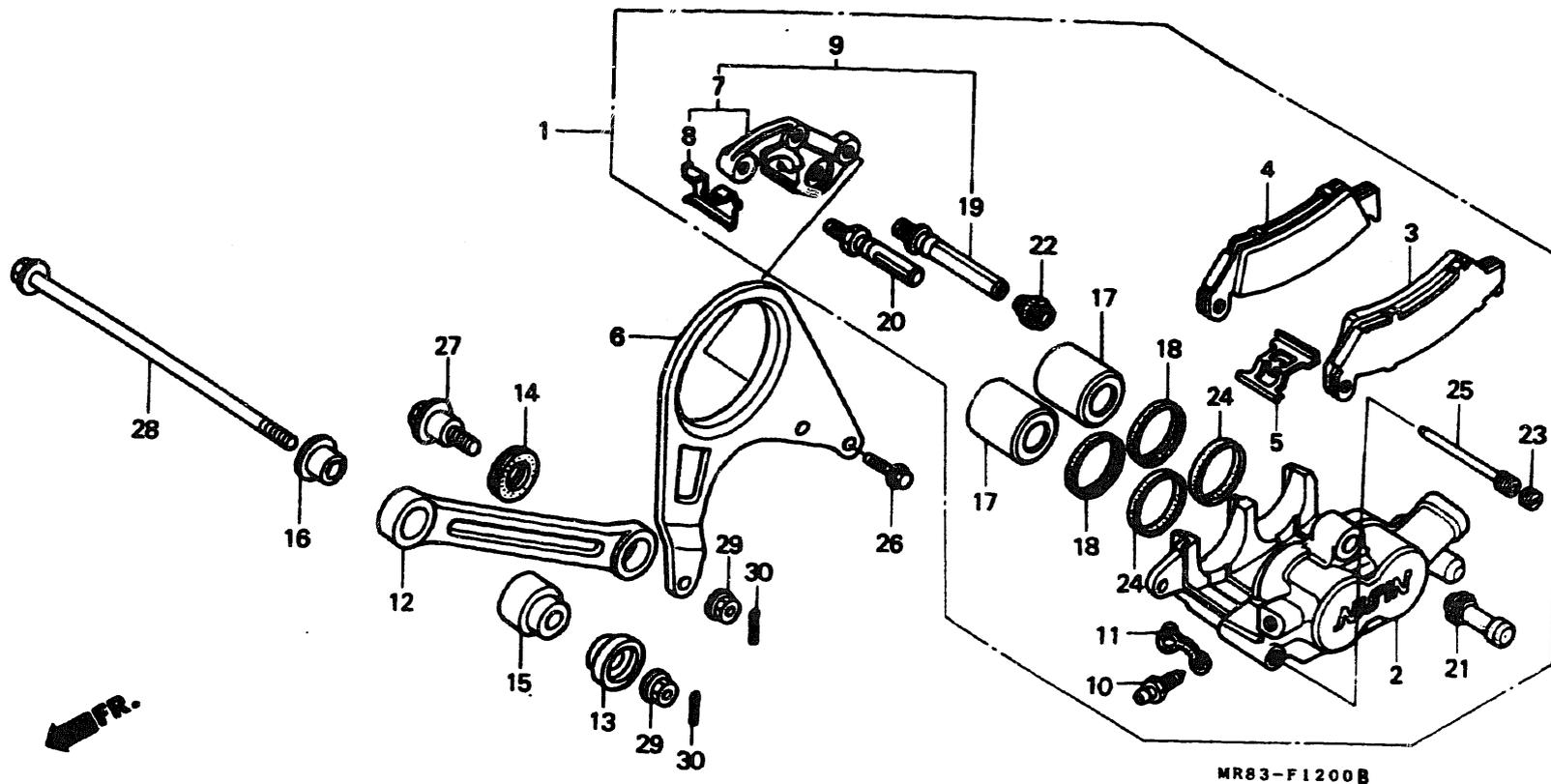
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H1

H 2

F-12

Rear brake caliper



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL 1M		
		26	90106-MR8-000	BOLT, FLANGE, 8X18.....	2	2		
		27	90124-ML7-000	BOLT, TORQUE LINK.....	1	1		
		28	90126-MR8-000	BOLT, FLANGE, 10X139.....	1	1		
		29	94050-10000	NUT, FLANGE, 10MM.....	2	2		
		30	94201-20180	PIN, SPLIT, 2.0X18.....	2	2		

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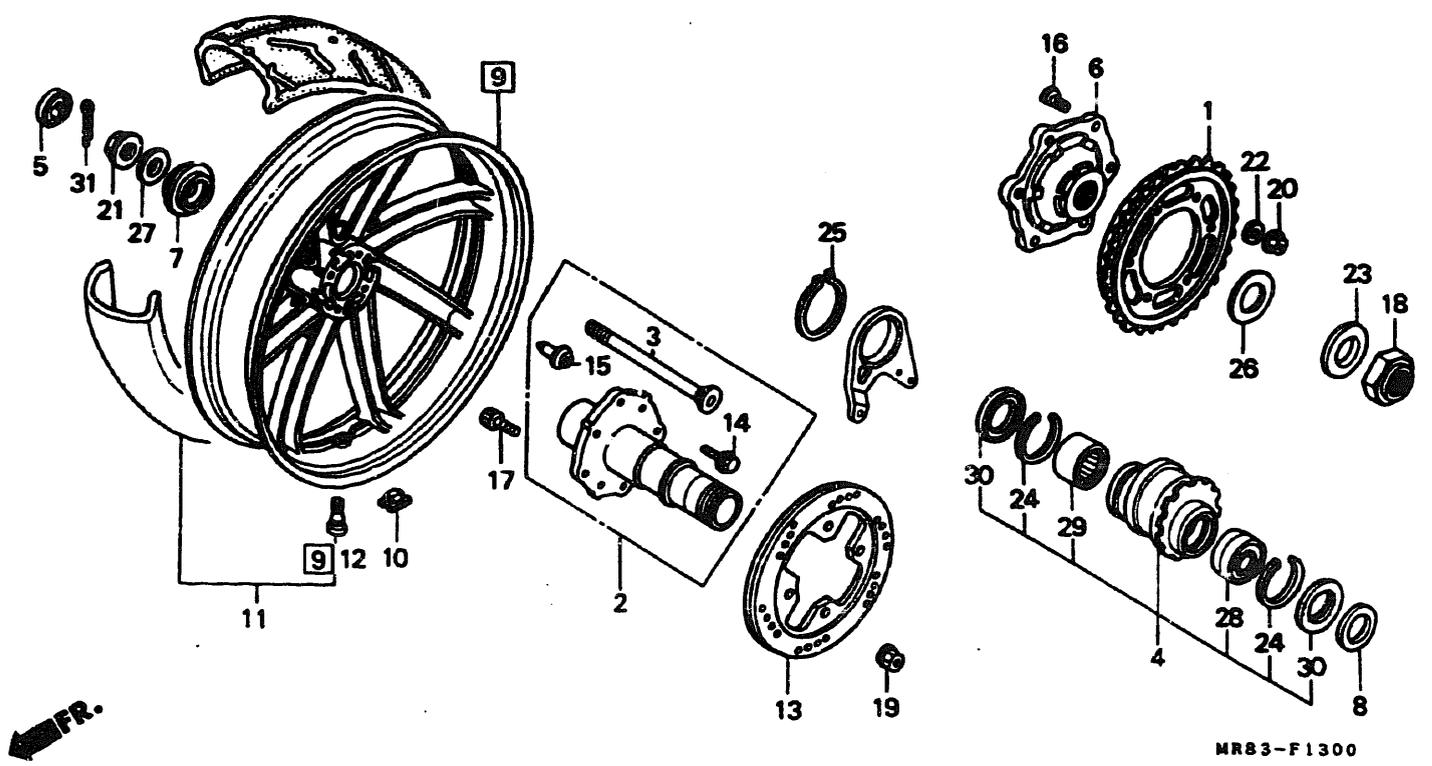
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H2

H 3

F-13

Rear wheel



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	IL JM		
SPROCKET, FINAL DRIVEN.....	0.3	1	41201-MR7-000	SPROCKET, FINAL DRIVEN (40T)..	1	1		
.BOLT, RR. AXLE		2	42300-MR8-000	AXLE COMP., RR.....	1	1		
AXLE COMP., RR.....	0.6	3	42302-MR8-000	BOLT, RR. AXLE.....	1	1		
.FLANGE, FINAL DRIVEN		4	42500-MR8-000	HOLDER COMP., BEARING.....	1	1		
HOLDER COMP., BEARING.....	0.7	5	42603-MR8-000	COVER, RR. WHEEL NUT.....	1	1		
.WEIGHT, BALANCE		6	42605-MR8-000	FLANGE, FINAL DRIVEN.....	1	1		
WHEEL SET, RR.....	1.0	7	42606-MR8-000	SPACER, CENTER LOCK.....	1	1		
.TIRE ASSY., RR.		8	42621-MR8-000	COLLAR, RR. AXLE DISTANCE....	1	1		
DISK, RR. BRAKE.....	0.5	9	42650-MR8-3052A	WHEEL SET, RR. *NH196*.....ROSS WHITE	1	1		
BEARING, RADIAL BALL, 6908LU...	0.9	10	42704-MB0-000	WEIGHT, BALANCE (10G).....	N	N		
.BEARING, RR. AXLE NEEDLE			42705-MB0-000	WEIGHT, BALANCE (20G).....	N	N		
			42706-MB0-000	WEIGHT, BALANCE (30G).....	N	N		
		11	42710-MR8-601	TIRE ASSY., RR. (DUNLOP) (150/60VR18 K510)	1	1		
		12	42753-ML7-004	VALVE, RIM (DUNLOP).....	1	1		
			42753-ML7-003	VALVE, RIM (BS).....	-	1		
		13	43251-MR8-000	DISK, RR. BRAKE.....	1	1		
		14	90113-MR7-000	BOLT, DRIVE PIN.....	4	4		
		15	90114-MR7-000	PIN, DRIVE.....	4	4		
		16	90120-MR8-000	BOLT, SPROCKET.....	6	6		
		17	90152-MR8-000	BOLT, SOCKET, 5X18.....	4	4		
		18	90306-MR8-000	NUT, LOCK, 38MM.....	1	1		
		19	90309-KFD-003	NUT, FLANGE, 8MM.....	4	4		
		20	90309-MR8-003	NUT, FLANGE, 8MM.....	6	6		

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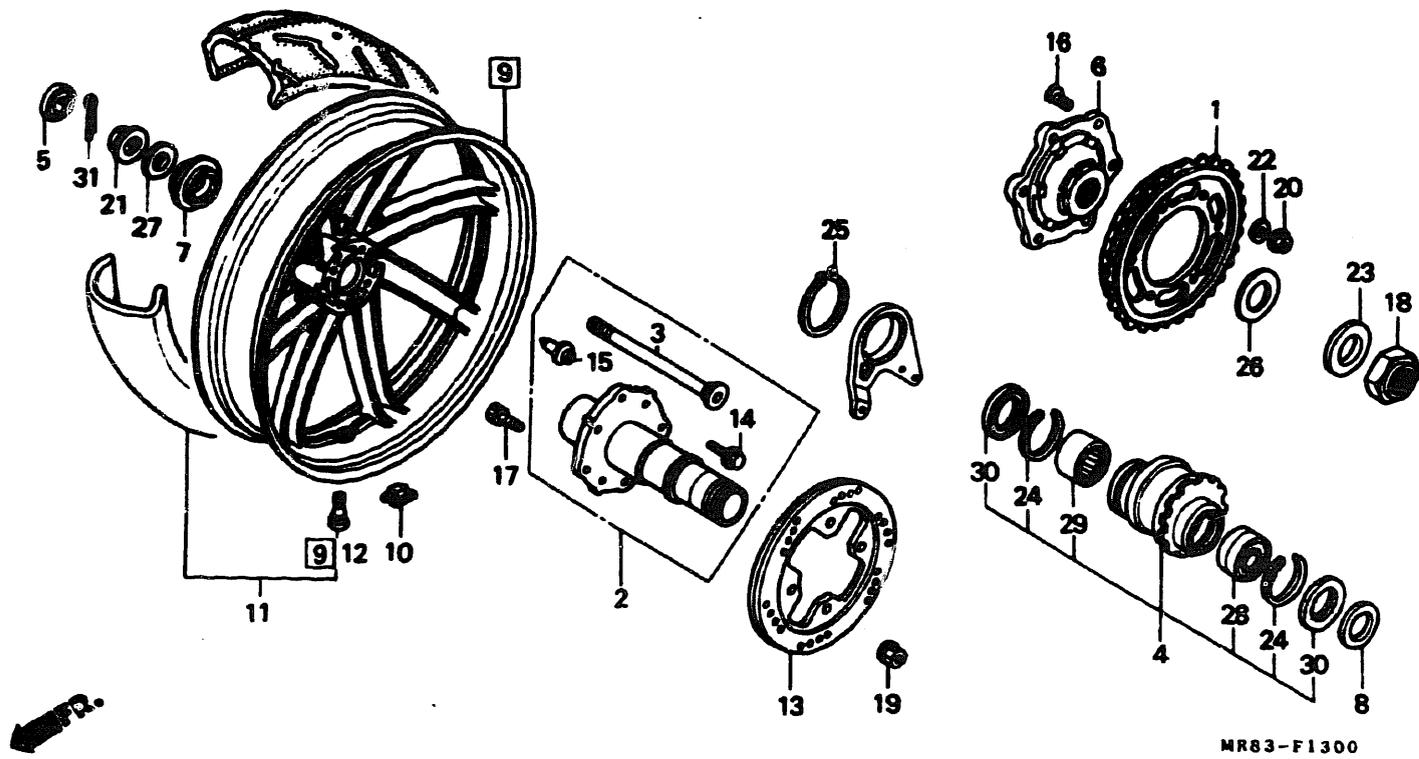
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H3

H 4

F-13

Rear wheel

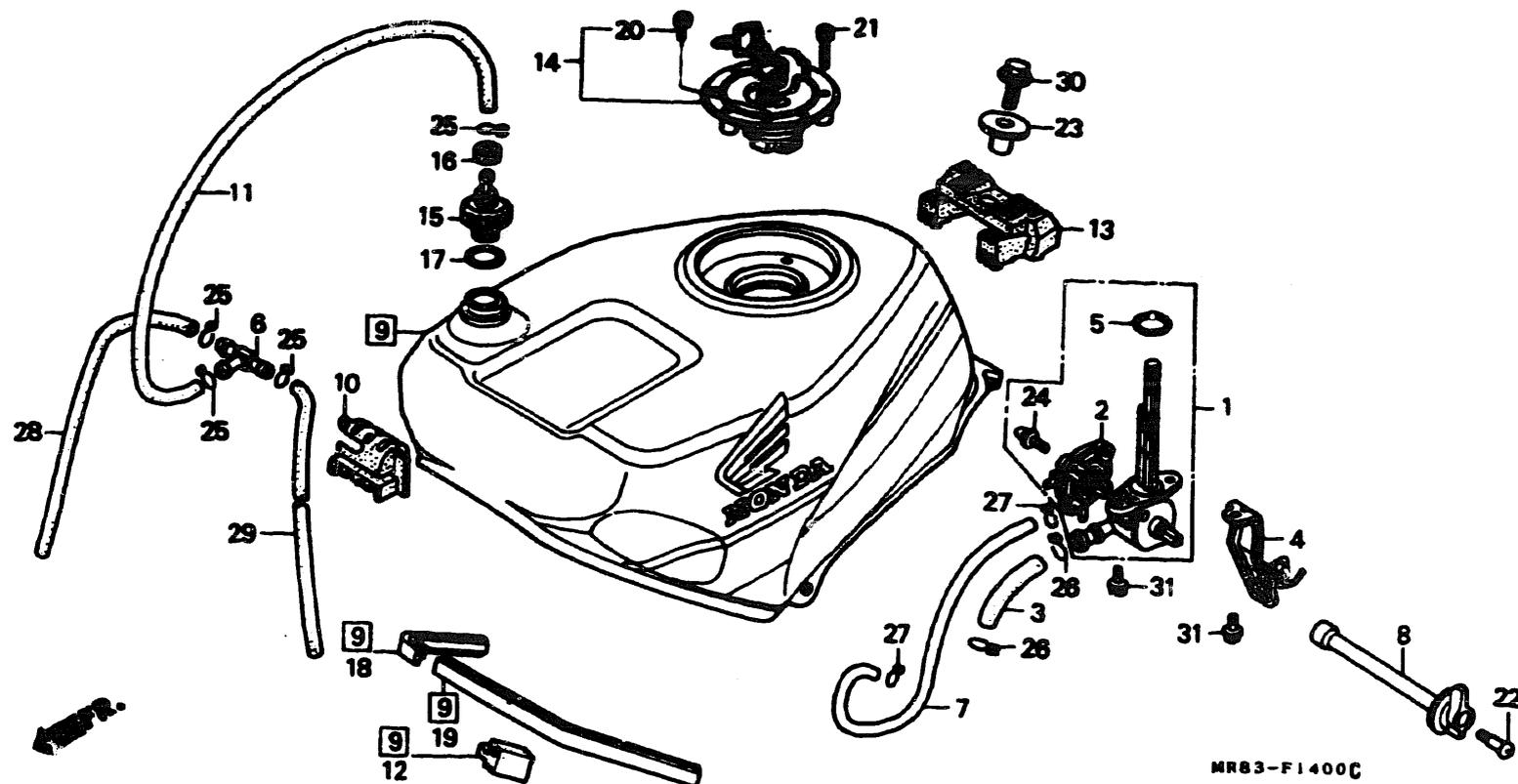


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	1L 3M		
		21	90316-MR8-000	NUT, RR. AXLE.....	1	1		
		22	90465-MC4-000	WASHER, 8MM.....	6	6		
		23	90501-MR7-003	WASHER, CONICAL SPRING, 38....	1	1		
		24	90651-MLO-731	CIRCLIP, INTERNAL, 62MM.....	2	2		
		25	90652-MLO-731	CIRCLIP, EXTERNAL, 75MM.....	1	1		
		26	90653-MR7-000	SHIM, DRIVEN FLANGE.....	1	1		
		27	90656-MR7-000	WASHER, RR. AXLE.....	1	1		
		28	91061-MLO-731	BEARING, RADIAL BALL, 6908LU..	1	1		
		29	91062-MR7-003	BEARING, RR. AXLE NEEDLE.....	1	1		
		30	91284-MR7-003	DUST SEAL, 50X62X5.....	2	2		
		31	94201-25400	PIN, SPLIT, 2.5.....	1	1		

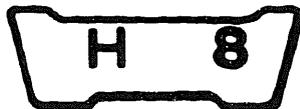
H 6

F-14

Fuel tank

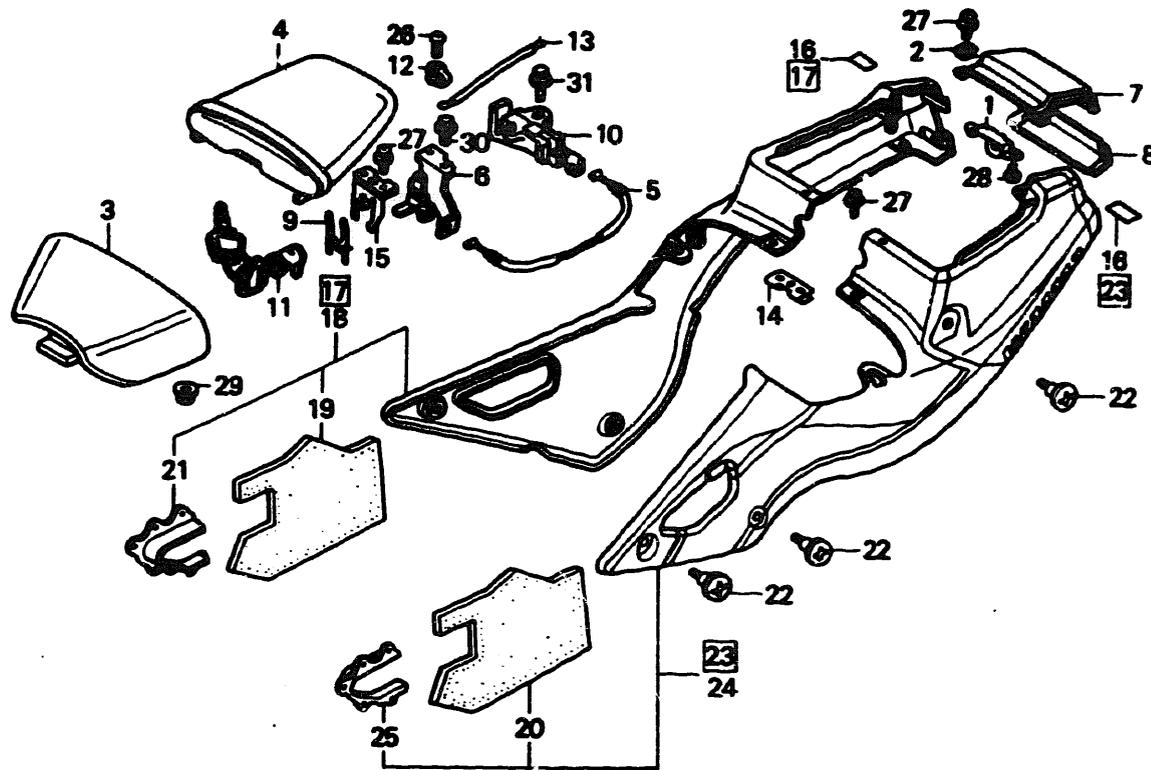


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR111R	3L 3M		
		21	90u74-KV3-700	BOLT, SOCKET, 4X21.....	3	-		
			90074-MT4-000	BOLT, SOCKET, 4X21.....	-	3		
		22	90116-KY6-000	SCREW, COCK LEVER SETTING.....	1	1		
		23	90551-MG7-000	COLLAR, 8.8X11.....	1	1		
		25	95002-02100	CLIP B10, TUBE.....	4	4		
		26	95002-02130	CLIP, TUBE (B12.5).....	2	2		
		27	95002-35000	CLIP C6.5, TUBE.....	2	2		
		28	95005-55430-20	TUBE, 5.3X430.....	1	1		
		29	95005-55700-20	TUBE, 5.3X700.....	1	1		
		30	95701-08028-00	BOLT, FLANGE, 8X28.....	1	1		
		31	96001-06012-00	BOLT, FLANGE, 6X12.....	3	3		



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Seat-Side cover



FR.

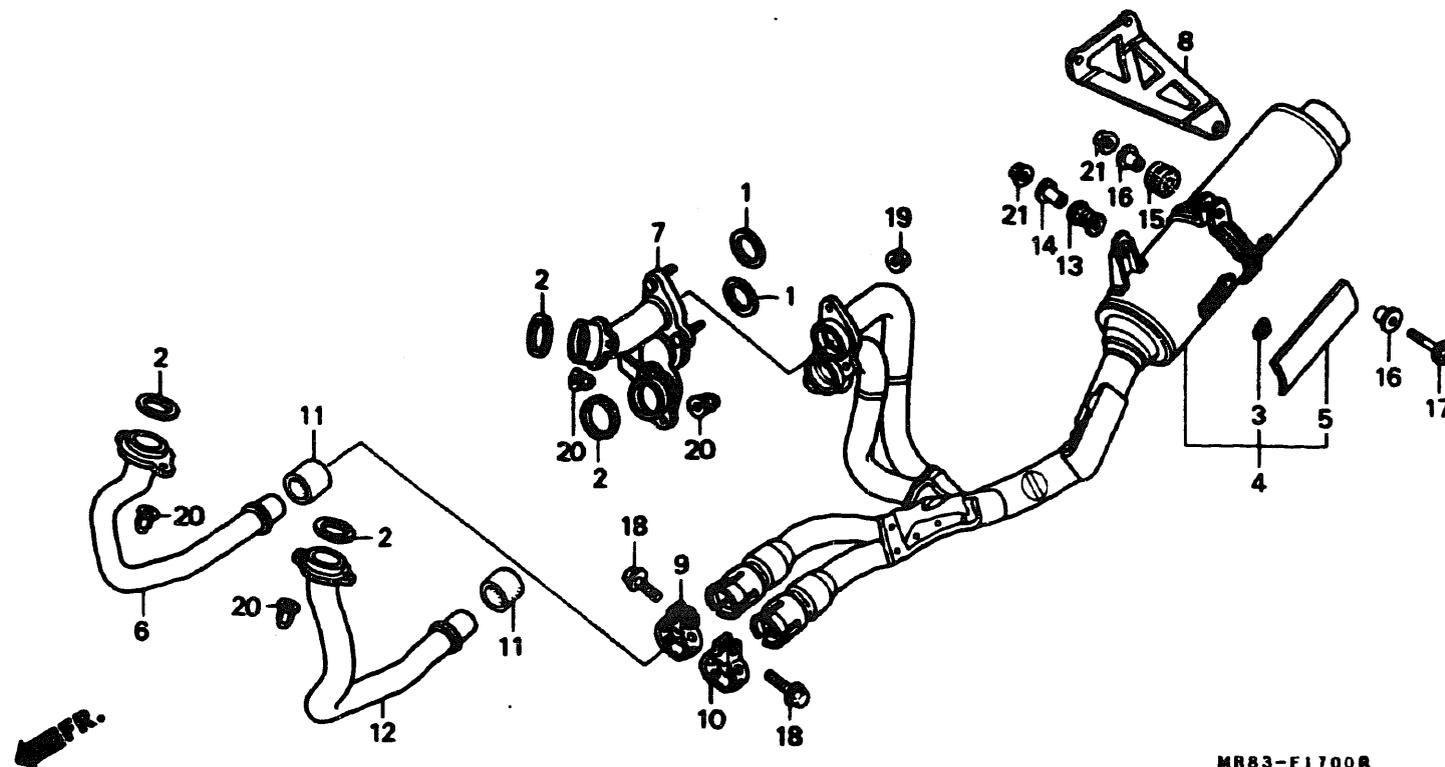
MR83-F1500B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R IL IM	Serial No.	Area code
Color chart for side cover assy. (VFR400RB.)							
	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE				
TYPE 1	Ross white	Ross white/ Fighting red	NH196K				
(VFR400RBm)							
	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE				
TYPE 4	Ross white	Ross white/ Fighting red	NH196H				
				17 83611-MR8-000ZA COVER ASSY., R. SIDE (WL) *NH196*.....ROSS WHITE	1	-	
				18 83611-MR8-780ZA COVER ASSY., R. SIDE (WL) *NH196/R134/TYPE4*	-	1	
				19 83612-MR8-300 MAT, R. SIDE COVER (C).....	1	1	
				20 83613-MR8-300 MAT, L. SIDE COVER (C).....	1	1	
				21 83615-MR8-000 RUBBER, R. HEAT GUARD.....	1	1	
				22 83641-MR8-CJO BOLT, COWL SETTING (A).....	6	6	
				23 83711-MR8-000ZA COVER ASSY., L. SIDE (WL) *NH196*.....ROSS WHITE	1	-	
				24 83711-MR8-780ZA COVER ASSY., L. SIDE (WL) *NH196/R134/TYPE4*	-	1	
				25 83715-MR8-000 RUBBER, L. HEAT GUARD.....	1	1	
				26 93500-05012-0A SCREW, PAN, 5X12.....	1	1	
				27 93891-04012-07 SCREW-WASHER, 4X12.....	6	6	
				28 93903-24380 SCREW, TAPPING, 4X12.....	2	-	
				93903-24280 SCREW, TAPPING, 4X10.....	-	2	
				29 94071-06080 NUT-WASHER, 6MM.....	2	2	
				30 96001-06012-00 BOLT, FLANGE, 6X12.....	1	1	
				31 96001-06016-00 BOLT, FLANGE, 6X16.....	1	1	

H 10

F-17

Exhaust muffler



MR83-F1700B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	JL 3H		
MUFFLER COMP., EX.....	1.1	1	18291-MR8-000	GASKET, EX. PIPE.....	2	2		
PIPE, FR. EX.....	0.6	2	18291-216-000	GASKET, EX. PIPE (A).....	4	4		
(ADD 0.2 FOR EACH.)		3	18293-MN0-000	RUBBER, PROTECTOR.....	3	3		
PIPE COMP., RR. EX.....	1.6	4	18300-MR8-600	MUFFLER COMP., EX.....	1	-		
STAY, MUFFLER.....	0.2	5	18300-MR8-601	MUFFLER COMP., EX.....	-	1		
		5	18301-MR8-780	PROTECTOR, MUFFLER.....	1	1		
		6	18320-MR8-003	PIPE, R. FR. EX.....	1	1		
		7	18330-MR8-003	PIPE COMP., RR. EX.....	1	1		
		8	18350-MR8-000	STAY, MUFFLER.....	1	1		
		9	18373-ML0-000	BAND, R. EX. PIPE.....	1	1		
		10	18374-ML0-000	BAND, L. EX. PIPE.....	1	1		
		11	18391-310-000	PACKING, MUFFLER.....	2	2		
		12	18420-MR8-003	PIPE, L. FR. EX.....	1	1		
		13	18421-KE8-000	RUBBER, MUFFLER MOUNTING.....	1	1		
		14	18422-KE8-000	COLLAR, MUFFLER MOUNTING.....	1	1		
		15	80103-MG2-000	CUSHION, RR. FENDER.....	1	1		
		16	83511-HA2-670	COLLAR, TOOL BOX MOUNTING.....	2	2		
		17	90107-MR7-000	BOLT, FLANGE, 8X32.....	1	1		
		18	90161-ML7-000	BOLT, FLANGE, 8X35.....	2	2		
		* 19	90301-MR8-000	NUT, FLANGE, 8MM.....	3	3		
		20	90304-HB3-771	NUT, SPECIAL, 6MM.....	8	8		
		21	94050-08000	NUT, FLANGE, 8MM.....	2	2		

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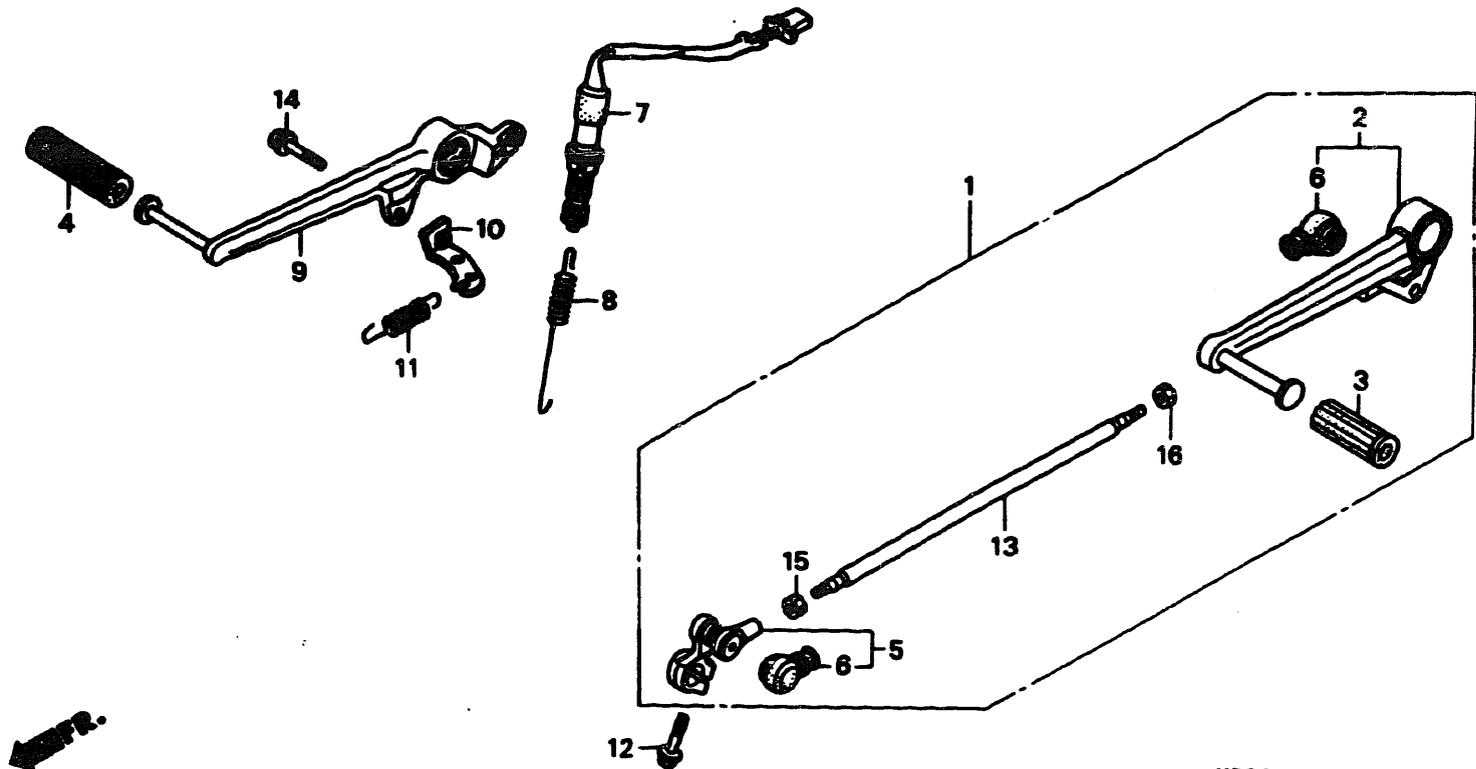
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H10

H 11

F-18

Brake pedal.
Change pedal



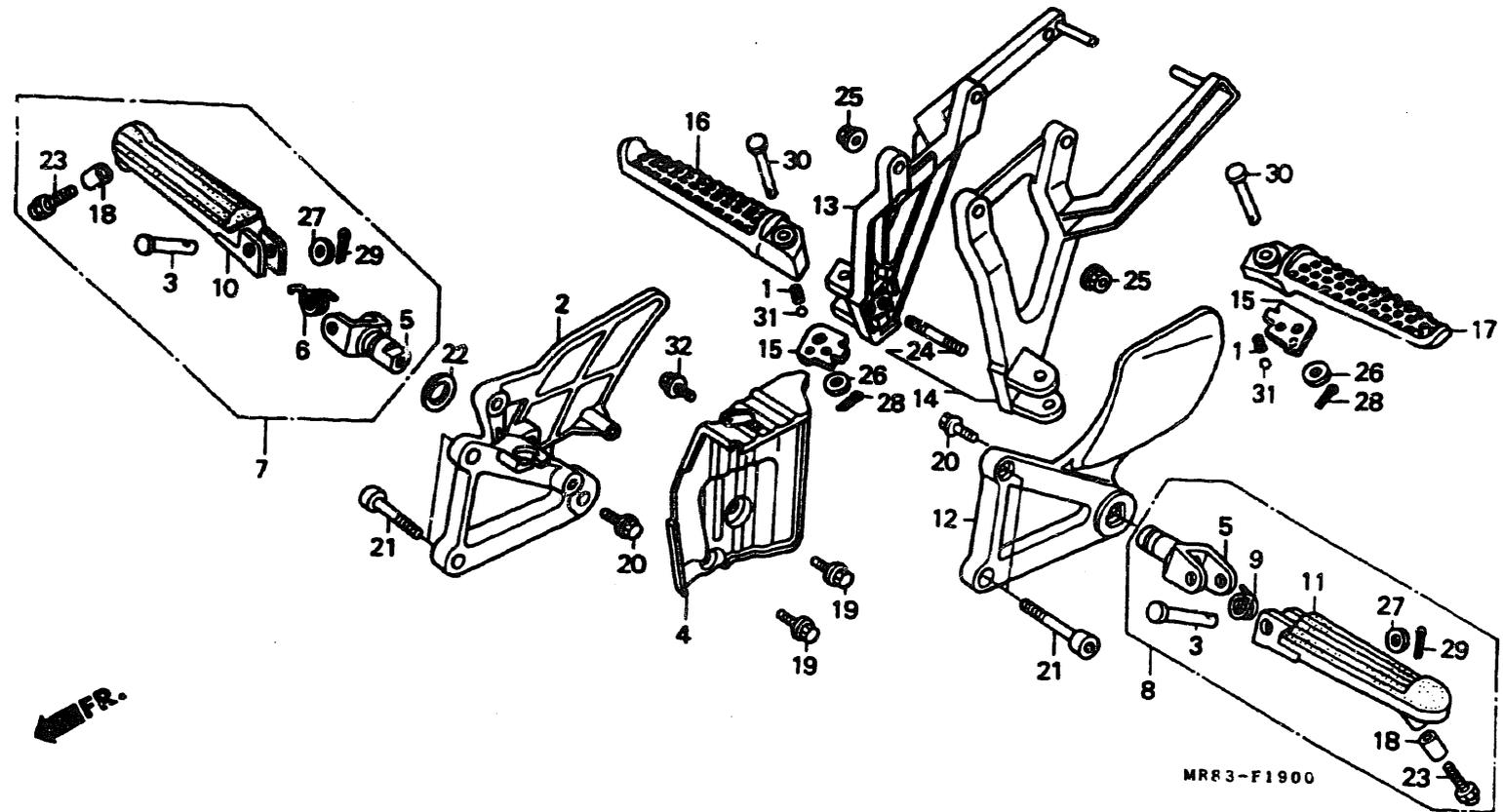
MR83-F1800

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	IL JM		
PEDAL, GEAR CHANGE.....	0.2	1	24700-MR8-000	PEDAL, GEAR CHANGE.....	1	1		
.PEDAL COMP., GEAR CHANGE		2	24702-MR8-000	PEDAL COMP., GEAR CHANGE.....	1	1		
ARM COMP., GEAR CHANGE.....	0.1	3	24705-KV3-000	RUBBER, CHANGE PEDAL.....	1	1		
SWITCH ASSY., RR. STOP.....	0.4	4	24705-MR7-000	RUBBER, GEAR CHANGE PEDAL.....	1	1		
PEDAL, RR. BRAKE.....	0.3	5	24710-MR8-000	ARM COMP., GEAR CHANGE.....	1	1		
		6	24724-422-000	COVER, DUST.....	2	2		
		7	35350-MR8-000	SWITCH ASSY., RR. STOP.....	1	1		
		8	35357-KW7-900	SPRING, STOP SWITCH.....	1	1		
		9	46500-MR8-000	PEDAL, RR. BRAKE.....	1	1		
		10	46502-MR8-000	HOOK, RETURN SPRING.....	1	1		
		11	46514-ML7-000	SPRING, BRAKE PEDAL RETURN....	1	1		
		12	90010-MR8-000	BOLT, FLANGE, 6X20.....	1	1		
		13	90065-MR8-000	BAR, CHANGE.....	1	1		
		14	90106-MR8-000	BOLT, FLANGE, 8X18.....	1	1		
		15	90201-700-000	NUT, GOVERNOR ARM FIXING.....	1	1		
		16	94002-06020-0S	NUT, HEX., 6MM.....	1	1		

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Step



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3M		
HOLDER, R. MAIN STEP.....	0.4	1	28333-300-000	SPRING, KICK STARTER STOPPER..	2	2		
GUARD, R. STEP HEAT.....	0.3	2	50600-MR8-003	HOLDER, R. MAIN STEP.....	1	1		
.HOLDER, R. PILLION STEP		3	50603-GS9-010	PIN, MAIN STEP BAR.....	2	2		
BRACKET, MAIN STEP.....	0.2	4	50606-MR8-000	GUARD, R. STEP HEAT.....	1	1		
.HOLDER, L. PILLION STEP		5	50612-KV3-700	BRACKET, MAIN STEP.....	2	2		
STEP ASSY., R. MAIN.....	0.1	6	50617-445-840	SPRING, R. STEP RETURN.....	1	1		
.STEP ASSY., L. MAIN		7	50630-MR8-000	STEP ASSY., R. MAIN.....	1	1		
.ARM COMP., R. STEP		8	50640-MR8-000	STEP ASSY., L. MAIN.....	1	1		
.ARM COMP., L. STEP		9	50644-445-840	SPRING, L. STEP RETURN.....	1	1		
.HOLDER, L. MAIN STEP		10	50660-KV3-700	ARM COMP., R. STEP.....	1	1		
.BAR, R. PILLION STEP		11	50670-KV3-700	ARM COMP., L. STEP.....	1	1		
.BAR, L. PILLION STEP		12	50700-MR8-003	HOLDER, L. MAIN STEP.....	1	1		
		13	50711-MR8-000	HOLDER, R. PILLION STEP.....	1	1		
		14	50712-MR8-000	HOLDER, L. PILLION STEP.....	1	1		
		15	50718-KT7-761	PLATE, PILLION STEP CLICK.....	2	2		
		16	50720-KT7-760	BAR, R. PILLION STEP.....	1	1		
		17	50730-KT7-760	BAR, L. PILLION STEP.....	1	1		
		18	51486-MR8-000	COLLAR, STEP LOWER.....	2	2		
		19	90021-MM5-000	BOLT-WASHER, 6X12.....	2	2		
		20	90105-KV3-700	BOLT, MAIN STEP BRACKET.....	2	2		
		21	90157-ME9-000	BOLT, SOCKET, 8X22.....	4	4		
		22	90505-MR7-000	WASHER, WAVE, 17.5MM.....	1	1		
		23	92501-08025-0A	BOLT, CAP, 8X25.....	2	2		
		24	92900-08032-0B	BOLT, STUD, 8X32.....	1	1		
		25	94050-08000	NUT, FLANGE, 8MM.....	4	4		

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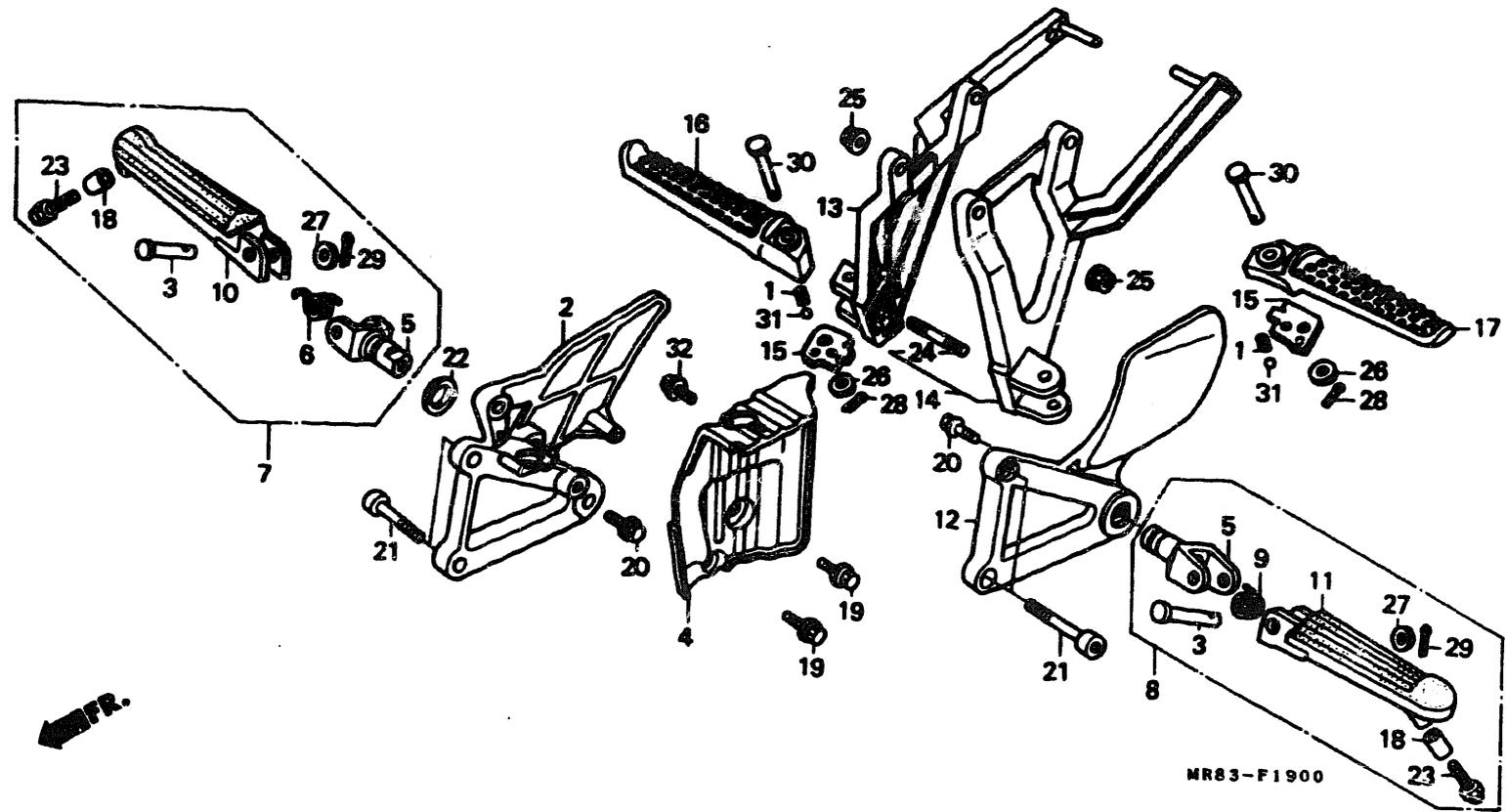
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H12

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Step

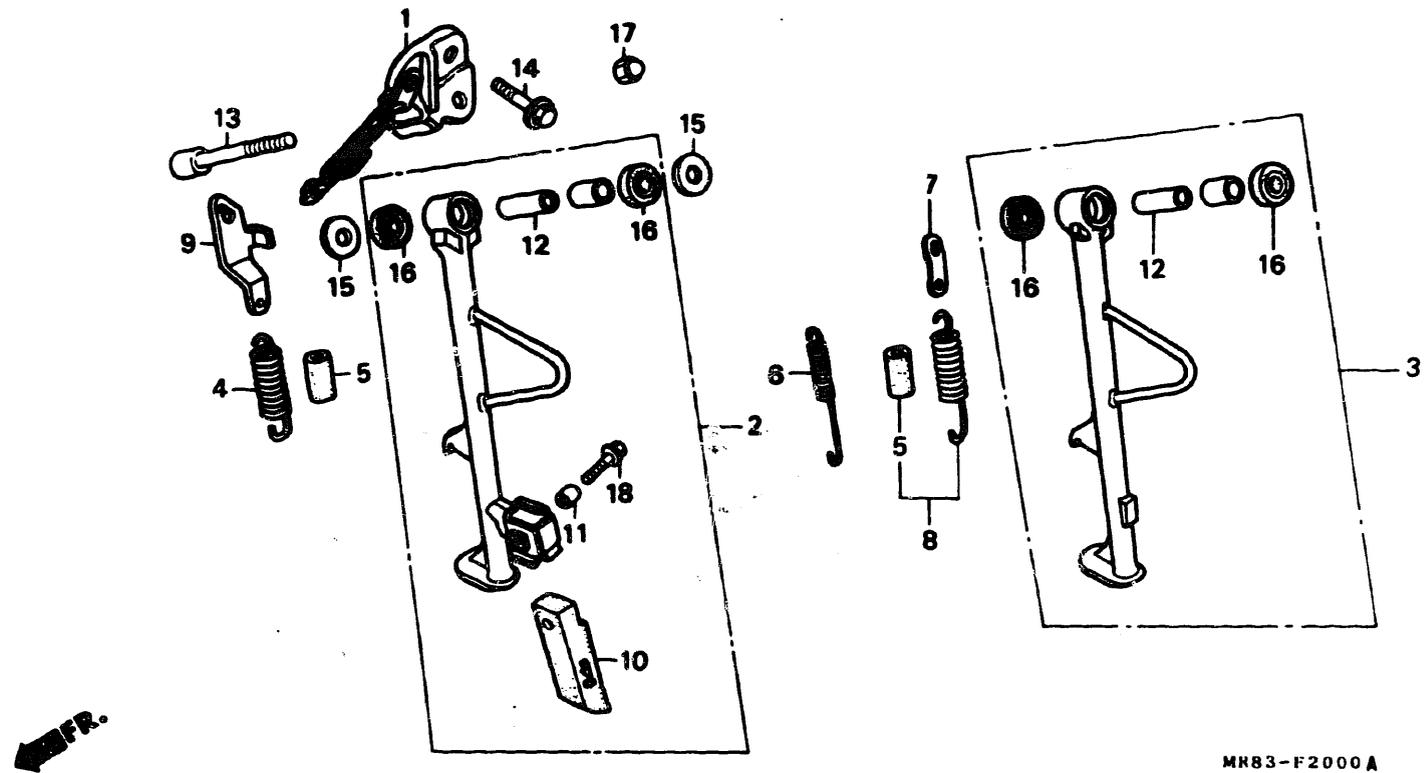


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3M		
		26	94101-06000	WASHER, PLAIN, 6MM.....	2	2		
		27	94102-08000	WASHER, PLAIN, 8MM.....	2	2		
		28	94201-16120	PIN, SPLIT, 1.6X12.....	2	2		
		29	94201-20150	PIN, SPLIT, 2.0X15.....	2	2		
		30	95015-83000	PIN C, PILLION STEP.....	2	2		
		31	96211-08000	BALL, STEEL, #3 (1/4).....	2	2		
		32	96500-06012-00	BOLT, FLANGE, 6X12.....	1	1		

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Stand



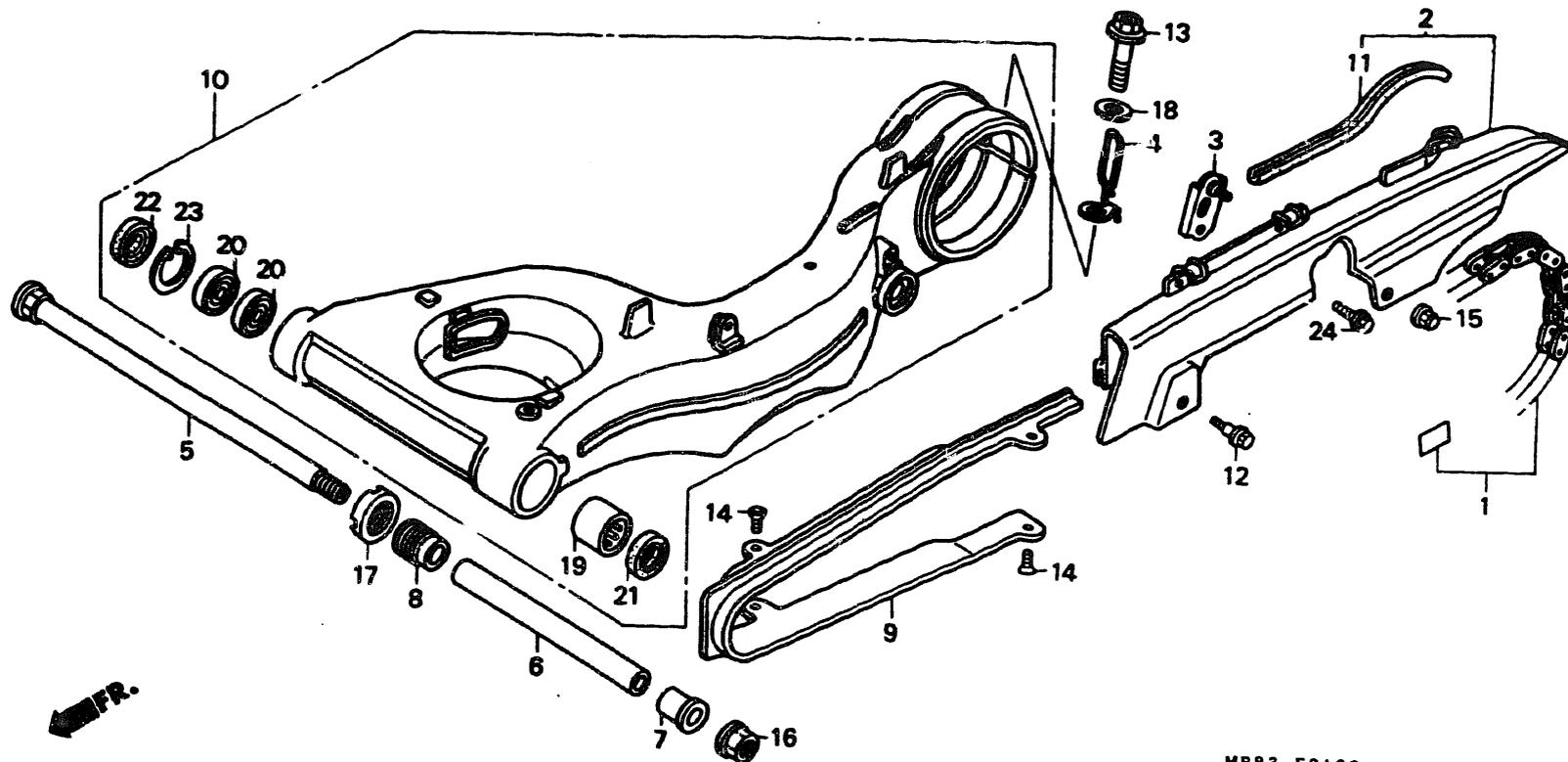
MR83-F2000A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	JL JH		
BRACKET, SIDE STAND.....	0.3	1	50535-MR8-780	BRACKET, SIDE STAND.....	1	1		
BAR ASSY., SIDE STAND.....	0.2	2	50540-MR8-000	BAR ASSY., SIDE STAND.....	1	1		
SPRING, SIDE STAND.....	0.1	4	50541-KW3-000	SPRING, SIDE STAND.....	1	1		
		5	50542-KY6-000	COVER, SIDE STAND SPRING.....	1	1		
		9	50546-MR8-000	PLATE, STAND SPRING.....	1	1		
		10	50548-KW3-003	RUBBER, STAND.....	1	1		
		11	50549-356-700	COLLAR, STAND RUBBER SETTING..	1	1		
		12	50550-KW3-000	COLLAR, SIDE STAND.....	1	1		
		13	90101-KW3-000	BOLT, SOCKET, 10X45.....	1	1		
		14	90133-MR8-000	BOLT, FLANGE, 10X32.....	2	2		
		15	90501-KW3-000	WASHER, THRUST.....	2	2		
		16	91262-KW3-003	DUST SEAL, PIVOT.....	2	2		
		17	94021-10070-0S	NUT, CAP, 10MM.....	1	1		
		18	96300-06025-07	BOLT, FLANGE, 6X25.....	1	1		

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Swing arm·Chain case



MR83-F2100

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R 1L 3M	Serial No.	Area code
CHAIN SET, DRIVE.....	1.0	1	405B3-MR8-005	CHAIN SET, DRIVE (TAKASAGO) (RKGB525SM0-104LE)	1 1		
CASE COMP., DRIVE CHAIN.....	0.2	2	40510-MR8-780	CASE COMP., DRIVE CHAIN.....	1 1		
COLLAR, RR. FORK PIVOT.....	0.9	3	40512-MR8-000	STAY, DRIVE CHAIN CASE.....	1 1		
SLIDER, CHAIN.....	0.6	4	43350-MR8-780	GUIDE, BRAKE HOSE.....	1 1		
ARM SET, SWING.....	1.3	5	52101-MR8-000	BOLT, SWING ARM PIVOT.....	1 1		
BEARING, NEEDLE		6	52102-MR8-000	COLLAR, RR. FORK PIVOT.....	1 1		
BEARING, RADIAL BALL, 20X37X9..	1.2	7	52106-MR7-000	COLLAR B, PIVOT.....	1 1		
(ONE OR ALL)		8	52109-MR8-000	BOLT, PIVOT ADJUSTING.....	1 1		
		9	52170-MR8-003	SLIDER, CHAIN.....	1 1		
		10	52200-MR8-305	ARM SET, SWING.....	1 1		
		11	64121-MLO-730	RUBBER, CHAIN CASE.....	1 1		
		12	90111-MLO-730	BOLT, FLANGE, 6MM.....	1 1		
		13	90155-MR8-000	BOLT, FLANGE, 14X51.....	1 1		
		14	90156-MR8-000	SCREW, FLAT, 5X12.....	4 4		
		15	90201-428-900	NUT, CAP, 6MM.....	1 1		
		16	90305-MB4-003	NUT, FLANGE, 18MM.....	1 1		
		17	90355-469-000	NUT, RR. FORK PIVOT.....	1 1		
		18	90559-MR8-000	WASHER, PLAIN, 14MM.....	1 1		
		19	91071-MR7-003	BEARING, NEEDLE.....	1 1		
		20	91072-MR7-003	BEARING, RADIAL BALL, 20X37X9.	2 2		
		21	91202-MR7-003	DUST SEAL, 28X37X4.....	1 1		
		22	91214-MR7-003	DUST SEAL, 26X37X5.....	1 1		
		23	94520-37000	CIRCLIP, INTERNAL, 37MM.....	1 1		
		24	96500-06012-07	BOLT, FLANGE, 6X12.....	1 1		

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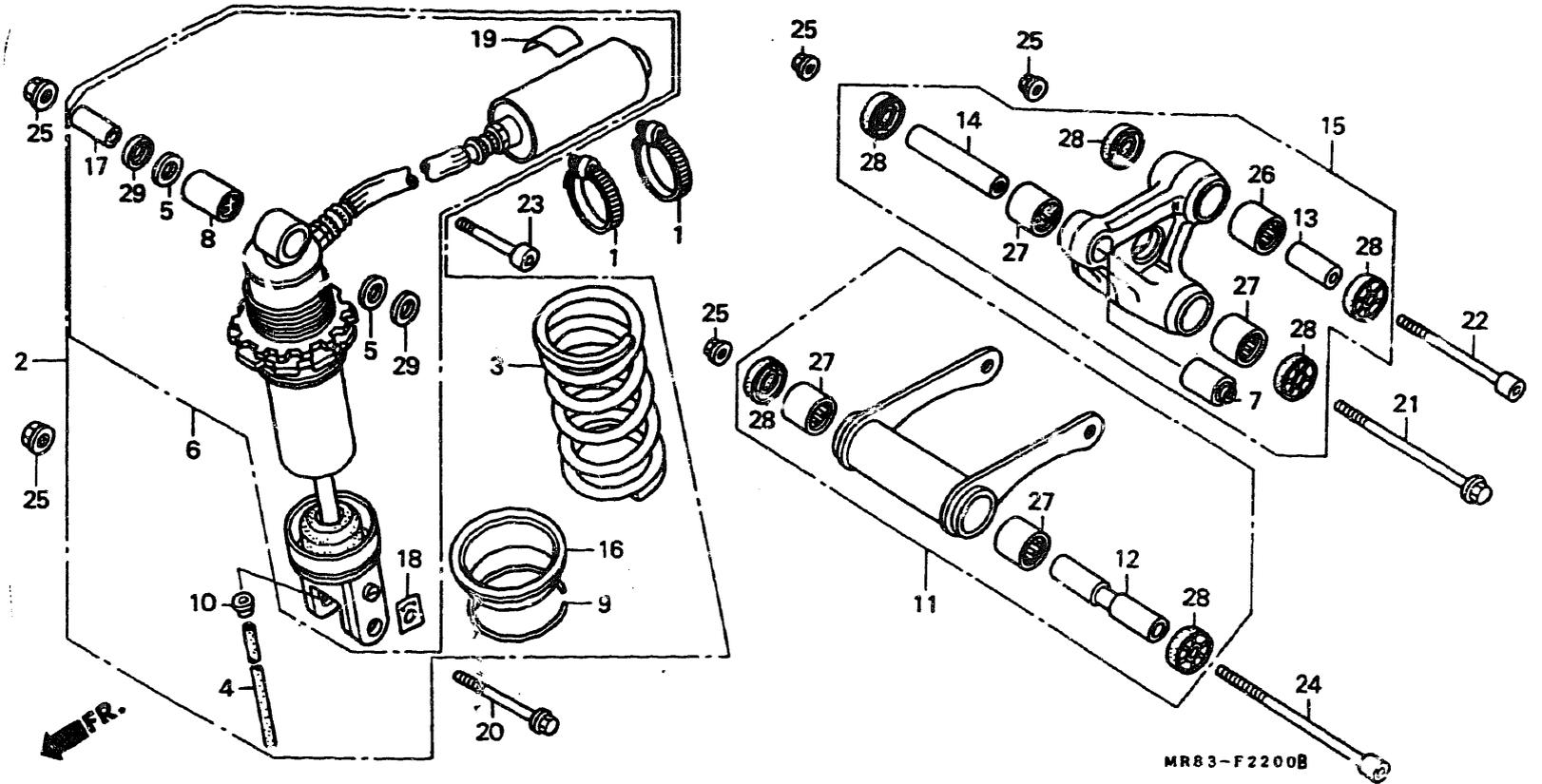
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Rear cushion

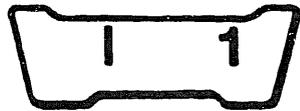


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	IL SM		
CUSHION ASSY., RR.....	0.8	1	50252-KV3-781	BAND, SUB TANK.....	2	2		
.BEARING, NEEDLE (ADD 0.2 FOR EACH.)		2	52400-MR8-601	CUSHION ASSY., RR. (SHOWA)....	1	1		
SPRING, RR. CUSHION.....	1.0	3	52401-MR8-781	SPRING, RR. CUSHION.....	1	1		
.BUSH, DAMPER UPPER		4	52405-KB7-003	PIPE, DRAIN.....	1	1		
DAMPER SET, RR.....	1.1	5	52406-KB7-003	CAP, DUST SEAL.....	2	2		
BUSH, DAMPER LOWER.....	0.7	6	52409-MR8-306	DAMPER SET, RR.....	1	1		
ROD ASSY., CUSHION CONNECTING..	0.6	7	52451-MA0-000	BUSH, DAMPER LOWER.....	1	1		
.ARM ASSY., CUSHION		8	52452-KB7-003	BUSH, DAMPER UPPER.....	1	1		
COLLAR, CONNECTING ROD PIVOT...	0.4	9	52455-MM5-003	RING, STOPPER (SHOWA).....	1	1		
COLLAR, CUSHION ARM.....	0.5	10	52456-KB7-003	JOINT, PIPE.....	1	1		
.COLLAR, BUSH		11	52460-MR8-000	ROD ASSY., CUSHION CONNECTING.	1	1		
		12	52462-MLO-000	COLLAR, CONNECTING ROD PIVOT..	1	1		
		13	52463-KV3-000	COLLAR, CUSHION ARM.....	1	1		
		14	52463-MJU-000	COLLAR, CUSHION ARM.....	1	1		
		15	52470-MR8-000	ARM ASSY., CUSHION.....	1	1		
		16	52486-KZ3-003	SEAT, SPRING.....	1	1		
		17	52486-ML7-003	COLLAR, BUSH.....	1	1		
		18	52496-MR8-003	LABEL (B).....	1	1		
		19	87516-MR7-721	LABEL, RR. DAMPER WARNING.....	1	1		
		20	90107-MR8-000	BOLT, FLANGE, 10X57.....	1	1		
		21	90108-MR8-000	BOLT, FLANGE, 10X100.....	1	1		
		22	90110-MR7-000	BOLT, SOCKET, 10X70.....	1	1		
		23	90110-MR8-000	BOLT, SOCKET, 10X52.....	1	1		
		24	90111-MR7-000	BOLT, SOCKET, 10X130.....	1	1		
		25	90304-GE8-003	NUT, U, 10MM.....	5	5		

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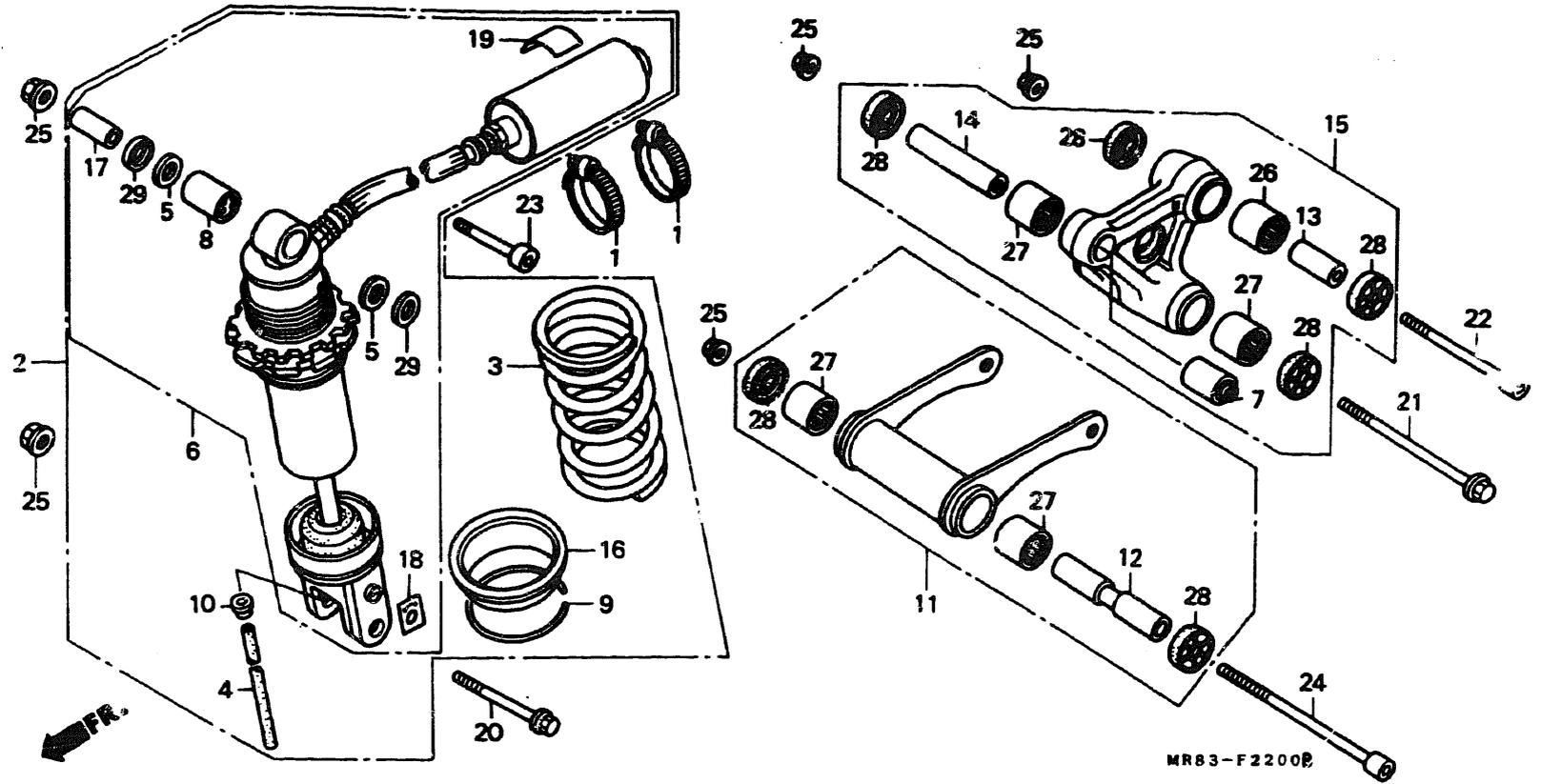
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H16



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Rear cushion

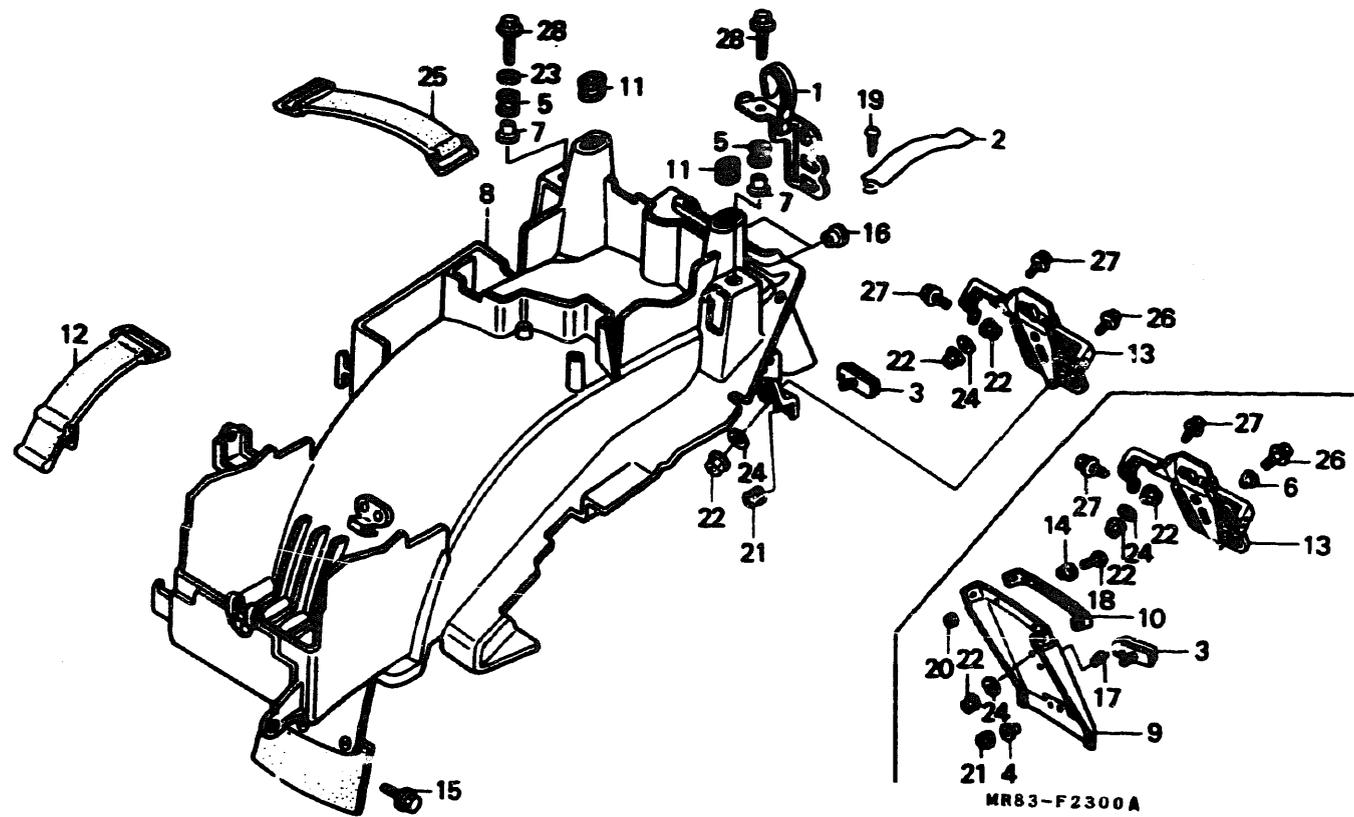


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	JL JM		
		26	91071-KV3-005	BEARING, NEEDLE (KOYO).....	1	1		
		27	91072-MJ0-003	BEARING, NEEDLE, 17X24X25.....	4	4		
		28	91262-MG7-005	OIL SEAL, 17X27X5.....	6	6		
		29	91351-KB7-003	DUST SEAL B (SHOWA).....	2	2		

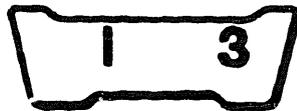


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Rear fender

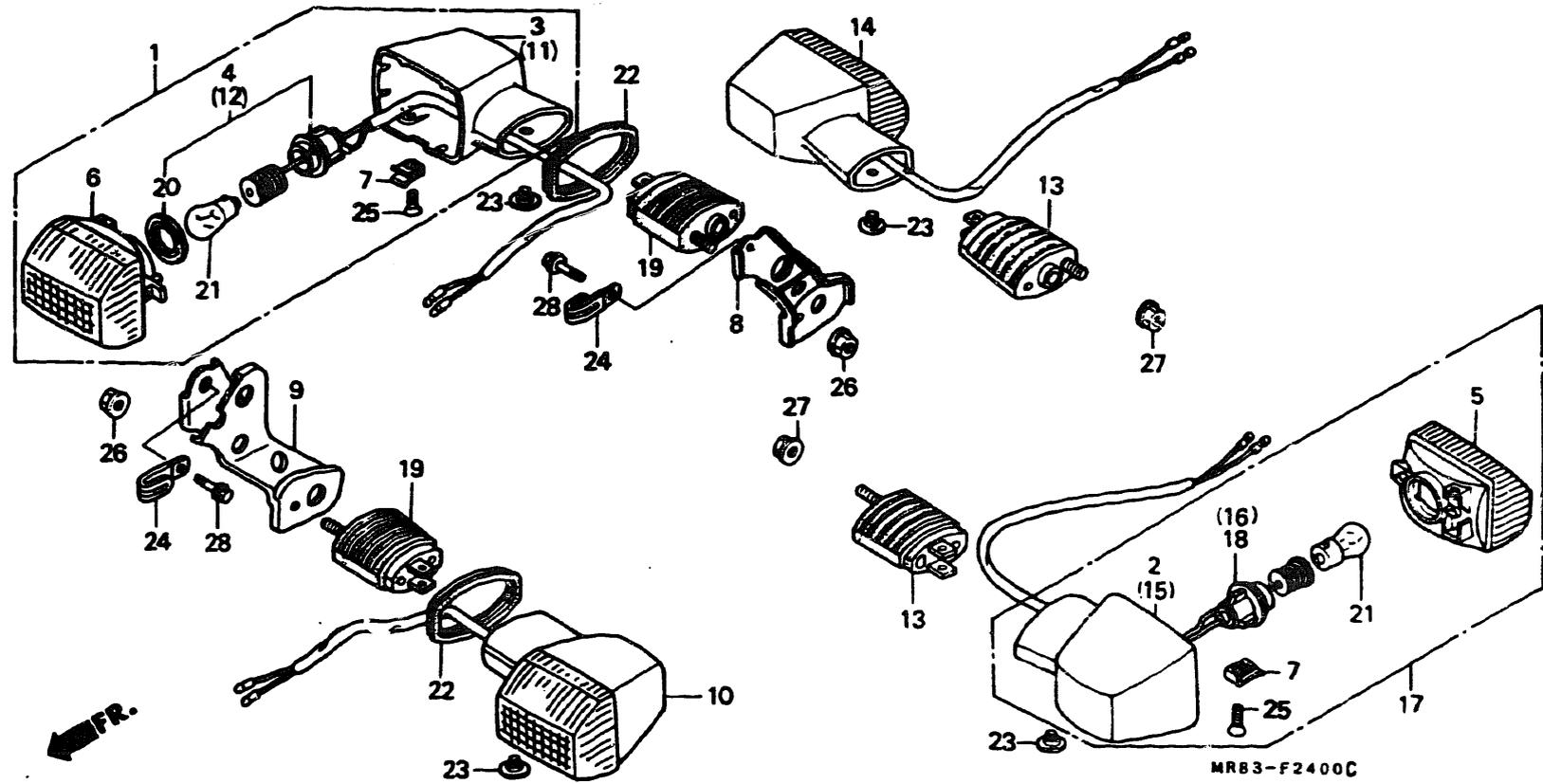


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR400R	3L 3M		
FENDER, RR.....	0.7	1	30405-MR8-780	HOLDER, SPARK UNIT COUPLER....	1	1		
BRACKET, NUMBER PLATE.....	0.3	2	30406-MR8-000	HOLDER, SPARK UNIT.....	1	1		
		3	33741-MC7-612	REFLECTOR, REFLEX.....	1	1		
		5	61103-357-000	RUBBER, FR. FENDER MOUNTING...	2	2		
		7	61104-428-000	COLLAR, FR. FENDER.....	2	2		
		8	80100-MR8-600	FENDER, RR.....	1	1		
		11	83551-GE2-000	GROMMET, AIR CLEANER CASE.....	2	2		
		12	83606-198-900	BAND, TOOL BOX.....	1	1		
		13	84701-MR8-600	BRACKET, NUMBER PLATE.....	1	1		
		15	90113-MR8-000	BOLT, FLANGE, 6MM.....	1	1		
		16	90556-KS3-900	WASHER, CHAIN SLIDER.....	2	2		
		19	93901-25320	SCREW, TAPPING, 5X16.....	1	1		
		21	94050-05000	NUT, FLANGE, 5MM.....	1	1		
		22	94050-06070	NUT, FLANGE, 6MM.....	5	5		
		23	94103-06000	WASHER, PLAIN, 6MM.....	1	1		
		24	94103-06700	WASHER, PLAIN, 6MM.....	3	3		
		25	95012-17001	BAND F, BATTERY.....	1	1		
		26	96300-06012-07	BOLT, FLANGE, 6X12.....	1	1		
		27	96300-06016-07	BOLT, FLANGE, 6X16.....	4	4		
		28	96500-06025-00	BOLT, FLANGE, 6X25.....	2	2		



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Winker

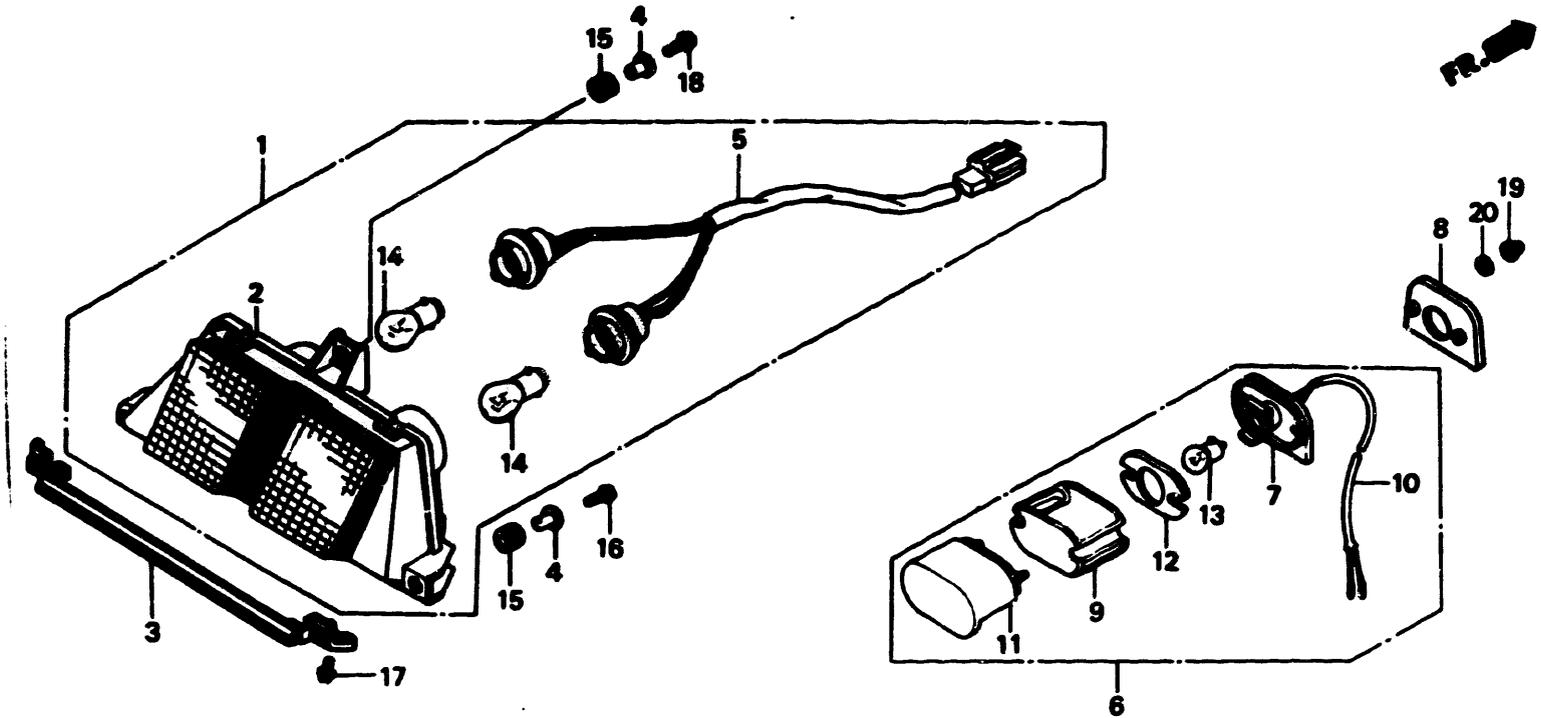


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	SL IM		
WINKER ASSY., FR..... (INC. RELATIVE PART) (ONE OR ALL)	0.2	1	33400-MR7-600	WINKER ASSY., R. FR. (12V 21W)	1	-		
			33400-MR8-740	WINKER ASSY., R. FR. (12V 21W)	-	1		
WINKER ASSY., RR..... (ADD 0.1 FOR EACH.) (INC. RELATIVE PART) (EXC. RELATED PARTS BELOW)	0.3	2	33401-ME6-003	BASE, R. WINKER (NH1).....	1	1		
		3	33401-MB6-003	BASE, R. WINKER (NH1).....	1	-		
			33401-MV8-900	BASE, R. WINKER.....	-	1		
		4	33405-MR7-600	SOCKET COMP., R. FR. WINKER...	1	1		
BULB..... (ONE OR ALL)	0.1	5	33406-MB2-601	LENS COMP., WINKER.....	2	2		
		6	33406-MB2-671	LENS COMP., WINKER.....	2	2		
		7	33407-MB2-003	NUT, SPECIAL.....	4	4		
		8	33420-MR8-600	STAY, R. FR. WINKER.....	1	1		
		9	33430-MR8-600	STAY, L. FR. WINKER.....	1	1		
		10	33450-MR7-600	WINKER ASSY., L. FR. (12V 21W)	1	-		
			33450-MR8-740	WINKER ASSY., L. FR. (12V 21W)	-	1		
		11	33601-MB6-003	BASE, L. WINKER (NH1).....	1	-		
			33451-MV8-900	BASE, L. WINKER.....	-	1		
		12	33455-MR7-600	SOCKET COMP., L. FR. WINKER...	1	1		
		13	33491-MJ0-003	STAY, WINKER.....	2	2		
		14	33600-MR8-600	WINKER ASSY., R. RR. (12V 21W)	1	1		
		15	33601-MB6-003	BASE, L. WINKER (NH1).....	1	1		
		16	33605-MR8-600	SOCKET COMP., R. RR. WINKER...	1	1		
		17	33650-MR8-600	WINKER ASSY., L. RR. (12V 21W)	1	1		
		18	33655-MR8-600	SOCKET COMP., L. RR. WINKER...	1	1		
		19	33691-MB2-003	STAY, WINKER.....	2	2		
		20	33707-MJ0-003	SEAL, PACKING.....	2	2		
		21	24908-634-611	BULB (12V 21W) (ECE) (STANLEY)	4	4		
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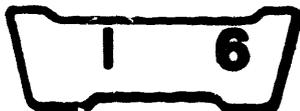
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Taillight



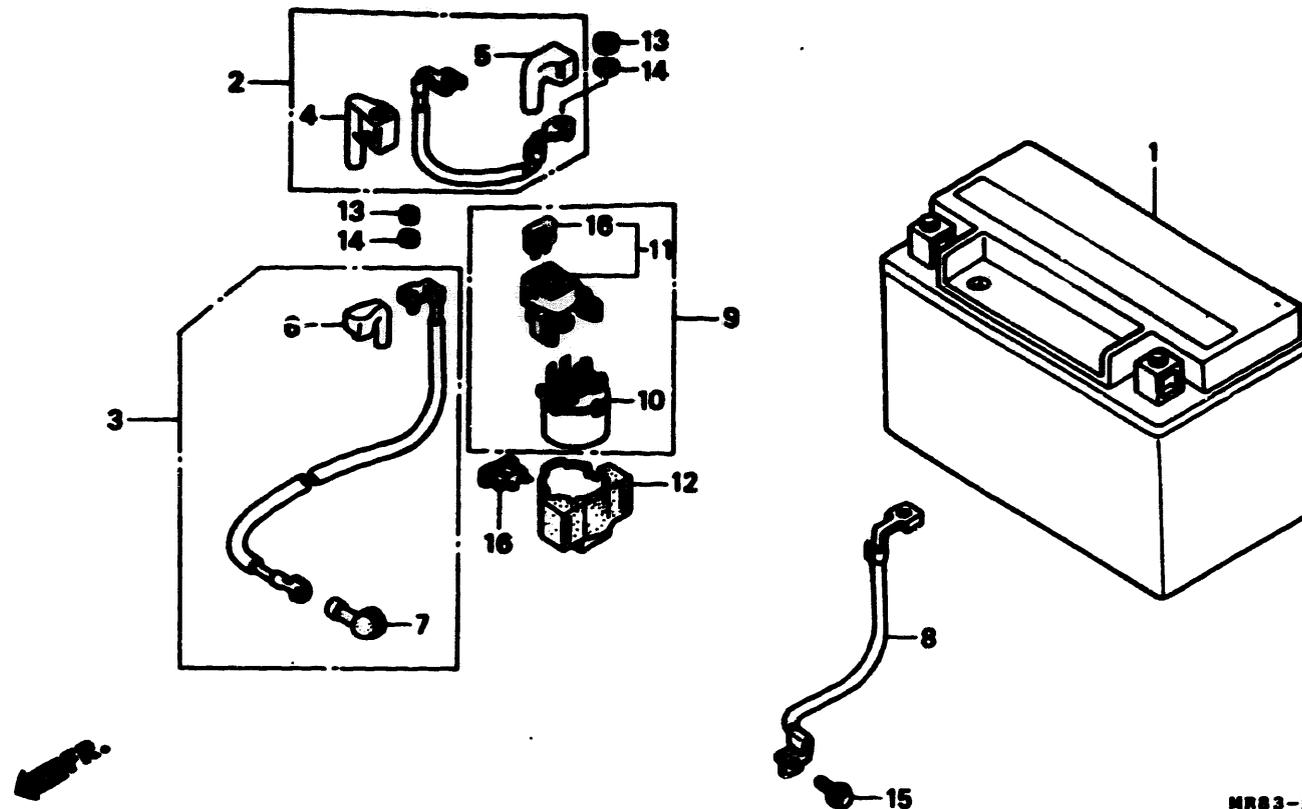
MR83-F2600A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL JM		
TAILLIGHT UNIT.....	0.3	1	33701-MR8-601	TAILLIGHT UNIT (12V 21/5W)....	1	1		
.TAILLIGHT SUB ASSY.		2	33705-MR7-601	TAILLIGHT SUB ASSY.....	1	1		
.SOCKET COMP., TAILLIGHT		3	33705-MR8-010	STAY, TAILLIGHT (A).....	1	1		
.LIGHT ASSY., LICENSE		4	33707-MR8-000	COLLAR, TAILLIGHT MOUNTING....	3	3		
.BASE COMP.		5	33710-MR8-003	SOCKET COMP., TAILLIGHT.....	1	1		
.CORD COMP., LICENSE								
BULB.....	0.1	6	33720-MR8-600	LIGHT ASSY., LICENSE.....	1	1		
.BULB, TAILLIGHT		7	33721-MK5-611	BASE COMP.....	1	1		
(ONE OR ALL)		8	33721-MR8-610	PACKING, LICENSE LIGHT.....	1	1		
		9	33722-MB1-013	LENS, LICENSE.....	1	1		
		10	33725-MP7-600	CORD COMP., LICENSE.....	1	1		
		11	33727-MR8-671	COVER COMP., LICENSE.....	1	1		
		12	33729-MB1-003	PACKING, LENS.....	1	1		
		13	34904-634-611	BULB (12V5W) (ECE).....	1	1		
		14	34906-447-711	BULB, TAILLIGHT (12V 21/5W)...	2	2		
		15	37244-MM4-000	RUBBER, SPEEDOMETER MOUNTING..	3	3		
		16	93500-05022-0A	SCREW, PAN, 5X22.....	2	2		
		17	93891-05010-07	SCREW-WASHER, 5X10.....	2	2		
		18	93891-05025-07	SCREW-WASHER, 5X25.....	1	1		
		19	94021-04000-0S	NUT, CAP, 4MM.....	2	2		
		20	94101-04700	WASHER, PLAIN, 4MM.....	2	2		



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Battery



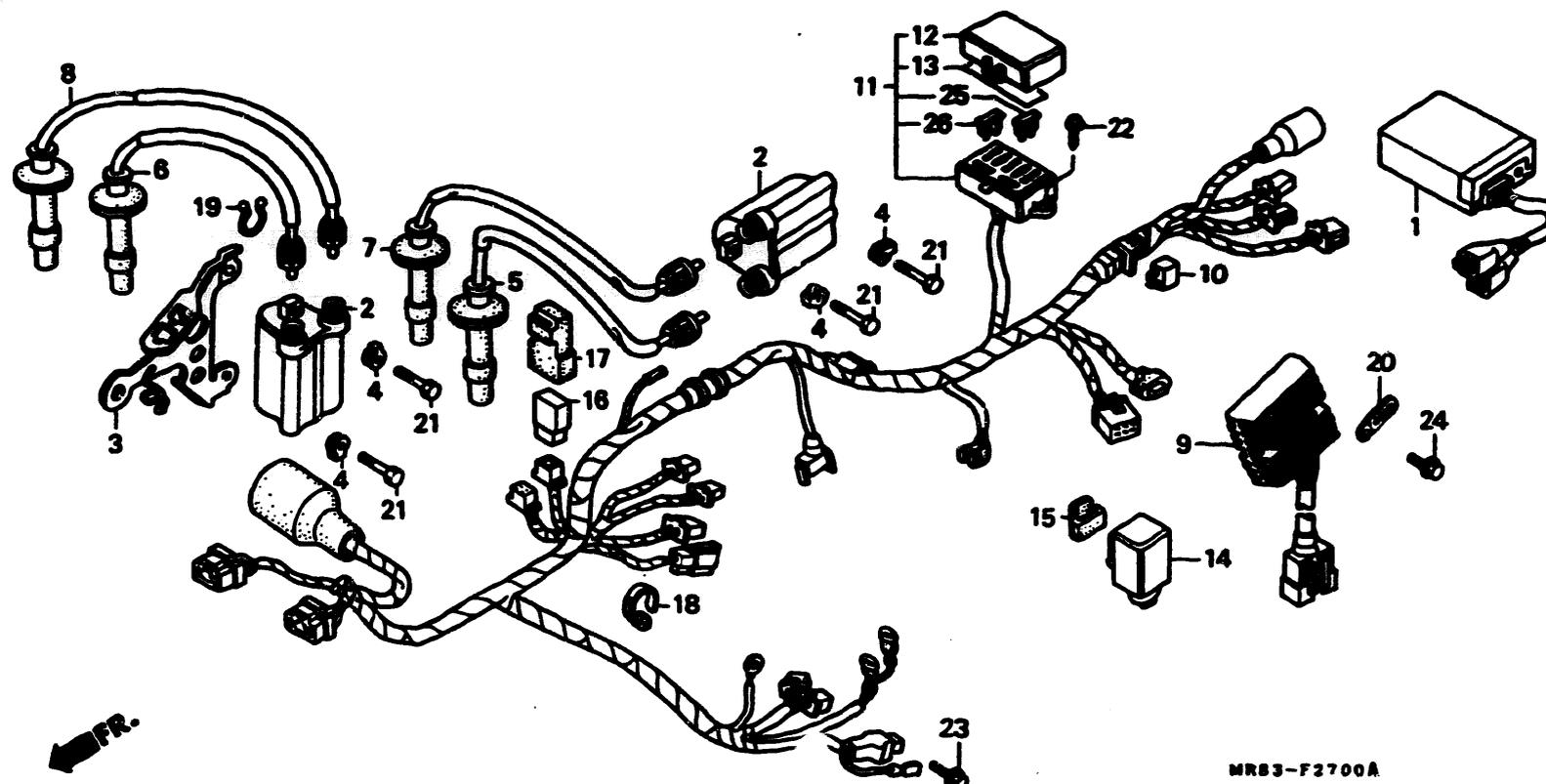
MR83-F2600 A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	JL M		
BATTERY.....	0.3	1	3150J-HB7-744	BATTERY (YTX7A-BS YUASA).....	1	1		
.CABLE, STARTER BATTERY		2	32401-MR8-000	CABLE, STARTER BATTERY.....	1	1		
.CABLE, BATTERY EARTH		3	32402-MR8-000	CABLE, STARTER MOTOR.....	1	1		
CABLE, STARTER MOTOR.....	0.6	* 4	32411-MK3-300	COVER, BATTERY TERMINAL.....	1	1		
SWITCH ASSY., STARTER MAGNETIC.	0.4	5	32414-MLO-000	COVER A, MAGNETIC SWITCH.....	1	1		
		6	32416-MLO-000	COVER B, MAGNETIC SWITCH.....	1	1		
		7	32419-MLO-000	COVER, TERMINAL.....	1	1		
		8	32601-MR8-000	CABLE, BATTERY EARTH.....	1	1		
		9	35850-MF5-751	SWITCH ASSY., STARTER MAGNETIC	1	1		
		10	35851-MF5-751	SWITCH COMP., STARTER MAGNETIC	1	1		
		11	35855-MF5-751	HOLDER ASSY., FUSE.....	1	1		
		12	35856-MF5-751	RUBBER, SHOCK.....	1	1		
		13	94002-06080-0S	NUT, HEX., 6MM.....	2	2		
		14	94111-06800	WASHER, SPRING, 6MM.....	2	2		
		15	95701-06012-00	BOLT, FLANGE, 6X12.....	1	1		
		16	98200-33000	FUSE, BLADE (30A).....	2	2		



F-27

Wire harness:
Ignition coil

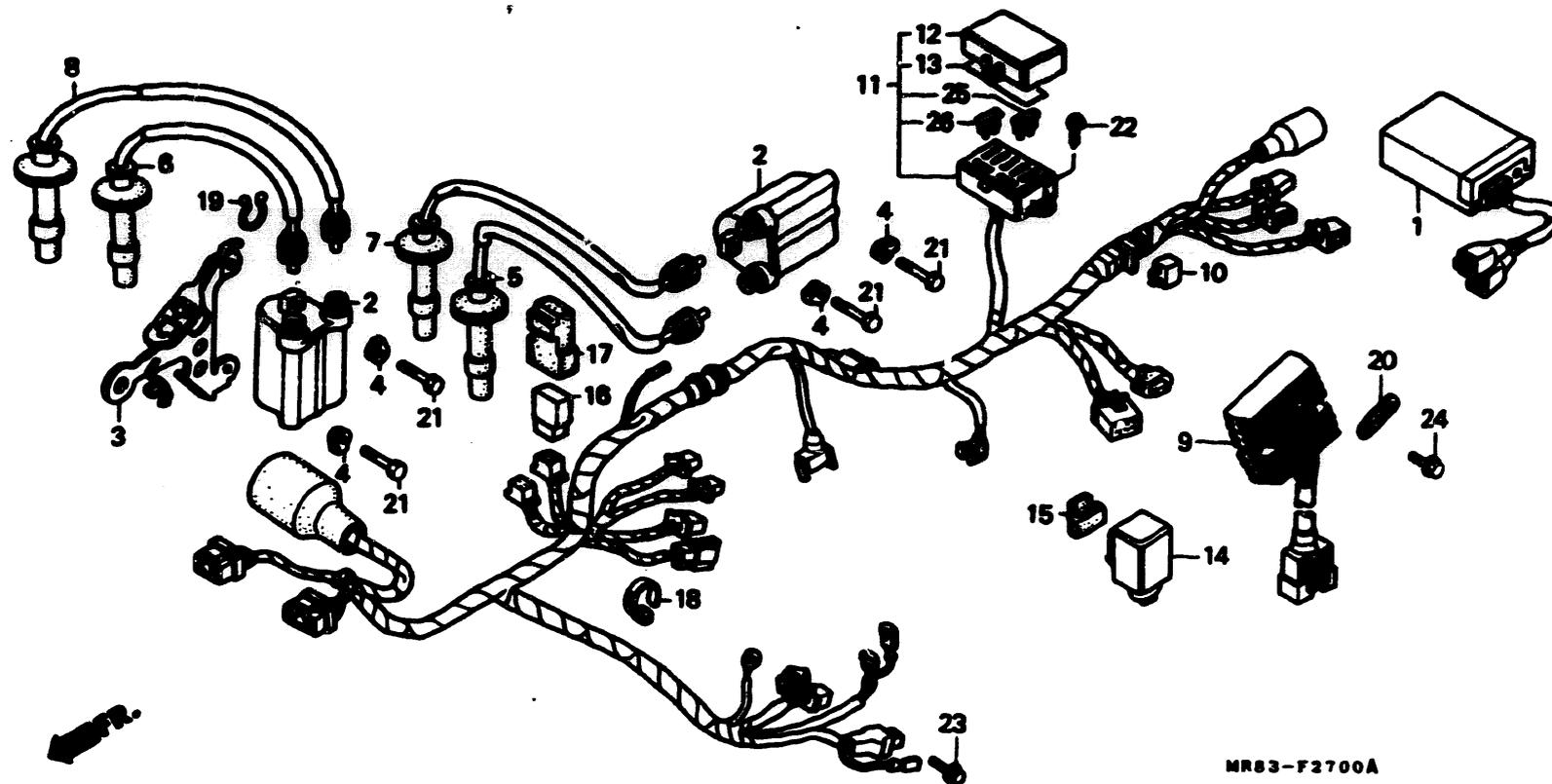


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL JM		
SPARK UNIT.....	0.5	1	30400-MR8-600	SPARK UNIT.....	1	1		
.COIL COMP., IGNITION (ADD 0.3 FOR EACH.)		2	30510-KT7-013	COIL COMP., IGNITION.....	2	2		
.RECTIFIER ASSY., REGULATE		3	30516-MR8-000	STAY, IGNITION COIL.....	1	1		
RECTIFIER ASSY., SILICON.....	0.3	4	30520-MLO-000	SPACER, IGNITION COIL.....	4	4		
.RELAY COMP., WINKER		5	30751-MR8-000	CAP ASSY. 1, HIGH TENSION.....	1	1		
.RELAY COMP., STARTER		6	30752-MR8-000	CAP ASSY. 2, HIGH TENSION.....	1	1		
HARNESS, WIRE.....	1.7	7	30753-MR8-000	CAP ASSY. 3, HIGH TENSION.....	1	1		
		8	30754-MR8-000	CAP ASSY. 4, HIGH TENSION.....	1	1		
		9	31600-MR8-601	RECTIFIER ASSY., REGULATE.....	1	1		
		10	31700-124-003	RECTIFIER ASSY., SILICON (STANLEY)	1	1		
			31700-124-008	RECTIFIER ASSY., SILICON (SHINDENGEN)	1	1		
		11	32100-MR8-600	HARNESS, WIRE.....	1	1		
		12	38210-KR0-005	COVER, FUSE BOX.....	1	1		
		13	38215-MR8-601	LABEL, FUSE.....	1	1		
		14	38301-KK9-952	RELAY COMP., WINKER (MITSUBA).	1	1		
		15	38306-GE7-000	SUSPENSION, WINKER RELAY.....	1	1		
		16	38501-GN2-014	RELAY COMP., STARTER.....	2	2		
		17	38506-GC7-611	SUSPENSION, STARTER RELAY (MITSUBA)	2	2		
		18	90651-KV6-003	BAND, WIRE.....	1	1		
		19	90652-MR8-000	CLIP.....	1	1		
		20	91413-679-000	CLIP, 2X70.....	1	1		
		21	92101-05020-4J	BOLT, HEX., 5X20.....	4	4		
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Wire harness:
Ignition coil



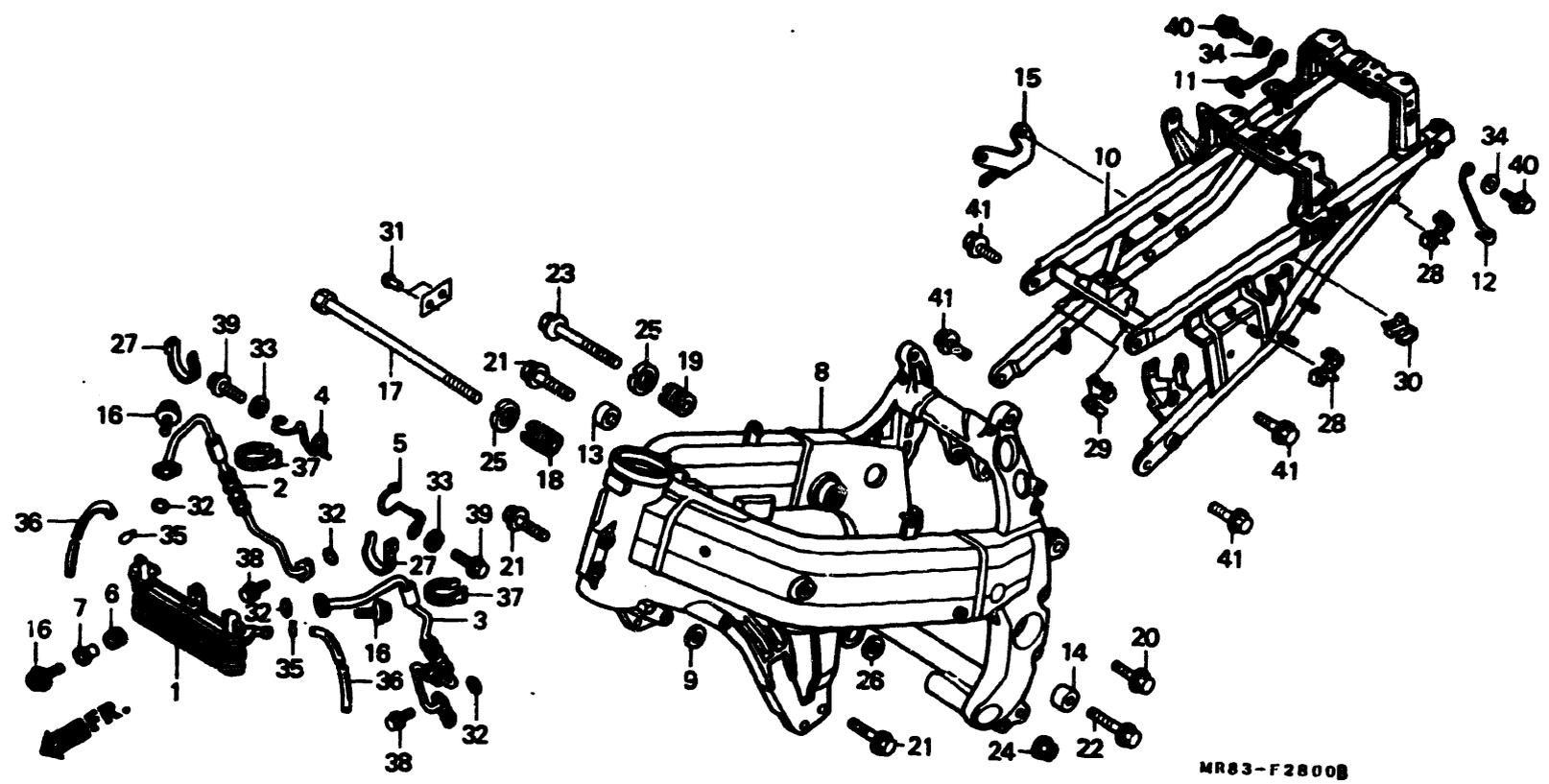
MR83-F2700A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL		
		22	93901-25320	SCREW, TAPPING, 5X16.....	2	2		
		23	95701-06012-08	BOLT, FLANGE, 6X12.....	1	1		
		24	96300-06025-07	BOLT, FLANGE, 6X25.....	2	2		
		25	98200-31000	FUSE, BLADE (10A).....	4	4		
		26	98200-32000	FUSE, BLADE (20A).....	2	2		

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Frame body



MR83-F28008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL JM		
		21	90131-MR7-000	BOLT, FLANGE, 10X40.....	3	3		
		22	90131-MR8-000	BOLT, FLANGE, 10X50.....	1	1		
		23	90134-MR8-000	BOLT, FLANGE, 10X60.....	1	1		
		24	90306-KA4-003	NUT, FLANGE, 12MM.....	1	1		
		25	90310-MR7-000	NUT, LOCK, 22X2.0.....	2	2		
		26	90504-SB0-000	WASHER, PLAIN, 12MM.....	1	1		
		27	90650-KW3-000	BAND, WIRE.....	2	2		
		28	90690-GHB-651	CLIP, CABLE, 15MM.....	2	2		
		29	90690-GHB-661	CLIP, CABLE, 20MM.....	2	2		
		30	90690-GHB-671	CLIP, CABLE, 25MM.....	1	1		
		31	90841-001-000	SCREW, RIVET, 1.5X5.....	2	2		
		32	91309-ML7-003	O-RING, 9.6X2.6 (ARAI).....	4	4		
		33	94101-10700	WASHER, PLAIN, 10MM.....	2	2		
		34	94103-06000	WASHER, PLAIN, 6MM.....	2	2		
		35	95002-70000	CLIP C11, TUBE.....	2	2		
		36	95003-19013-31	TUBE, VINYL, 7X11X130.....	2	2		
		37	95014-62300	BAND B3, WIRE.....	2	2		
		* 38	96001-06020-07	BOLT, FLANGE, 6X20.....	4	4		
		39	96300-10035-07	BOLT, FLANGE, 10X35.....	2	2		
		40	96500-06016-00	BOLT, FLANGE, 6X16.....	2	2		
		41	96500-10025-00	BOLT, FLANGE, 10X25.....	4	4		

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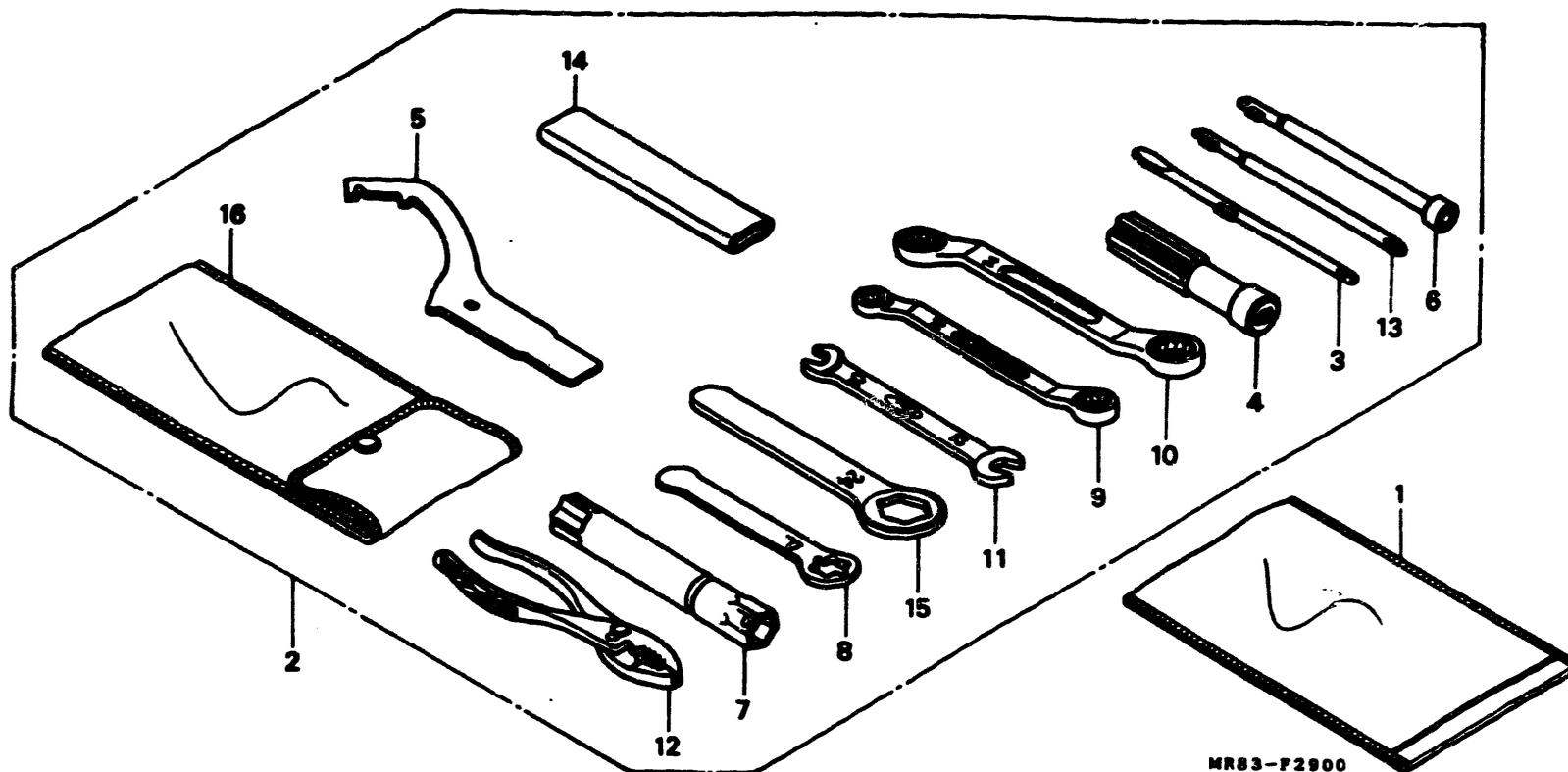
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Tools



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					V	M		
		1	77251-342-000	BAG, SERVICE BOOK.....	1	1		
		2	89010-MR8-000	TOOL SET.....	1	1		
		3	89102-538-000	SHAFT, SCREW DRIVER.....	1	1		
		4	89103-538-000	GRIP.....	1	1		
		5	89201-MR8-000	SPANNER, PIN.....	1	1		
		6	89211-KJ2-000	WRENCH, BOX, 8MM.....	1	1		
		7	89216-MR8-000	WRENCH, PLUG (13).....	1	1		
		8	89217-MR8-000	HANDLE, PLUG WRENCH.....	1	1		
		9	89227-461-000	WRENCH, EYE, 10X12.....	1	1		
		10	89228-MR8-000	WRENCH, EYE, 14X17.....	1	1		
		11	99001-10120	SPANNER, 10X12.....	1	1		
		12	99002-13500	PLIERS, 135.....	1	1		
		13	99003-20000	DRIVER 2, PLUS SCREW (NO.3)...	1	1		
		14	99006-12000	HANDLE, EYE WRENCH, 120MM.....	1	1		
		15	99006-24000	WRENCH, EYE, 24MM.....	1	1		
		16	99008-02000	BAG, TOOL, 200MM.....	1	1		

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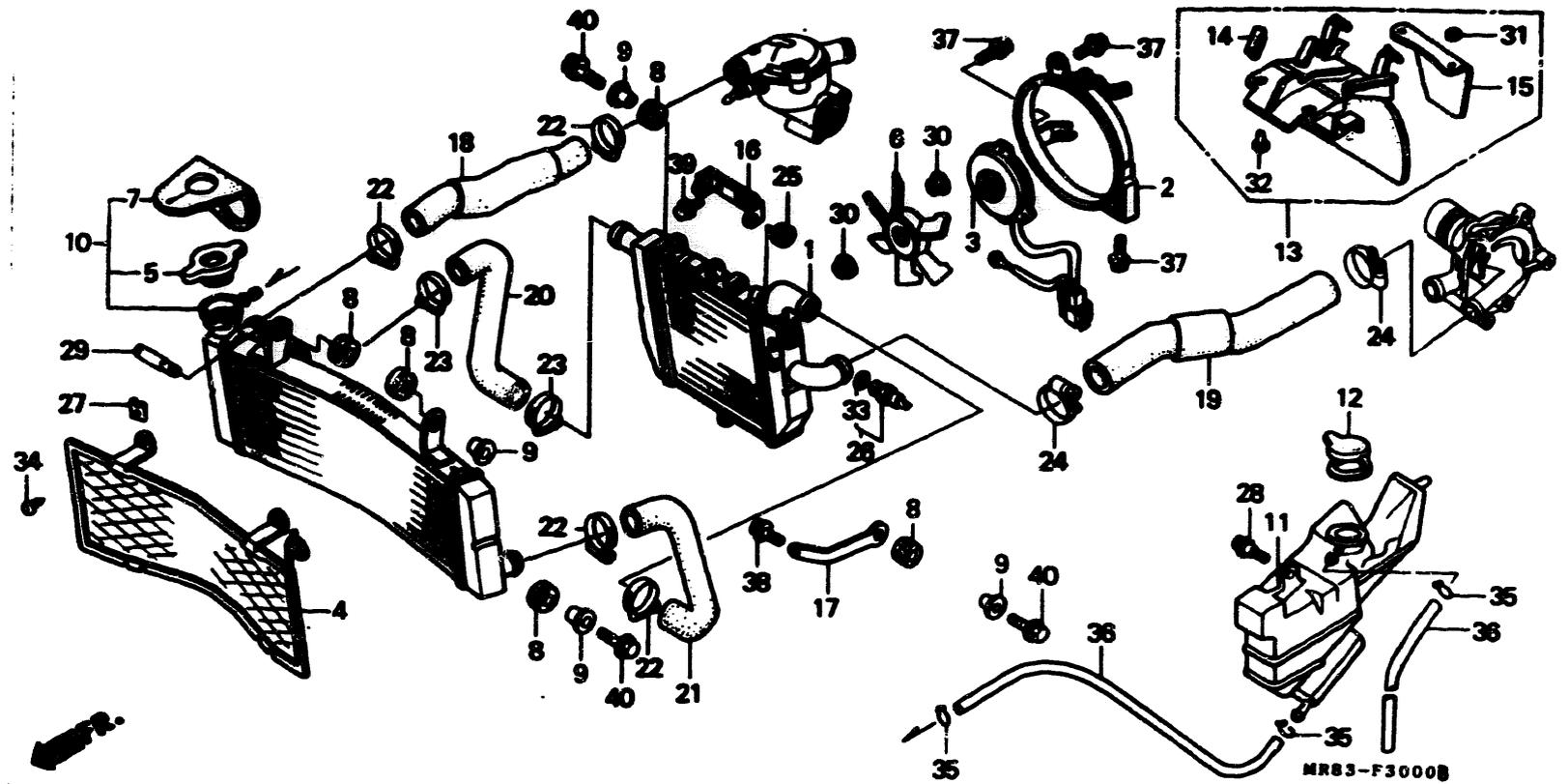
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Radiator



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	IL IN		
RADIATOR COMP.....	0.9	1	19010-MR8-003	RADIATOR COMP.....	1	1		
SHROUD COMP.....	0.7	2	19015-MR8-003	SHROUD COMP.....	1	1		
.FAN, COOLING		3	19030-MR8-013	MOTOR ASSY., FAN.....	1	1		
MOTOR ASSY., FAN.....	0.8	4	19032-MR8-000	GRILLE, RADIATOR UPPER.....	1	1		
.RADIATOR ASSY., UPPER		5	19037-KV3-003	CAP COMP.....	1	1		
.THERMOSWITCH ASSY.								
TANK, RESERVE.....	0.3	6	19040-MF5-751	FAN, COOLING.....	1	1		
HOSE, UPPER RADIATOR.....	0.6	7	19040-MR8-000	RUBBER, RADIATOR CAP GUARD.....	1	1		
.HOSE, LOWER RADIATOR		8	19051-KA3-830	RUBBER, RADIATOR MOUNTING.....	5	5		
.HOSE, R. RADIATOR		9	19052-KA3-830	COLLAR, RADIATOR MOUNTING.....	4	-		
.HOSE, L. RADIATOR			19052-KV3-830	COLLAR, RADIATOR MOUNTING.....	-	4		
		10	19100-MR8-003	RADIATOR ASSY., UPPER (TOYO)..	1	1		
		11	19101-MR8-780	TANK, RESERVE.....	1	1		
		12	19104-MB0-700	CAP, RESERVE TANK.....	1	1		
		13	19130-MR8-000	GUARD COMP., HEAT.....	1	1		
		14	19131-MR8-300	RUBBER, HEAT GUARD.....	2	2		
		15	19132-MR8-300	RUBBER B, HEAT GUARD.....	1	1		
		16	19134-MR8-000	STAY, RADIATOR UNDER (A).....	1	1		
		17	19135-MR8-600	STAY, UNDER RADIATOR.....	1	1		
		18	19500-MR8-000	HOSE, UPPER RADIATOR.....	1	1		
		19	19501-MR8-000	HOSE, LOWER RADIATOR.....	1	1		
		20	19502-MR8-000	HOSE, R. RADIATOR (B).....	1	1		
		21	19503-MR8-000	HOSE, L. RADIATOR (B).....	1	1		
		22	19505-ML3-770	CLAMPER, WATER HOSE.....	4	4		
		23	19506-KS6-700	CLAMP, WATER HOSE (B).....	2	2		
		24	19516-ML7-700	CLAMP, HOSE.....	2	2		

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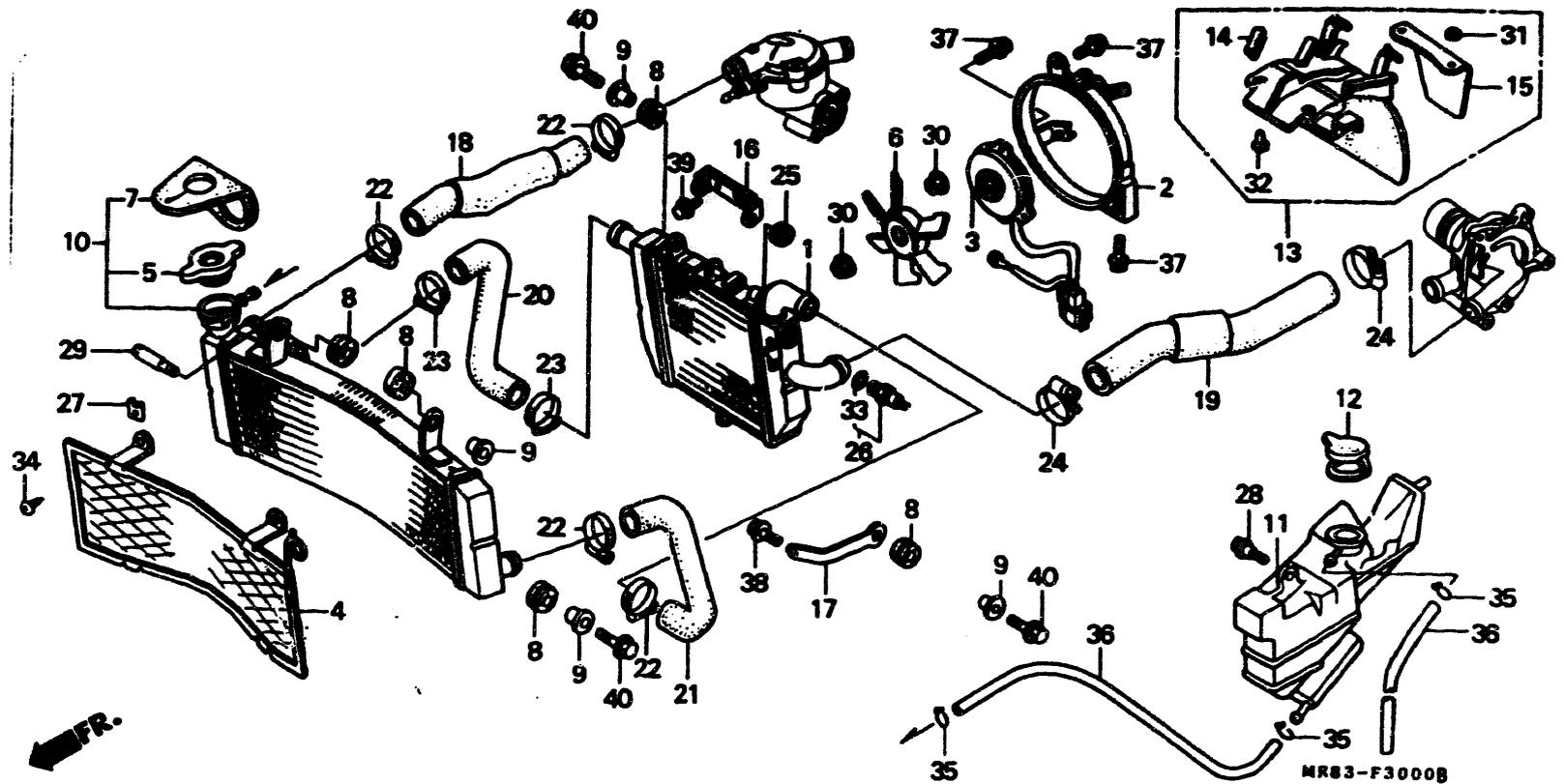
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Radiator

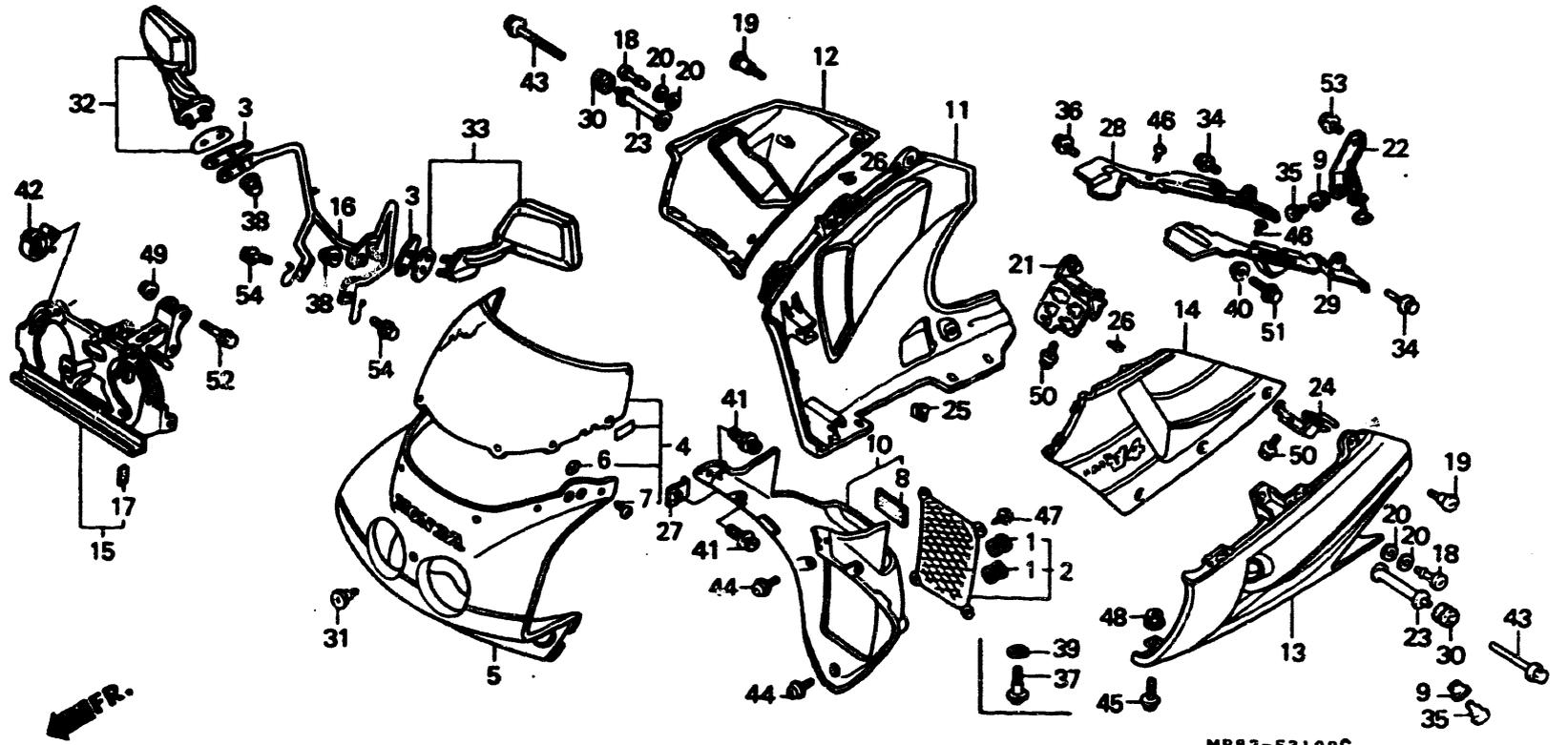


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	SL IM		
		25	36043-657-000	GROMMET, WIRE HARNESS.....	1	1		
		26	37760-MR1-003	THERMOSWITCH ASSY.....	1	1		
		27	66871-KY2-700	NUT, UPPER COWL.....	4	4		
		28	90111-ZB5-000	BOLT, FLANGE, 6MM.....	1	1		
		29	90119-ML7-000	BOLT, SPECIAL, 6X22.....	1	1		
		30	90315-MK3-003	NUT, SERRATE, 5MM.....	4	4		
		31	90407-952-300	WASHER, SPECIAL, 6MM.....	2	2		
		32	90899-422-610	PLUG, CONE TYPE.....	2	2		
		33	91307-611-000	O-RING, 13.5X1.4.....	1	1		
		34	93903-24180	SCREW, TAPPING, 4X8.....	4	4		
		35	95002-50000	CLIP C9, TUBE.....	3	3		
		36	95005-50870-30	TUBE, 5X870.....	2	2		
		37	96001-06010-00	BOLT, FLANGE, 6X10.....	3	3		
		38	96001-06012-00	BOLT, FLANGE, 6X12.....	1	1		
		39	96001-06014-00	BOLT, FLANGE, 6X14.....	1	1		
		40	96001-06022-00	BOLT, FLANGE, 6X22.....	3	3		

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Cowl



MR83-F3100C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL IN	Serial No.	Area code
SCREEN SET, WIND.....	0.5	1	16613-883-610	GROMMET, CHÖKE ROD.....	2 2		
.STAY COMP., UPPER COWL MAIN		2	19031-MR8-010	GRILLE COMP., LOWER RADIATOR..	1 1		
COWL ASSY., FR. UPPER.....	0.6	3	61312-MR8-010	RUBBER, BACK MIRROR MOUNTING..	2 2		
COWL, INNER HALF.....	0.3	4	64110-MR8-600	SCREEN SET, WIND (WL).....	1 -		
COWL ASSY., LOWER.....	0.4	5	64110-MR8-740	SCREEN SET, WIND (WL).....	- 1		
(ONE OR ALL)							
LID ASSY., COWL SIDE.....	0.1		64202-MR8-600ZA	COWL ASSY., FR. UPPER	1 -		
(ONE OR ALL)				*NH196/TYPE1*			
.SUB STAY, UPPER COWL			64202-MR8-740ZA	COWL ASSY., FR. UPPER (WL)	- 1		
				NH196/R134/TYPE4			
		6	64206-MJ0-000	NUT, SPEED, 4MM.....	6 6		
		7	64206-ML0-700	PIN, SCREEN SETTING.....	6 6		
		8	64233-MR7-300	PROTECTOR, HOSE.....	1 1		
		9	64246-MJ4-670	RUBBER, FAIRING MOUNTING.....	2 2		
		10	64270-MR8-000ZA	COWL, INNER HALF	1 1		
				NH196.....ROSS WHITE			
		11	64351-MR8-600ZA	COWL ASSY., R. LOWER (WL)	1 -		
				NH196/TYPE1			
			64351-MR8-740ZA	COWL ASSY., R. LOWER (WL)	- 1		
				NH196/PB200/TYPE4			
		12	64356-MR8-600ZA	LID ASSY., R. COWL SIDE (WL)	1 -		
				NH196.....ROSS WHITE			
			64356-MR8-740ZA	LID ASSY., R. COWL SIDE (WL)	- 1		
				NH196/PB200/TYPE4			
		13	64361-MR8-600ZA	COWL ASSY., L. LOWER (WL)	1 -		
				NH196/TYPE1			
			64361-MR8-740ZA	COWL ASSY., L. LOWER (WL)	- 1		
				NH196/PB200/TYPE4			

Color chart for lower cowl assy. (VFR400Rb)

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 1	Ross white	Ross white/ Fighting red	NH196K

(VFR400Rb)

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 4	Ross white	Ross white/ Darker blue	NH196H

Color chart for FR. upper cowl assy. (VFR400Rb)

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 1	Ross white	Ross white/ Wisteria blue	NH196K

(VFR400Rb)

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 4	Ross white	Ross white/ Fighting red	NH196H

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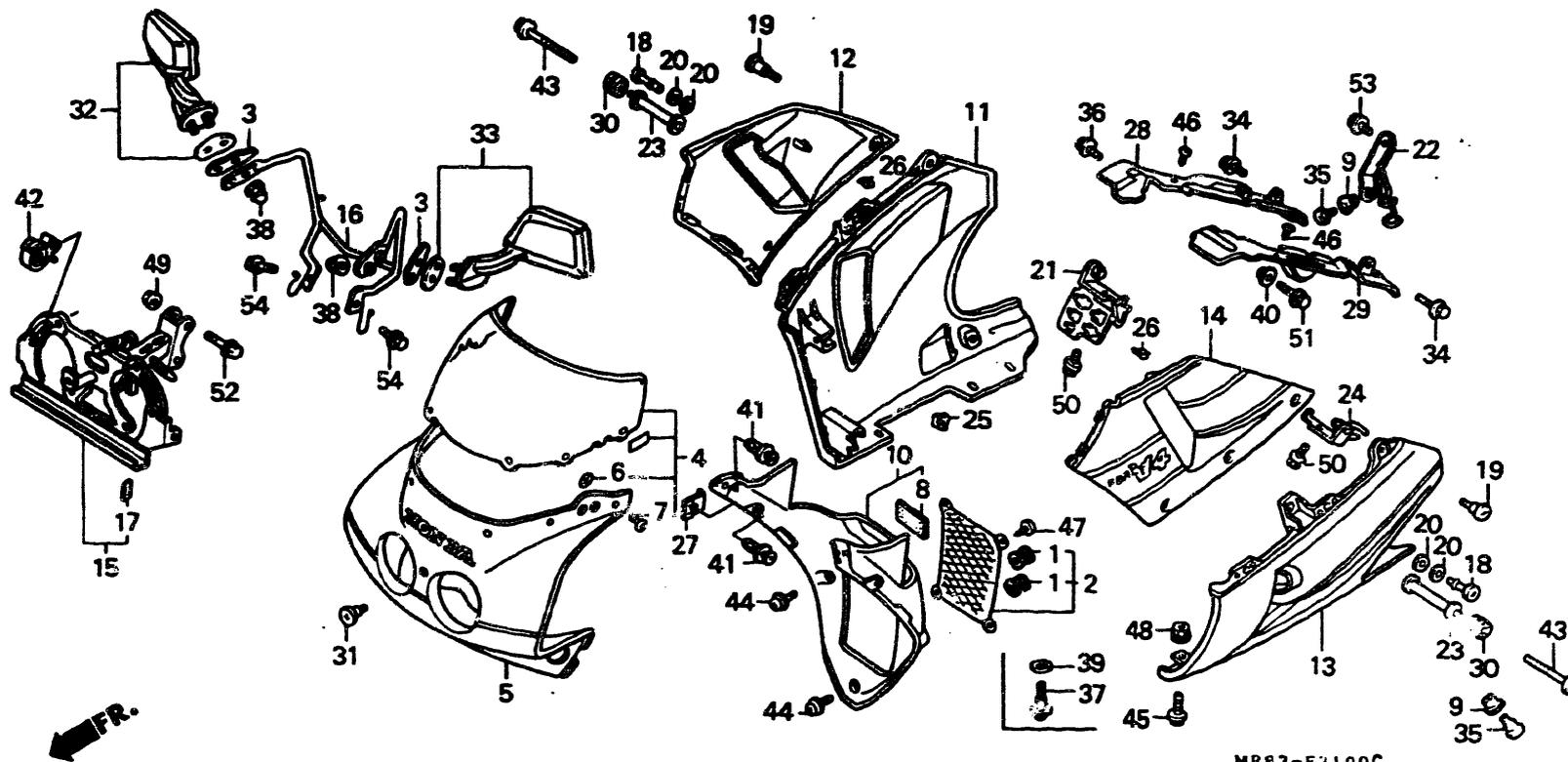
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Cowl



MR83-F3100C

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L 3M	Serial No.	Area code
Color chart for cowl side lid Assy. (VFR400RBL)							
	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE				
TYPE 1	Ross white	Ross white/ Wistana blue/ Fighting red	NH196K	14 64366-MR8-600ZA LID ASSY., L. COWL SIDE (WL) *NH196*.....ROSS WHITE	1	-	
				64366-MR8-740ZA LID ASSY., L. COWL SIDE (WL) *NH196/PB200/TYPE4*	-	1	
				15 64501-MR8-600 STAY COMP., UPPER COWL MAIN...	1	1	
				16 64505-MR8-000 SUB STAY, UPPER COWL.....	1	1	
				17 64505-MT4-300 RUBBER, OIL COOLER MOUNTING...	2	2	
				18 64508-ML7-920 STUD, 6X14.....	4	-	
				64507-MN4-000 STUD, 6X14.....	-	4	
				19 64508-MR8-000 BOLT, COWL SETTING.....	2	2	
				20 64509-KE8-700 RETAINER, 6MM.....	8	8	
				21 64510-MR8-000 STAY, R. COWL SIDE.....	1	1	
				22 64515-MR8-000 STAY COMP., R. RR. LOWER COWL.	1	1	
				23 64517-MR8-000 COLLAR, COWL SETTING.....	2	2	
				24 64520-MR8-000 STAY, L. COWL SIDE.....	1	1	
				25 64527-KY2-700 NUT, CLIP, 4MM.....	3	3	
				26 64527-MR8-780 NUT, PLATE, 4MM.....	2	2	
				27 64528-MR8-780 PLATE, 6MM.....	2	2	
				28 64590-MR8-000 PANEL, R. INNER.....	1	1	
				29 64595-MR8-000 PANEL, L. INNER.....	1	1	
				30 66101-HA7-670 GROMMET, FR. FENDER SETTING...	2	2	
				31 83641-MR8-000 BOLT, COWL SETTING (A).....	1	1	
				32 82110-MR8-600ZA MIRROR, R. BACK *NH1*.....BLACK	1	1	

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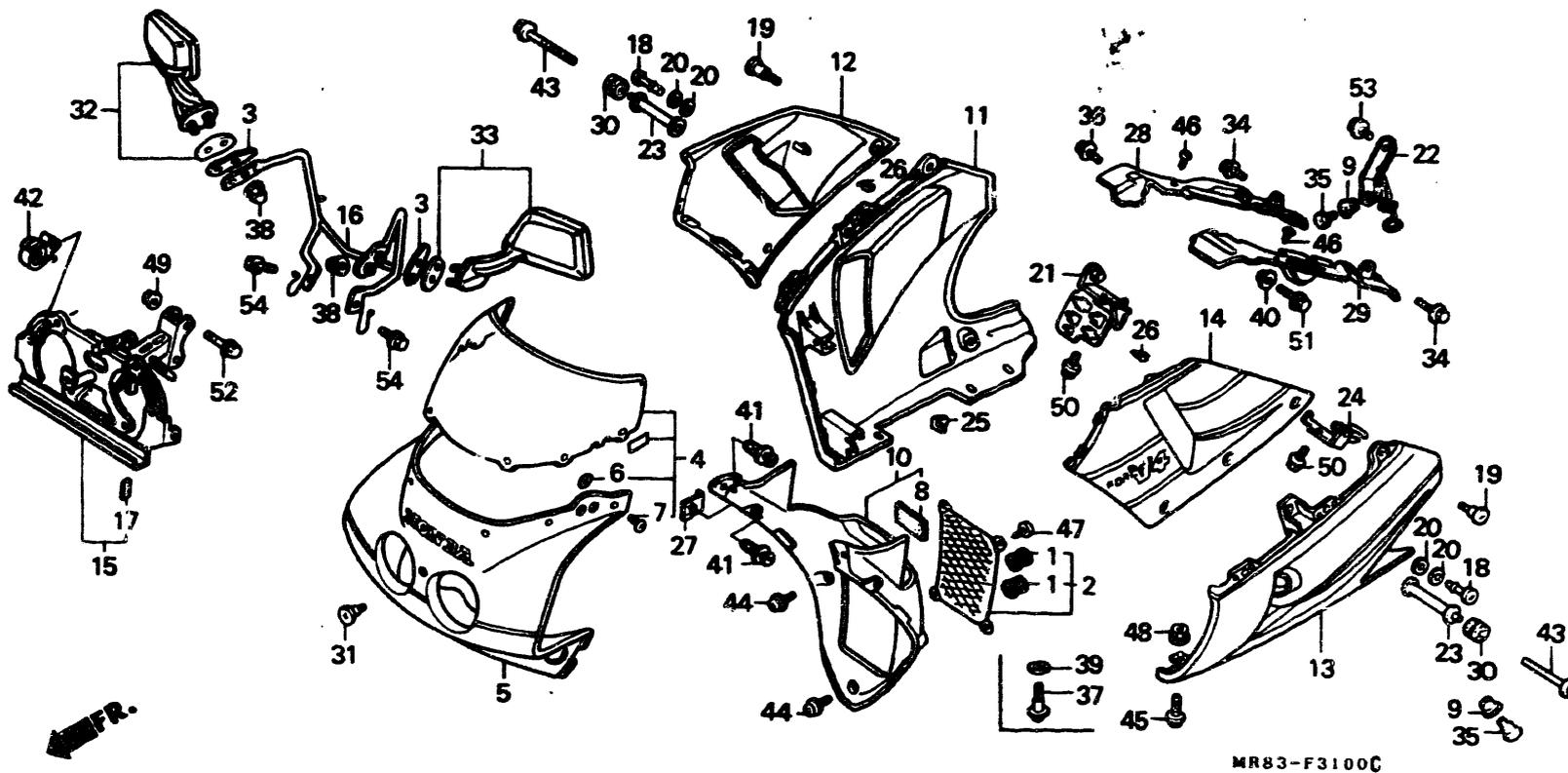
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Cowl



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR100R IL JM	Serial No.	Area code
		33	88120-MR8-600ZA	MIRROR, L. BACK *NH1*.....BLACK	1 1		
		34	90111-187-000	BOLT, FLANGE, 6MM.....	2 2		
		35	90112-ML7-920	SCREW, FAIRING SETTING.....	2 2		
		* 36	90113-GE4-000	BOLT, FLANGE, 6MM (BLACK).....	1 1		
		38	90201-428-900	NUT, CAP, 6MM.....	4 4		
		40	90522-170-700	COLLAR, GEARSHIFT LEVER SETTING	1 1		
		41	90683-GR1-003	CLIP, BODY COVER.....	4 4		
		43	93404-06060-07	BOLT-WASHER, 6X60.....	2 2		
		44	93891-04014-07	SCREW-WASHER, 4X14.....	3 3		
		45	93894-05012-10	SCREW-WASHER, 5X12.....	4 4		
		46	93903-24280	SCREW, TAPPING, 4X10.....	2 2		
		47	93903-24380	SCREW, TAPPING, 4X12.....	4 4		
		48	94050-05000	NUT, FLANGE, 5MM.....	4 4		
		49	94050-08070	NUT, FLANGE, 8MM.....	2 2		
		50	95701-06016-00	BOLT, FLANGE, 6X16.....	2 2		
		51	95701-06032-00	BOLT, FLANGE, 6X32.....	1 1		
		52	96400-08030-07	BOLT, FLANGE, 8X30.....	2 2		
		53	96500-06012-07	BOLT, FLANGE, 6X12.....	1 1		
		54	96500-06016-07	BOLT, FLANGE, 6X16.....	2 2		

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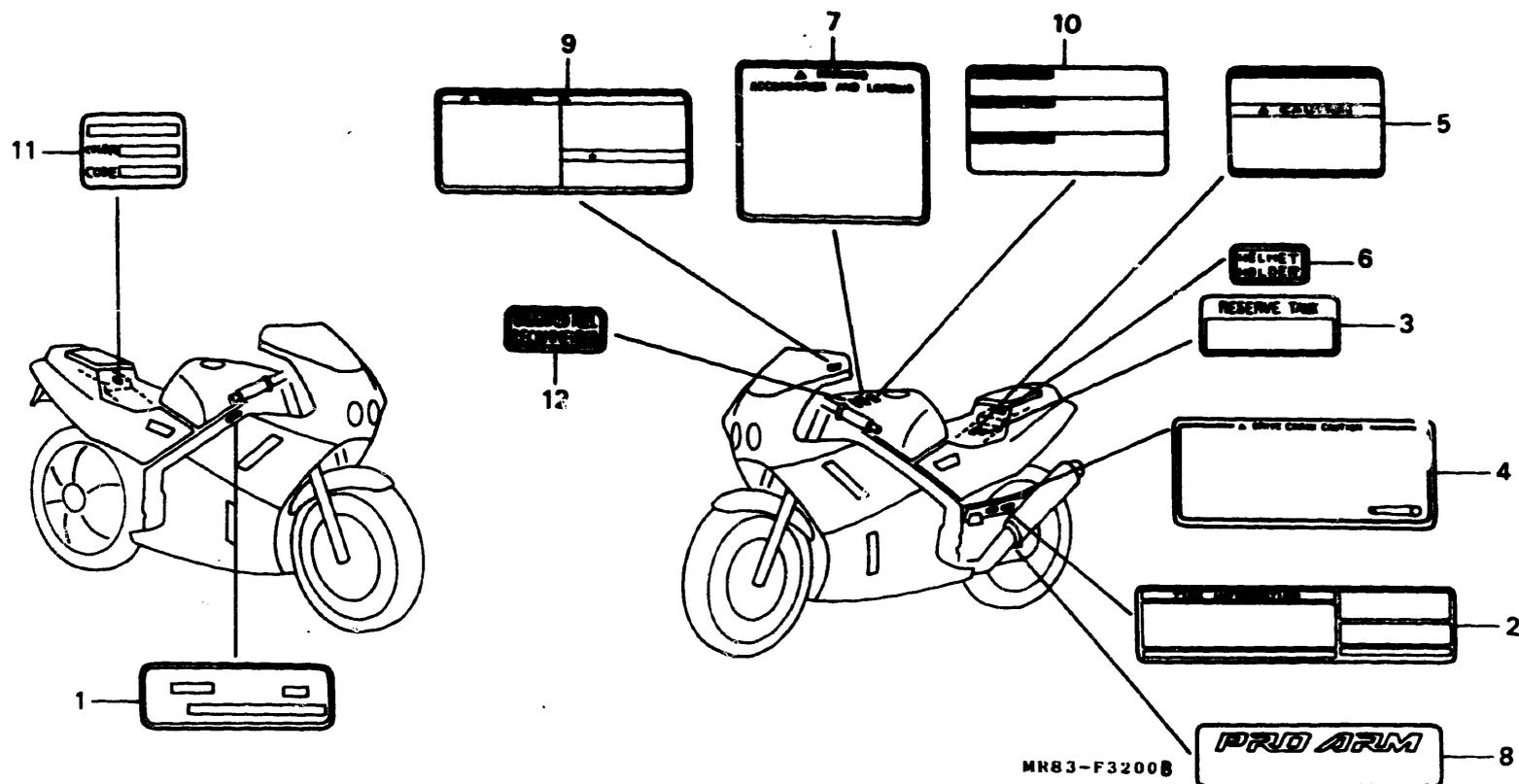
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Caution label



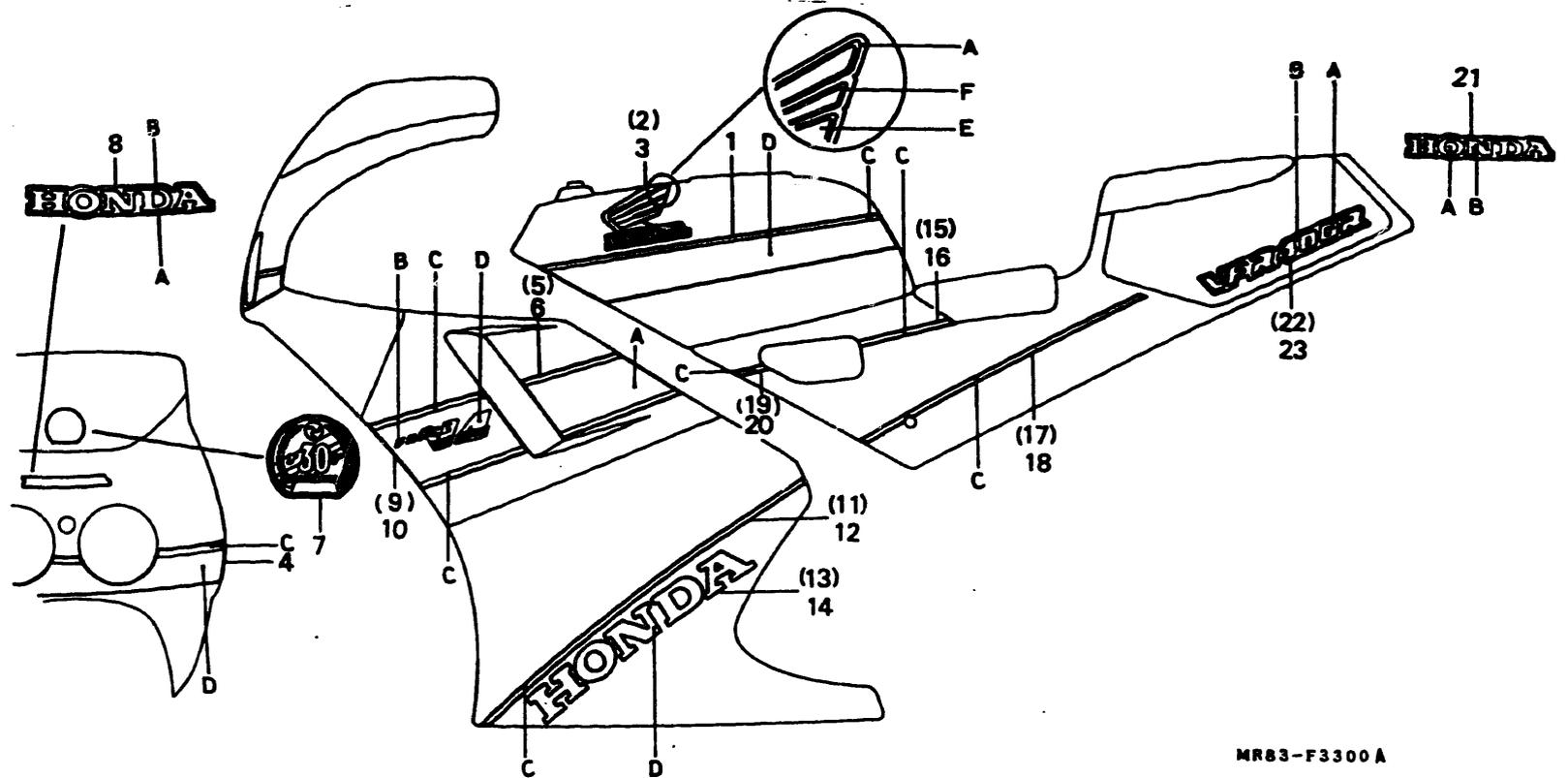
MR83-F32008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.		Serial No.	Area code
					VFR100R	3L 3H		
		*	1 87501-MR8-601	PLATE, REGISTERED NUMBER.....	1	1		
			2 87505-MR8-600	LABEL, TIRE.....	1	1		
			3 87507-MB4-670	LABEL, RESERVE TANK.....	1	1		
			4 87507-MR8-600	MARK, DRIVE CHAIN CAUTION.....	1	1		
			5 87508-MT2-300	LABEL, RADIATOR.....	1	1		
			6 87511-KR3-600	LABEL, HELMET HOLDER.....	1	1		
			7 87512-MR8-600	LABEL, ACCESSORIES & LOADING..	1	1		
			8 87521-MLO-731	LABEL, SWING ARM.....	1	1		
			9 87522-MT2-300	LABEL, WINDSHIELD.....	1	1		
			10 87560-ME9-670ZA	MARK, DRIVE CAUTION *TYPEG*...	1	1		
			11 87565-MR8-600ZA	LABEL, COLOR *TYPE1* (NH196K)..	1	-		
			87565-MR8-740ZA	LABEL, COLOR *TYPE1* (NH196)..	-	1		
			12 87586-MR6-670ZA	LABEL, FUEL *TYPEG*.....	1	1		

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Stripe-Mark
(VFR400R3L)



MR83-F3300A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.	Serial No.	Area code
					VFR400R 3L JM		
		1	17508-MR8-300ZA	STRIPE, FUEL TANK *TYPE1*.....	1 -		
		2	17531-MR8-300ZA	MARK, R. FUEL TANK *TYPE1*.....	1 -		
		3	17532-MR8-300ZA	MARK, L. FUEL TANK *TYPE1*.....	1 -		
		4	64217-MR8-300	STRIPE, UPPER COWL.....	1 -		
		5	64221-MR8-300	STRIPE, R. COWL LID (B).....	1 -		
		6	64222-MR8-300	STRIPE, L. COWL LID (B).....	1 -		
		7	64224-KY4-660	MARK, THIRTIETH ANNIVERSARY...	1 -		
		8	64226-MR8-300ZA	MARK A, UPPER COWL *TYPE1*.....	1 -		
		9	64228-MR8-300	STRIPE, R. COWL LID (A).....	1 -		
		10	64229-MR8-300	STRIPE, L. COWL LID (A).....	1 -		
		11	64271-MR8-300ZA	STRIPE, R. LOWER COWL *TYPE1*.	1 -		
		12	64272-MR8-300ZA	STRIPE, L. LOWER COWL *TYPE1*.	1 -		
		13	64273-MR8-300ZA	MARK, R. LOWER COWL *TYPE1*...	1 -		
		14	64274-MR8-300ZA	MARK, L. LOWER COWL *TYPE1*...	1 -		
		15	77216-MR8-300ZA	STRIPE, R. SIDE COWL (A) *TYPE1*	1 -		
		16	77217-MR8-300ZA	STRIPE, L. SIDE COWL (A) *TYPE1*	1 -		
		17	77219-MR8-300	STRIPE, R. SIDE COWL (B).....	1 -		
		18	77220-MR8-300	STRIPE, L. SIDE COWL (B).....	1 -		
		19	77221-MR8-300ZA	STRIPE, R. SIDE COWL (D) *TYPE1*	1 -		
		20	77222-MR8-300ZA	STRIPE, L. SIDE COWL (D) *TYPE1*	1 -		
		21	77226-MR8-300ZA	MARK B, RR. COWL *TYPE1*.....	1 -		

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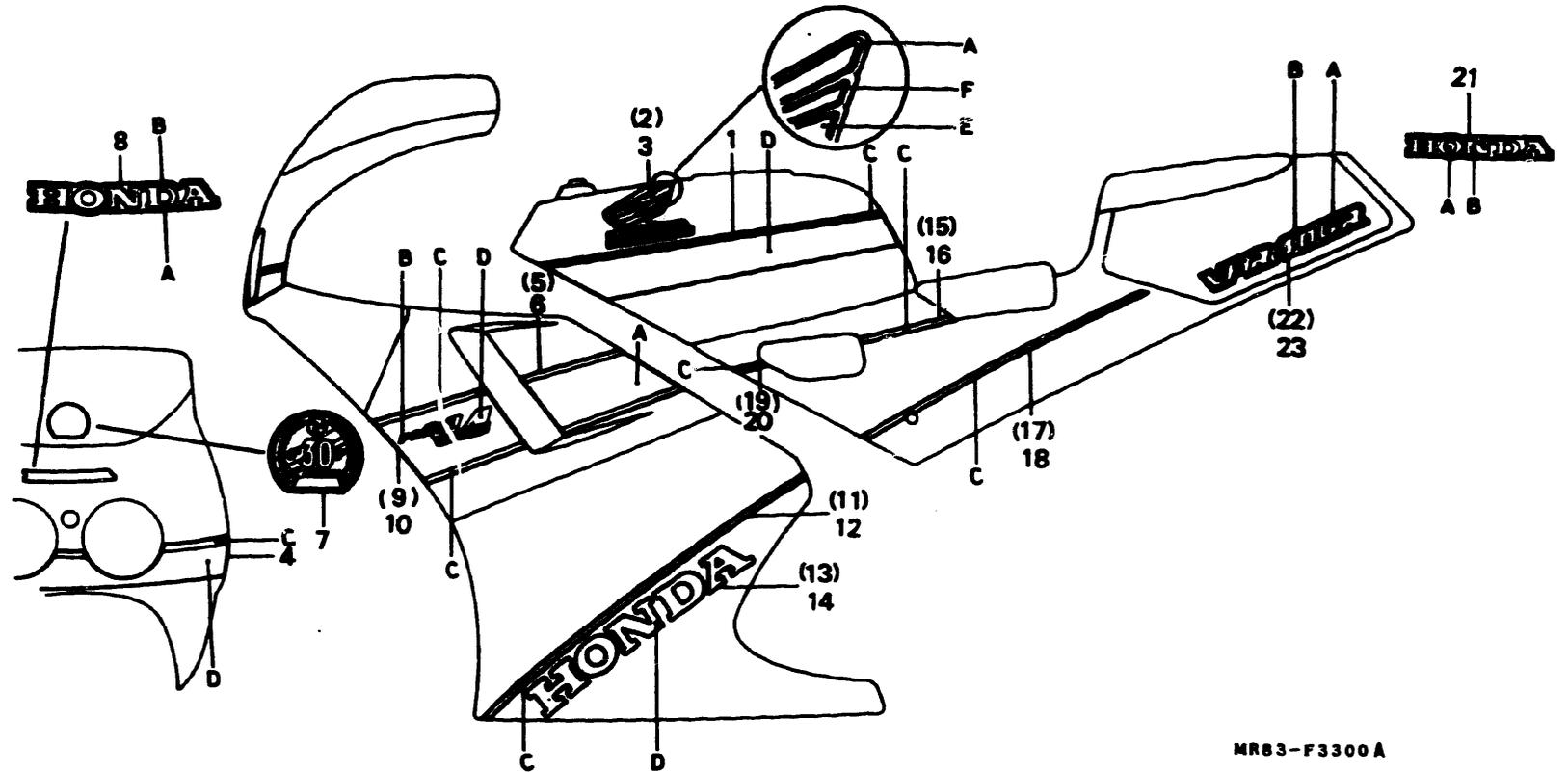
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Stripe-Mark
(VFR400R3L)



MR83-F3300A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R SL JM	Serial No.	Area code
		22	77230-MR8-300ZA	MARK, R. SIDE COWL *TYPE1*....	1	-	
		23	77231-MR8-300ZA	MARK, L. SIDE COWL *TYPE1*....	1	-	

Color chart for mark and stripe (VFR400R3L)

		Position					
Type	Main color	A	B	C	D	E	F
Type 1	Ross white (NH196)	Ross white	Fighting red	Gold	Dark blue	Red	Gold M

1991.05.01

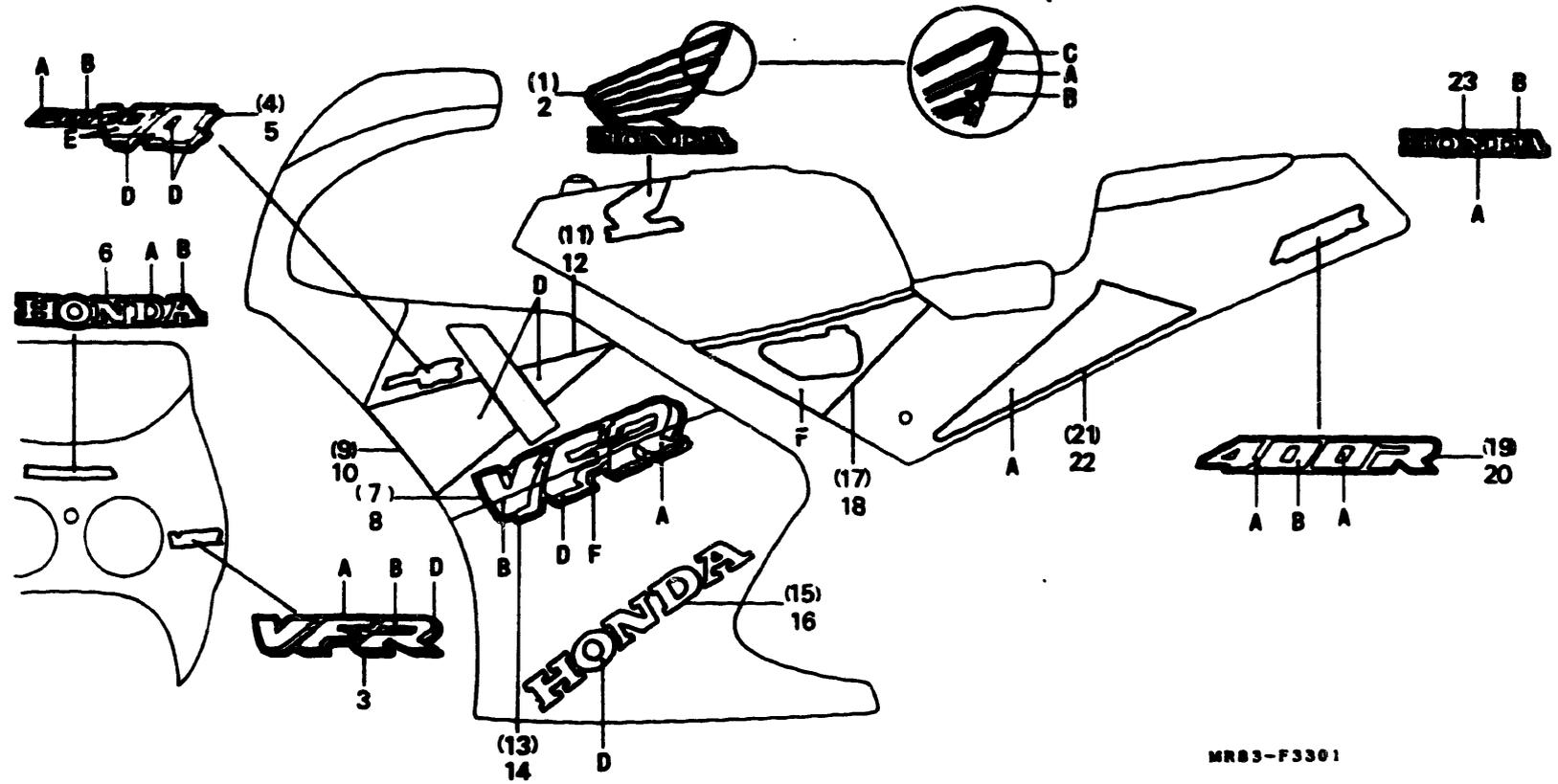
E

J3

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F-33-1

Stripe-Mark
(VFR400R3M)



MR83-F3301

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL JM	Serial No.	Area code
		18	77217-MR8-780ZA	STRIPE, L. SIDE COVER (A) *TYPE4*	- 1		
		19	77219-MR8-780ZA	MARK, R. SIDE COVER *TYPE4*...	- 1		
		20	77220-MR8-780ZA	MARK, L. SIDE COVER *TYPE4*...	- 1		
		21	77221-MR8-780ZA	STRIPE, R. SIDE COVER (B) *TYPE4*	- 1		
		22	77222-MR8-780ZA	STRIPE, L. SIDE COVER (B) *TYPE4*	- 1		
		23	77226-MR8-300ZA	MARK B, RR. COWL *TYPE1*.....	- 1		

Color chart for mark and stripe (VFR400R3M)

		Portion					
Type	Main color	A	B	C	D	E	F
Type 4	Ross white (NH198)	Fighting red	Ross white	Gold metallic	Seychell night blue	Seed silver metallic	Dakar blue

1991.05.01

E

J5



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Part No.	Address No.										
		12332-MLO-721	F1	14903-KT7-000	D7	14931-KT7-003	D9	14960-KT7-000	D11	16019-MR8-003	E12
		12391-MR8-000	D1	14903-KT7-003	D7	14932-KT7-000	D9	14960-KT7-003	D11	16026-MR8-003	E12
			F1	14904-KT7-000	D7	14932-KT7-003	D9	14961-KT7-000	D11	16027-MLO-004	E12
		13000		14904-KT7-003	D7	14933-KT7-000	D9	14961-KT7-003	D11	16029-MBO-671	E12
				14905-KT7-000	D7	14933-KT7-003	D9	14962-KT7-000	D11	16029-MR8-003	E12
				14905-KT7-003	D7	14934-KT7-000	D9	14962-KT7-003	D11	16031-MLO-721	E12
		13011-MR8-000	E6	14906-KT7-000	D7	14934-KT7-003	D9	14963-KT7-000	D11	16035-ML7-004	E12
		13101-MR8-010	E6	14906-KT7-003	D7	14935-KT7-000	D9	14963-KT7-003	D11	16037-MR8-600	E15
		13111-MR8-000	E6	14907-KT7-000	D7	14935-KT7-003	D9	14964-KT7-000	D11	16046-MG9-681	E15
	06000	13111-122-000	D14	14907-KT7-003	D7	14936-KT7-000	D9	14964-KT7-003	D11	16047-KE7-003	E12
		13112-MLO-720	E6	14908-KT7-000	D7	14936-KT7-003	D9	14965-KT7-000	D11	16047-ML7-004	E15
		13210-MLO-020	E6	14908-KT7-003	D7	14937-KT7-000	D9	14965-KT7-003	D11	16050-MR8-003	E12
		13213-MLO-000	E6	14909-KT7-000	D7	14937-KT7-003	D9	14966-KT7-003	D11	16050-MR8-600	E15
		13215-KM3-000	E6	14909-KT7-003	D7	14938-KT7-000	D9	14966-MR8-000	D11	16052-KG4-003	E12
	11000	13210-MLO-020	E6	14910-KT7-000	D7	14938-KT7-003	D9	14967-KT7-003	D11	16053-MBO-671	E12
		13224-MLO-003	E6	14910-KT7-003	D7	14939-KT7-000	D9	14967-MR8-000	D11	16053-MG9-004	E12
		13225-MLO-003	E6	14911-KT7-000	D7	14939-KT7-003	D9	14968-KT7-003	D11	16080-MBO-671	E12
		13226-MLO-003	E6	14911-KT7-003	D7	14940-KT7-000	D9	14968-MR8-000	D11	16080-ML0-004	E12
		13234-MLO-003	E6	14912-KT7-000	D7	14940-KT7-003	D9	14969-KT7-003	D11	16081-ML7-004	E12
		13235-MLO-003	E6	14912-KT7-003	D7	14941-KT7-000	D9	14969-MR8-000	D11	16090-ML7-004	E12
		13236-MLO-003	E6	14913-KT7-000	D7	14941-KT7-003	D9			16100-MR8-600	E12
		13310-MR8-000	E6	14913-KT7-003	D7	14942-KT7-000	D9	15000		16100-MR8-740	E12
		13314-KE7-013	E6	14914-KT7-000	D7	14942-KT7-003	D9			16101-MR8-600	E12
		13315-KE7-013	E6	14914-KT7-003	D7	14943-KT7-000	D9	15100-MLO-720	E3	16101-MR8-740	E12
		13316-KE7-013	E6	14915-KT7-000	D7	14943-KT7-003	D9	15131-MLO-000	D13	16102-MR8-600	E12
		13323-MLO-721	E6	14915-KT7-003	D7	14944-KT7-000	D9	15134-KE8-010	E3	16102-MR8-740	E12
		13324-MLO-721	E6	14916-KT7-000	D8	14944-KT7-003	D9	15140-MLO-003	E3	16103-MR8-600	E12
		13325-MLO-721	E6	14916-KT7-003	D8	14945-KT7-000	D10	15151-MLO-000	E3	16103-MR8-740	E13
				14917-KT7-000	D8	14945-KT7-003	D10	15153-MLO-000	E3	16104-MR8-600	E13
		14000		14918-KT7-000	D8	14946-KT7-000	D10	15154-425-000	E3	16104-MR8-740	E13
				14918-KT7-003	D8	14946-KT7-003	D10			16107-MLO-721	E15
		14110-MR8-000	D6	14918-KT7-003	D8	14947-KT7-000	D10	15220-MR8-000	E3	16111-MR8-600	E15
	12000	14120-MR8-000	D6	14919-KT7-000	D8	14947-KT7-003	D10	15330-MLO-000	D2	16119-MR8-003	E13
		14130-MR8-000	D6	14919-KT7-003	D8	14948-KT7-000	D10			16120-MR8-003	E13
		14140-MR8-000	D6	14920-KT7-000	D8	14948-KT7-003	D10	15331-MR8-000	D2	16134-MR8-003	E13
		14410-MR8-000	D6	14920-KT7-003	D8	14949-KT7-000	D10			16141-MR8-003	E13
		14420-MR8-000	D6	14921-KT7-000	D8	14949-KT7-003	D10	15410-MM9-003	E3	16142-MR8-003	E13
		14446-MR8-300	D6	14921-KT7-003	D8	14949-KT7-003	D10	15510-MLO-000	E3	16144-MR8-003	E13
		14447-MR8-003	D6	14922-KT7-000	D8	14950-KT7-000	D10	15521-MLO-700	E3	16145-MR8-003	E13
		14448-MR8-003	D6	14922-KT7-003	D8	14950-KT7-003	D10	15531-MLO-700	E3	16151-MR8-600	E15
		14451-MR8-000	D6	14923-KT7-000	D8	14951-KT7-000	D10	15600-MR8-600	I9	16151-MR8-640	E15
		14611-MR8-000	D6	14923-KT7-003	D8	14951-KT7-003	D10	15650-MR8-000	D12	16163-MB3-671	E13
		14642-MR8-000	D6	14924-KT7-000	D8	14952-KT7-003	D10	15710-MR8-600	I9	16165-MR8-600	E15
		14711-MR8-000	D6	14924-KT7-003	D8	14953-KT7-000	D10	15715-MR8-600	I9	16178-MBO-671	E15
		14721-MR8-000	D6	14925-KT7-000	D8	14953-KT7-003	D10	15720-MR8-600	I9	16179-ML4-651	E13
		14751-MR8-003	D6	14925-KT7-003	D8	14954-KT7-000	D10	15725-MR8-600	I9	16179-MR8-003	E13
		14751-MR8-004	D6	14926-KT7-000	D8	14954-KT7-003	D10			16179-MR8-003	E13
		14761-MR8-003	D6	14926-KT7-003	D8	14955-KT7-000	D10	16000		16180-KY6-004	E13
		14761-MR8-004	D6	14927-KT7-000	D8	14955-KT7-003	D10			16188-MR8-003	E13
		14771-MRA-000	D6	14927-KT7-003	D8	14956-KT7-000	D10	16010-MR8-003	E15	16188-MR8-750	E13
		14775-MR3-000	D6	14928-KT7-000	D8	14956-KT7-003	D10	16011-MR8-003	E15	16198-MR8-003	E13
		14777-MR8-000	D6	14928-KT7-003	D8	14957-KT7-000	D10	16013-KE8-004	E15	16198-MR8-600	E13
		14781-MLO-720	D6	14929-KT7-000	D8	14957-KT7-003	D10	16015-MLO-014	E15	16199-MR8-003	E13
		14901-KT7-000	D6	14929-KT7-003	D8	14958-KT7-000	D10	16015-MR8-003	E15	16199-MR8-600	E13
		14901-KT7-003	D7	14930-KT7-000	D8	14958-KT7-003	D10	16016-MLO-721	E15	16211-MLO-720	D2
		14902-KT7-000	D7	14930-KT7-003	D9	14959-KT7-000	D10	16017-MLO-721	E12		D4
		14902-KT7-003	D7	14931-KT7-000	D9	14959-KT7-003	D11	16018-MLO-721	E12	16214-MBO-000	D4

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Part No.	Address No.										
		40000		43504-MB2-006	G16	45202-KV3-701	G13	50603-GS9-010	H12	52452-KB7-003	H16
				43511-MR7-006	G16	45202-MR8-006	G13	50606-MR8-000	H12	52455-MM5-003	H16
		405B3-MR8-005	H15	43512-MR8-006	G16	45203-MG3-016	G14	50612-KV3-700	H12	52456-KB7-003	H16
		40510-MR8-780	H15	43513-MB4-672	G16		H1	50617-445-840	H12	52460-MR8-000	H16
		40512-MR8-000	H15	43516-HA2-000	G6	45209-GE2-006	G14	50630-MR8-000	H12	52462-MLO-000	H16
				43517-KS6-701	G6		H1	50640-MR8-000	H12	52463-KV3-000	H16
		41000		43520-MB2-305	G16	45209-166-006	G14	50644-445-840	H12	52463-MJO-000	H16
				43530-KV3-701	G16	45215-GE2-016	G14	50660-KV3-700	H12	52470-MR8-000	H16
		41201-MR7-000	H3			45215-KA3-732	H1	50670-KV3-700	H12	52486-KZ3-003	H16
				44000		45500-MR8-006	G6	50700-MR8-003	H12	52486-ML7-003	H16
		42000		44301-KV3-700	G15	45503-KV3-006	G6	50711-MR8-000	H12	52496-MR8-003	H16
				44311-KV3-700	G15	45504-410-003	G6	50712-MR8-000	H12		
		42300-MR8-000	H3	44311-MR1-000	G15	45505-KV3-006	G6	50718-KT7-761	H12	53000	
		42302-MR8-000	H3	44312-KV3-700	G15	45511-KV3-016	G6	50720-KT7-760	H12		
		42500-MR8-000	H3	44620-MR7-000	G15	45512-KV3-70	G6	50730-KT7-760	H12	53100-MR8-000	G8
		42603-MR8-000	H3	44620-MV4-000	G15	45513-KV3-006	G6			53104-MR8-000	G8
		42605-MR8-000	H3	44650-MR8-305ZA	G15	45514-KV3-006	G6	51000		53141-KT8-710	G4
		42606-MR8-000	H3	44710-MR8-601	G15	45517-166-006	G4	51400-MR8-601ZA	G11	53150-MR8-000	G8
		42621-MR8-000	H3	44800-MR7-003	G2		G6	51400-MR8-6012B	G11	53165-KT8-710	G4
		42650-MR8-305ZA	H3	44809-MR7-013	G2	45518-KV3-006	G6	51401-MR8-781	G11	53166-KT8-710	G4
		42704-MB0-000	G15	44830-MR8-000	G2	45520-KV3-006	G6	51402-MS2-003	G11	53167-KY1-003	G4
				45000		45520-300-000	G16	51403-KFO-003	G11	53168-KY1-003	G4
		42705-MB0-000	G15			45521-MJ6-006	G16	51405-MB4-003	G11	53170-KVO-006	G6
						45530-KV3-305	G6	51410-MR8-781	G11	53171-MJ4-701	G7
		42706-MB0-000	G15	45100-KV3-772	G13	45550-MR8-006	G6	51412-MB4-003	G11	53172-KT8-710	G4
				45100-MR8-016	G13			51414-MN5-003	G11	53172-KVO-006	G7
		42710-MR8-601	H3	45101-KV3-771	G13	46000		51415-MM8-003	G11	53177-KVO-006	G7
		42753-ML7-003	G15	45101-MR8-006	G13			51415-MS2-003	G11	53178-KV3-000	G4
				45102-KV3-701	G13	46182-500-013	G16	51421-MR8-003ZA	G11	53179-KVO-006	G7
		42753-ML7-004	G15	45102-MR8-006	G13	46500-MR8-000	H11	51421-MR8-0032B	G11	53180-KVO-006	G7
				45103-MR7-006	G13	46502-MR8-000	H11	51430-MR8-781	G11	53181-KVO-006	G7
		43000		45104-KV3-701	G13	46503-KW3-000	G16	51432-MS2-003	G11	53185-KVO-006	G7
				45105-KV3-701	G13	46504-KV6-701	G16	51447-KA4-711	G11	53192-329-690	G4
		43100-MR8-017	H1	45106-MR7-006	G13	46514-ML7-000	H11	51454-KV3-781	G11	53200-MR8-000	G9
		43101-MR7-006	H1	45107-MN5-006	H1			51486-MR8-000	H12	53203-MR8-300	G9
		43105-MR7-017	H1	45109-GE2-006	G13	50000		51490-MN8-305	G11	53214-MR7-003	G9
		43106-MR7-017	H1					51496-MR7-003	G11	53214-MR8-003	G9
		43108-KS6-701	H1	45109-166-006	G13	50100-MR8-600	I9	51500-MR8-601ZA	G11	53221-MR8-000	G9
		43111-MR8-000	H1	45117-MR7-006	G13	50217-MR8-000	I9	51500-MR8-6012B	G12	53232-MR7-000	G8
		43115-MR8-016	H1	45118-KV3-701	G13	50240-MR8-600	I9	51521-MR8-003ZA	G12	53300-MR8-000ZA	G8
		43116-MR7-006	H1	45120-KY2-003	G15	50252-KV3-781	H16	51521-MR8-0032B	G12		
		43119-MR8-305	H1	45120-MR8-781	G15	50260-MR8-000	I9			61000	
		43251-MR8-000	H3	45124-MR8-781	G6	50261-MR8-000	I9	52000		61100-MR8-0002B	G10
		43310-MR8-781	G16	45125-MR8-781	G6	50324-425-010	G6			61102-KY2-710	G10
		43350-MR8-780	H15	45127-KZ4-003	G16	50355-434-000	H9	52101-MR8-000	H15	61103-KY2-710	G10
		43352-MG9-006	G13	45131-HA5-672	H1	50372-MR8-000	I9	52102-MR8-000	H15	61103-357-000	I2
		43352-568-003	H1	45131-166-016	H1	50373-MR8-000	I9	52106-MR7-090	H15	61104-428-000	I2
		43353-MG9-006	G13	45132-166-016	H1	50535-MR8-780	H14	52109-MR8-000	H15	61312-MR8-010	I14
		43353-461-771	H1	45133-MA3-006	H1	50540-MR8-000	H14	52170-MR8-003	H15		
		43431-MR8-000	H1	45155-MR8-000	G9	50541-KW3-000	H14	52200-MR8-305	H15	64000	
		43433-MR8-000	H1	45156-KV3-700	G6	50542-KY6-000	H14	52400-MR8-601	H16		
		43434-MA3-640	H1	45156-MR8-000	G9	50546-MR8-000	H14	52401-MR8-781	H16	64110-MR8-600	I14
		43434-MR8-000	H1	45200-KV3-772	G13	50548-KW3-003	H14	52405-KB7-003	H16	64110-MR8-740	I14
		43435-MLO-730	H1	45200-MR8-016	G13	50549-356-700	H14	52406-KB7-003	H16	64121-MLO-730	H15
		43500-MR8-601	G16	45201-KV3-771	G13	50550-KW3-000	H14	52409-MR8-306	H16	64122-MR8-010	H5
		43503-MR8-006	G16	45201-MR8-006	G13	50600-MR8-003	H12	52451-MA0-000	H16	64123-MR8-010	H5



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Part No.	Address No.												
		64510-MR8-000	I15	83551-GE2-000	I2	89217-MR8-000	I11	90112-ML7-920	I16	90316-MR8-000	H4		
		64515-MR8-000	I15	83603-MR8-780ZA	H7	89227-461-000	I11	90113-GE4-000	I16	90321-MR8-000	G4		
		64517-MR8-000	I15	83604-KV3-770ZC	H7	89228-MR8-000	I11	90113-MR7-000	H3	90355-469-000	H15		
		64520-MR8-000	I15	83604-MR8-000ZA	H7			90113-MR8-000	I2	90380-MB2-000	I4		
		64527-KY2-700	H7	83604-MR8-780ZA	H7	90000		90113-438-000	G4	90402-KE8-000	D13		
			I15	83606-198-900	I2			90114-MA5-671	G7	90402-MR8-000	D11		
		64527-MR8-780	I15	83607-MR8-300	H7	90001-GHB-610	D16	90114-MR7-000	H3	9C403-KE7-000	E7		
		64528-MR8-780	I15	83611-MR8-000ZA	H8	90001-MR8-000	D2	90115-MR8-000	I9	90403-MF2-010	E7		
		64590-MR8-000	I15	83611-MR8-780ZA	H8			90116-KY6-000	H6	90405-MLO-000	D14		
		64595-MR8-000	I15	83612-MR8-300	H8	90002-MLO-000	D1	90116-383-721	G12		D15		
		64630-KK4-000	G10	83613-MR8-300	H8	90003-KN8-730	I9	90118-ML7-000	G16	90407-952-300	I13		
				83615-MR8-000	H8	90004-ML7-000	D2	90119-ML7-000	I13	90432-121-000	D13		
		66000		83641-MR8-000	H8			90119-MR8-000	I9	90441-706-000	D11		
					I15	90007-371-004	E5	90120-MR8-000	H3		F1		
64136-ML7-600	I4	66101-HA7-670	I15	83711-MR8-000ZA	H8	90010-MR8-000	H11	90122-MN4-008	E2	90443-MB0-000	E5		
64202-MR8-600ZA	I14	66871-KY2-700	I13	83711-MR8-780ZA	H8	90011-MR8-003	D2	90124-ML7-000	H2		E10		
64202-MR8-740ZA	I14			83715-MR8-000	H8			90125-MR8-000	I9		F2		
64206-MJO-000	I14	77000						90126-MR8-000	H2	90446-430-000	E8		
64206-MLO-700	I14					90014-MLO-000	D14	90130-MR7-000	I9	90451-KY2-000	E8		
64217-MR8-300	J2			84000				90131-MR7-000	I10	90451-155-000	E10		
64217-MR8-780ZA	J4	77100-MR8-003ZA	H7	84103-443-740	G2	90015-MLO-000	E5	90131-MR8-000	I10	90452-KE8-000	D13		
64221-MR8-300	J2	77150-MR8-003ZA	H7	84701-MR8-600	I2	90016-MLO-000	E5	90133-MR8-000	H14	90452-323-000	D2		
64221-MR8-780ZA	J4	77156-MR8-780	H7			90018-MA6-000	D2	90134-MR7-000	G10		D4		
64222-MR8-300	J2	77160-MR8-780	H7	86000				90134-MR8-000	I10	90453-360-000	E8		
64222-MR8-780ZA	J4	77205-MR8-600ZA	H7	86150-MR8-300	G8	90019-MB0-000	E3	90141-ML7-000	H9	90456-MA6-000	E8		
64222-MR8-780ZA	J4	77210-MR8-600ZA	H7			90021-MM5-000	E3	90145-MR8-004	G7	90459-438-000	E8		
64222-MR8-780ZA	J4	77211-ME4-000	H7	87000				90145-MR8-004	G7	90461-KY2-000	E8		
64222-MR8-780ZA	J4	77216-MR8-300ZA	J2			90037-422-003	E7	90145-MS9-611	G7	90461-MR8-000	D13		
64222-MR8-780ZA	J4	77216-MR8-780ZA	J4			90065-MR8-000	H11		G16	90461-MR8-000	D13		
64222-MR8-780ZA	J4	77217-MR8-300ZA	J2	87501-MR8-601	J1	90071-MB0-000	E2	90148-MG9-771	G1	90462-KAZ-000	E8		
64222-MR8-780ZA	J4	77217-MR8-780ZA	J5	87505-MR8-600	J1	90073-MR7-000	H5	90151-MB2-000	G8	90462-KY2-000	E8		
64222-MR8-780ZA	J4	77219-MR8-300	J2	87507-MB4-670	J1	90073-MT4-000	H5	90152-MR8-000	H3	90463-ML7-000	D16		
64222-MR8-780ZA	J4	77219-MR8-780ZA	J5	87507-MR8-600	J1	90074-KV3-700	H6	90155-MR8-000	H15		E5		
64222-MR8-780ZA	J4	77220-KY6-000	H7	87507-MR8-600	J1	90074-KV3-700	H6	90156-MR8-000	H15		F2		
64222-MR8-780ZA	J4	77220-MR8-300	J2	87508-MT2-300	J1	90074-MT4-000	H6	90157-ME9-000	H12	90465-MC4-000	H4		
64222-MR8-780ZA	J4	77220-MR8-780ZA	J5	87511-KR3-600	J1	90100-KV3-700	G8	90157-ME9-000	H12	90465-MC4-000	H4		
64222-MR8-780ZA	J4	77221-MR8-300ZA	J2	87512-MR8-600	J1	90100-MN8-910	G8	90158-KM7-911	G3	90485-MR7-000	E10		
64222-MR8-780ZA	J4	77221-MR8-780ZA	J5	87512-MR8-600	J1	90100-MN8-910	G8	90161-ML7-000	K10	90488-MB0-000	E10		
64222-MR8-780ZA	J4	77222-MR8-300ZA	J2	87516-MR7-721	H16	90101-KW3-000	H14	90191-KV0-000	G8	90501-KW3-000	H14		
64222-MR8-780ZA	J4	77222-MR8-780ZA	J5	87521-MLO-731	J1	90102-KE5-000	D2	90201-415-000	G7	90501-MB0-000	D16		
64222-MR8-780ZA	J4	77222-MR8-300ZA	J5	87522-MT2-300	J1			90201-428-900	H15	90501-MR7-003	H4		
64222-MR8-780ZA	J4	77225-MK4-000	H7	87560-ME9-670ZA	J1	90102-KY1-008	G3		I16	90504-SB0-000	I10		
64222-MR8-780ZA	J4	77226-MR8-300ZA	J2	87565-MR8-600ZA	J1	90105-KN5-000	G15	90201-700-000	H11	90505-MR7-000	H12		
64222-MR8-780ZA	J4			87565-MR8-740ZA	J1	90105-KV3-700	H12	90231-ML4-610	D13	90506-MR7-000	G9		
64222-MR8-780ZA	J4			87586-MR6-670ZA	J1	90105-MR8-000	G9	90301-GE0-000	H9	90511-MB2-000	G8		
64222-MR8-780ZA	J4	77230-MR8-300ZA	J3			90106-MR7-000	G14	90301-MR8-000	H10	90522-170-700	I16		
64222-MR8-780ZA	J4	77231-MR8-300ZA	J3	88000		90106-MR8-000	H2	90301-473-003	G7	90543-MLO-720	D1		
64222-MR8-780ZA	J4	77235-KV3-000	H7					90302-MR7-000	G9	90543-273-000	G12		
64222-MR8-780ZA	J4	77236-MR8-000	H7	88110-MR8-600ZA	I15	90107-KV3-701	G14	90304-GE8-003	H16	90544-283-000	G12		
64222-MR8-780ZA	J4	77251-342-000	I11	88120-MR8-600ZA	I16	90107-MR7-000	H10	90304-HB3-771	H10	90545-300-000	G7		
64222-MR8-780ZA	J4					90107-MR8-000	H16	90305-KT8-000	G15		G16		
64222-MR8-780ZA	J4	80000		89000		90108-MR8-000	H16	90305-MB4-003	H15	90551-MG7-000	H6		
64222-MR8-780ZA	J4					90109-MR7-000	G12	90305-MR8-000	G8	90556-KS3-900	I2		
64222-MR8-780ZA	J4	80100-MR8-600	I2	89010-MR8-000	I11	90110-MR7-000	H16	90306-KA4-003	I10	90559-MR8-000	H15		
64222-MR8-780ZA	J4	80103-MG2-000	H10	89102-538-000	I11	90110-MR8-000	H16	90306-MR8-000	H3	90601-MLO-000	E8		
64222-MR8-780ZA	J4	80111-MR8-780	I9	89103-538-000	I11	90111-MLO-730	H15	90309-KF0-003	H3	90601-MR8-003	D13		
64222-MR8-780ZA	J4			89201-MR8-000	I11	90111-MR7-000	H16	90309-MR8-003	H3	90601-107-000	E8		
64222-MR8-780ZA	J4	83000		89211-KJ2-000	I11	90111-ZB5-000	I13	90310-MR7-000	I10	90605-MR7-000	G10		
64222-MR8-780ZA	J4			89216-MR8-000	I11	90111-187-000	I16	90315-MK3-003	I13	90650-KW3-000	I10		
64222-MR8-780ZA	J4	83511-HA2-670	H10										



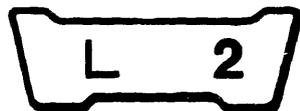
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		91257-KA3-712	G15		94050-06070	I2	95701-06012-00	E10	96001-06032-07	D12
		91262-KW3-003	H14	93404-06060-07	I16	I4		I6		D15
		91262-MG7-005	I1	93500-03006-0G	G4	H10	95701-06012-07	E5		D16
		91284-MR7-003	H4	93500-04008-1A	E13	H12		G9	96001-06035-00	E11
		91301-MB0-000	E11	93500-04010-1A	E13	I16	95701-06012-08	I8	96001-06035-07	D16
			F2	93500-04012-1A	E13	H2	95701-06014-00	E4	96001-06040-00	E11
		91301-MLO-781	D16	93500-04032-0G	G5	H8	95701-06016-00	E8	96001-06040-07	D12
		91301-ML7-003	D12	93500-04045-0G	G5	I5		G5		E1
90651-KV6-003	G4		F2	93500-05006-0G	D2	H13		I16	96001-06050-07	E1
	I7	91301-147-023	E11		D4	I10	95701-06016-07	G9	96001-06055-00	E11
90651-MA5-671	G7		F2	93500-05012-0A	H8	H13	95701-06022-07	D11	96001-06065-00	E1
90651-MLO-731	H4	91302-KE8-003	D12	93500-05020-0A	G5	I2	95701-06025-00	E4	96001-06070-07	E1
90652-MLO-731	H4		F2	93500-05020-0G	D2	I10	95701-06032-00	E4	96001-06080-07	E1
90652-MR8-000	I7	91302-MB0-013	D16	93500-05022-0A	I5	I2		I16	96001-06110-07	E1
90653-MR7-000	H4		F2	93500-06016-0G	G1	E4	95701-06032-07	E5	96100-62030-00	E8
90656-MR7-000	H4	91307-611-000	I13	93516-05025-0G	D2	F2	95701-06035-07	E5	96150-60040-10	G15
90683-GR1-003	I16	91309-MB0-003	E3		D4	I6	95701-06045-00	E10	96211-08000	H13
90690-GHB-651	I10		F2	93600-04050-1G	G7	H13	95701-06045-07	E5	96220-30085	D11
90690-GHB-661	I10	91309-ML7-003	E3	93700-04012-1G	I4	G16	95701-06045-08	D2	96220-40080	E10
90690-GHB-671	I10		I10	93700-05020-0G	G3	H13		D4	96300-06012-07	G7
90701-MLO-000	E3	91309-425-003	E2	93891-04012-07	H8	H2	95701-06050-00	E5		I2
90702-MJ4-000	D2		F2	93891-04014-07	I16	E4	95701-06050-07	E5	96300-06016-07	I2
	D4	91311-KE8-000	E11	93891-05010-07	I5	H4	95701-06060-08	D2	96300-06025-07	G7
90841-001-000	I10		F1	93891-05020-17	G7	D12		D4		H14
90899-422-610	I13	91311-MB0-003	E3	93891-05025-07	I5	D16	95701-06065-07	E5		I8
			F2	93891-06012-07	G5	E4	95701-06080-00	E4	96300-10035-07	I10
91000		91311-MR7-003	G12	93892-04008-10	E13	E5	95701-06080-07	E5	96400-08030-07	I16
		91312-KE8-003	E11	93892-04016-10	E13	D2	95701-08014-08	D14	96500-06010-07	G3
91001-GG2-003	D16		F1		E15	D4	95701-08028-00	H6		I4
91008-KE8-003	D13	91313-MB0-003	E3	93892-05012-10	E14	E5	95701-08045-07	E5	96500-06012-00	H13
91008-374-003	E10		F2	93892-05025-07	G5	D11	95701-08070-07	E5	96500-06012-07	H15
91014-969-003	E8	91313-393-003	E3	93893-04012-00	G3	D14	95701-08075-00	E5		I16
91016-MR7-003	G9		F2	93893-04012-18	G7	E10	95701-10080-07	E5	96500-06014-00	G16
91021-MLO-721	E8	91320-MB0-000	E2		G16	E10			96500-06016-00	I10
91022-MR8-003	D14	91331-PC9-003	E11	93893-05018-07	H9	D11	96000		96500-06016-07	I16
91023-MF2-711	E8		F1	93894-05012-10	I16	H15			96500-06025-00	I2
91053-719-005	D16	91331-PC9-004	E11	93901-25320	I2	D13	96001-06010-00	I13	96500-10025-00	I10
91054-MN8-741	G15		F1		I8		96001-06012-00	D15	96600-06012-07	G3
91059-KY2-711	G8	91351-KB7-003	I1	93903-22310	G3			H6	96600-06028-07	G8
91061-MLO-731	H4	91355-MG9-006	G14	93903-24180	I13			H8		
91062-MR7-003	H4	91356-KF0-003	G12	93903-24280	H8			I13	98000	
91071-KV3-005	I1	91413-679-000	D1		I16	95001-75790-40	H9	D14		
91071-MR7-003	H15		I7	93903-24380	H8	95002-02100	H6	I13	98049-58716	D3
91072-MJ0-003	I1	91450-MR8-000	D1		I16	95002-02120	E14	E11		D5
91072-MR7-003	H15					95002-02130	H6	H8	98049-58726	D3
91101-377-000	D14	92000		94000		95002-35000	H6	I10		D5
91104-KT7-000	E10					95002-50000	I13	E11	98049-59716	D3
91201-427-003	D16	92000-06008-0A	G12	94001-05000-0S	G3	95002-70000	I10	I13		D5
91202-MR7-003	H15	92101-05020-4J	I7	94001-06000-0S	G5	95003-19013-31	I10	G5	98049-59726	D3
91204-KE8-003	D16	92101-06008-0A	G12	94002-06020-0S	H11	95005-14115-20	H9	G7		D5
91204-MB0-013	E5	92501-08025-0A	H12	94002-06080-0S	I6	95005-50870-30	I13	D16	98049-60716	D3
91205-KE8-003	E8	92800-12000	E3	94002-08000-0S	G16	95005-55430-20	H6	D1		D5
91212-422-006	G7	92900-06020-0E	D2	94021-04000-0S	I5	95005-55700-20	H6	E2	98049-60726	D3
	G16		D4	94021-10070-0S	H14	95012-17001	I2	D15		D5
91214-MR7-003	H15	92900-08032-0B	H12	94050-05000	I2	95014-62300	I10	E4	98200-31000	I8
91254-MM8-003	G12				I16	95015-83000	H13	D15	98200-32000	I8

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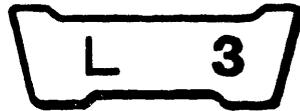
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99006-12000	I11				
99006-24000	I11				
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99103-437-0350	E16				



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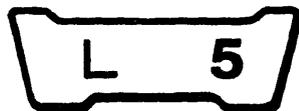
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BOLT, FLANGE, 6X32	E5	12	BOLT, PIN	H1	19	BULB	I5	13
	I16	51	BOLT, PIVOT ADJUSTING	H15	8	BULB, HEADLIGHT	G1	16
BOLT, FLANGE, 6X35	D16	24	BOLT, R. STEERING HANDLE LEVER PIVOT	G7	29	BULB, TAILLIGHT	I5	14
	E5	13		H3	3	BULB, WEDGE BASE	G2	1
BOLT, FLANGE, 6X40	E11	20	BOLT, RR. AXLE	H3	3	BUSH, DAMPER LOWER	H16	7
	D2	16	BOLT, RR. UPPER HANGER			BUSH, DAMPER UPPER	H16	8
	D4	17		I9	19	BUSH, GUIDE	G11	8
	D12		BOLT, SETTING	E2	5	BUSH, PIN	H1	21
	E1	25	BOLT, SOCKET, 10X130	H16	24	BUSH, SLIDER	G11	9
	E11	21	BOLT, SOCKET, 10X45	H14	13	BOLT, FR. FORK	G11	15
BOLT, FLANGE, 6X45	D2	24	BOLT, SOCKET, 10X52	H16	23			
	D4	24	BOLT, SOCKET, 10X70	H16	22	(C)		
	E5	14	BOLT, SOCKET, 4X21	H6	21	CABLE ASSY., SPEEDOMETER	G2	24
	E10	33	BOLT, SOCKET, 4X6	H5	20	CABLE COMP. A, THROTTLE	G4	1
BOLT, FLANGE, 6X50	E1	26	BOLT, SOCKET, 6X12	G3	33	CABLE COMP. B, THROTTLE	G4	2
	E5	15	BOLT, SOCKET, 6X20	G16	17	CABLE COMP., CHOKE	G4	3
BOLT, FLANGE, 6X55	E11	22		I9	16	CABLE COMP., CLUTCH	G4	8
BOLT, FLANGE, 6X60	D2	13	BOLT, SOCKET, 6X28	G8	21	CABLE, BATTERY EARTH	I6	8
	D4	14	BOLT, SOCKET, 7X48	G8	15	CABLE, SEAT LOCK	H7	5
BOLT, FLANGE, 6X65	E1	27	BOLT, SOCKET, 8MM	G8	14	CABLE, STARTER BATTERY	I6	2
	E5	17		G12	21	CABLE, STARTER MOTOR	I6	3
BOLT, FLANGE, 6X70	E1	28	BOLT, SOCKET, 8X18	H3	17	CALIPER ASSY., L. FR.	G13	3
BOLT, FLANGE, 6X77	D2	15	BOLT, SOCKET, 8X22	H12	21	CALIPER ASSY., R. FR.	G13	14
	D4	16	BOLT, SPECIAL, 10MM	E7	20	CALIPER ASSY., RR.	H1	1
BOLT, FLANGE, 6X8	G9	16	BOLT, SPECIAL, 6X22	I13	29	CAMSHAFT COMP., FR. EX.	D6	5
BOLT, FLANGE, 6X80	E1	29	BOLT, SPECIAL, 6X64	D2	12	CAMSHAFT COMP., FR. IN.	D6	3
	E4	30		D4	13	CAMSHAFT COMP., RR. EX.	D6	6
	E5	18	BOLT, SPROCKET	H3	16	CAMSHAFT COMP., RR. IN.	D6	4
BOLT, FLANGE, 8X14	D14	14	BOLT, STUD, 8X32	H12	24	CAP A, CONNECTING PIPE	E11	4
BOLT, FLANGE, 8X18	H2	26	BOLT, SWING ARM PIVOT	H15	5	CAP ASSY. 1, HIGH TENSION	I7	5
	H11	14	BOLT, TORQUE LINK	H2	27	CAP ASSY. 2, HIGH TENSION	I7	6
BOLT, FLANGE, 8X25	G14	21	BOLT, TORX	G14	22	CAP ASSY. 3, HIGH TENSION	I7	7
BOLT, FLANGE, 8X28	H6	30	BOLT, UBS, 10X35	D14	9	CAP ASSY. 4, HIGH TENSION	I7	8
BOLT, FLANGE, 8X30	I16	52		D15	8	CAP B, CONNECTING PIPE	E11	5
BOLT, FLANGE, 8X32	H10	17	BOLT, UBS, 8X75	E5	4	CAP COMP.	I12	5
BOLT, FLANGE, 8X35	H10	18	BOLT, UBS, 8X95	E5	5	CAP COMP., FUEL FILLER	H5	14
BOLT, FLANGE, 8X45	E5	19	BOOT	H1	22	CAP COMP., OIL CUP	G16	7
	G12	20	BOOT COMP.	G6	9	CAP, BLEEDER	G13	2
BOLT, FLANGE, 8X70	E5	20		G16	4		H1	11
BOLT, FLANGE, 8X75	E5	21	BOSS, ELBOW	G2	14	CAP, CHECK VALVE	H5	16
BOLT, FLANGE, 8X83	D2	14	BOSS, OIL FILTER	E3	15	CAP, DUST SEAL	H16	5
	D4	15	BOX ASSY., SPEEDOMETER GEAR	G2	22	CAP, OIL CUP	G6	13
	D11	24	BRACKET COMP., SEAT LOCK	H7	6	CAP, RESERVE TANK	I12	12
BOLT, FR. AXLE	G15	11	BRACKET, HANDLE LEVER	G4	18	CAP, STARTING CLUTCH ROLLER		
BOLT, HEAD COVER	D1	7	BRACKET, MAIN STEP	H12	5	SPRING	D14	6
BOLT, HEX., 5X20	I7	21	BRACKET, METER	G2	3	CAP, STEERING NUT	G8	11
BOLT, HEX., 6X8	G12	27	BRACKET, NUMBER PLATE	I2	13	CAP, 45MM	D12	2
BOLT, L. STEERING HANDLE LEVER PIVOT	G4	21	BRACKET, RR.	E2	3	CARBURETOR ASSY.	E12	19
	G7	24	BRACKET, RR. BRAKE	H1	6	CARBURETOR ASSY. 1	E12	20
BOLT, LEVER SOCKET, 5X5	G7	24	BRACKET, SIDE STAND	H14	1	CARBURETOR ASSY. 2	E12	21
BOLT, MAIN STEP BRACKET	H12	20	BRIDGE COMP., FORK TOP	G8	12	CARBURETOR ASSY. 3	E12	22
BOLT, OIL, 10X22	G7	31	BRUSH SET, TERMINAL	E2	2	CARBURETOR ASSY. 4	E13	23
	G16	18	BULB	G1	15			
BOLT, OIL, 10X34	G7	30		I3	21			



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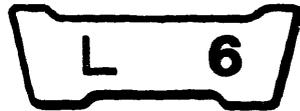
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CARBURETOR ASSY., L. FR.	E12	21	CLIP B12, TUBE	H9	14	COLLAR, 20.2X6.5	D13	21
CARBURETOR ASSY., L. RR.	E13	23	CLIP C11, TUBE	I10	35	COLLAR, 25X28X11	E7	13
CARBURETOR ASSY., R. FR.	E12	20	CLIP C6.5, TUBE	H6	27	COLLAR, 25X28X9	E7	7
CARBURETOR ASSY., R. RR.	E13	22	CLIP C9, TUBE	I13	35	COLLAR, 6.3X13	G6	20
CARTRIDGE, OIL FILTER	E3	10	CLIP, BODY COVER	I16	41	COLLAR, 8.8X11	H6	23
CASE ASSY., SPEEDOMETER LOWER	G2	12	CLIP, BREATHER TUBE	H9	7	CONNECTOR, MASTER CYLINDER	G6	8
CASE COMP., DRIVE CHAIN	H15	2	CLIP, CABLE, 15MM	I10	28		G16	3
CASE COMP., L. BOTTOM	G12	19	CLIP, CABLE, 20MM	I10	29	COOLER COMP., OIL	T9	1
CASE COMP., R. BOTTOM	G11	11	CLIP, CABLE, 25MM	I10	30	CORD COMP., LICENSE	I5	10
CASE COMP., SPEEDOMETER UPPER	G2	10	CLIP, METER PANEL	G2	4	CORD HOLDER, CYLINDER HEAD	D1	6
CASE, AIR CLEANER	H9	4	CLIP, PISTON PIN, 14MM	E6	4	COTTER, VALVE	D6	22
CASE, CHOKE LEVER	G4	5	CLIP, PISTON PIN, 15MM	D13	25	COUNTERSHAFT COMP.	E7	3
CASE, THERMOSTAT	E11	2	CLIP, SUB TANK HOSE	H9	8	COVER	G13	7
CENTER B, CLUTCH	D13	5	CLIP, TUBE	E13	31	COVER A, MAGNETIC SWITCH	I6	5
CENTER, CLUTCH	D13	4		H6	26	COVER ASSY., L. SIDE	H8	23
CENTER, GEARSHIFT DRUM	E9	6	CLIP, WIRE HARNESS	G2	5	COVER ASSY., R. SIDE	H8	17
CHAIN SET, DRIVE	H15	1	CLIP, 2X70	D1	9	COVER B, MAGNETIC SWITCH	I6	6
CHAIN, OIL PUMP	E3	5		I7	20	COVER COMP., L.	D16	1
CHAMBER SET, FLOAT	E15	4	CLUTCH, ONE WAY	D13	13	COVER COMP., LICENSE	I5	11
CIRCLIP	G7	35	COCK ASSY., FUEL AUTO	H5	1	COVER SET, COCK	H5	2
	G16	14	COIL COMP., IGNITION	I7	2	COVER, A.C. GENERATOR	D15	2
CIRCLIP, EXTERNAL, 12MM	E10	30	COLLAR	G10	4	COVER, AIR CLEANER CASE	H9	2
CIRCLIP, EXTERNAL, 14MM	E10	31	COLLAR B, ENGINE HANGER	I9	9	COVER, BATTERY TERMINAL	I6	4
CIRCLIP, EXTERNAL, 42MM	D11	28	COLLAR B, PIVOT	H15	7	COVER, BREATHER	D1	3
CIRCLIP, EXTERNAL, 75MM	H4	25	COLLAR, BUSH	H16	17	COVER, CHANGE	D16	2
CIRCLIP, INTERNAL, 37MM	H15	23	COLLAR, CONNECTING ROD PIVOT	H16	12	COVER, DUST	G6	10
CIRCLIP, INTERNAL, 62MM	H4	24	COLLAR, COWL SETTING	I15	23		H11	6
CIRCLIP, INTERNAL, 77MM	D13	23	COLLAR, CUSHION ARM	H16	13	COVER, FR. CYLINDER HEAD	D1	1
CIRCLIP, RR. MASTER CYLINDER	G6	3	COLLAR, DRUM SHIFTER	E9	9	COVER, FUSE BOX	I7	12
CIRCLIP, 25MM	E8	31	COLLAR, DRUM STOPPER	E9	17	COVER, R.	D12	1
CLAMP	G2	15	COLLAR, FR. AXLE DISTANCE	G15	6	COVER, RR. CYLINDER HEAD	D1	2
CLAMP B, WATER HOSE	E11	6	COLLAR, FR. FENDER	I2	7	COVER, RR. WHEEL NUT	H3	5
CLAMP, HIGH TENSION CORD	D1	10	COLLAR, FR. WHEEL SIDE	G15	4	COVER, RUBBER	G1	13
CLAMP, HOSE	I12	24	COLLAR, GEARSHIFT LEVER			COVER, SIDE STAND SPRING	H14	5
CLAMP, MASTER CYLINDER OIL						COVER, TERMINAL	I6	7
	HOSE	G6	COLLAR, GUIDE PLATE DISTANCE	I16	40	COVER, THERMOSTAT	E11	3
		G16	COLLAR, L. FR. WHEEL SIDE	E9	15	COVER, WATER PUMP	D16	5
CLAMP, PULSER CORD	D12	5	COLLAR, MAIN PIPE ENGINE	G15	5	COWL ASSY., FR. UPPER	I14	5
		E3				COWL ASSY., L. LOWER	I14	13
CLAMP, SWITCH CORD	D12	6				COWL ASSY., R. LOWER	I14	11
		D15	COLLAR, MUFFLER MOUNTING	I9	13	COWL SET A, RR.	H7	7
		D16	COLLAR, R. FR. WHEEL SIDE	H10	14	COWL, INNER HALF	I14	10
CLAMP, WATER HOSE	I12	23	COLLAR, RADIATOR MOUNTING	I9	7	COWL, RR.	H7	8
CLAMPER B, FR. BRAKE HOSE	G6	6		I12	9	CRANKCASE SET	E5	1
		G9	COLLAR, RR. AXLE DISTANCE	H3	8	CRANKSHAFT COMP.	E6	11
		G8	COLLAR, RR. FORK PIVOT	H15	6	CUP COMP., OIL	G6	11
CLAMPER, CLUTCH CABLE	G8	2	COLLAR, SIDE STAND	H14	12		G16	5
CLAMPER, FR. BRAKE HOSE	G9	5	COLLAR, SPLINE, 25X12.4	E7	16		G2	9
CLAMPER, L. OIL HOSE	I9	5	COLLAR, SPLINE, 25X9	E7	10	CUSHION		
CLAMPER, R. OIL HOSE	I9	4	COLLAR, SPRING	G11	3	CUSHION ASSY., RR.	H16	2
CLAMPER, WATER HOSE	E11	11	COLLAR, STAND RUBBER SETTING	H14	11	CUSHION, FUEL TANK	H5	12
		I12	COLLAR, STEP LOWER	H12	18	CUSHION, FUEL TANK RR.	H5	13
CLIP	I7	19	COLLAR, TAILLIGHT MOUNTING	I5	4	CUSHION, RR. FENDER	H10	15
CLIP B10, TUBE	H6	25	COLLAR, TOOL BOX MOUNTING	H10	16	CUSHION, RUBBER	G2	7
CLIP B12, TUBE	E14	46	COLLAR, TORQUE LINK	H1	13			



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Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
HOSE, RR. BRAKE.....	G16	1	LENS COMP., WINKER.....	I3	5	(N)		
HOSE, UPPER RADIATOR.....	I12	18	LENS, LICENSE.....	I5	9	NEEDLE COMP., JET.....	E15	13
HOUSING COMP., L.....	G1	11	LEVER ASSY., R. HANDLE.....	G6	21	NUT-WASHER, 6MM.....	E2	8
HOUSING COMP., R.....	G1	3	LEVER COMP., CLUTCH.....	D16	7		H8	29
HOUSING, THROTTLE UNDER.....	G4	17	LEVER COMP., L. HANDLE.....	G4	19	NUT, BEAM ADJUSTING.....	G1	7
HOUSING, THROTTLE UPPER.....	G4	16	LEVER SET, LINK.....	E12	1	NUT, CAP, 10MM.....	H14	17
			LEVER SET, R. HANDLE.....	G7	28	NUT, CAP, 4MM.....	I5	19
(I)			LEVER, CHOKE.....	G4	4	NUT, CAP, 6MM.....	G7	32
INNER, ONE WAY CLUTCH.....	D13	6	LEVER, STARTER.....	E13	25		H15	15
INSULATOR, CARBURETOR.....	D2	10	LID ASSY., L. COWL SIDE.....	I15	14	NUT, CLIP.....	I16	38
	D4	10	LID ASSY., R. COWL SIDE.....	I14	12	NUT, CLIP, 4MM.....	H9	11
(J)			LIGHT ASSY., LICENSE.....	I5	6		H7	2
JET, MAIN, #120.....	E16	19	LINK SET A, STARTER.....	E12	2	NUT, CONNECTING ROD.....	I15	25
JET, MAIN, #122.....	E16	20	LINK SET B, STARTER.....	E12	8	NUT, FIXING.....	E6	7
JET, SLOW, #35.....	E16	21	LINK, TORQUE.....	H1	12	NUT, FLANGE, 10MM.....	G4	22
JOINT.....	E12	5	LOCK ASSY., SEAT.....	H7	11	NUT, FLANGE, 12MM.....	H2	29
JOINT SET, FUEL.....	E12	10	(M)			NUT, FLANGE, 18MM.....	I10	24
JOINT, BOOST.....	D4	11	MAINSHAFT.....	E7	1	NUT, FLANGE, 5MM.....	H15	16
JOINT, BRAKE HOSE.....	G16	10	MARK A, UPPER COWL.....	J2	8		I2	48
JOINT, BRAKE ROD.....	G16	16		J4	6	NUT, FLANGE, 6MM.....	I2	22
JOINT, LEVER.....	G7	25	MARK B, RR. COWL.....	J2	21		I4	26
JOINT, PIPE.....	H16	10		J5	23	NUT, FLANGE, 8MM.....	H3	19
JOINT, SPEEDOMETER.....	G2	23	MARK B, UPPER COWL.....	J4	3		H10	19
JOINT, WATER.....	E11	8	MARK, DRIVE CAUTION.....	J1	10	NUT, GOVERNOR ARM FIXING.....	H12	25
(K)			MARK, DRIVE CHAIN CAUTION.....	J1	4		I16	49
KEY SET.....	G8	3	MARK, L. COWL LID.....	J4	5	NUT, HEX., 5MM.....	H11	15
KEY, BLANK.....	G8	7	MARK, L. FUEL TANK.....	J2	3	NUT, HEX., 6MM.....	G3	31
KNOB, TRIP METER.....	G2	16		J4	2		G5	30
KNOCKER, MASTER CYLINDER.....	G7	22	MARK, L. LOWER COWL.....	J2	14	NUT, HEX., 8MM.....	H11	16
(L)				J4	2		I6	13
LABEL.....	H16	18	MARK, L. SIDE COVER.....	J5	14	NUT, HEX., 8MM.....	G16	22
LABEL B.....	G11	17	MARK, L. SIDE COVER.....	J5	20	NUT, LOCK, 20MM.....	D13	18
LABEL, ACCESSORIES & LOADING.....	J1	7	MARK, R. SIDE COVER.....	J3	23	NUT, LOCK, 22X2.0.....	I10	25
LABEL, COLOR.....	J1	11	MARK, R. COWL LID.....	J4	4	NUT, LOCK, 38MM.....	H3	18
LABEL, FUEL.....	J1	12	MARK, R. FUEL TANK.....	J2	2	NUT, PLATE, 4MM.....	I15	26
LABEL, FUSE.....	I7	13		J4	1	NUT, RR. AXLE.....	H4	21
LABEL, HELMET HOLDER.....	J1	6	MARK, R. LOWER COWL.....	J2	13	NUT, RR. FORK PIVOT.....	H15	17
LABEL, RADIATOR.....	J1	5		J4	13	NUT, SERRATE, 5MM.....	I13	30
LABEL, RESERVE TANK.....	J1	3	MARK, R. SIDE COVER.....	J5	19	NUT, SPECIAL.....	I3	7
LABEL, RR. DAMPER WARNING.....	H16	19	MARK, R. SIDE COWL.....	J3	22	NUT, SPECIAL, 6MM.....	H10	20
LABEL, SWING ARM.....	J1	8	MARK, THIRTIETH ANNIVERSARY.....	J2	7	NUT, SPEED, 4MM.....	I14	6
LABEL, TIRE.....	J1	2	MAT, L. SIDE COVER.....	H8	20	NUT, STEERING STEM FLANGE.....	G8	17
LABEL, WINDSHIELD.....	J1	9	MAT, R. SIDE COVER.....	H8	19	NUT, U, 10MM.....	H16	25
			METER ASSY., COMBINATION.....	G2	2	NUT, U, 6MM.....	G7	33
			METER ASSY., TEMPERATURE.....	G2	21	NUT, UPPER COWL.....	I13	27
			MIRROR, L. BACK.....	I16	33	(O)		
			MIRROR, R. BACK.....	I15	32	O-RING.....	E2	11
			MOTOR ASSY., FAN.....	I12	3		G12	26
			MOTOR ASSY., STARTER.....	E2	1		G14	23
			MUFFLER COMP., EX.....	H10	4			



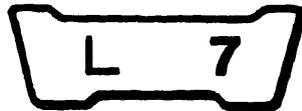
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Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
O-RING.....	H5	5	PAWL B, RATCHET.....	E9	11	PIPE, R. FR. EX.....	H10	6
O-RING B.....	H5	17	PEDAL COMP., GEAR CHANGE.....	H11	2	PIPE, THREE WAY JOINT.....	H5	6
O-RING, 13.5X1.4.....	I13	33	PEDAL, GEAR CHANGE.....	H11	1	PIPE, THROTTLE GRIP.....	G4	13
O-RING, 13.8X2.4.....	G12	25	PEDAL, RR. BRAKE.....	H11	9	PISTON.....	E6	2
O-RING, 14.6X3.7.....	E3	18	PIECE, CLUTCH JOINT.....	D13	12		G13	13
	F2	14	PIECE, CLUTCH LIFTER ROD.....	D16	9		H1	17
O-RING, 14.7X2.2.....	E3	21	PIECE, OIL LOCK.....	G11	13	PISTON A.....	G13	12
	F2	17	PIN B, DOWEL, 8X14.....	E5	10	PISTON COMP., VACUUM.....	E15	12
O-RING, 14.8X2.4.....	G7	36	PIN C, PILLION STEP.....	H13	30	PISTON SET, MASTER CYLINDER.....	G16	8
	G16	20	PIN COMP., BRAKE ROD.....	G16	15	PLATE SET, STAY.....	E12	9
O-RING, 17X3.....	E11	16	PIN, DOWEL, 10X10.....	D2	18	PLATE SET, VALVE.....	E15	7
	F1	10		D4	19	PLATE, BEARING SETTING.....	E7	2
O-RING, 18.3X2.3.....	E11	14	PIN, DOWEL, 10X16.....	D2	23	PLATE, CLIP.....	E13	32
	F2	11		D4	23	PLATE, CLUTCH.....	D13	9
O-RING, 18.5X2.4.....	E3	20	PIN, DOWEL, 3X5.....	D11	27	PLATE, CLUTCH LIFTER.....	D13	11
	F2	16	PIN, DOWEL, 8X14.....	D12	9	PLATE, CLUTCH PRESSURE.....	D13	10
O-RING, 18X3.....	D12	8		D16	13	PLATE, COCK LEVER GUARD.....	H5	4
	F2	12		E4	26	PLATE, DIAPHRAGM.....	G6	16
O-RING, 21.2X2.4.....	E11	17		E5	9		G16	13
	F1	11	PIN, DOWEL, 8X31.5.....	E10	20	PLATE, GUIDE.....	E9	13
O-RING, 24.4X3.1.....	E2	10	PIN, DRIVE.....	H3	15	PLATE, HELMET WIRE.....	H7	12
	F2	15	PIN, GEARSHIFT FORK GUIDE.....	E7	19	PLATE, OIL PATH PIPE.....	D2	9
O-RING, 32.95X2.62.....	D16	19	PIN, HANGER.....	G14	20		D4	9
	F2	13		H1	25	PLATE, PILLION STEP CLICK.....	H12	15
O-RING, 47.5X2.....	E11	15	PIN, KNOCK.....	E15	17	PLATE, REGISTERED NUMBER.....	J1	1
	F1	9	PIN, KNOCK, 8X8.....	E3	17	PLATE, SHIFT DRUM BEARING		
O-RING, 48.1X3.6.....	D12	7	PIN, MAIN STEP BAR JOINT.....	H12	3	SETTING	E9	22
	F2	10	PIN, PISTON.....	E6	3	PLATE, SIDE COVER.....	H7	14
O-RING, 7.8X2.2.....	E3	22	PIN, PISTON, 10X33.....	D14	1	PLATE, SPRING SETTING.....	D13	7
	F2	18	PIN, SCREEN SETTING.....	I14	7	PLATE, STAND SPRING.....	H14	9
O-RING, 9.6X2.6.....	E3	19	PIN, SHIFT RETURN SPRING.....	E9	21	PLATE, 6MM.....	I15	27
	I10	32	PIN, SHIFTER.....	E9	7	PLIERS, 135.....	I11	12
OIL SEAL, 12X20X6.....	D16	16	PIN, SPLIT, 1.6X12.....	H13	28	PLUG, CONE TYPE.....	I13	32
OIL SEAL, 13X22X5.....	D16	17	PIN, SPLIT, 2.0X15.....	G16	23	PLUG, PIN.....	G14	17
OIL SEAL, 17X27X5.....	I1	28		H13	29		H1	23
OIL SEAL, 34X52X13.....	E8	35	PIN, SPLIT, 2.0X18.....	H2	30	PLUG, SEALING SPECIAL.....	D2	4
OIL SEAL, 8X25X8.....	E5	8	PIN, SPLIT, 2.0X25.....	E4	25		D4	4
OUTER COMP., CLUTCH.....	D13	2	PIN, SPLIT, 2.5.....	H4	31	PLUG, SPARK.....	D3	26
OUTER COMP., STARTER CLUTCH.....	D14	4	PIN, SPRING, 4X12.....	D14	13		D5	26
			PIPE B, OIL.....	E3	12	PLUNGER, PAWL.....	E9	12
			PIPE B, WATER.....	E11	7	PROTECTOR, HOSE.....	I14	8
			PIPE C, OIL.....	E3	13	PROTECTOR, MUFFLER.....	H10	5
			PIPE COMP., FR. FORK.....	G11	6	PUMP ASSY., OIL.....	E3	3
			PIPE COMP., L. OIL HOSE.....	I9	3	PUMP COMP., WATER.....	D16	4
			PIPE COMP., L. STEERING HANDLE.....	G8	10			
			PIPE COMP., OIL.....	E3	11			
			PIPE COMP., OIL PATH.....	D2	8			
				D4	8			
			PIPE COMP., R. OIL HOSE.....	I9	2			
			PIPE COMP., R. STEERING HANDLE.....	G8	8			
			PIPE COMP., RR. EX.....	H10	7			
			PIPE, DRAIN.....	H16	4			
			PIPE, L. FR. EX.....	H10	12			
			PIPE, OIL STRAINER.....	E3	6			

(P)

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Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
REFLECTOR, REFLEX.....	I2	3	(S)			SCREW, SPECIAL, 6X8.....	I4	23
RELAY COMP., STARTER.....	I7	16	SCREEN SET, WIND.....	I14	4	SCREW, TAPPING, 3X12.....	G3	30
RELAY COMP., WINKER.....	I7	14	SCREW SET.....	E12	7	SCREW, TAPPING, 3X16.....	G8	20
RETAINER.....	H1	8	SCREW SET A.....	E15	6	SCREW, TAPPING, 4X10.....	H8	28
RETAINER, VALVE SPRING.....	D6	19	SCREW SET C.....	E12	6		I16	46
RETAINER, 6MM.....	I15	20	SCREW-WASHER, 3X10.....	G3	26	SCREW, TAPPING, 4X12.....	H8	28
RING.....	E2	7	SCREW-WASHER, 3X22.....	G2	20		I16	47
RING SET, PISTON.....	E6	1	SCREW-WASHER, 4X12.....	G3	29	SCREW, TAPPING, 4X16.....	G1	17
RING, BACK UP.....	G11	7		G7	39	SCREW, TAPPING, 4X8.....	I13	34
RING, OIL SEAL STOPPER.....	G11	14		G16	21	SCREW, TAPPING, 5X16.....	I2	19
RING, SET, 52MM.....	E8	30		H8	27		I8	22
RING, SNAP.....	G10	6	SCREW-WASHER, 4X14.....	I16	44	SEAL.....	G2	19
RING, STOPPER.....	G11	5	SCREW-WASHER, 4X16.....	E13	44	SEAL SET, FR. FORK.....	G11	16
	H16	9		E15	18	SEAL, DUST.....	G12	24
ROD ASSY., CUSHION CONNECTING.....	H16	11	SCREW-WASHER, 4X8.....	E13	43	SEAL, EX. VALVE STEM.....	D6	1
ROD ASSY., FR. CONNECTING.....	E6	5	SCREW-WASHER, 5X10.....	I5	17		F1	1
ROD ASSY., RR. CONNECTING.....	E6	8	SCREW-WASHER, 5X12.....	E14	45	SEAL, JOINT.....	G13	6
ROD COMP., CLUTCH LIFTER.....	D13	16		I16	45	SEAL, PACKING.....	I3	20
ROD COMP., PUSH.....	G16	9	SCREW-WASHER, 5X18.....	H9	12	SEAL, PISTON.....	G14	18
ROD SET, STARTER LINK.....	E12	3	SCREW-WASHER, 5X20.....	G7	38		H1	24
ROLLER, 10.2X11.5.....	D14	12	SCREW-WASHER, 5X25.....	G5	29	SEAL, VALVE STEM.....	D6	2
ROLLER, 3X8.5.....	D11	30		I5	18		F1	2
ROLLER, 4X8.....	E10	34	SCREW-WASHER, 6X12.....	G5	28	SEAT COMP., MAIN.....	H7	3
RUBBER B, HEAT GUARD.....	I12	15	SCREW, BEAM ADJUSTING.....	G1	5	SEAT COMP., PILLION.....	H7	4
RUBBER C, STOPPER.....	H9	9	SCREW, BLEEDER.....	G13	1	SEAT SET, VALVE.....	E15	2
RUBBER, BACK MIRROR MOUNTING.....	I14	3		H1	10	SEAT, CLUTCH SPRING.....	D13	15
RUBBER, CHAIN CASE.....	H15	11	SCREW, COCK LEVER SETTING.....	H6	22	SEAT, SPRING.....	G11	4
RUBBER, CHANGE PEDAL.....	H11	3	SCREW, FAIRING SETTING.....	I16	35		H16	16
RUBBER, FAIRING MOUNTING.....	I14	9	SCREW, FLAT, 4X50.....	G7	37	SEAT, VALVE SPRING INNER.....	D6	21
RUBBER, FR. FENDER MOUNTING.....	I2	5	SCREW, FLAT, 5X12.....	H15	14	SEAT, VALVE SPRING OUTER.....	D6	20
RUBBER, FR. WINKER.....	I4	22	SCREW, OVAL, 4X12.....	I4	25	SENDING UNIT, WATER		
RUBBER, GEAR CHANGE PEDAL.....	H11	4	SCREW, OVAL, 5X20.....	G3	28	TEMPERATURE.....	E11	12
RUBBER, HEAT GUARD.....	I12	14	SCREW, OVAL, 6X45.....	G8	16	SHAFT, GEARSHIFT FORK.....	E9	4
RUBBER, L. FUEL TANK SIDE.....	H5	19	SCREW, PAN.....	E12	15	SHAFT, ROCKER ARM.....	D6	12
RUBBER, L. HEAT GUARD.....	H8	25	SCREW, PAN, 2X6.....	G3	27	SHAFT, SCREW DRIVER.....	I11	3
RUBBER, MOUNTING.....	D1	8	SCREW, PAN, 3X6.....	G4	24	SHAFT, STARTER LINK.....	E13	30
RUBBER, MUFFLER MOUNTING.....	H10	13	SCREW, PAN, 4X10.....	E13	41	SHIFTER, DRUM.....	E9	8
RUBBER, OIL COOLER MOUNTING.....	I15	17	SCREW, PAN, 4X12.....	E13	42	SHIM, DRIVEN FLANGE.....	H4	26
RUBBER, OIL CUP MOUNTING.....	G6	2	SCREW, PAN, 4X19.....	H9	10	SHIM, APPET.....	D9	23
RUBBER, PROTECTOR.....	H10	3	SCREW, PAN, 4X32.....	G5	25	SHROU COMP.....	I12	2
RUBBER, R. FUEL TANK SIDE.....	H5	18	SCREW, PAN, 4X45.....	G5	26	SLIDE, CHAIN.....	H15	9
RUBBER, R. HEAT GUARD.....	H8	21	SCREW, PAN, 4X8.....	E13	40	SOCKET COMP., L. FR. WINKER.....	I3	12
RUBBER, RADIATOR CAP GUARD.....	I12	7	SCREW, PAN, 5X10.....	E12	17	SOCKET COMP., L. RR. WINKER.....	I3	18
RUBBER, RADIATOR MOUNTING.....	I9	6	SCREW, PAN, 5X12.....	H8	26	SOCKET COMP., POSITION LIGHT.....	G1	12
	I12	8	SCREW, PAN, 5X20.....	D2	21	SOCKET COMP., R. FR. WINKER.....	I3	4
RUBBER, SEAL.....	H9	5		G5	27	SOCKET COMP., R. RR. WINKER.....	I3	16
RUBBER, SHIELD.....	G1	4	SCREW, PAN, 5X22.....	I5	16	SOCKET COMP., SPEEDOMETER.....	G2	11
RUBBER, SHOCK.....	I6	12	SCREW, PAN, 5X25.....	D2	22	SOCKET COMP., TACHOMETER.....	G2	18
RUBBER, SPEEDOMETER MOUNTING.....	I5	15		D4	22	SOCKET COMP., TAILLIGHT.....	I5	5
RUBBER, SPEEDOMETER SETTING.....	G2	6	SCREW, PAN, 5X6.....	D2	20	SPACER, CENTER LOCK.....	H3	7
RUBBER, STAND.....	H14	10		D4	21	SPACER, IGNITION COIL.....	I7	4
			SCREW, PAN, 6X16.....	G1	18	SPANNER, PIN.....	I11	5
			SCREW, RIVET, 1.5X5.....	I10	31	SPANNER, 10X12.....	I11	11
						SPARK UNIT.....	I7	1



PART NAME INDEX

E

Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
SPEEDOMETER COMP.	G2	13	STAY, TAILLIGHT	I5	3	TOOL SET	I11	2
SPINDLE COMP., GEARSHIFT	E9	19	STAY, UNDER RADIATOR	I12	17	TOP COMP.	E15	11
SPRING	E12	12	STAY, WINKER	I3	13	TUBE	E13	29
SPRING SET, CLUTCH	D13	14	STAY, WIRE	E13	24	TUBE COMP.	E13	28
SPRING, BRAKE PEDAL RETURN	H11	11	STEM COMP., STEERING	G9	7	TUBE, AUTO COCK AIR	H5	7
SPRING, CAM GEAR	D6	10	STEP ASSY., L. MAIN	H12	8	TUBE, FUEL	H5	3
SPRING, CAMSHAFT GEAR	D6	11	STEP ASSY., R. MAIN	H12	7	TUBE, FUEL TANK DRAIN	H5	11
SPRING, CARBON BRUSH	E2	4	STOPPER COMP., DRUM	E9	16	TUBE, FUEL, 7.3X790	H9	13
SPRING, CLUTCH LEVER	D16	8	STRAINER COMP., OIL	E3	7	TUBE, VINYL, 7X11X130	I10	36
SPRING, COIL	G1	8	STRIPE, FUEL TANK	J2	1	TUBE, 14X115	H9	15
SPRING, COMPRESSION COIL	E12	11	STRIPE, L. COWL LID	J2	6	TUBE, 5.3X430	H6	28
	E15	10		J4	10	TUBE, 5.3X700	H6	29
SPRING, DRUM STOPPER	E9	13	STRIPE, L. LOWER COWL	J2	12	TUBE, 5X870	I13	36
SPRING, FR. FORK	G11	2	STRIPE, L. SIDE COVER	J5	18			
SPRING, GEARSHIFT RETURN	E9	20	STRIPE, L. SIDE COWL	J2	16	(V)		
SPRING, HANDLE LEVER	G7	27	STRIPE, R. COWL LID	J2	5	VALVE ASSY., CHECK	H5	15
SPRING, KICK STARTER STOPPER	H12	1		J4	9	VALVE ASSY., RELIEF	E3	9
SPRING, L. STEP RETURN	H12	9	STRIPE, R. LOWER COWL	J2	11	VALVE SET B, STARTER	E15	9
SPRING, LOCK SETTING	H7	9	STRIPE, R. SIDE COVER	J4	17	VALVE SET, STARTER	E15	8
SPRING, PAD	G13	9	STRIPE, R. SIDE COWL	J2	15	VALVE, EX.	D6	16
	H1	5	STRIPE, UPPER COWL	J2	4	VALVE, IN.	D6	15
SPRING, PAWL PLUNGER	E9	14	STUD, 6X14	I15	18	VALVE, RIM	G15	2
SPRING, R. STEP RETURN	H12	6	SUB STAY, UPPER COWL	I15	16		H3	12
SPRING, ROCKER ARM SIDE	D6	14	SUSPENSION, STARTER RELAY	I7	17			
SPRING, RR. CUSHION	H16	3	SUSPENSION, WINKER RELAY	I7	15	(W)		
SPRING, SIDE STAND	H14	4	SWITCH ASSY., COMBINATION & LOCK	G8	4	WASHER, CHAIN SLIDER	I2	16
SPRING, STARTING CLUTCH ROLLER	D14	5	SWITCH ASSY., FR. STOP	G6	1	WASHER, CONICAL SPRING, 38	H4	23
SPRING, STOP SWITCH	H11	8	SWITCH ASSY., NEUTRAL	E9	23	WASHER, DRAIN PLUG, 12MM	E4	24
SPRING, VALVE INNER	D6	18	SWITCH ASSY., OIL PRESSURE	E5	2		F2	19
SPRING, VALVE OUTER	D6	17	SWITCH ASSY., RR. STOP	H11	7	WASHER, LOCK	D13	20
SPROCKET, DRIVE	E7	18	SWITCH ASSY., STARTER KILL	G4	9	WASHER, LOCK, 25MM	E8	29
SPROCKET, FINAL DRIVEN	H3	1	SWITCH ASSY., STARTER MAGNETIC	I6	9	WASHER, OIL BOLT	G7	34
SPROCKET, OIL PUMP DRIVE	D13	1	SWITCH ASSY., WINKER	G4	10		G16	19
SPROCKET, OIL PUMP DRIVEN	E3	4	SWITCH COMP., FR. LEVER	G4	11	WASHER, PLAIN, 10MM	I10	33
STATOR COMP.	D15	6	SWITCH COMP., STARTER MAGNETIC	I6	10	WASHER, PLAIN, 12MM	I10	26
STAY COMP., R. RR. LOWER COWL	I15	22				WASHER, PLAIN, 14MM	H15	18
STAY COMP., RR. BRAKE	H1	7	(T)			WASHER, PLAIN, 4MM	I5	20
STAY COMP., UPPER COWL MAIN	I15	15	T-JOINT	E12	4	WASHER, PLAIN, 5MM	G2	25
STAY SET, RR.	H1	9	TACHOMETER ASSY.	G2	17	WASHER, PLAIN, 6MM	H13	26
STAY, CHOKE LEVER	G4	7	TAILLIGHT SUB ASSY.	I5	2		I2	23
STAY, DRIVE CHAIN CASE	H15	3	TAILLIGHT UNIT	I5	1		I10	34
STAY, FR. MASTER CYLINDER	G6	19	TANK ASSY., FUEL	H5	9	WASHER, PLAIN, 7MM	G8	18
STAY, HORN	G9	3	TANK, RESERVE	I12	11	WASHER, PLAIN, 8MM	H13	27
STAY, IGNITION COIL	I7	3	TAPE	G9	8	WASHER, RR. AXLE	H4	27
STAY, L. COWL SIDE	I15	24		H7	16	WASHER, SEALING, 10MM	E5	6
STAY, L. FR. FENDER MOUNTING	G10	3	THERMOSTAT ASSY.	E11	1		E10	24
STAY, L. FR. WINKER	I3	9	THERMOSWITCH ASSY.	I13	26	WASHER, SEALING, 6.5MM	F2	7
STAY, MUFFLER	H10	8	THREAD B, STEERING HEAD TOP	G9	13		D16	12
STAY, R. COWL SIDE	I15	21	THREAD, STEERING HEAD TOP	G9	11		E5	7
STAY, R. FR. FENDER MOUNTING	G10	2	TIRE ASSY., FR.	G15	8		F2	8
STAY, R. FR. WINKER	I3	8	TIRE ASSY., RR.	H3	11			
STAY, RADIATOR UNDER	I12	16						
STAY, SUB TANK MOUNTING	I9	15						
STAY, TAILLIGHT	H7	1						

